



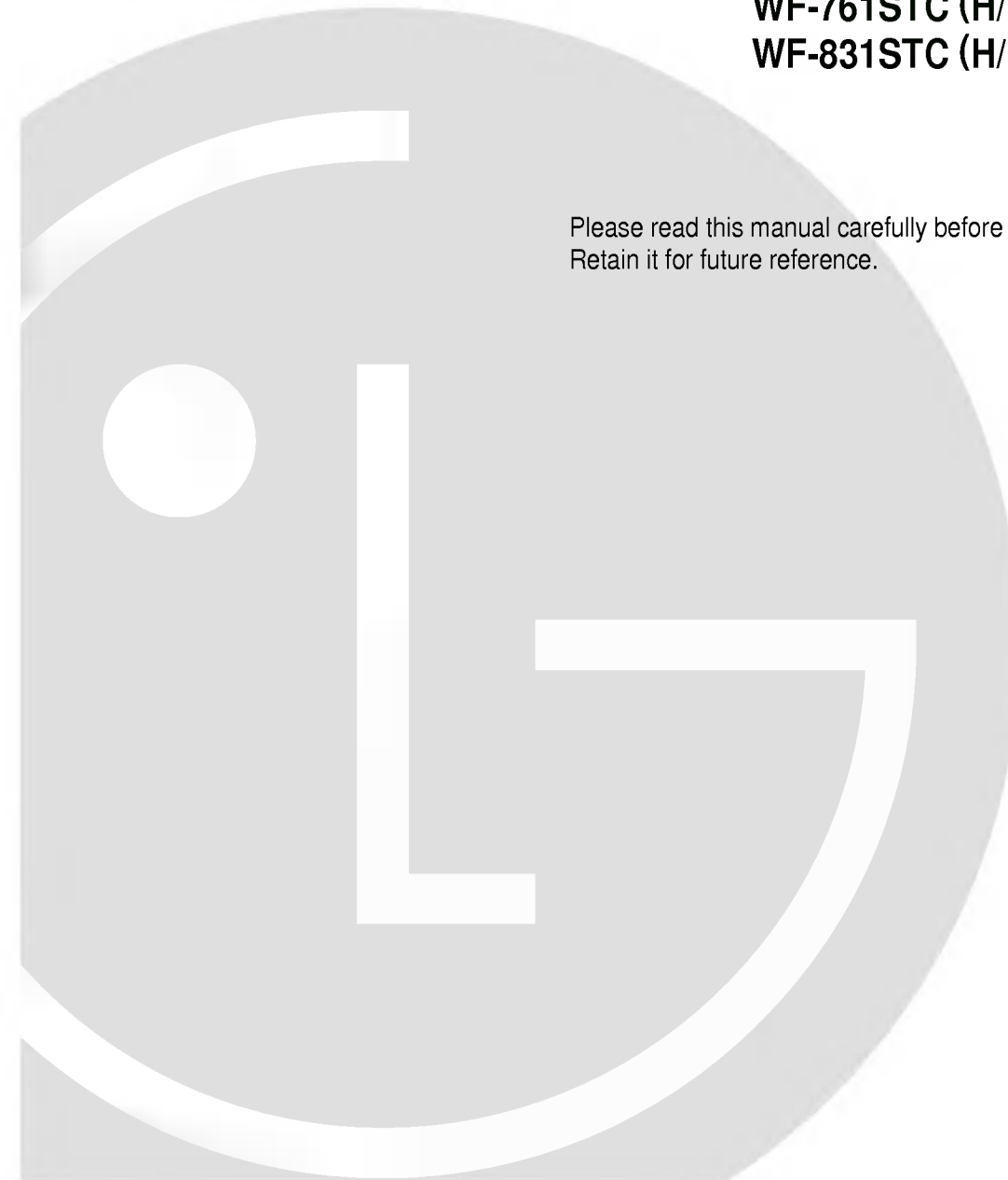
Washing Machine

OWNER'S MANUAL

MODELS : WF-701SPC (H/P)
WF-731SPC (H/P)
WF-761STC (H/P)
WF-831STC (H/P)



Please read this manual carefully before operating your set.
Retain it for future reference.

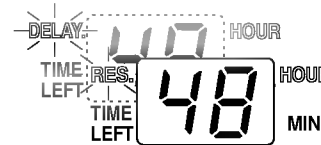
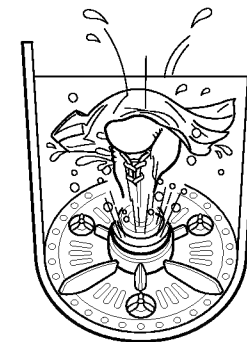


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FEATURES

- FUZZY
- ECONOMY
- SOAK
- WOOL



FUZZY

- Press AUTO OFF button and then START button.
- The micro computer does all chores, choosing the proper amount of water, cutting electric power and turning off 10seconds after wash program finishes.

INNOVATED WASHING WINGS

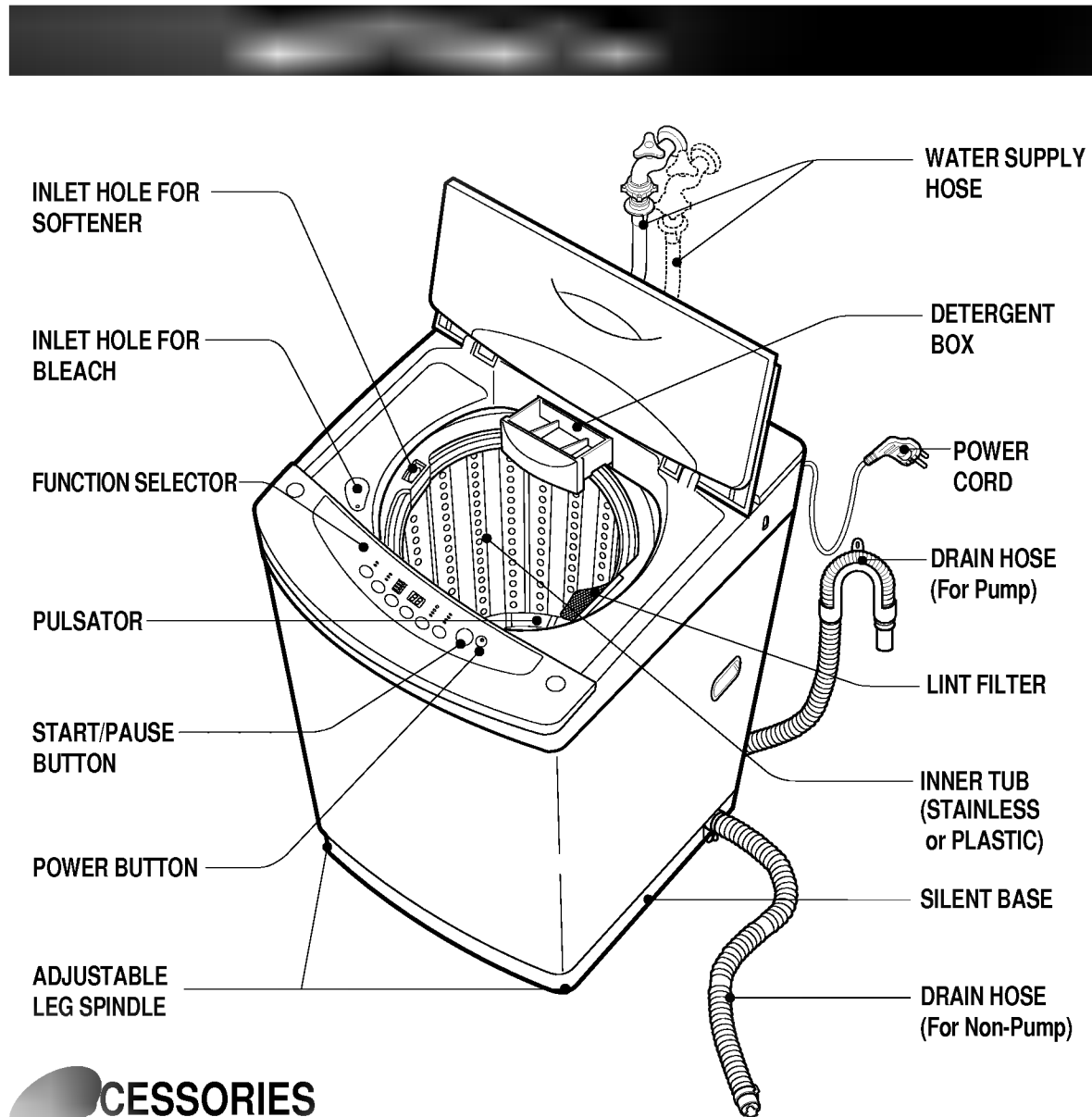
- Three small washing wings generate strong and sharp washing currents to clean laundry uniformly.
- Adjusted vertical movement and rotating direction of the washing punch reduces laundry entanglement and improves washing power.

RESERVATION (DELAY START) AND DISPLAY

- Reserve the time when wash program ends from now to prevent wrinkle while you are away.
- It shows the time left of all Processes with TIME LEFT & MIN. or Reservation with RES. & HOUR.

EMBOSSING WASHING INNER TUB

- The embossing wall of the TUB, together with rhythmic wave improve washing power by beating and rubbing laundry.
- Antimicrobial additive which prevents mildew from growing around Inner-tub is added in the plastic tub for cleaner wash.

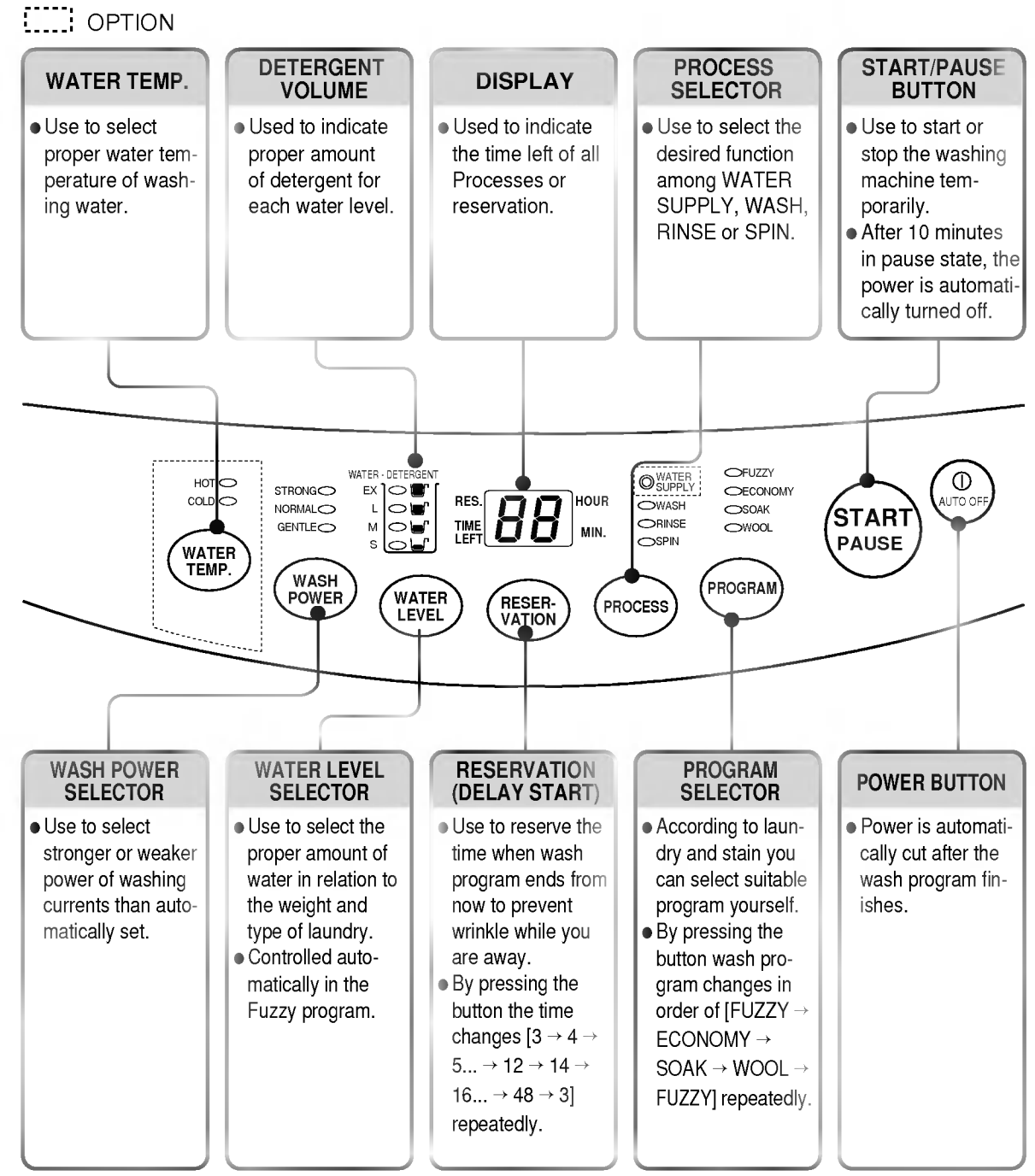


ACCESSORIES

Inlet hose	Drain hose	Silent Cover (Option)
	(Non Pump)	WF-731SPC(H/P) WF-831STC(H/P)
	(Pump)	



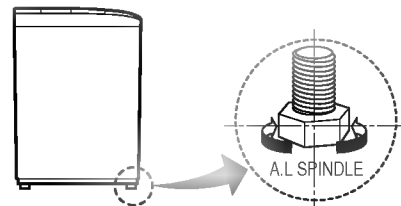
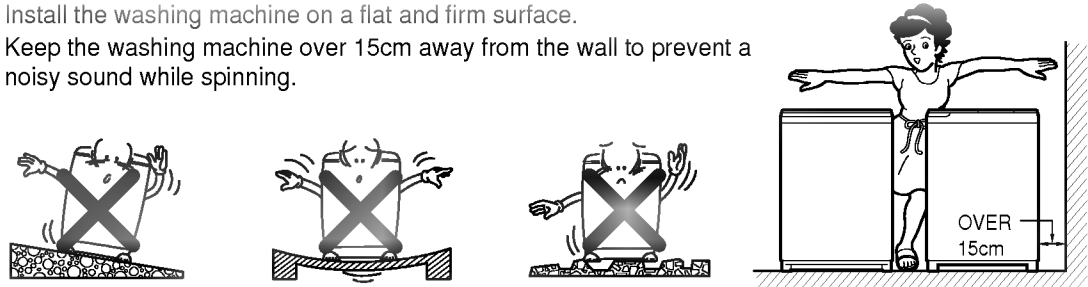
● If the signal sounds are bothering especially at night, press process & program button at the same time. Signal function resumes by pressing two buttons again.



●Water Supply(only for non pump model) : To improve rinse performance the washer supplies water during rinse course and take out bubble and lints through Drain Hose.

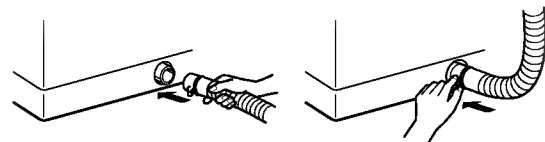
INSTALL THE WASHING MACHINE ON FIRM AND EVEN PLACE

- Install the washing machine on a flat and firm surface.
- Keep the washing machine over 15cm away from the wall to prevent a noisy sound while spinning.



- When washing machine does not even out, turn A.L. SPINDLE right or left to be level.

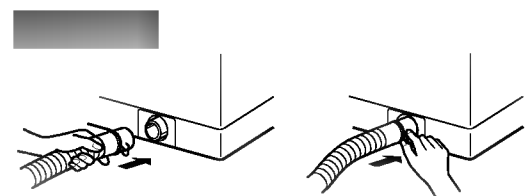
CONNECT THE DRAIN HOSE



- Connect the drain hose to the outlet of the drain located at the back side of the washing machine.
- Fix the drain hose with the clip. And then push it toward the body as in the figure.

PUMP

- Check out if the drain hose is hung up to proper location for drainage.
- Do not use an extension hose.
- The discharge height is approximately 0.9~1.3m from the floor.

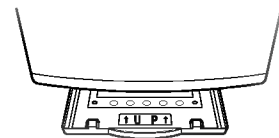


NON PUMP

- Keep it downward while the washing machine is working.
- Ensure the hose is free from kinking.

CONNECT THE SILENT COVER

- Insert Silent Cover to be firmly fixed from the front of washing machine.



CONNECT THE INLET HOSE

- How to connect the hose of one touch type.

Used the horizontal faucet.

Horizontal faucet



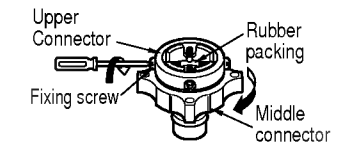
Extension faucet



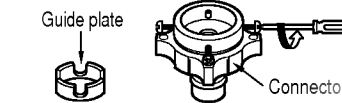
Square faucet



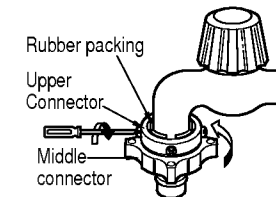
- 1 Untighten the upper connector screw.



- In case the diameter of the faucet is large remove the guide plate.

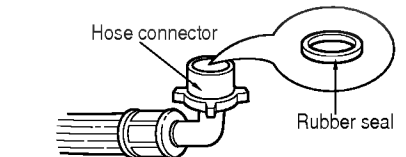
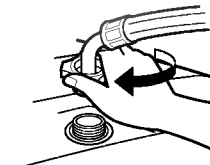


- 2 Push the upper connector up to the rubber packing is in tight contact with the faucet. Then tighten the 4 screws.

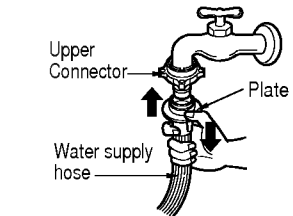


- Turn the middle connector not to have water leaked.

- Connect the inlet hose to inlet valve of the washing machine, and then lock it by turning the hose connecting part. Check to see if there is a rubber seal inside the connector.



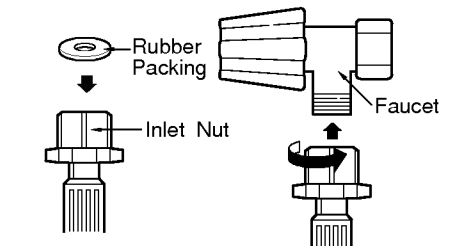
- 3 Connect the water supply hose to the middle connector, pushing the plate down.



- To separate the water supply hose from the middle connector shut off the faucet. Then pull the inlet hose down, pushing the plate down.

- How to connect the hose of Nut type

- Turn the inlet Nut to the right hand direction as shown in the figure. Tighten it firmly to prevent water leakage.
- Connect the other end of the hose to the water valve on washer securely.
- Make sure that the rubber packing is inside the union nut.








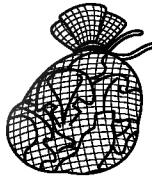
EARTH WIRE CONNECTION

* WARNING - THIS APPLIANCE MUST BE EARTHED.

- Earth wire is installed to prevent electric shock caused by the current leakage.
- Earth wire is secured on the back side of the washing machine. Connect the earth wire to a metal faucet.
In case the earth wire is connected to a plastic faucet, no effect is expected.
When an earth wire is in the power cord assembly, an additional earth wire does not need.

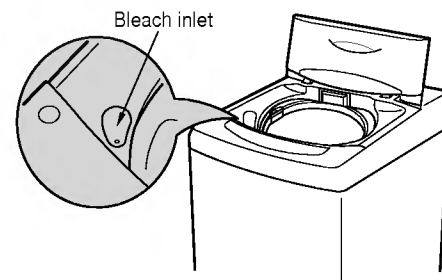
CAUTION

- Earth before the power plug is connected to the wall outlet.
- Never connect the earth wire to a gas pipe, a phone wire and a lightning rod.
- If the power supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer or its service agent. All material used for enclosing the power supply cord connection have to be retained as origin after any services.
- The fuse-link must be replaced by the special fuse-link from the manufacturer or its service agent.
- The base openings must not be obstructed by carpeting, when the washing machine is installed on a carpet floor.

 <ul style="list-style-type: none"> ● Check if laundry is washable in water.  <ul style="list-style-type: none"> ● Shake loose dirt off before washing. 	 <ul style="list-style-type: none"> ● Be sure to remove things such as keys, pins and coins from the laundry.  <ul style="list-style-type: none"> ● Wash fluffy laundry by turning it inside out. 	 <ul style="list-style-type: none"> ● Wash oily or dyed laundry separately.  <ul style="list-style-type: none"> ● Wash delicate clothes, wrapping them in a nylon net.
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HOW TO USE BLEACH

- Follow the bleach manufacturer's instruction on the amount of bleach to use.
- Do not use bleach for colored clothes and they may fade.
- Do not pour undiluted liquid bleach having a high concentration directly over the clothes which may damage the clothes.



HOW TO USE FABRIC SOFTENER

- Always deposit proper amount of fabric softener slowly into the fabric softener container before starting washing.
- Remove the fabric softener container by pulling it forward.
After depositing the fabric softener, insert it back to the slow.
- Fabric softener will be distributed automatically at the second rinse process.

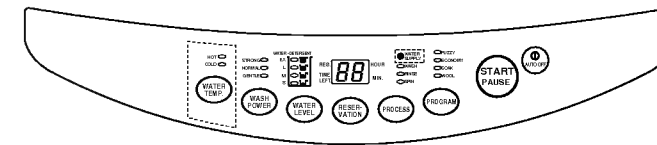
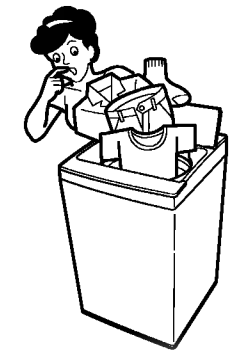


Caution :

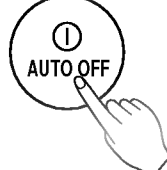
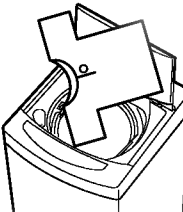


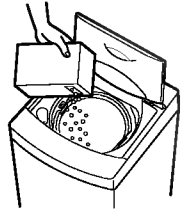
- Do not add too much softener.
- Do not leave the water for more than a day after putting fabric softener into the tub.

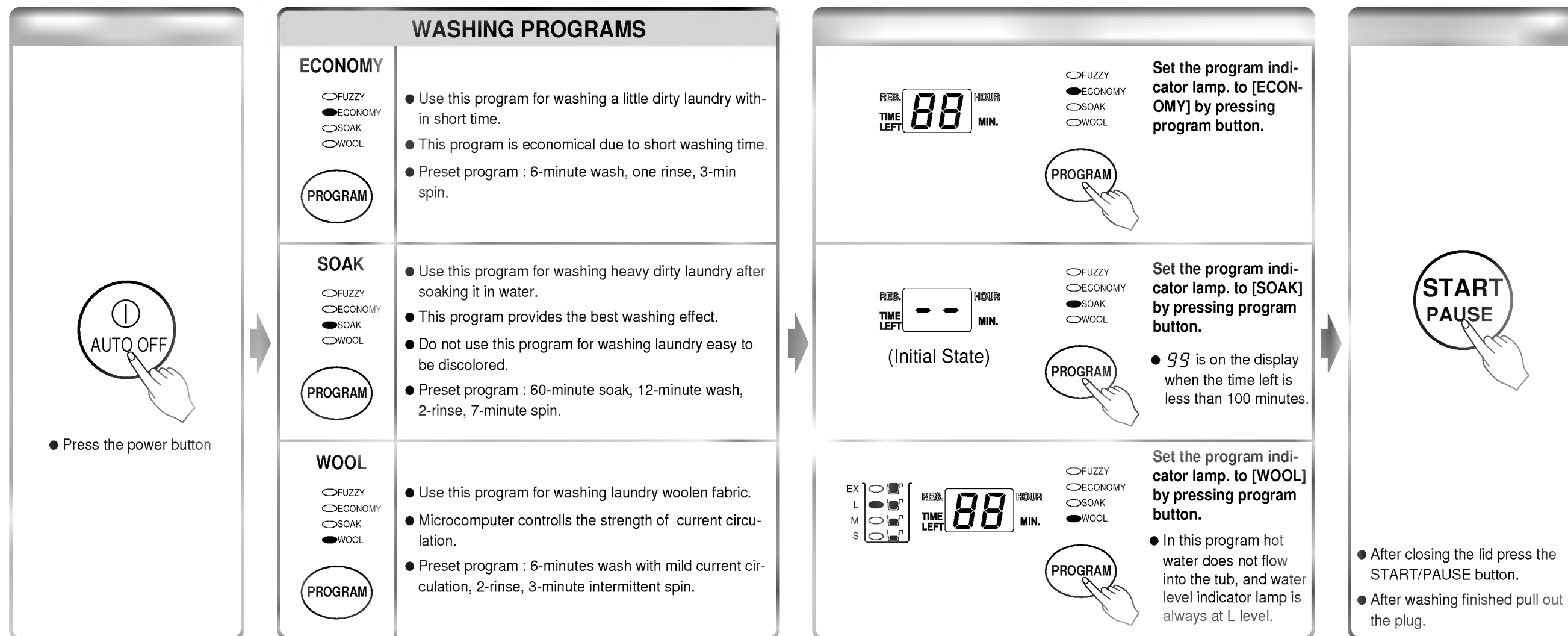
FUZZY WASH

- Use this program for normal clothes except for a blanket, woolen clothes, lingerie.
- All conditions are automatically set by micro computer.



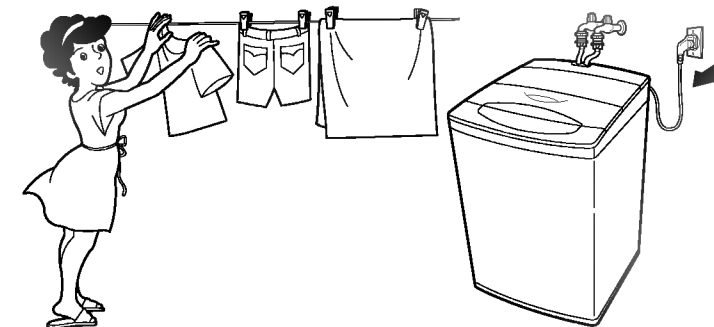
WASHING PROCEDURE

<p>1 Press the power button.</p>  <ul style="list-style-type: none"> ● Fuzzy wash indicator lamp illuminates when the power is on. 	<p>2 Put laundry in the tub.</p> 										
<p>3 Press the START/PAUSE button.</p>  	<p>4 Put detergent as indicated on the display or instruction of detergent manufacturer. Close the lid.</p>  <table border="1"> <tr> <td colspan="2">WATER - DETERGENT</td> </tr> <tr> <td>EX</td> <td></td> </tr> <tr> <td>L</td> <td></td> </tr> <tr> <td>M</td> <td></td> </tr> <tr> <td>S</td> <td></td> </tr> </table> <ul style="list-style-type: none"> ● Electric power is automatically out after washing program finishes. 	WATER - DETERGENT		EX		L		M		S	
WATER - DETERGENT											
EX											
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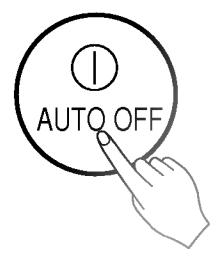


- * When you would like to change washing conditions, select them manually.
- * Preset programs mentioned above can be changed without notice.

- Take out laundry.
- Dry woolens in shade.
- Plug out the power plug.
- Lock the faucet.
- Clean the washing machine.




1 Press the power button ON.



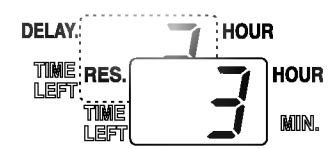
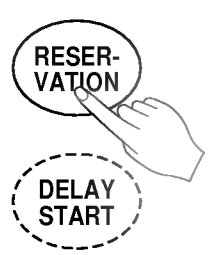
2 Select program.

- FUZZY
- ECONOMY
- SOAK
- WOOL



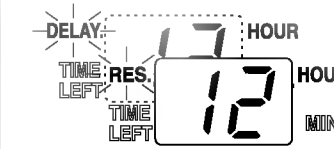
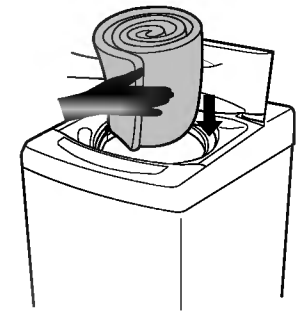
- Select a desired Program.
- If not selected FUZZY program will be provided.
- * The reservation for WOOL is not possible to prevent damage to laundry.

3 Set the time.

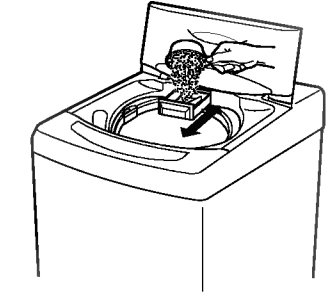
- Select how many hours from now you would like your wash to finish.
- When you push the button the reservation time changes [3 → 4 → 5... → 12 → 14 → 16... → 48 → 3] repeatedly.

4 Insert laundry and press the START/PAUSE button.

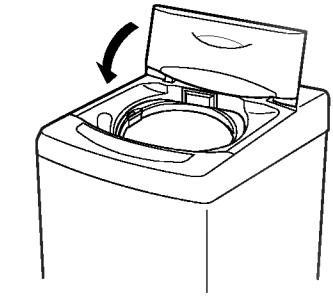
- Insert laundry and press the START/PAUSE button. The washer senses the amount of laundry and displays recommended amount of detergent.
- The washer does not sense the amount of laundry at WOOL program.

5 Deposit detergent.



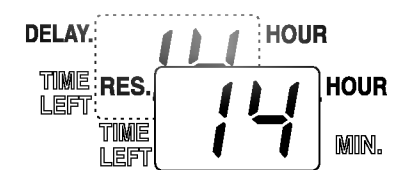
- Pull the detergent box forward and deposit displayed amount of detergent, then push back the box.
- Concentrated detergent is not suitable for RESERVATION WASHING.

6 Close the lid.



- If the lid is not completely closed, the machine generates an alarm sound.
- If the lid is opened RESERVATION WASHING can not proceed.

EX) It's 7 a.m. now. If you'd like your wash to finish at 9 p.m. set the time as in the figure below.



14 hours : 7 a.m.~9 p.m.

CAUTION

- A wet detergent box may cause the detergent to clump together.
- Do not use powdered hand soap.
If the lid is open, the machine will not operate and an error signal will sound.
- When you would like to cancel this program press the POWER button OFF.

SELECTABLE WASHING METHODS

ONLY WASHING

● Press the power button.

● Set the WASH position by pressing PROCESS button.

● Press START/PAUSE button after closing lid.

● Wash ends. (At this time the water in the tub does not drain.)

ONLY RINSE

● Press the power button.

● Set the RINSE position by pressing PROCESS button.

● Press START/PAUSE button after closing lid.

● Rinse ends. (At this time the water in the tub does not drain.)

ONLY SPIN

● Press the power button.

● Set the SPIN position by pressing PROCESS button.

● Press START/PAUSE button after closing lid.

● Spin ends.

MAINTENANCE

- ❑ When clean washing machine with water plug out the power cord from the outlet first.
- ❑ When water supply into the tub is bad or the inlet valve is clogged with impurity, clean the filter in the inlet valve.

- 1 Plug out the power cord from the outlet first.
- 2 Pull out the filter from the inlet valve with a tool.
- 3 Use a brush to get rid of filth. Insert the filter.

- ❑ Clean the water thread collection net.

- 1 Pull out the waste thread collection net from the tub like the arrow direction below.
- 2 Turn inside out to get rid of filth.
- 3 Insert it to the original location.


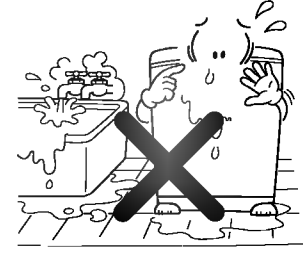


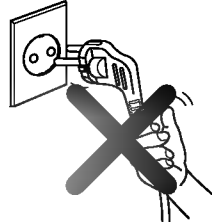
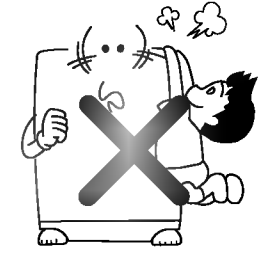

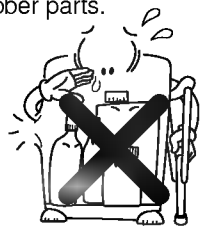

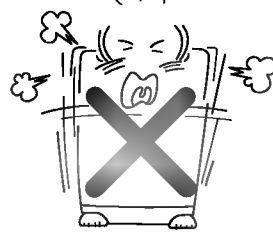

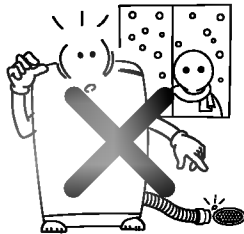
- ❑ Clean the pump casing (when drainage is bad).



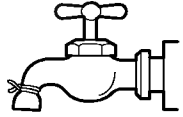
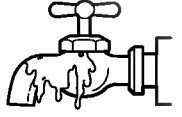

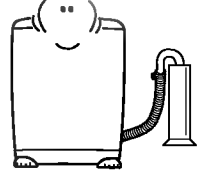
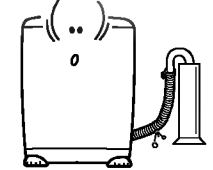
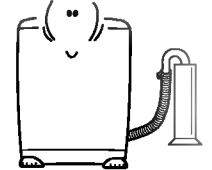

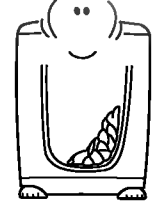




- 1 Unfasten 2 screws of the back cover.
- 2 Turn the cap to the arrow direction and unfasten it.
- 3 Reassemble the cap to the arrow direction and fasten it.

(Bottom view) (Bottom view)

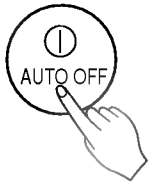
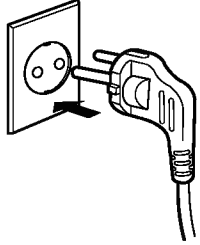
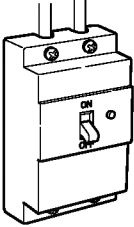
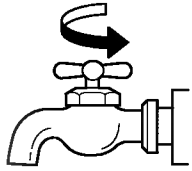
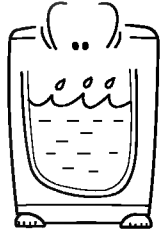

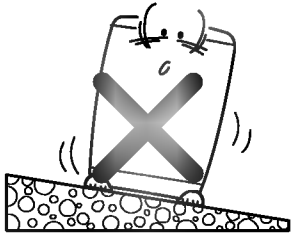
* **CAUTION** : Check it over if water leaks after reassembling. (Rubber ring is in the cap)

□ Observe the following guidances for the durability of the washing machine and safety problems.

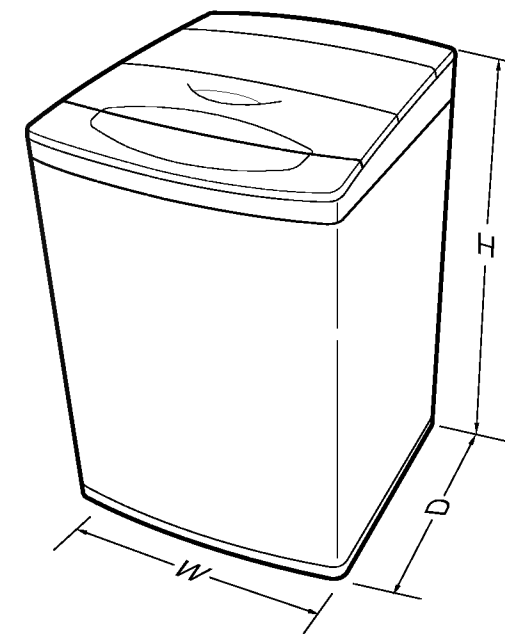
<ul style="list-style-type: none"> Do not expose the washing machine to a direct sunlight or rain. 	<ul style="list-style-type: none"> Do not install the washing machine around a damp place. 	<ul style="list-style-type: none"> Do not sprinkle water over buttons. 
<ul style="list-style-type: none"> Do not plug many cords in one outlet at the same time. 	<ul style="list-style-type: none"> When plugging out the power cord, do not hold the wire. 	<ul style="list-style-type: none"> Have children stay away from the washing machine. 
<ul style="list-style-type: none"> Keep the washing machine away from fire or heat source. 	<ul style="list-style-type: none"> Do not pour caustic soda and bleach over the washing machine. It causes damage to rubber parts. 	<ul style="list-style-type: none"> Do not pour over 50°C water into the tub 
<ul style="list-style-type: none"> Make sure of closing the lid, In particular during spinning. 	<ul style="list-style-type: none"> Do not put hands into the rotating tub. 	<ul style="list-style-type: none"> Let water drain away from the drain hose thoroughly. 

TROUBLES	CHECK UP		
No water supply. 	 <p>Is the water faucet shut off?</p>	 <p>Is the water supply cut off?</p>	 <p>Is the faucet frozen?</p>
No drain. 	 <p>Check out if electric power goes off.</p>	 <p>Is the drain hose frozen?</p>	 <p>Is the drain hose hung up properly? The proper height of stand pipes is 0.9~1.3m (For pump)</p>
No spinning. 	 <p>Is the laundry evenly balanced?</p>		
No spinning. 	 <p>Is the lid closed?</p>		
OTHERS  	ASK FOR SERVICE		

TROUBLE-SHOOTING GUIDE

<p>No power.</p>	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Is the power button pressed?</p> </div> <div style="text-align: center;">  <p>Is the power cord plugged?</p> </div> <div style="text-align: center;">  <p>Power failure? Fuse blown?</p> </div> </div>
<p>No working.</p>	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Is the water faucet shut off?</p> </div> <div style="text-align: center;">  <p>Is the water level normal?</p> </div> <div style="text-align: center;">  <p>Has the START/PAUSE button been pressed?</p> </div> </div>
<p>The high level of vibration and noise during spinning.</p>	<div style="text-align: center;">  <p>Is the washing machine installed on a level place?</p> </div>

SPECIFICATION



- ELECTRICITY SOURCE : ON THE RATING LABEL
- THE USE RANGE OF WATER PRESSURE : 0.3~10kgf/cm²(30~1000kPa)
- WEIGHT : 42 kg
- SIZE :

MODEL	W × D × H(mm)
701SPC(H/P) 761STC(H/P)	590 × 606 × 928
731SPC(H/P) 831STC(H/P)	590 × 606 × 958
- STANDARD WATER LEVEL :
 - EX-LARGE : 82 ℓ
 - LARGE : 67 ℓ
 - MEDIUM : 55 ℓ
 - SMALL : 43 ℓ

* The appearance and specifications are subject to change without notices to raise unit quality.