

# INSTALLATION MANUAL

- Please read this installation manual completely before installing the product.
- Installation work must be performed in accordance with the national wiring standards by authorized personnel only.
- Please retain this installation manual for future reference after reading it thoroughly.

**TYPE : Ceilling Concealed Duct** 



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# **Safety Precautions**

To prevent the injury of the user or other people and property damage, the following instructions must be followed.

- Be sure to read before installing the air conditioner.
- Be sure to observe the cautions specified here as they include important items related to safety.
- Incorrect operation due to ignoring instruction will cause harm or damage. The seriousness is classified by the following indications.

**ACAUTION** This symbol indicates the possibility of death or serious injury.

 **ACAUTION** This symbol indicates the possibility of injury or damage to properties only.

The meanings of the symbols used in this manual are as shown below.

$\bigcirc$	Be sure not to do.
	Be sure to follow the instruction.

# Installation Always perform grounding. Don't use a power cord, a plug or a loose socket which is damaged. For installation of the product, always contact the service center or a professional installation agency.

· Otherwise, it may cause a fire

Always install an air leakage

No installation may cause a fire

breaker and a dedicated

or electrical shock.

switching board.

and electrical shock

• Otherwise, it may cause electrical shock.

#### Securely attach the electrical part cover to the indoor unit and the service panel to the outdoor unit.

 If the electrical part cover of the indoor unit and the service panel of the outdoor unit are not attached securely, it could result in a fire or electric shock due to dust, water, etc.

Ensure that an installation frame of the outdoor unit is not damaged due to use for a long time.

Do not disassemble or repair the product randomly.

injury.

Otherwise, it may cause a fire,

electrical shock, explosion or

· Otherwise, it may cause a fire

or the failure of product.

the air conditioner.

Do not keep or use flammable gases or combustibles near

• It may cause injury or an accident.

• It will cause a fire or electrical shock.

Do not install the product at a place that there is concern of falling down.

• Otherwise, it may result in personal injury.

#### Use caution when unpacking and installing.

• Sharp edges may cause injury.

Operation ———		
Do not share the outlet with other appliances.	Do not use the damage power cord.	Do not modify or extend the power cord randomly.
It will cause an electric shock or a fire due to heat generation.	Otherwise, it may caus or electrical shock.	e a fire • Otherwise, it may cause a fire or electrical shock.
Take care so that the power cord may not be pulled during operation.	Unplug the unit if stra sounds, smell, or sme comes from it.	
• Otherwise, it may cause a fire or electrical shock.	Otherwise, it may caus electrical shock or a fire	
Take the power plug out if necessary, holding the head of the plug and do not touch it with wet hands.	Do not use the power near the heating tools	
• Otherwise, it may cause a fire or electrical shock.	Otherwise, it may caus and electrical shock.	e a fire • Otherwise, it may electrical shock and failure.
Do not allow water to run into electrical parts.	Hold the plug by the l when taking it out.	Never touch the metal parts of the unit when removing the filter.
• Otherwise, it may cause the failure of machine or electrical shock.	It may cause electric sl and damage.	• They are sharp and may cause injury.
Do not step on the indoor/out do not put anything on it.	door unit and Do no cord.	t place a heavy object on the power
It may cause an injury through a unit or falling down.	dropping of the • Other shock	wise, it may cause a fire or electrical
When the product is submerg always contact the service ce		care so that children may not step on utdoor unit.
Otherwise, it may cause a fire c shock.		wise, children may be seriously injured falling down.

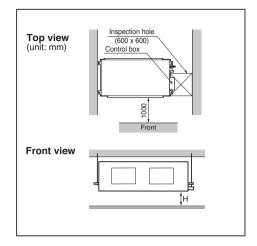
■ Installation ·

Install the drain hose to ensure that drain can be securely done.	Install the product so that the noise or hot wind from the outdoor unit may not cause any damage to the neighbors.
Otherwise, it may cause water leakage.	<ul> <li>Otherwise, it may cause dispute with the neighbors.</li> </ul>
Always inspect gas leakage after the installation and repair of product.	Keep level parallel in installing the product.
Otherwise, it may cause the failure of product.	<ul> <li>Otherwise, it may cause vibration or water leakage.</li> </ul>
Operation	
Avoid excessive cooling and perform	
ventilation sometimes.	Use a soft cloth to clean. Do not use wax, thinner, or a strong detergent.
• ·	
ventilation sometimes.	<ul><li>thinner, or a strong detergent.</li><li>The appearance of the air conditioner may deteriorate, change color, or develop surface</li></ul>

# **Installation Places**

#### Indoor unit

- The place shall easily bear a load exceeding four times the indoor unit's weight.
- The place shall be able to inspect the unit as the figure.
- The place where the unit shall be leveled.
- The place shall allow easy water drainage.(Suitable dimension "H" is necessary to get a slope to drain as figure.)
- The place shall easily connect with the outdoor unit.
- The place where the unit is not affected by an electrical noise.
- The place where air circulation in the room will be good .
- There should not be any heat source or steam near the unit



# The indoor unit installation

#### Installation of Unit

Install the unit above the ceiling correctly.

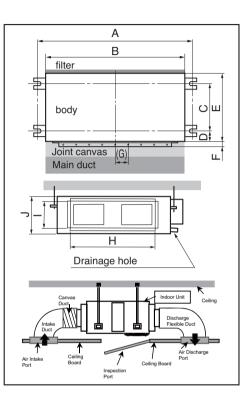
### CASE 1

#### POSITION OF SUSPENSION BOLT

- Apply a joint-canvas between the unit and duct to absorb unnecessary vibration.
- Apply a filter Accessory at air return hole.

Dimension Capacity	A	В	С	D	Е	F	(G)	н	I	J
18/24 K	932	882	355	46	450	30	87	750	163	260
36 K	1232	1182	355	45.5	450	30	87	830	186	298
48/60 K	1290	1230	447	56	590	30	120	1006	294	380

#### (Unit:mm)

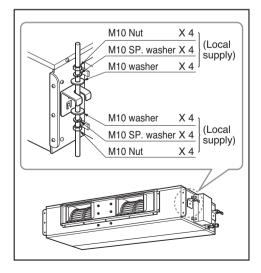


### CASE 2

• Install the unit leaning to a drainage hole side as a figure for easy water drainage.

#### POSITION OF CONSOLE BOLT

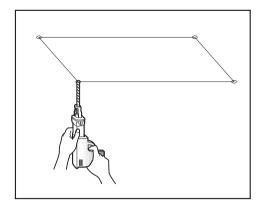
- A place where the unit will be leveled and that can support the weight of the unit.
- A place where the unit can withstand its vibration.
- A place where service can be easily performed.

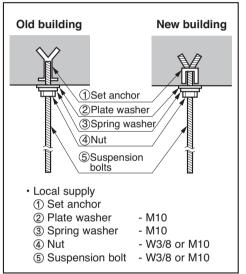


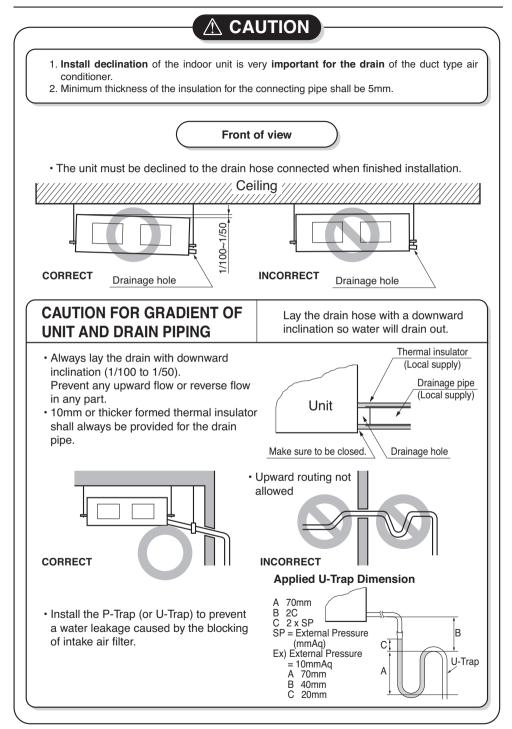
- Select and mark the position for fixing bolts.
- Drill the hole for set anchor on the face of ceiling.

- Insert the set anchor and washer onto the suspension bolts for locking the suspension bolts on the ceiling.
- Mount the suspension bolts to the set anchor firmly.
- Secure the installation plates onto the suspension bolts (adjust level roughly) using nuts, washers and spring washers.

**CAUTION:** Tighten the nut and bolt top, revent unit falling.





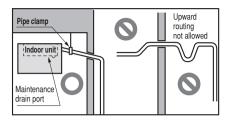


## Indoor Unit Drain Piping

- Drain piping must have down-slope (1/50 to 1/100): be sure not to provide up-and-down slope to prevent reversal flow.
- During drain piping connection, be careful not to exert extra force on the drain port on the indoor unit.
- The outside diameter of the drain connection on the indoor unit is 32mm.

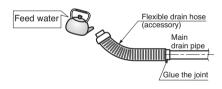
Piping material: Polyvinyl chloride pipe VP-25 and pipe fittings

- Be sure to execute heat insulation on the drain piping.
- Install the drain raising pipes at a right angle to the indoor unit and no more than 300mm from the unit.



Heat insulation material: Polyethylene foam with thickness more than 8 mm.

### Drain test



- Connect the main drain pipe to the exterior and leave it provisionally until the test comes to an end.
- Feed water to the flexible drain hose and check the piping for leakage.
- When the test is complete, connect the flexible drain hose to the drain port on the indoor unit.

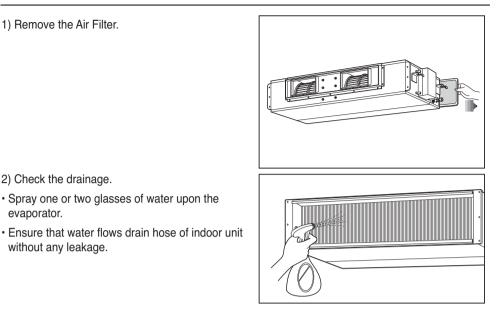
#### 1) Remove the Air Filter.

2) Check the drainage.

without any leakage.

evaporator.

· Spray one or two glasses of water upon the

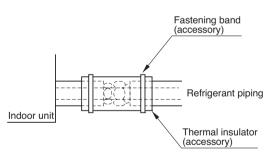


# Heat insulation

- 1. Use the heat insulation material for the refrigerant piping which has an excellent heat-resistance (over 120°C).
- 2. Precautions in high humidity circumstance:

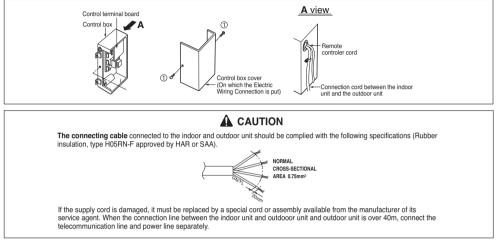
This air conditioner has been tested according to the "KS Standard Conditions with Mist" and confirmed that there is not any default. However, if it is operated for a long time in high humid atmosphere (dew point temperature: more than 23°C), water drops are liable to fall. In this case, add heat insulation material according to the following procedure:

- · Heat insulation material to be prepared... Adiabatic glass wool with thickness 10 to 20mm.
- · Stick glass wool on all air conditioners that are located in ceiling atmosphere.



### Wiring Connection

- Open the control box cover and connect the Remote controller cord and Indoor power wires.
- Remove the control box cover for electrical connection between the indoor and outdoor unit. (Remove screws ①.)
- Use the cord clamper to fix the cord.





#### Precautions when laying power wiring

Use round pressure terminals for connections to the power terminal block.



When none are available, follow the instructions below.

- Do not connect wiring of different thicknesses to the power terminal block. (Slack in the power wiring may cause abnormal heat.)
- When connecting wiring which is the same thickness, do as shown in the figure below.







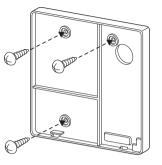
- For wiring, use the designated power wire and connect firmly, then secure to prevent outside pressure being exerted on the terminal block.
- Use an appropriate screwdriver for tightening the terinal screws. A screwdriver with a small head will strip the head and make proper tighterning impossible.
- · Over-tightening the terminal screws may break them.

# **Remote Controller Installation**

- 1. Please fix tightly using provided screw after placing remote controller setup board on the place where you like to setup.
  - Please set it up not to bend because poor setup could take place if setup board bends.

Please set up remote controller board fit to the reclamation box if there is a reclamation box.

- Install the product so as not to make a gap with the wall side and to prevent shaking after the installation.

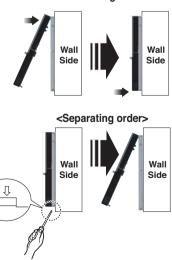


- 2. Can set up Wired remote controller cable into three directions.
  - Setup direction: the surface of wall reclamation, upper, right
  - If setting up remote controller cable into upper and right side, please set up after removing remote controller cable guide groove.
  - ℜ Remove guide groove with long nose.
  - Reclamation to the surface of the wall
  - ② Upper part guide groove
  - ③ Right part guide groove
- 3. Please fix remote controller upper part into the setup board attached to the surface of the wall, as the picture below, and then, connect with setup board by pressing lower part.
  - Please connect not to make a gap at the remote controller and setup board's upper and lower, right and left part.
  - Before assembly with the installation board, arrange the Cable not to interfere with circuit parts.

#### When separating remote controller from setup board, as the picture below, after inserting into the lower separating hole using screw driver and then, spinning clockwise, remote controller is separated.

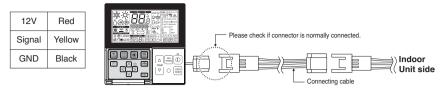
- There are two separating holes. Please individually separate one at a time.
- Please be careful not to damage the inside components when separating.

<Wire guide grooves>



<Connecting order>

#### 4. Please connect indoor unit and remote controller using connection cable.



5. Please use extension cable if the distance between wired remote controller and indoor unit is more than 10m.

# 

When installing the wired remote controller, do not bury it in the wall. (It can cause damage in the temperature sensor.)

Do not install the cable to be 50m or above. (It can cause communication error.)

- When installing the extension cable, check the connecting direction of the connector of the remote controller side and the product side for correct installation.
- · If you install the extension cable in the opposite direction, the connector will not be connected.
- Specification of extension cable: 2547 1007 22# 2 core 3 shield 5 or above.

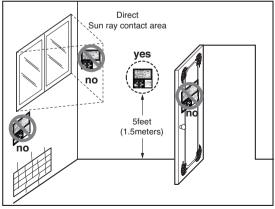
### Wired remote controller installation

 Since the room temperature sensor is in the remote controller, the remote controller box should be installed in a place away from direct sunlight, high humidity and direct supply of cold air to maintain proper space temperature. Install the remote controller about 5ft(1.5m) above the floor in an area with good air circulation at an average temperature.

#### Do not install the remote controller where it can be affected by:

- Drafts, or dead spots behind doors and in corners.
- Hot or cold air from ducts.
- Radiant heat from sun or appliances.
- Concealed pipes and chimneys.
- Uncontrolled areas such as an outside wall behind the remote controller.
- This remote controller is equipped with a seven segment LED. display. For proper display of the remote controller LED's, the remote controller should be installed properly as shown in Fig.1.

(The standard height is 1.2~1.5 m from floor level.)



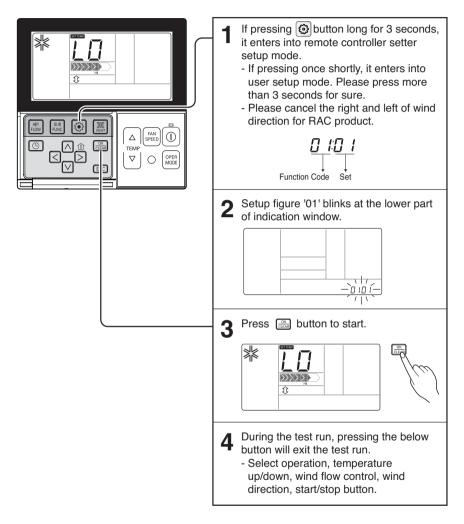


# **Optional Operation**

# Installer Setting -Test Run Mode

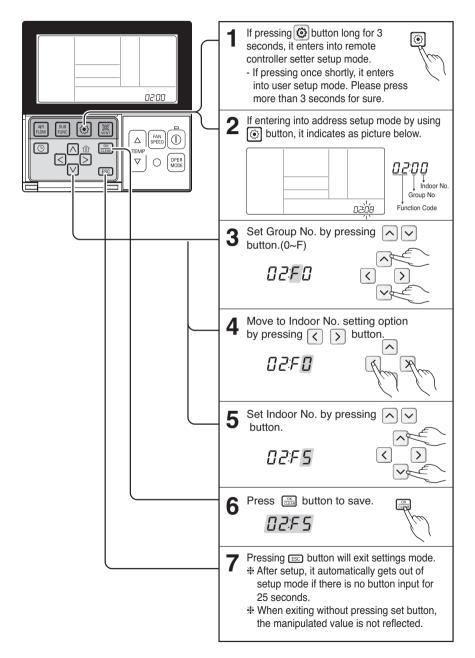
After installing the product, you must run a Test Run mode.

For details related to this operation, refer to the product manual.



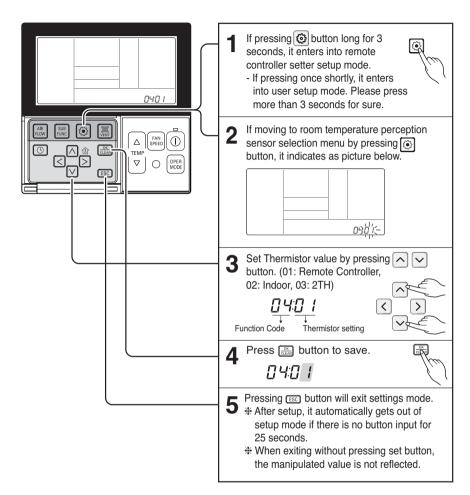
# Installer Setting - Setting Address of Central Control

It's the function to use for connecting central control. Please refer to central controller manual for the details



# Installer Setting -Thermistor

This is the function to select the temperature sensor to judge the room temperature.



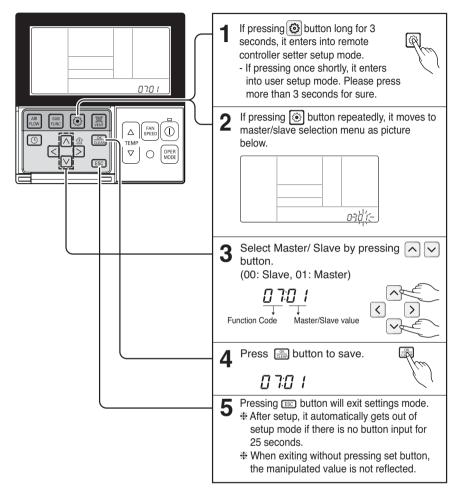
#### <Thermistor Table>

Tem	Temperature sensor selection		on Function		
01	01 Remote controller		Operation in remote controller temperature sensor		
02	02 Indoor unit		Operation in indoor unit temperature sensor		
03	03 2TH Cooling		Operation of higher temperature by comparing indoor unit's and wired remote controller's temperature. (There are products that operate at a lower temperature.)		
	Heating		Operation of lower temperature by comparing indoor unit's and wired remote controller's temperature.		

\* The function of 2TH has different operation characteristics according to the product.

### Installer Setting-Group Setting

It is a function for settings in group control, or 2-remote controller control.



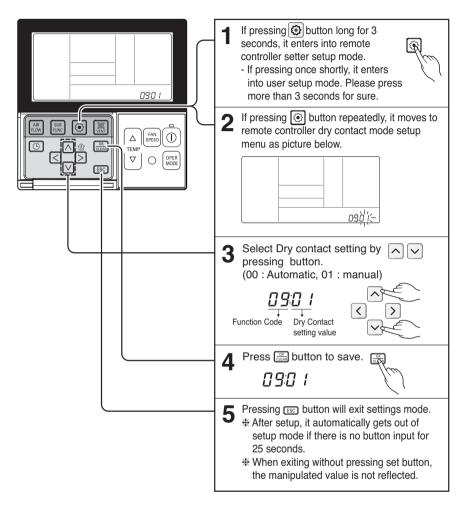
Remote controller	Function
Master	Indoor unit operates based on master remote controller at group control. (Master is set when delivering from the warehouse.)
Slave	Setup all remote controllers except one master remote controller to slave at group control

\* Refer to the 'group control' part for details

• When controlling in groups, basic operation settings, airflow strength weak/medium/strong, lock setting of the remote controller, time settings, and other functions may be restricted.

# Installer Setting-Dry Contact Mode Setting

Dry contact function is the function that is possible to use only when dry contact equipment is separately purchased/setup.



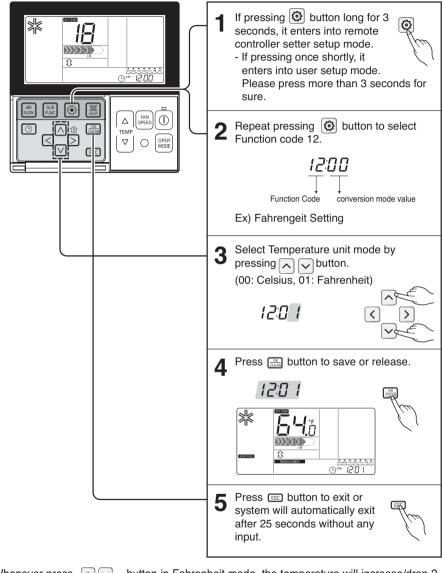
#### ▶ What is Dry Contact?

Like hotel card key and body perception sensor, it is the signal of the point of contact when using air-conditioner by interlocking.

• Please refer to dry contact manual for more details.

# Installer Setting-Celsius / Fahrenheit Switching

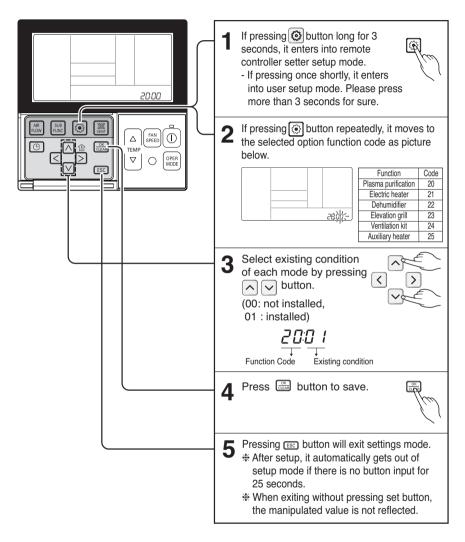
This function is used for switching the display between Celsius and Fahrenheit. (Optimized only for U.S.A)



\* Whenever press 🔊 🔽 button in Fahrenheit mode, the temperature will increase/drop 2 degrees.

### Installer Setting -Optional Function Setting

Setting feature for indoor unit when air cleaning / heater / humidifier / Up/down grill / Ventilation KIT /Auxiliary Heater is newly installed, or installed unit is removed.

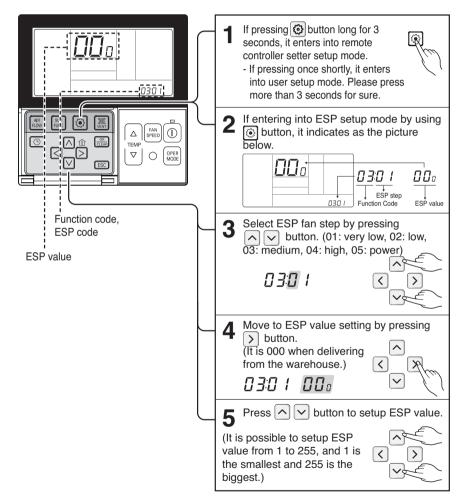


# How to Set E.S.P?

### Installer Setting -E.S.P.

This is the function that decides the strength of the wind for each wind level and because this function is to make the installation easier.

- If you set ESP incorrectly, the air conditioner may malfunction.
- This setting must be carried out by a certificated-technician.



\* When setting ESP value on the product without very weak wind or power wind function, it may not work.

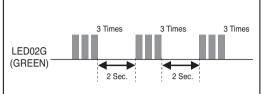
			Static Pressure(mmAq)					
Capacity	Step	C.M.M	2.5	4	5	6	8	10
			Setting Value					
	HIGH	16.5	115	125	130	135	145	-
18K	MID	14.5	108	118	123	128	140	-
	LOW	13	102	112	117	122	134	-
24K	HIGH	18	121	131	137	142	150	-
	MID	16.5	115	125	130	135	145	-
	LOW	14	106	116	121	125	139	-
	HIGH	32	-	130	134	138	145	152
36K	MID	29	-	123	127	131	138	146
	LOW	26.5	-	117	120	126	133	141
	HIGH	40	-	-	-	97	104	110
48K	MID	35	-	-	-	92	99	106
	LOW	30	-	-	-	88	96	103
	HIGH	49	-	-	-	116	119	123
60K	MID	45	-	-	-	111	116	120
	LOW	40	-	-	-	106	111	115

\* ABNH42GRLA2 / ABNH48GRLA2 As far as possible do not set ESP 82,83

# **Self-diagnosis Function**

#### Indoor Unit Error

Ex) Error 03 (Remote controller error)

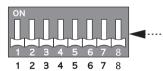




Error Code	Description	LED 1 (Red)	LED 2 (Green)	Indoor status
01	Indoor Room sensor error	0	1time 🕕	OFF
02	Indoor in-pipe sensor error	0	2times 🕕	OFF
03	Remote controller error	0	3times 🕕	OFF
04	Drain pump error	0	4times 🕕	OFF
05	Communication error indoor and outdoor	0	5times 🕕	OFF
06	Indoor out-pipe sensor error	0	6times 🕕	OFF
09	EEPROM error (indoor)	0	9times 🕕	OFF
10	BLDC motor fan lock (indoor)	1time 🕕	0	OFF

- \* Because remote controller turn off when occur ERROR in simultaneous operation system, it should check LED blinks of outdoor in order to confirm error code.
- \* Repeatedly after LED1 is turned on and off as the Error code number of tens digit, LED2 is turned on and off as the Error code number of single-digit.

# **Dip Switch Setting**





	Function	Description	Setting Off	Setting On	Default
SW3	Group Control	Selection of Master or Slave	Master	Slave	Off
SW4	Dry Contact Mode	Selection of Dry Contact Mode	Wired/Wireless remote controller Selection of Manual or Auto operation Mode	Auto	Off
SW5	Installation	Fan continuous operation	Continuous operation Removal	Working	Off

