



Washing Machine

OWNER'S MANUAL

WD-CD1412W

Thank you for buying a
LG Fully Automatic Washing machine.
Please read your owner's manual carefully, it provides
instructions on safe installation, use and maintenance.
Retain it for future reference.
Record the model and serial numbers of your washing
machine.

Product Feature



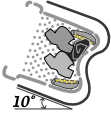
- **Ultra Capacity**

The Larger drum enables not just higher head drop and stronger centrifugal force, but also less tangling and wrinkling of the laundry. Heavier loads, such as king size comforters, blankets, and curtains, can be washed.



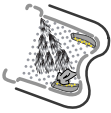
- **Direct Drive System**

The advanced Brushless DC motor directly drives the drum without belt and pulley.



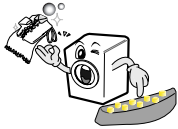
- **Tilted Drum and Extra Large Door Opening**

Tilted drum and extra large opening make it possible to load and unload clothing more easily.



- **Water Circulation**

Spray detergent solution and water onto the load over and over. Clothes are soaked more quickly and thoroughly during wash cycle. The detergent suds can be removed more easily by the water shower during rinse cycle. The water circulation system uses both water and detergent more efficiently.



- **RollerJets**

Washing ball enhances the wash performance and reduces damage to the clothing. The jets spray and help tumble clothes to enhance washing performance while maintaining fabric care.



- **Built-in Heater**

Internal heater automatically heats the water to the best temperature on selected cycles.



- **Child Lock**

The Child lock prevents children from pressing any button to change the settings during operation.

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Warnings

READ ALL INSTRUCTIONS BEFORE USE

WARNING!

For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, electric shock, or to prevent property damage, personal injury, or loss of life.

IMPORTANT SAFETY INSTRUCTIONS

WARNING : To reduce the risk of fire, electric shock, or injury to persons when using the washer, follow basic precautions, including the following:

- Do not install or store the washer where it will be exposed to the weather.
- Do not tamper with controls.
- Do not repair or replace any part of the washer or attempt any servicing unless specifically recommended in the user-maintenance instructions or published user-repair instructions that you understand and have the skills to carry out.
- Keep the area underneath and around your appliances free of combustible materials such as lint, paper, rags, chemicals, etc.
- Close supervision is necessary if this appliance is used by or near children.
Do not allow children to play on, with, or inside this or any other appliance.
- Do not leave the washer door open.
An open door could entice children to hang on the door or crawl inside the washer.
- Never reach into washer while it is moving. Wait until the drum has completely stopped.
- The laundry process can reduce the flame retardant of fabrics.
- Do not wash or dry articles that have been cleaned in, washed in, soaked in, or spotted with combustible or explosive substances (such as wax, oil, paint, gasoline, degreasers, dry-cleaning solvents, kerosene, etc.) which may ignite or explode. Oil may remain in the tub after a whole cycle resulting in fire during drying. So, do not load oiled clothes.
- To avoid such a result, carefully follow the garment manufacturer's wash and care instructions.
- Do not slam the washer door closed or try to force the door open when locked. This could result in damage to the washer.
- To minimize the possibility of electric shock, unplug this appliance from the power supply or disconnect the washer at the household distribution panel by removing the fuse or switching off the circuit breaker before attempting any maintenance or cleaning.
- Never attempt to operate this appliance if it is damaged, malfunctioning, partially disassembled, or has missing or broken parts, including a damaged cord or plug.
- Dryer is intended for only drying textile material.
- If the washer has been exposed to water, call an authorized service provider to avoid any risk of fire or electric shock.

SAVE THESE INSTRUCTIONS

GROUNDING INSTRUCTIONS

This appliance must be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This appliance is equipped with a cord having an equipment-grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinance.

- Do not use an adapter or otherwise defeat the grounding plug.
- If you don't have the proper outlet, consult an electrician.

WARNING : Improper connection of the equipment-grounding conductor can result in risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the appliance is properly grounded. Do not modify the plug provided with the appliance - if it does not fit the outlet, have a proper outlet installed by a qualified electrician.

Warnings

To minimize the risk of fire in a tumble dryer, the following should be observed:

- Items that have been spotted or soaked with vegetable or cooking oil constitute a fire hazard and should not be placed in a tumble dryer.

Oil-affected items can ignite spontaneously, especially when exposed to heat sources such as in a tumble dryer. The items become warm, causing an oxidation reaction in the oil. Oxidation creates heat. If the heat cannot escape, the items can become hot enough to catch fire. Piling, stacking or storing oil-affected items can prevent heat from escaping and so create a fire hazard.

If it is unavoidable that fabrics that contain vegetable or cooking oil or have been contaminated by hair care products be placed in a tumble dryer they should first be washed in hot water with extra detergent-this will reduce, but not eliminate, the hazard. Washed in hot water with extra detergent-this will reduce, but not eliminate, the hazard. The 'cool down' cycle of tumble dryers should be used to reduce the temperature of the items. They should not be removed from the tumble dryer or piled or stacked while hot.

- Items that have been previously cleaned in, washed in, soaked in or spotted with petrol/gasoline, dry-cleaning solvents or other flammable or explosive substances should not be placed in a tumble dryer.

Highly flammable substances commonly used in domestic environments include acetone, denatured alcohol, petrol/gasoline, kerosene, spot removers (some brands), turpentine, waxes and wax removers.

- Items containing foam rubber (also known as latex foam) or similarly textured rubber-like materials should not be dried in a tumble dryer on a heat setting.

Foam rubber materials can, when heated, produce fire by spontaneous combustion.

- Fabric softeners or similar products should not be used in a tumble dryer to eliminate the effects of static electricity unless this practice is specifically recommended by the manufacturer of the fabric softener or product.
- Undergarments that contain metal reinforcements should not be placed in a tumble dryer.

Damage to the tumble dryer can result if metal reinforcements come loose during drying. When available a drying rack could be used for such items.

- Plastic articles such as shower caps or babies waterproof napkin covers should not be placed in a tumble dryer.

- Rubber-backed articles, clothes fitted with foam rubber pads, pillows, galoshes and rubber-coated tennis shoes should not be placed in a tumble dryer.

Warnings

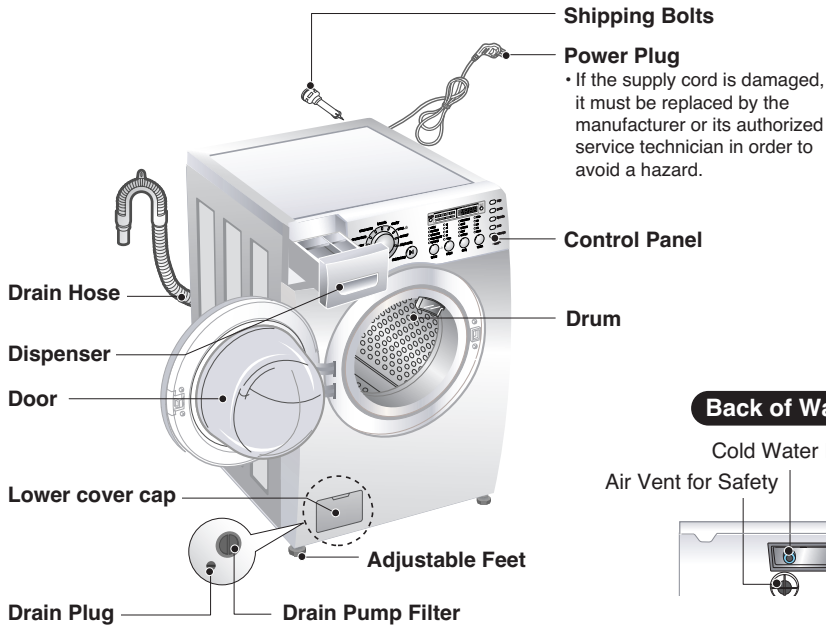
- Do not dry unwashed items in the tumble dryer.
- Items that have been soiled with substances such as cooking oil, acetone, alcohol, petrol, kerosene, spot removers, turpentine, waxes and wax removers should be washed in hot water with an extra amount of detergent before being dried in the tumble dryer.
- Items such as foam rubber (latex foam), shower caps, waterproof textiles, rubber backed articles and clothes or pillows fitted with foam rubber pads should not be dried in the tumble dryer.
- Fabric softeners, or similar products, should be used as specified by the fabric softener instructions.
- The final part of a tumble dryer cycle occurs without heat (cool down cycle) to ensure that the items are left at a temperature that ensures that the items will not be damaged.

WARNING: Never stop a tumble dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated

- The lint trap has to be cleaned frequently, if applicable
- Lint must not be allowed to accumulate around the tumble dryer
- Adequate ventilation has to be provided to avoid the back flow of gases into the room from appliances burning other fuels, including open fires.
- The appliance is not intended for use by young children or infirm persons without supervision.
- Young Children should be supervised to ensure that they do not play with appliance.

If The appliance is supplied from a cord extension set or an electrical portable outlet device, The cord extension set on electrical portable outlet device must be positioned so that it is not subject to splashing or ingress of moisture.

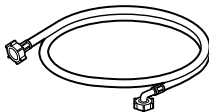
S pecification



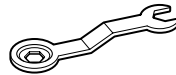
- Name : Front loading washing machine
- Power supply : 220–240V~, 50Hz
- Size : 686mm(W) × 756mm(D) × 983mm(H)
- Weight : 91kg
- Wash capacity/Max. Watt : 14kg(2200W)
- Dry capacity/Max. Watt : 8kg(2150W)
- Spin speed : 1200 rpm max.
- Water consumption : 180 ℓ
- Permissible water pressure : 0.3-10kgf/cm² (30-1000kPa)

* The appearance and specifications may be varied without notice to raise the units quality.

■ Accessories



Inlet hose(1EA)



Spanner

Installation

Install or store where it will not be exposed to temperatures below freezing or exposed to the weather.

Properly ground washer to conform with all governing codes and ordinances.

The base opening must not be obstructed by carpeting when the washing machine is installed on a carpeted floor.

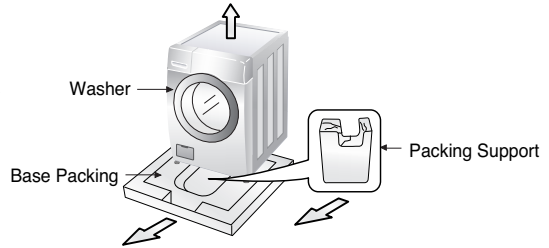
In countries where there are areas which may be subject to infestation by cockroaches or other vermin, pay particular attention to keeping the appliance and its surroundings in clean condition at all times.

Any damage which may be caused by cockroaches or other vermin will not be covered by the appliance guarantee.

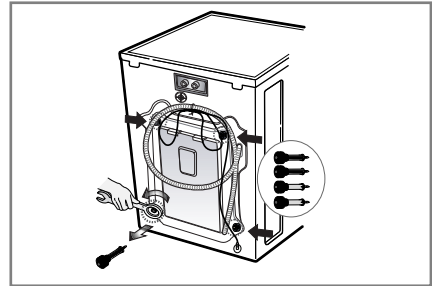
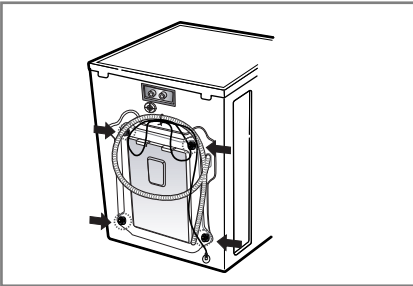
■ Transit bolts

The appliance is fitted with transit bolts to prevent internal damage during transport.

- Packing and all transit bolts must be removed before using the washer.
- ☞ When unpacking the base, be sure to remove the additional packing support in the middle of the base packing.



■ Removing transit bolts



1. To prevent internal damage during transport, the special 4 bolts are locked. Before operating the washer, remove the bolts along with the rubber bungs.

• If they are not removed, it may cause heavy vibration, noise and malfunction.

2. Unscrew the 4 bolts with the spanner supplied.

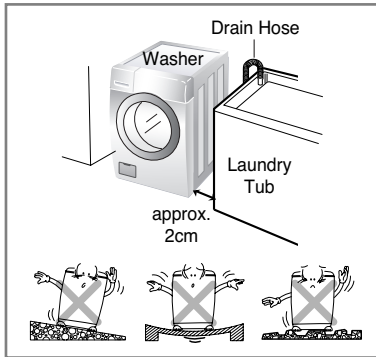
3. Take out the 4 bolts along with the rubber bungs by slightly twisting the bung. Keep the 4 bolts and the spanner for future use.

• Whenever the appliance is transported, the transit bolts must be refitted.

4. Close the holes with the caps supplied.

I nstallation

■ Installation place requirement



Level floor :

Allowable slope under entire washer is 1°

Power outlet :

Must be within 1.5 meters of either side of location of washer. Do not overload the outlet with more than one appliance.

Additional Clearance :

For wall, door and floor modeling is required.
(10cm : rear /2cm:right & left side)

Do not place or store laundry products on top of washer at any times.

They can damage the finish or controls.

■ Positioning

Install the washer on a flat hard floor.

Make sure that air circulation around the washer is not impeded by carpets,rug etc.

- Before placing the washer on tiles, apply a rubber mat under the feet.
- Never try to correct any unevenness in the floor with pieces of wood, cardboard or similar materials under the washer.
- If it is impossible to avoid positioning the washer next to a gas cooker or coal burning stove,an insulating(686x756x983mm) covered with aluminum foil on the side facing the cooker or stove,must be inserted between the two appliance.
- The washer must not be installed in rooms where the temperature can drop below 0°C.
- Please ensure that when the washer is installed, it is easily accessible for the engineer in the event of a breakdown.
- With the washer installed adjust all four feet using the transit bolt spanner provided ensuring the appliance is stable, and a clearance of approximately 20mm is left between the top of the washer and the underside of the work-top.
- The installation instructions shall state that the openings must not be obstructed by a carpet if it has ventilation openings in the base.

Installation

■ Electrical connection

1. Do not use an extension cord or double adapter.
 2. If the supply cord is damaged, it must be replaced by the manufacturer or its service agents or similarly qualified person in order to avoid a hazard.
 3. Always unplug the machine and turn off the water supply after use.
 4. Connect the machine to an earthed socket in accordance with current wiring regulations.
 5. The appliance must be positioned so that the plug is easily accessible.
- Repairs to the washing machine must only be carried out qualified personnel. Repairs carried out by inexperienced persons may cause injury or serious malfunctioning. Contact your local service center
 - Do not install your washing machine in rooms where temperatures below freezing may occur. Frozen hoses may burst under pressure. The reliability of the electronic control unit may be impaired at temperatures below freezing point.
 - If the appliance is delivered in the winter months and temperatures are below freezing : Store the washing machine at room temperature for a few hours before putting it into operation.

CAUTION

CAUTION concerning the Power Cord

Most appliances recommend they be placed upon a dedicated circuit; that is, a single outlet circuit which powers only that appliance and has no additional outlets or branch circuits. Check the specification page of this owner's manual to be certain.

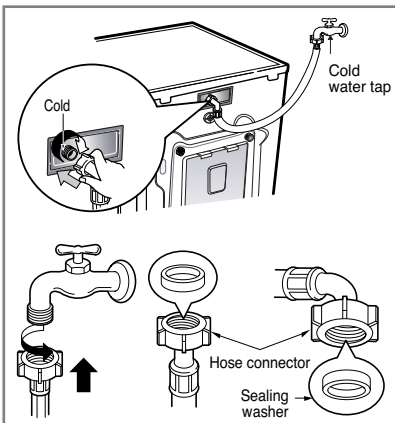
Do not overload wall outlets. Overloaded wall outlets, loose or damaged wall outlets, extension cords, frayed power cords, or damaged or cracked wire insulation are dangerous. Any of these conditions could result in electric shock or fire. Periodically examine the cord of your appliance, and if its appearance indicates damage or deterioration, unplug it, discontinue use of the appliance, and have the cord replaced with an exact replacement part by an authorized servicer.

Protect the power cord from physical or mechanical abuse, such as being twisted, kinked, pinched, closed in a door, or walked upon. Pay particular attention to plugs, wall outlets, and the point where the cord exits the appliance.

If this appliance is supplied from a cord extension set or electrical portable outlet device, the cord extension set or electrical portable outlet device must be positioned so that it is not subject to splashing or ingress of moisture.

■ Washing Machine is to be connected to the water mains using new hose-sets and that old hose-sets should not be used.

■ Connecting water supply hose

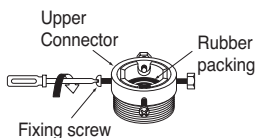


- ▶ Water supply pressure must be between 30kPa and 1000kPa (0.3~10kgf/cm²)
- ▶ Don't strip or crossthread when connecting Inlet hose to the valve.
- ▶ If the water supply pressure is more than 1000kPa, a decompression device should be installed.
- Two rubber seals are supplied with the water inlet hoses these are in order to prevent water leaks.
- Check water tightness of washing machine connections by turning the tap completely on.
- Periodically check the condition of the hose and replace the hose if necessary.
- Make sure that there is no kink on the hose and that it is not crushed.
- The instructions for appliances connected to the water mains by detachable hose-sets shall state that the new hose-sets supplied with the appliance are to be used and that old hose-sets should not be reused.

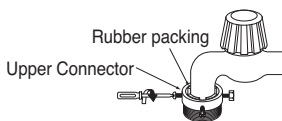
Installation

Normal Tap without thread & screw type inlet hose

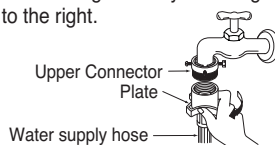
1. Unscrew the fixing screw to attach the tap.



2. Push the connector up till the rubber packing is in tight contact with the tap. Then tighten the 4 screws.

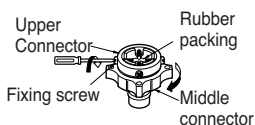


3. Push the water supply hose vertically upwards so that the rubber packing within in the hose can adhere completely to the tap and then tighten it by screwing it to the right.



Normal Tap without thread & one touch type inlet hose

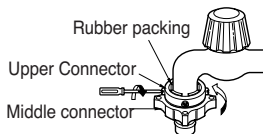
1. Untighten the upper connector screw.



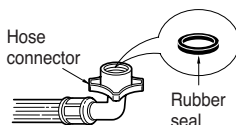
• In case the diameter of the tap is large remove the guide plate.



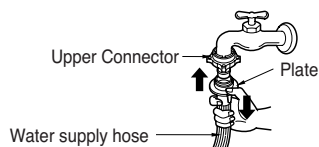
2. Push the upper connector up till the rubber packing is in tight contact with the tap. Then tighten the 4 screws.



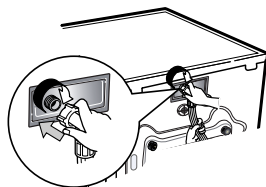
- Turn the middle connector not to have water leaked.
- Make sure that the rubber seal is inside the hose connector.



3. Connect the water supply hose to the middle connector, pushing the plate down.



- To separate the water supply hose from the middle connector shut off the tap. Then pull the inlet hose down, pushing the plate down.



- Your machine comes with only cold water connection.
- Make sure that there are no kinks in the hose and that it is not crushed.

Used the horizontal tap

Horizontal tap



Extension tap



Square tap



Installation

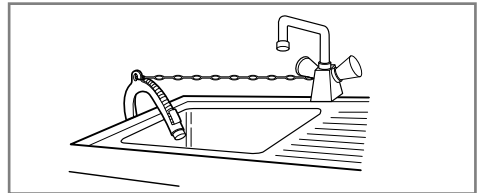
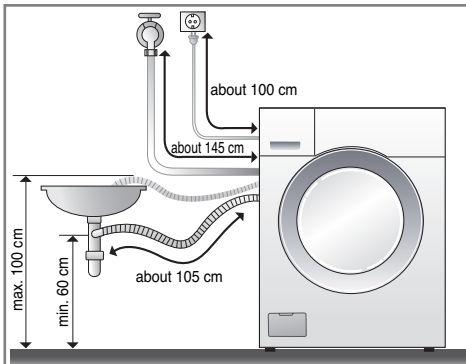
This equipment is not designed for maritime use or for use mobile installations such as caravans, aircraft etc.

Turn off the stopcock if the machine is to be left for any length of time (e.g. holiday), especially if there is no floor drain(gully) in the immediate vicinity.

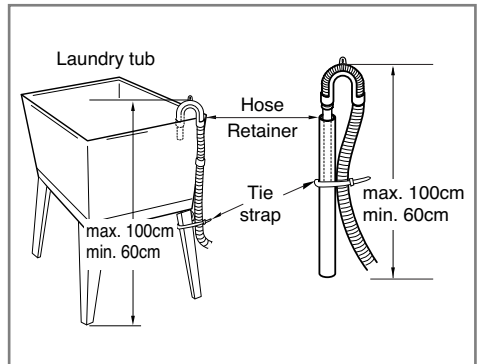
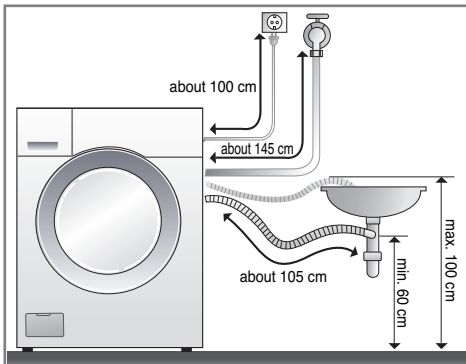
When disposing of the appliance, cut off the mains cable, and destroy the plug Disable the door lock to prevent young children being trapped inside.

Packaging material (e.g. Films, Styrofoam) can be dangerous for children. There is a risk of suffocation ! Keep all packaging well away from children

■ Installation of drain hose



- When installing the drain hose sink, secure it tightly with a string.
- Proper securing of the drain hose will protect the floor from damage due to water leakage.



- The drain hose should not be placed higher than 100 cm above the floor.
- Proper securing of the drain hose will protect the floor from damage due to water leakage.
- When the drain hose is too long, do not force back into the washer. This will cause abnormal noise.

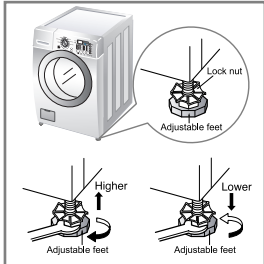
I nstallation

■ Level adjustment



1. Adjusting the washing machine level properly prevents excessive noise and vibration.
Install the appliance on a solid and level floor surface, preferably in a corner of the room.

NOTE Timber or suspended type flooring may contribute to excessive vibration and unbalance errors.



2. If the floor is uneven, adjust the adjustable feet as required. (do not insert pieces of wood etc. under the feet)
Make sure that all four feet are stable and resting on the floor and then check that the appliance is perfectly level. (use a spirit level)

※ *After the washer is level, tighten the lock nuts up towards of the base of the washer. All lock nuts must be tightened.*

NOTE In the case that the washing machine is installed on a raised platform, it must be securely fastened in order to eliminate the risk that it might fall off.

※ *Diagonal Check*

When pushing down the edges of the washing machine top plate diagonally, the machine should not move up and down at all. (Please, check both of two directions)

If machine rocks when pushing the machine top plate diagonally, adjust the feet again.



■ Concrete floors

- The installation surface must be clean, dry and level.
- Install washer on a flat hard floor.

■ Tile floors (Slippery floors)

- Position each foot on the Tread Mate and level the machine to suit. (Cut Tread Mate into 70x70 mm sections and stick the pieces on to the dry tile where machine is to be placed.)

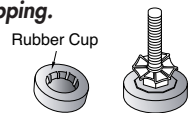
※ *Tread Mate is a self adhesive material used on ladders & steps that prevents slipping.*

■ Wooden floors (Suspended floors)

- Wooden floors are particularly susceptible to vibration.
- To prevent vibration we recommend you place rubber cups under each foot, at least 15mm thick under the washer, secured to at least 2 floor beams with screws.
- If possible install the washer in one of the corners of the room, where the floor is more stable.

※ *Insert the rubber cups to reduce vibration.*

※ *Rubber cups (p/no. 4620ER4002B) can be purchased from the LG spare parts department.*



※ It can be purchased from hardware suppliers.

Important!

- Proper placement and levelling of the washer ensures long, regular and reliable operation.
- The washer must be absolutely horizontal and stand firmly in position.
- It must not "Seesaw" across corners under load.
- The installation surface must be clean, free from floor wax and other lubricant coatings.
- Do not let the feet of the washer get wet. If feet of the washer get wet, slipping may occur.

Care before washing

■ Before the first washing

Select a cycle (COTTON 60°C, add a half load of detergent) allow the unit to wash without clothing.

This will remove residues from the drum that may have been left during manufacturing.

■ Caring before washing

1. Care Labels

Look for a care label on your clothes. This will tell you about the fabric content of your garment and how it should be washed.

2. Sorting

To get the best results, Sort clothes into loads that can be washed with the same wash cycle. Water temperature and spin speed and different fabrics need to be washed in different ways. Always sort dark colors from pale colors and whites. Wash separately as dye and lint transfer can occur causing discoloration of white etc. If possible, do not wash heavily soiled items with lightly soiled one.

Soil (Heavy, Normal, Light)

Separate clothes according to amount of soil.

Color (White, Lights, Darks)

Separate white fabrics from colored fabrics.

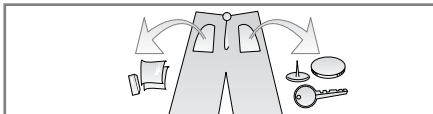
Lint (Lint producers, Collectors)

Wash lint producers and lint collectors separately.

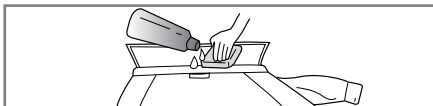
3. Caring before loading

- Combine large and small items in a load. Load large items first. Large items should not be more than half the total wash load.

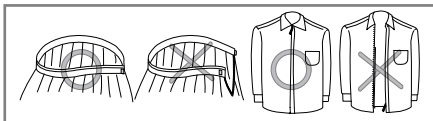
Do not wash single items. This may cause an out-of-balance load. Add one or two similar items.



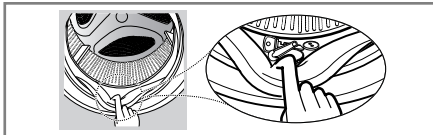
- Check all pockets to make sure that they are empty. Items such as nails, hair clip, matches, pens, coins and keys can damage both your washer and your clothes.



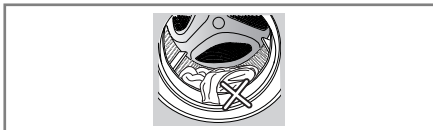
- Close zippers, hooks and strings to make sure that these items don't snag on other clothes.



- Pre treat dirt and stains by brushing a little detergent dissolved in water onto stains like collars and cuffs to help shift dirt.



- Check the folds of the flexible gasket (gray) and remove any small articles, if any.
- Check inside of the drum and remove any left items in it for next wash cycle.

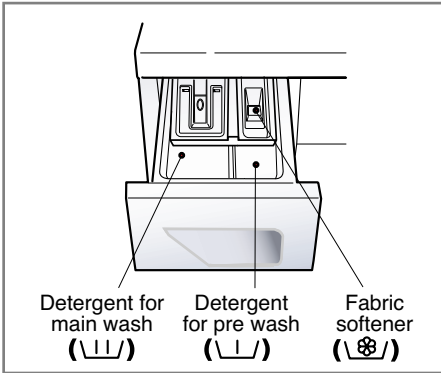


- Remove any clothing or items on the flexible gasket to prevent clothing and the gasket damages.

Adding detergent

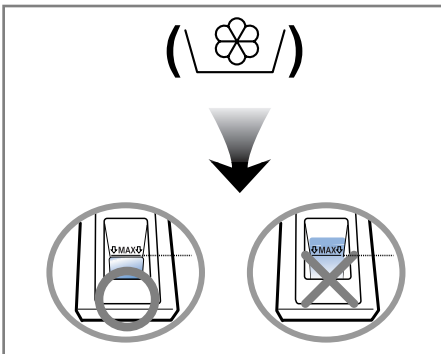
■ Adding detergent and fabric softener

1. The Dispenser Drawer



- Main wash only → \ \ /
- Pre Wash + Main Wash → \ \ / • \ \ /

2. Adding Fabric Softener



- Do not exceed the maximum fill line. Close the dispenser drawer slowly. Overfilling can cause early dispensing of the fabric softener which could stain clothes.
- Do not leave the fabric softener in the detergent drawer for more than 2 days. (Fabric softener could harden)
- Softener will automatically be added during the last rinse cycle.
- Do not open the drawer when water is supplied.
- Solvents(benzene, etc) are not allowable.

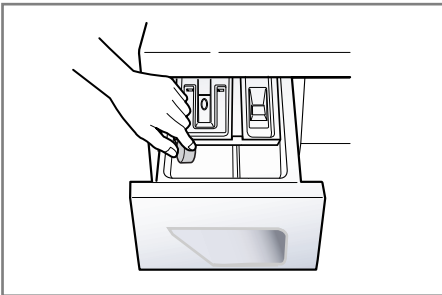
NOTE Do not pour fabric softener directly on the cloths

Adding detergent

3. Detergent dosage

- The detergent should be used according to the instruction of the detergent manufacture.
 - If too much detergent is used, too many suds can occur and this will decrease the washing result or cause heavy load to the motor.
 - Use powder detergent only for the front loading washer.
- ※ If suds occur too much, please reduce the detergent amount.
- Detergent usage may need to be adjusted for water temperature, water hardness, size and soil level of the load. For best results, avoid oversudsing.

4. Water softener



- A water softener, such as Anti limescale (Clagon) can be used to cut down on the use of detergent in extremely hard water areas. Dispense according to the amount specified on the packaging. First add detergent and then the water softener.
- Use the quantity of detergent as for soft water.

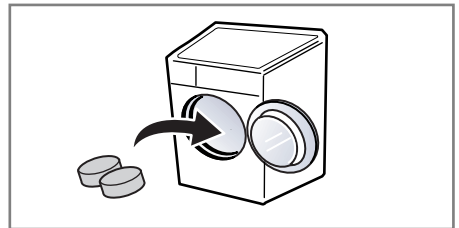
* Tips

Full load : according to manufacturer's recommendation.
Part load : 3/4 of the normal amount.
Minimum load : 1/2 of full load.

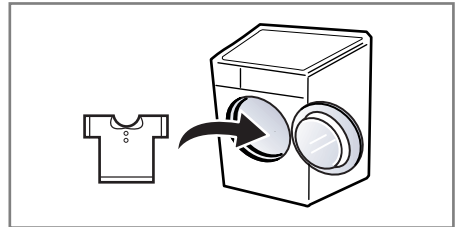
- Detergent is flushed from the dispenser at the beginning of the cycle.

5. Using the Tablets

- 1) Open the door and Tablets into the drum.




- 2) Load the laundry into the drum.



- 3) Close the door.

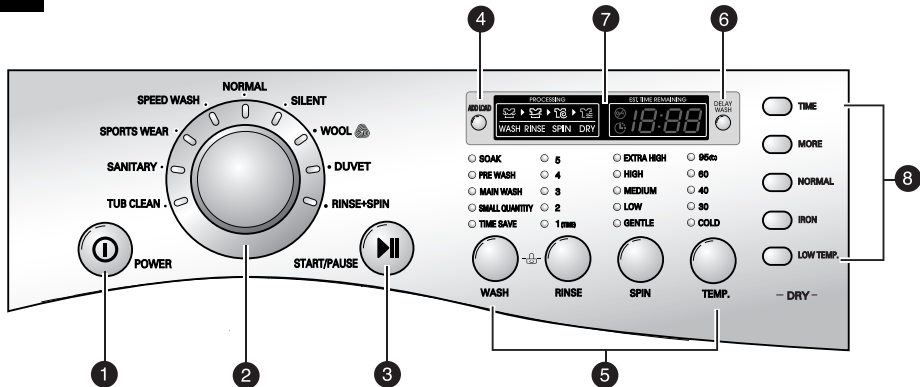
■ Recommended courses according to the laundry type

Cycle	Fabric type	RINSE	SPIN	TEMP.	WASH				
					SOAK	PRE WASH	MAIN WASH	SMALL QUANTITY	TIME SAVE
TUB CLEAN	Sterilize the inside of the washing machine					●			
SANITARY	Heavily soiled underwear, work clothes, diapers, etc.	3	MEDIUM	95					
		4	HIGH		●	●	●	●	●
		5	EXTRA HIGH						
		1	GENTLE						
SPORTS WEAR	Functional clothing for outdoor activities: sports, alpine, workout	2	GENTLE	30					
		3		COLD			●		
		4							
SPEED WASH	Lightly soiled clothing and small loads	2	MEDIUM	40					
		3	HIGH	COLD					
		4	EXTRA HIGH	30			●		
		5	GENTLE						
		1	LOW						
NORMAL	Cotton, linen, towels, shirts, sheets, jeans, mixed loads	3	MEDIUM	40					
		4	HIGH	60	●	●	●	●	●
		5	EXTRA HIGH	COLD					
		1	GENTLE	30					
SILENT	Cotton, linen, towels, shirts, sheets, jeans, mixed loads	3	LOW	40					
		4	MEDIUM	60	●	●	●	●	●
		5	HIGH	COLD					
		1	EXTRA HIGH	30					
WOOL 	Laundry only with "Wool washing" indicated	3	LOW	40					
		4	GENTLE	COLD			●		
		1		30					
DUVET	Large items such as blankets and comforters	3	MEDIUM	COLD					
		4	GENTLE	30					
		1	LOW	40			●		
RINSE+ SPIN	Drying after rinsing without washing.	1	MEDIUM						
		2	HIGH						
		3	EXTRA HIGH						
		4	GENTLE						
		5	LOW						

* Water Temperature : Select the water temperature to the wash cycles.
Always follow garment manufacture's care label or instructions when laundering.

* Pre Wash : If the laundry is heavily soiled, "Pre Wash" option is recommended.

How to use washer



1. POWER ON/OFF BUTTON

Press to turn the washer ON. Press again to turn the washer OFF.

NOTE: Pressing the ON/OFF button during a cycle will cancel that cycle and any load settings will be lost.

2. CYCLE SELECTOR KNOB

Turn this knob to select the desired cycle. Once the desired cycle has been selected, the standard presets will be shown in the display. These settings can be adjusted using the cycle setting buttons anytime before starting the cycle.

3. START/PAUSE BUTTON

Press this button to START the selected cycle. If the washer is running, use this button to PAUSE the cycle without losing the current settings.

NOTE: If you do not press the START/PAUSE button within 4 minutes of selecting a cycle, the washer automatically turns off.

4. ADD LOAD

Use it to open the door while processing. It is conveniently used to add the laundry or to remove the foreign material while processing.

5. CYCLE SETTING BUTTONS

Use these buttons to select the desired cycle options for the selected cycle. Press the button for that setting until the indicator light for the desired value is lit.

6. DELAY WASH BUTTON

Press this button to delay the start of the wash cycle. Each press of the button increases the delay time by 3 hours, up to 19 hours.

7. LED DISPLAY

The display shows the settings, estimated time remaining, options, and status messages for your WASHER. The display will remain on through the cycle.

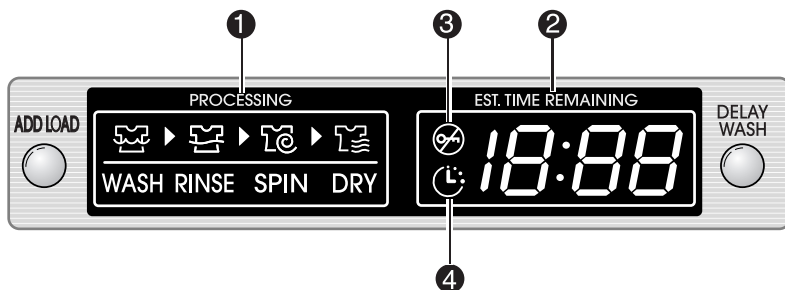
8. OPTION BUTTONS

The option buttons allow you to select additional cycle options and will light when selected. For detailed information about the individual options, please see the following pages.

How to use washer

THE LED DISPLAY

The LED display shows the settings, estimated time remaining, options, and status messages for your washer. When the washer is turned on, the display will illuminate.



1. CYCLE COMPLETION INDICATOR

This portion of the display shows which stage of the wash cycle is currently underway (WASH, RINSE, SPIN or DRY)

2. ESTIMATED TIME REMAINING

When the START/PAUSE button is pressed, the washer automatically detects the wash load (weight) and optimizes the washing time, based on the selected cycle and options. The display will then indicate the estimated time remaining for the selected wash cycle.

NOTE: The cycle time displayed may appear much longer than that of a top-loading washer. The displayed time is for the complete cycle, rather than just the agitation portion of the cycle, as is typically shown on a top-loading washer.

3. DOOR LOCK INDICATOR

Indicates that the door is locked. The washer door will lock while the washer is operating. The door can be unlocked by pressing the START/PAUSE button to stop the washer.

NOTE: If the temperature in the washer is too high, the door cannot be unlocked until the washer has cooled. If the water level is too high, select the SPIN cycle to drain excess water. Do not try to force open the door.

4. DELAY WASH INDICATOR

This indicator shows that the washer has been set for DELAY WASH. The washer will start automatically after the set delay time has passed.

How to use washer

OPERATING THE WASHER

Once you have loaded the washer and added laundry products (detergent, bleach, and/or fabric softener):

- 1 Press the ON/OFF button to turn on the



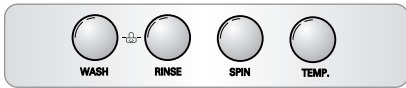
washer. The lights around the cycle selector knob will illuminate.

- 2 Turn the cycle selector knob to the desired



cycle. The display will show the preset WASH, RINSE, SPIN, TEMP. and Option settings for that cycle.

- 3 If you would like to change the settings for that cycle, press the appropriate cycle settings button(s) until the indicator light for the desired setting is lit.



NOTE: To protect your garments, not every WASH, RINSE, SPIN, TEMP. or option is available with every cycle.

- 4 Select any additional cycle options, such as ADD LOAD or DELAY WASH by pressing the



ADD LOAD or DELAY WASH by pressing the button for that option.

NOTE: To protect your garments, not every WASH, RINSE, SPIN, TEMP. or option is available with every cycle.

- 5 Press the START/PAUSE button to begin the cycle. The door will latch, the display will change, and the washer will calculate the



estimated time remaining. Once the washer has calculated the estimated total cycle time, the washer will start. To pause the cycle at any time, press PAUSE.

NOTE: The cycle time displayed may appear much longer than that of a top-loading washer. The displayed time is for the complete cycle, rather than just the agitation portion of the cycle, as is typically shown on a top-loading washer.

NOTE: If the temperature in the washer is too high, the door cannot be unlocked until the washer has cooled. If the water level is too high, select the SPIN cycle to drain excess water. Do not try to force the door open. Washing time can be reduced significantly for small or lightly soiled loads by selecting the Speed Wash cycle and setting the Soil Level button to Light.

- 6 When the load is finished, the beeper (if set) will sound and the door will unlock. Remove damp clothes from the washer immediately. Check under the door seal for small items.

How to use washer

CYCLE SETTING BUTTONS

Each cycle has preset settings that are selected automatically. You may also customize the settings using the cycle setting buttons. Press the button for that setting until the indicator light for the desired value is lit.

The washer automatically adjusts the water level for the type and size of wash load for best results and maximum efficiency. It may seem there is no water inside the drum in some cycles, but this is normal.

NOTE: To protect your garments, not every WASH, RINSE, SPIN, TEMP. or option is available with every cycle. See the Cycle Guide for details.

WASH



Use it to select the desired washing.

- 1 **SOAK:** For washing the dirty laundry, use this washing after the 60-minute soaking.
- 2 **PRE WASH:** In case of the extremely dirty laundry, this washing removes the polluted water by washing for 10 minutes before the main washing.
- 3 **MAIN WASH:** It is the washing type for the general one.
- 4 **SMALL QUANTITY:** Use it for the small laundry.
- 5 **TIME SAVE:** Use it for the short-time washing.

RINSE



Use it to change the number of rinsings

TEMP.



Selects the wash temperature combination for the selected cycle. Press the TEMP. button until the indicator light for the desired setting is

lit.

- Your washer features a heating element to boost the hot water temperature for Extra Hot settings. This provides improved wash performance at normal water heater settings.
- Select the water temperature suitable for the type of load you are washing. Follow the fabric care label for best results.

SPIN



The washer drum spins at up to 1,200 RPM. This reduces drying time and saves energy. Press the SPIN button until the indicator light for the desired setting is lit. Some fabrics, such as delicates, require a slower spin speed.

The Drain & Spin cycle: The Spin button also activates the Drain & Spin cycle to drain the tub and spin clothes; for example, if you want to remove clothes before the cycle has ended.

To activate the **DRAIN & SPIN** cycle:

- 1 Press the ON/OFF button to turn on the washer.
- 2 Press the SPIN button.
- 3 Select the desired spin speed.

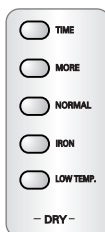
NOTE: If NO SPIN is selected, the washer will drain only.

- 4 Press the START/PAUSE button.

H ow to use washer

CYCLE SETTING BUTTONS

Dry



Drying options are easily selected with the DRY button. For most even drying, make sure all articles in the clothes load are similar in material and thickness. Do not overload the washer by placing too many articles into the drum. Items must be able to tumble freely. If you open door and remove load before washer has finished the DRY cycle, remember to press the START/PAUSE button.

By pressing the DRY button, you can select:

- ❶ LOW TEMP - For delicate fabrics
- ❷ IRON - For damp drying fabrics
- ❸ NORMAL - For general drying
- ❹ MORE - For heavier fabrics
- ❺ 30/60/90/120/150 - For timed drying

NOTES:

- Your dryer can handle a load of up to 17.64 lbs. (8 kg) dry weight of articles.
- When drying cycle is completed, [CD] [COOL DOWN] is displayed on the Multi display.
- The COOL DOWN is setting automatically when a drying cycle is complete.
- When you are not remove a load of clothes from the dryer as soon as it stops, wrinkles can form.
- The COOL DOWN operating periodically tumbles, rearranges and fluffs the load to avoid wrinkles without heat for up to 4 hours.
- The [CD] message will continue to display until the clothes are removed or the Start/Pause button is pressed.

Drying Guide–Automatic Dry

Electronic sensors measure the temperature of the exhaust to increase or decrease the drying temperature for faster reaction time and tighter temperature control.

Recommended DRY settings by fabric type:

- a) Perm Press – LOW TEMP
- b) If clothes are to be ironed – IRON
- c) Cotton/Towels – NORMAL
- d) Diapers – MORE

NOTE: On Automatic Dry settings, the estimated drying time may vary from the actual drying time. The type of fabric, size of the load, and the selected dryness level affect drying time.

Drying Guide–Timed Dry

- Press the Dry button repeatedly to select the drying time.
- Timed dry can last up to 150 min. When selecting Dry only, drying will start after the final Spin cycle.
- Drying times can vary greatly depending on dampness, room temperature and type of fabric. You may need to add additional Your own experience will be your best guide.

Drying Tips

Woolen Articles

Do not tumble dry woolen articles. Pull them to their original shape and dry them flat.

Woven and Loopknit Materials

- Some woven and loopknit materials may shrink when dried.
- Always stretch them out immediately after drying.

Permanent Press and Synthetics

- Do not overload your dryer.
- Take out permanent press articles as soon as the dryer stops to reduce wrinkles.

Fiber or Leather Materials

Always check the manufacture's instructions.

Baby clothes and Night Gowns

Always check the manufacture's instructions.

Rubber and Plastics

Do not dry any items made from or containing rubber or plastics, such as:

- a) Aprons, bibs, chair covers
- b) Curtains and table cloths
- c) Bathmats

Fiberglass

Do not dry fiberglass articles in your dryer. Glass particles left in the washer could be picked up by your clothes the next time you use the washer and irritate your skin.

How to use washer

CYCLE OPTION BUTTONS

Your WASHER features several additional cycle options to customize cycles to meet your individual needs. Certain option buttons also feature a special function (see the following page for details) that can be activated by pressing and holding that option button for 3 seconds.

To Add Cycle Options to a Cycle:

- 1 Turn on the washer and turn the cycle selector knob to select the desired cycle.
- 2 Use the cycle setting buttons to adjust the settings for that cycle.
- 3 Press the cycle option button(s) for the option you would like to add. The cycle option buttons, except ADD LOAD and DELAY WASH, will light when selected.
- 4 Press the START/PAUSE button to start the cycle. The washer will start automatically.

NOTE: To protect your garments, not every WASH, RINSE, SPIN, TEMP. or option is available with every cycle. See the Cycle Guide for details.

ADD LOAD



Use it to open the door while processing. It is conveniently used to add the laundry or to remove the foreign material while processing.

DELAY WASH



Once you have selected the cycle and other settings, press this button to delay the start of the wash cycle. Each press of the button increases the delay time by 3 hours, up to 19 hours.

SPECIAL FUNCTIONS

CHILD LOCK



Use this option to prevent unwanted use of the washer or to keep cycle settings from being changed while

the washer is operating. Press and hold the WASH AND RINSE button for 3 seconds to activate or deactivate CHILD LOCK.

The lock icon will be shown in the display, and all controls are disabled. The washer can be locked during a cycle. Once CHILD LOCK is selected, the display will alternate between CL and the remaining.

WOOL

- Only woolen items that are designated as "Machine-Washable" should be washed in this washing machine
- Wash only small loads for optimum fabric care (less than 8 lbs.)
- Only neutral (wool safe) detergents should be used (Only a small quantity of detergent is needed due to the small load size and low volume of water in the cycle.)
- The WOOL cycle uses a gentle tumble action and low speed spin for ultimate fabric care



The wool wash cycle of this machine has been approved by Woolmark for the washing of machine washable Woolmark products provided that the products are washed according to the instructions on the garment label and those issued by the manufacturer of this washing machine, M0807.

Maintenance

* Before cleaning the washer interior, unplug the electrical power cord to avoid electrical shock to avoid electrical shock hazards.

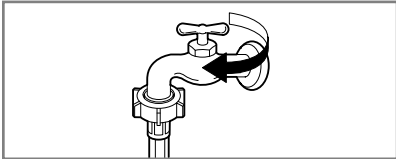
* When disposing of the appliance, cut off the mains cable, and destroy the plug Disable the door lock to prevent young children being trapped inside.

■ The water inlet filter

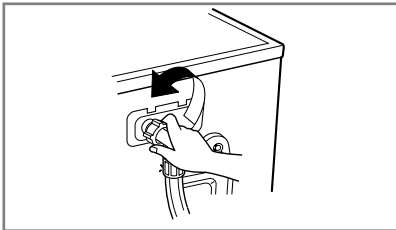
- " *! E* " error message will blink on the control panel when water does not enter the detergent drawer.

- If water is very hard or contains traces of lime deposit, the water inlet filter may become clogged.

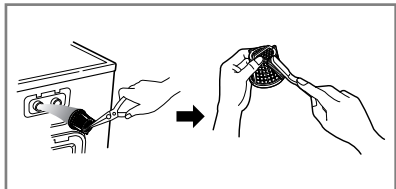
It is therefore a good idea to clean it from time to time.



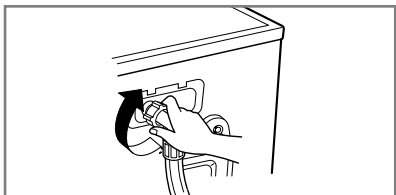
1. Turn off the water tap.



2. Unscrew the water inlet hose.



3. Clean the filter using a hard bristle brush.



4. Tighten up the inlet hose.

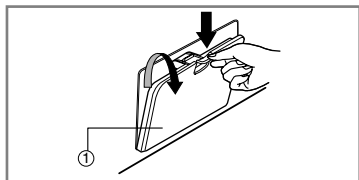
Maintenance

■ The drain pump filter

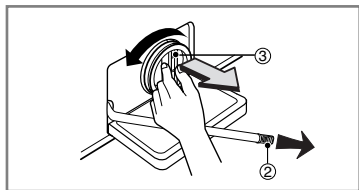
- * The drain filter collects threads and small objects left in the laundry.
Check regularly that the filter is clean to ensure smooth running of your machine.

⚠ CAUTION First drain using the drain hose and then open the pump filter to remove whatever any threads or objects.
Be careful when draining if the water is hot.

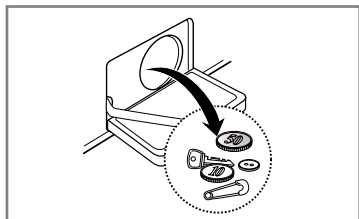
- * Allow the water to cool down before cleaning the drain pump, carrying out emergency emptying or opening the door in an emergency.



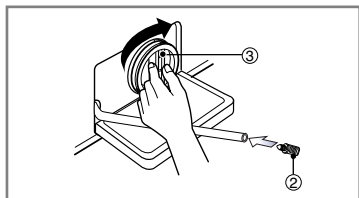
1. Open the lower cover cap (①) by using a finger.
Turn the drain plug (②) to pull out the hose.



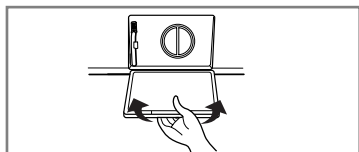
2. Unplug the drain plug (②), allowing the water to flow out. At this time use a vessel to prevent water flowing on to the floor. When water does not flow any more, turn the pump filter (③) open to the left.



3. Remove out any foreign material from the pump filter (③).



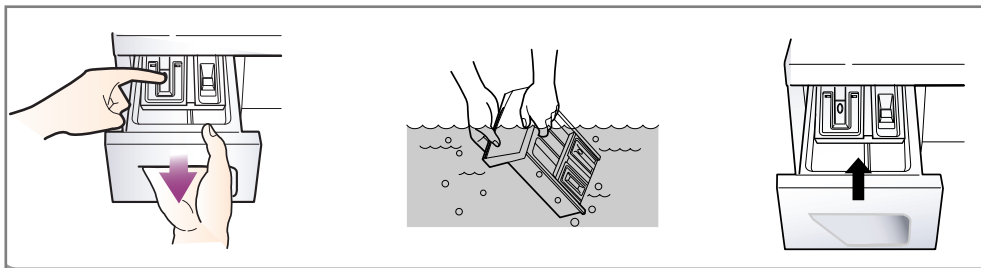
4. After cleaning, turn the pump filter (③) clockwise and insert the drain plug (②) to the original place. close the lower cover cap.



Maintenance

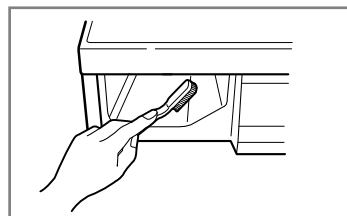
■ Dispenser drawer

- * After a while detergents and fabric softeners leave a deposit in the drawer.
- It should be cleaned from time to time with a jet of running water.
- If necessary it can be removed completely from the machine by pressing the catch downwards and by pulling it out.
- To facilitate cleaning, the upper part of the fabric softener compartment can be removed.



■ The drawer recess

- * Detergent can also accumulate inside the recess which should be cleaned occasionally with an old toothbrush.
- Once you have finished cleaning, replace the drawer and run a rinse cycle without laundry.



■ The washing drum

- If you live in a hard water area, limescale may continuously build up in places where it cannot be seen and thus not easily removed. Over time the build up of scale clogs appliances, and if it is not kept in check these may have to be replaced.
- Although the washing drum is made of Stainless steel, specks of rust can be caused by small metal articles (paper clips, safety pins) which have been left in the drum.
- The washing drum should be cleaned from time to time.
- If you use descaling agents, dyes or bleaches, make sure they are suitable for washing machine use.
- * Descaler may contain chemicals that may damage part of your washing machine.
- * Remove any spots with a stainless steel cleaning agent.
- * Never use steel wool.

Maintenance

■ The water circulation nozzle

- Clean the water circulation nozzle, if clogged.

■ Cleaning your washer

1. Exterior

Proper care of your washer can extend its life.

The outside of the machine can be cleaned with warm water and a neutral non abrasive household detergent.

Immediately wipe off any spills. Wipe with damp cloth.

Try not to hit surface with sharp objects.

* IMPORTANT: Do not use methyated spirits, diluents or similar products.

2. Interior

Dry around the washer door opening, flexible gasket and door glass.

Run washer through a complete cycle using hot water.

Repeat process if necessary.

NOTE Remove hard water deposits using only cleaners labeled as safe for washing machine.

■ Winterizing instructions

If the washer is stored in an area where freezing may occur or moved in freezing temperatures, follow these instructions to prevent damage to the washer:

1. Turn off water supply tap.
2. Disconnect hoses from water supply and drain water from hoses.
3. Plug electrical cord into a properly grounded electrical outlet.
4. Add 1gallon(3.8L) of nontoxic recreational vehicle(RV) antifreeze into an empty wash drum.
Close the door.
5. Set spin cycle and let washer spin for 1minute to drain out all water.
Not all of the RV antifreeze will be expelled.
6. Unplug electrical power cord, dry the drum interior, and close the door.
7. Remove dispenser drawer, drain and dry excessive water from the compartments.
8. Store washer in an upright position.
9. To remove antifreeze from washer after storage, run empty washer through a complete cycle using detergent. Do not add wash load.

Troubleshooting guide













* This washing machine is equipped with automatic safety functions which detect and diagnose faults at an early stage and react appropriately. When the machine does not function properly or does not function at all, check the following points before you contact your service provider.

Symptom	Possible Cause	Solution
Rattling and clanking noise	<ul style="list-style-type: none"> Foreign objects such as coins or safety pins maybe in drum or pump. 	<p>Stop washer and check drum and drain filter.</p> <p>If noise continues after washer is restarted, call your authorized service centre.</p>
Thumping sound	<ul style="list-style-type: none"> Heavy wash loads may produce a thumping sound. This is usually normal. 	<p>If sound continues, washer is probably out of balance. Stop and redistribute wash load.</p>
Vibrating noise	<ul style="list-style-type: none"> Have all the transit bolts and packing been removed? Are all the feet resting firmly on the ground? 	<p>If not removed during installation, refer to Installation guide for removing transit bolts.</p> <p>Wash load may be unevenly distributed in drum. Stop washer and rearrange wash load.</p>
Water leaks.	<ul style="list-style-type: none"> Fill hoses or drain hose are loose at tap or washer. House drain pipes are clogged. 	<p>Check and tighten hose connections.</p> <p>Unclog drain pipe. Contact plumber if necessary.</p>
Oversudsing		<p>Too much detergent or unsuitable detergent may cause excessive foaming which may result in water leaks.</p>
Water does not enter washer or it enters slowly	<ul style="list-style-type: none"> Water supply is not adequate in area. Water supply tap is not completely open. Water inlet hose(s) are kinked. The filter of the inlet hose(s) are clogged. 	<p>Check another tap in the house.</p> <p>Fully open tap.</p> <p>Straighten hose(s).</p> <p>Check the filter of the inlet hose(s).</p>
Water in the washer does not drain or drains slowly.	<ul style="list-style-type: none"> Drain hose is kinked or clogged. The drain filter is clogged. 	<p>Clean and straighten the drain hose.</p> <p>Clean the drain filter.</p>

Troubleshooting guide

Symptom	Possible Cause	Solution
Washer does not start	<ul style="list-style-type: none"> • Electrical power cord may not be plugged in or connection may be loose. • House fuse blown, circuit breaker tripped, or a power outage has occurred. • Water supply tap is not turned on. 	<p>Make sure plug fits tightly in wall outlet.</p> <p>Reset circuit breaker or replace fuse. Do not increase fuse capacity. If problem is a circuit overload, have it corrected by a qualified electrician. Turn on water supply tap.</p>
Washer won't spin	<ul style="list-style-type: none"> * Check that the door is firmly shut. 	<p>Close the door and press the Start/Pause button. After pressing the Start/Pause button, it may take a few moments before the clothes washer begins to spin. The door must lock before spin can be achieved.</p>
Door does not open		<p>Once started, the door can not be opened for safety reasons. Wait one or two minutes before opening the door to give the electric locking mechanism time to release.</p>
Wash cycle time delayed		<p>The washing time may vary by the amount of laundry, water pressure, water temperature and other using conditions. If the imbalance is detected or if the suds removing program works, the wash time shall be increased.</p>
Dry problem	<ul style="list-style-type: none"> • Does not dry 	<p>Do not overload. Check that the washer is draining properly to extract adequate water from the load. Clothes load is too small to tumble properly. Add a few towels.</p>

Troubleshooting guide

Symptom	Possible Cause	Solution
	<ul style="list-style-type: none"> • Water supply is not adequate in area • Water supply taps are not completely open. • Water inlet hose(s) are kinked. • The filter of the inlet hose(s) are clogged. 	<p>Check another tap in the house. Fully open tap.</p> <p>Straighten hose(s). Check the filter of the inlet hose(s).</p>
	<ul style="list-style-type: none"> • Drain hose is kinked or clogged. • The drain filter is clogged. 	<p>Clean and straighten the drain hose. Clean the drain filter.</p>
	<ul style="list-style-type: none"> • Load is too small. • Load is out of balance. • The appliance has an unbalance detection and correction system. If individual heavy articles are loaded (ex. bath mat, both robe, etc.), this system may stop spinning or even interrupt the spin cycle altogether. • If the laundry is still too wet at the end of the cycle, add smaller articles of laundry to balance the load and repeat the spin cycle. 	<p>Add 1 or 2 similar items to help balance the load. Rearrange load to allow proper spinning</p>
	 <ul style="list-style-type: none"> • Is the door opened or not completely closed? 	<p>Close the door completely. * If "dE" is not released, call for service.</p>
		<p>Unplug the power plug and call for service.</p>
	<ul style="list-style-type: none"> • Water overfills due to the faulty water valve. 	<p>Close the water tap. Unplug the power plug. Call for service.</p>
	<ul style="list-style-type: none"> • Water level sensor has malfunctioned. 	
	<ul style="list-style-type: none"> • Over load in motor. 	
	<ul style="list-style-type: none"> • Over load in motor. 	
	<ul style="list-style-type: none"> • The washer experienced a power failure. 	<p>Restart the cycle.</p>
	<ul style="list-style-type: none"> • Check water supply. 	<p>Turn the tap on If "dHE" is not released, unplug power plug and call service.</p>

Terms of Warranty

What Is Not Covered:

- Service trips to your home to teach you how to use the product.
- If the product is connected to any voltage other than that shown on the rating plate.
- If the fault is caused by accident, neglect, misuse or Act of God.
- If the fault is caused by factors other than normal domestic use or use in accordance with the owner's manual.
- Provide instruction on use of product or change the set-up of the product.
- If the fault is caused by pests for example, rats or cockroaches etc..
- Noise or vibration that is considered normal for example water drain sound, spin sound, or warming beeps.
- Correcting the installation for example, levelling the product, adjustment of drain.
- Normal maintenance which recommended by the owner's manual.
- Removal of foreign objects / substances from the machine, including the pump and inlet hose filter for example, grit, nails, bra wires, buttons etc.
- Replace fuses in or correct house wiring or correct house plumbing.
- Correction of unauthorized repairs.
- Incidental or consequential damage to personal property caused by possible defects with this appliance.
- If this product is used for commercial purpose, it is not warranted.

(Example : Public places such as public bathroom, lodging house, training center, dormitory)

If the product is installed outside the normal service area, any cost of transportation involved in the repair of the product, or the replacement of a defective part, shall be borne by the owner.



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