MFL72024907

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CTQ Table

No.	CTQ Item	Unit	Value & Tolerance			Z-Value	
			Target	LSL	USL	Zst	Zlt
1							
2							
3							
4							

WORK	BRAND	PRODUCT	BUYER	LANGUAGE	TOTAL PAGE	PRINTING ON LAST PAGE	WARRANTY CARD	COLOR FRONT PAGE	APPLICABLE MODEL	Cover Page Front	Cover Page Back	Dimn. 'L' (mm)	Dimn. 'W' (mm)	REMARK
07	LG	DC Ref ⚠1	EXPORT	ENGLISH	28	AS PER ART WORK	NO	BLACK & WHITE	Orion CK + Orion 5L + Aura Export ⚠1	FIG.1	FIG.2	210 ± 2	142 ± 2	Orion CK+Orion 5L + Aura Export ⚠1

General Tolerance

Tolerance Grade		Length(±mm)							
Mark	Classification	0.5~3	3~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000
F	Fine (≒J-Grade)	0.05	0.05	0.1	0.15	0.2	0.3	0.5	-
M	Medium (≒K-Grade)	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2.0
C	Coarse (≒L-Grade)	0.2	0.3	0.5	0.8	1.2	2.0	3.0	4.0
V	Very Coarse (≒M-Grade)	-	0.5	1.0	1.5	2.5	4.0	6.0	8.0

Tolerance Grade		Round/Chamfer(±mm)			Angle (±Degree° Minute' Second")				
Mark	Classification	0.5~3	3~6	6~	~10	10~50	50~120	120~400	400~
F	Fine (≒J-Grade)	0.2	0.5	1.0	1°	30'	20'	10'	5'
M	Medium (≒K-Grade)	0.2	0.5	1.0	1°	30'	20'	10'	5'
C	Coarse (≒L-Grade)	0.4	1.0	2.0	1°30'	1°	30'	15'	10'
V	Very Coarse (≒M-Grade)	0.4	1.0	2.0	3°	2°	1°	30'	20'

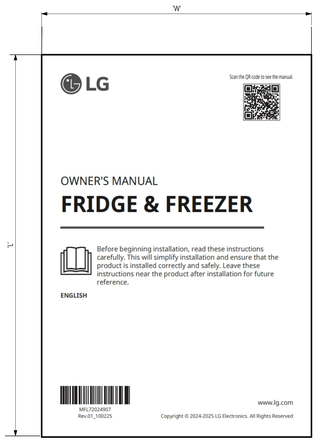


FIG.1 ⚠1

FRONT PAGE



FIG.2 ⚠1

BACK PAGE

NOTES :

1. MATERIAL : SNOW WHITE PAPER 80 g/m2 ± 5%
2. ALL PRINTING TO BE DONE IN BLACK & LG GREY COLOR AS PER R&D CONTROL COPY.
3. INSPECTION CRITERIA AS PER CONTROLLED COPY GIVEN BY R&D
4. (IF APPLICABLE) ANY TYPE OF PLASTIC/FOAM USED FOR PACKING SHOULD BE ABOVE 50MICRON WITH RECYCLE SYMBOL/PRINTING NOTE AS PER PWM RULE
5. REV.NO.,REV.DATE & COPYRIGHT YEAR AS PER RESPECTIVE REV.
6. THIS PART SHOULD COMPLY WITH THE CRITERIA OF LEVEL A-I, A-II RESTRICTED HAZARDOUS SUBSTANCES WHICH REFERS TO LGE STANDARD LG(IO)-A-9023 AND THE HAZARDOUS SUBSTANCE MANAGEMENT MANUAL FOR THE SUPPLIERS.

PWM Note

"The compliance related to plastic sheet or like used for packaging should be as per the "The Plastic Waste Management Rules , 2016 as amended from time to time" and as per LG standard LG(ILN)-B-3073 as shared."

SYM	REVISION	ECO. NO.	DATE	SIGNED
⚠1	Product dimension table updated in page number 11 and Aura model added in "1" column.	EBPR00071	07-10-2025	Vivek

CONSENT	R.LIBRARY CHECKED	UNIT	mm	SCALE	N/S
		DESIGNED	REVIEWED	CHECKED	APPROVED
DIE MAKER	MANUFACTURER	Poo_ja 05/06/2024	Jagdish	Rakesh	Sudhir
				RELATED DWG.	

LG Electronics

TITLE: OWNER'S MANUAL Orion CK Export

DWG. NO.: MFL72024907