

# INSTALLATION MANUAL

# AIR CONDITIONER

Please read this installation manual completely before installing the product.  
Installation work must be performed in accordance with the national wiring standards by authorized personnel only.  
Please retain this installation manual for future reference after reading it thoroughly.

CEILING CASSETTE



MFL61971235  
Rev.00\_011620

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## TIPS FOR SAVING ENERGY

Here are some tips that will help you minimize the power consumption when you use the air conditioner. You can use your air conditioner more efficiently by referring to the instructions below:

- Do not cool excessively indoors. This may be harmful for your health and may consume more electricity.
- Block sunlight with blinds or curtains while you are operating the air conditioner.
- Keep doors or windows closed tightly while you are operating the air conditioner.
- Adjust the direction of the air flow vertically or horizontally to circulate indoor air.
- Speed up the fan to cool or warm indoor air quickly, in a short period of time.
- Open windows regularly for ventilation as the indoor air quality may deteriorate if the air conditioner is used for many hours.
- Clean the air filter once every 2 weeks. Dust and impurities collected in the air filter may block the air flow or weaken the cooling / dehumidifying functions.

### For your records

Staple your receipt to this page in case you need it to prove the date of purchase or for warranty purposes. Write the model number and the serial number here:

Model number :

Serial number :

You can find them on a label on the side of each unit.

Dealer's name :

Date of purchase :

# IMPORTANT SAFETY INSTRUCTIONS

## **READ ALL INSTRUCTIONS BEFORE USING THE APPLIANCE.**

Always comply with the following precautions to avoid dangerous situations and ensure peak performance of your product

### **WARNING**

It can result in serious injury or death when the directions are ignored

### **CAUTION**

It can result in minor injury or product damage when the directions are ignored

### **WARNING**

- Installation or repairs made by unqualified persons can result in hazards to you and others.
- Installation **MUST** conform with local building codes or, in the absence of local codes, with the Nation Electrical Code NFPA 70/ANSI C1-1003 or current edition and Canadian Electrical Code Part1 CSA C.22.1.
- The information contained in the manual is intended for use by a qualified service technician familiar with safety procedures and equipped with the proper tools and test instruments.
- Failure to carefully read and follow all instructions in this manual can result in equipment malfunction, property damage, personal injury and/or death.

## Installation

- Always perform grounding. - Otherwise, it may cause electrical shock.
- Don't use a power cord, a plug or a loose socket which is damaged. - Otherwise, it may cause a fire or electrical shock.
- For installation of the product, always contact the service center or a professional installation agency. - Otherwise, it may cause a fire, electrical shock, explosion or injury.
- Securely attach the electrical part cover to the indoor unit and the service panel to the outdoor unit.
  - If the electrical part cover of the indoor unit and the service panel of the outdoor unit are not attached securely, it could result in a fire or electric shock due to dust, water, etc.
- Always install an air leakage breaker and a dedicated switching board. - No installation may cause a fire and electrical shock.
- Do not keep or use flammable gases or combustibles near the air conditioner. - Otherwise, it may cause a fire or the failure of product.
- Ensure that an installation frame of the outdoor unit is not damaged due to use for a long time.
  - It may cause injury or an accident.
- Do not disassemble or repair the product randomly. - It will cause a fire or electrical shock.
- Do not install the product at a place that there is concern of falling down. - Otherwise, it may result in personal injury.
- Use caution when unpacking and installing. - Sharp edges may cause injury.
- Do not turn on the breaker or power under condition that front panel, cabinet, top cover, control box cover are removed or opened.
  - Otherwise, it may cause fire, electric shock, explosion or death.

## Operation

- Do not share the outlet with other appliances. - It will cause an electric shock or a fire due to heat generation.
- Do not use the damaged power cord. - Otherwise, it may cause a fire or electrical shock.

## 4 SAFETY PRECAUTIONS

- Do not modify or extend the power cord randomly. - Otherwise, it may cause a fire or electrical shock.
- Take care so that the power cord may not be pulled during operation. - Otherwise, it may cause a fire or electrical shock.
- Unplug the unit if strange sounds, smell, or smoke comes from it. - Otherwise, it may cause electrical shock or a fire.
- Keep the flames away. - Otherwise, it may cause a fire.
- Take the power plug out if necessary, holding the head of the plug and do not touch it with wet hands. - Otherwise, it may cause a fire or electrical shock.
- Do not use the power cord near the heating tools. - Otherwise, it may cause a fire and electrical shock.
- Do not open the suction inlet of the indoor/outdoor unit during operation. - Otherwise, it may cause electrical shock and failure.
- Do not allow water to run into electrical parts. - Otherwise, it may cause the failure of machine or electrical shock.
- Hold the plug by the head when taking it out. - It may cause electric shock and damage.
- Never touch the metal parts of the unit when removing the filter. - They are sharp and may cause injury.
- Do not step on the indoor/outdoor unit and do not put anything on it. - It may cause an injury through dropping of the unit or falling down.
- Do not place a heavy object on the power cord. - Otherwise, it may cause a fire or electrical shock.
- When the product is submerged into water, always contact the service center. - Otherwise, it may cause a fire or electrical shock.
- Take care so that children may not step on the outdoor unit. - Otherwise, children may be seriously injured due to falling down.
  - Otherwise, children can injury themselves severely due to the fall.
  - This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
  - It's recommended that young children be supervised to ensure that they do not play with the appliance.
  - When the power cord is to be replaced, replacement work shall be performed only by and authorized and qualified personnel, in order to reduce hazards.



## CAUTION

### Installation

- Install the drain hose to ensure that drain can be securely done. - Otherwise, it may cause water leakage.
- Install the product so that the noise or hot wind from the outdoor unit may not cause any damage to the neighbors. - Otherwise, it may cause dispute with the neighbors.
- Always inspect gas leakage after the installation and repair of product. - Otherwise, it may cause the failure of product.
- Keep level parallel in installing the product. - Otherwise, it may cause vibration or water leakage.

### Operation

- Avoid excessive cooling and perform ventilation sometimes. - Otherwise, it may do harm to your health.
- Use a soft cloth to clean. Do not use wax, thinner, or a strong detergent. - The appearance of the air conditioner may deteriorate, change color, or develop surface flaws.
- Do not use an appliance for special purposes such as preserving animals vegetables, precision machine, or art articles. - Otherwise, it may damage your properties.
- Do not place obstacles around the flow inlet or outlet. - Otherwise, it may cause the failure of appliance or an accident.

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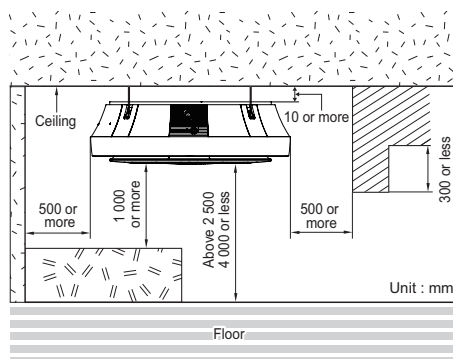
17 Installer Setting - Installer Setting Code Table

18 Installer Setting - Setting Address of Central Control

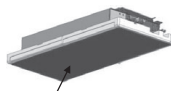
18 Installer Setting - Checking Address of Central Control

- There should not be any heat source or steam near the unit.
- There should not be any obstacles to prevent the air circulation.
- A place where air circulation in the room will be good.
- A place where drainage can be easily obtained.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, or other obstacles.
- The indoor unit must keep the maintenance space.

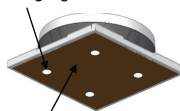
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Or

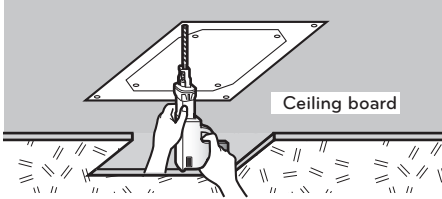
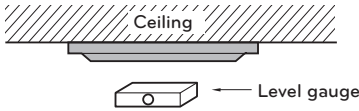


Or



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# THE INDOOR UNIT INSTALLATION



- Select and mark the position for fixing bolts and piping hole.
- Decide the position for fixing bolts slightly tilted to the drain direction after considering the direction of drain hose.
- Drill the hole for anchor bolt on the wall.

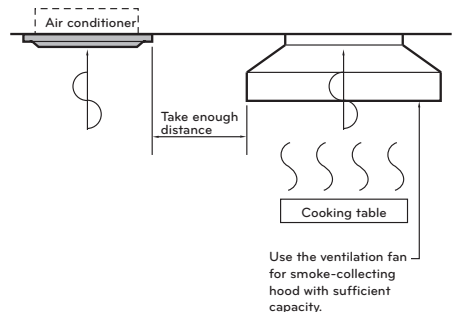
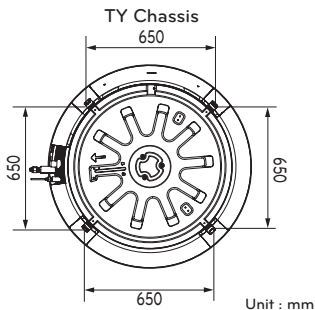
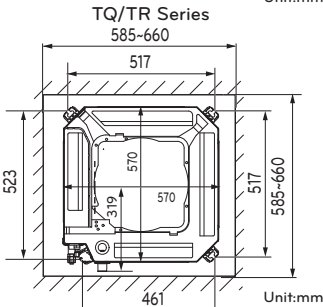
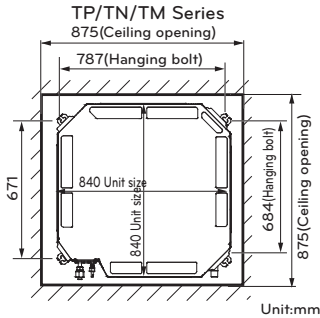
## CAUTION

- This air-conditioner uses a drain pump.
- Install the unit horizontally using a level gauge.
- During the installation, care should be taken not to damage electric wires.

## NOTE

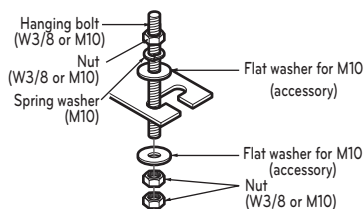
Avoid the following installation location.

- Such places as restaurants and kitchen where considerable amount of oil steam and flour is generated. These may cause heat exchange efficiency reduction, or water drops, drain pump mal-function. In these cases, take the following actions;
  - Make sure that ventilation fan is enough to cover all noxious gases from this place.
  - Ensure enough distance from the cooking room to install the air conditioner in such a place where it may not suck oily steam.



## 8 THE INDOOR UNIT INSTALLATION

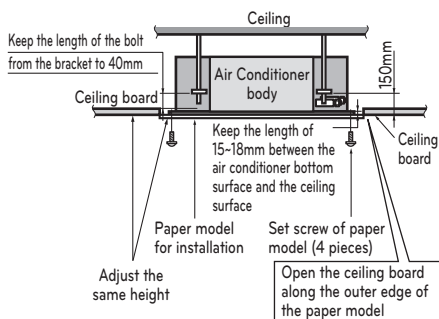
- 2 Avoid installing air conditioner in such places where cooking oil or iron powder is generated.
- 3 Avoid places where inflammable gas is generated.
- 4 Avoid place where noxious gas is generated.
- 5 Avoid places near high frequency generators.



The following parts is option.

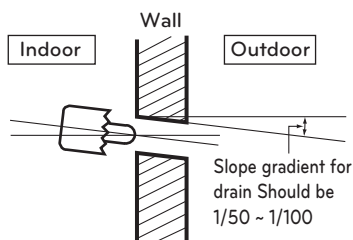
- ① Hanging Bolt - W 3/8 or M10
- ② Nut - W 3/8 or M10
- ③ Spring Washer - M10
- ④ Plate Washer - M10

Drill the piping hole on the wall slightly tilted to the outdoor side using a  $\varnothing 70$  hole-core drill.



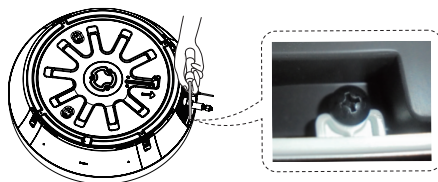
### CAUTION

Tighten the nut and bolt to prevent unit falling.



### <Type : Round>

Tighten the screw as shown in the image so the deco panel doesn't move after the product has been installed. (1 Spot)



Screws to tighten the deco panel are contained in the indoor unit's accessory package. (Accessory P/No : AAA74957145)

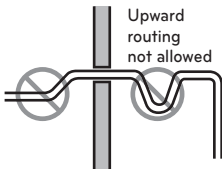
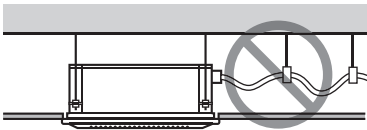
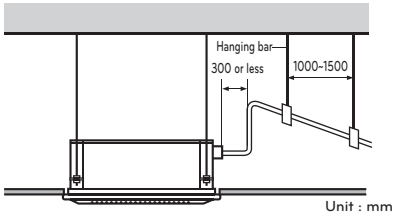
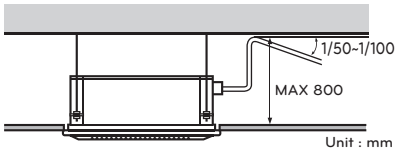


## Indoor Unit Drain Piping

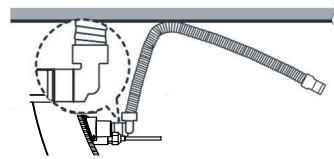
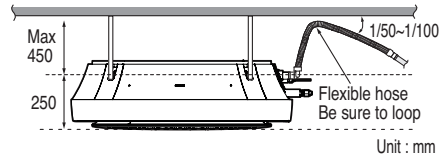
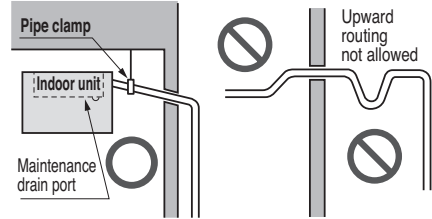
- Drain piping must have down-slope (1/50 to 1/100): be sure not to provide up-and-down slope to prevent reversal flow.
- During drain piping connection, be careful not to exert extra force on the drain port on the indoor unit.
- The outside diameter of the drain connection on the indoor unit is 32 mm.

Piping material: Polyvinyl chloride pipe VP-25 and pipe fittings

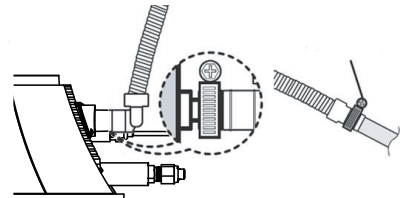
- Be sure to execute heat insulation on the drain piping.



<Type : Round>



1. Connect the elbow connector to the product facing upwards.



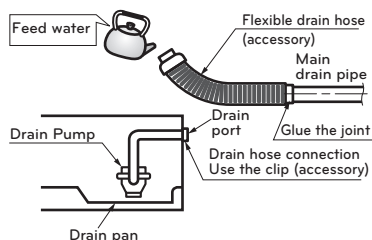
2. Place the bolt of the clamp joint upwards to secure the connector.

### Drain test

The air conditioner uses a drain pump to drain water.

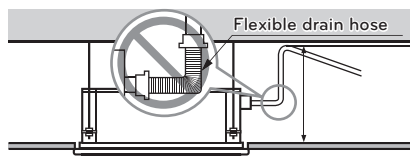
Use the following procedure to test the drain pump operation:

- Connect the main drain pipe to the exterior and leave it provisionally until the test comes to an end.
- Feed water to the flexible drain hose and check the piping for leakage.
- Be sure to check the drain pump for normal operating and noise when electrical wiring is complete.
- When the test is complete, connect the flexible drain hose to the drain port on the indoor unit.



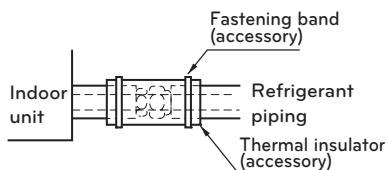
### CAUTION

The supplied flexible drain hose should not be curved, neither screwed. The curved or screwed hose may cause a leakage of water.



### HEAT INSULATION

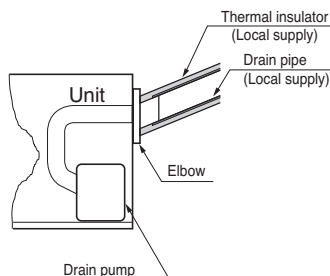
- Use the heat insulation material for the refrigerant piping which has an excellent heat-resistance (over 120 °C).
- Precautions in high humidity circumstance: This air conditioner has been tested according to the "KS Standard Conditions with Mist" and confirmed that there is not any default. However, if it is operated for a long time in high humid atmosphere (dew point temperature: more than 23 °C), water drops are liable to fall. In this case, add heat insulation material according to the following procedure:



- Heat insulation material to be prepared...  
Adiabatic EPDM or NBR with thickness 10 to 20 mm.
- Stick glass wool on all air conditioners that are located in ceiling atmosphere.
- In addition to the normal heat insulation (thickness: more than 8 mm) for refrigerant piping (gas piping: thick piping) and drain piping, add further 10 mm to 30 mm thickness material.

### Heat Insulation for Round Type

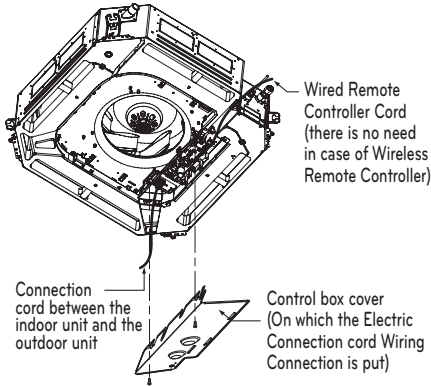
- 1 5 mm or thicker formed thermal insulator is provided for the drain pipe.
- 2 Upward routing is not allowed.
- 3 Be sure to check the drain pump for normal operation and abnormal noise when electrical wiring is complete.



## Wiring Connection

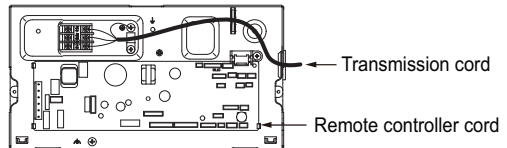
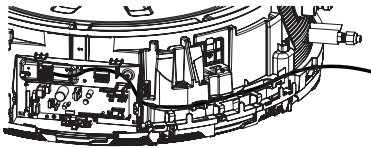
### Wiring Connection for 4-Way Type

- Open the control box cover and connect the Remote controller cord and Indoor power wires.
- Remove the control box cover for electrical connection between the indoor and outdoor unit.
- Use the cord clumper to fix the cord.

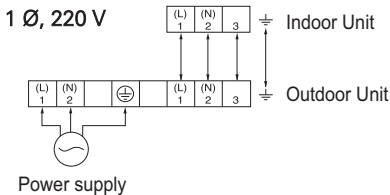
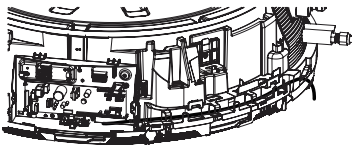


### Wiring Connection for Round Type

- Connect the wires to the terminals on the control box individually according to the outdoor unit connection.
- Ensure that the color of the wires of outdoor unit and the terminal No. are the same as those of indoor unit respectively.

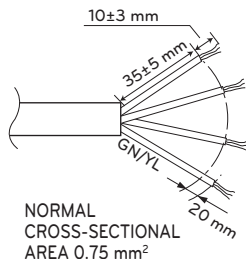


- When connecting the wired remote controller, remove the deco panel and pull into the lower hole of the control box.



### CAUTION

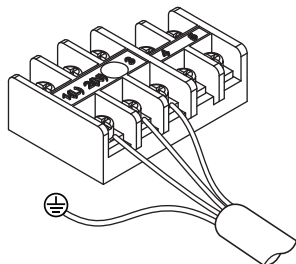
The connecting cable connected to the indoor and outdoor unit should be complied with the following specifications (This equipment shall be provided with a cord set complying with the national regulation).



If the supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer of its service agent.

### CAUTION

The Power cord connected to the unit should be selected according to the following specifications.



### Precautions when laying power wiring

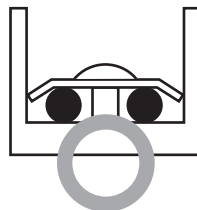
Use round pressure terminals for connections to the power terminal block.



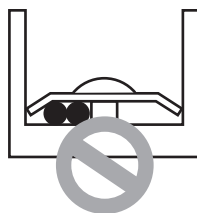
When none are available, follow the instructions below.

- Do not connect wiring of different thicknesses to the power terminal block. (Slack in the power wiring may cause abnormal heat.)
- When connecting wiring which is the same thickness, do as shown in the figure below.

Connect same thickness wiring to both sides.



It is forbidden to connect two to one side.



It is forbidden to connect wiring of different thicknesses.



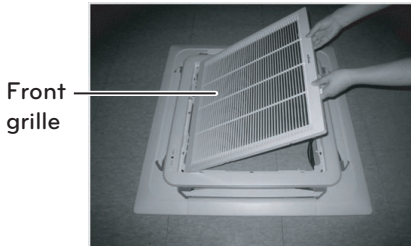
- For wiring, use the designated power wire and connect firmly, then secure to prevent outside pressure being exerted on the terminal block.
- Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will strip the head and make proper tightening impossible.
- Over-tightening the terminal screws may break them.

# INSTALLATION OF DECORATIVE PANEL(ACCESSORY)

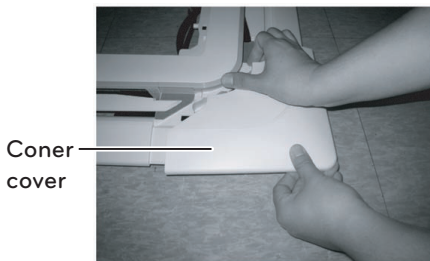
### Decorative Panel for 4-Way Type

The decorative panel has its installation direction.  
Before installing the decorative panel, always remove the paper template.

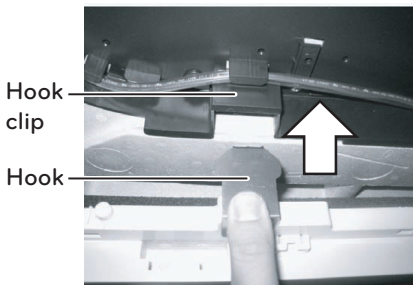
- 1 Remove the packing and take out air inlet grille from front panel.



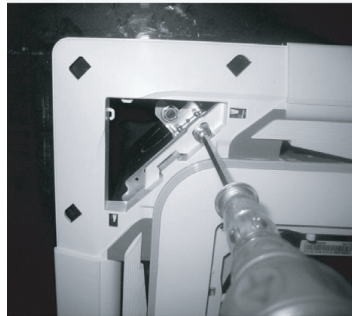
- 2 Remove the Corner covers of the panel.



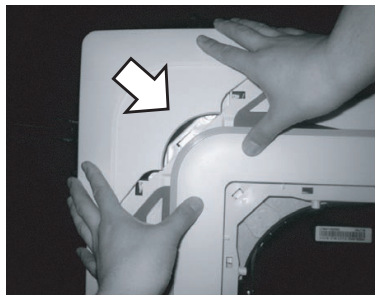
- 3 Fit the panel on the unit by inserting hooks as shown in picture.



- 4 Insert two screws on diagonal corners of panel. Do not tighten the bolts completely. (The fixing screws are included in the indoor unit box.)  
Check the alignment of panel with the ceiling. Height can be adjusted using hanging bolts as shown in picture. Insert the other two screws and tighten all screws completely.

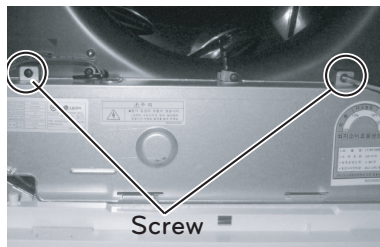


- 5 Fit the corner covers.



## 14 INSTALLATION OF DECORATIVE PANEL(ACCESSORY)

- 6 Open two screws of control panel cover.

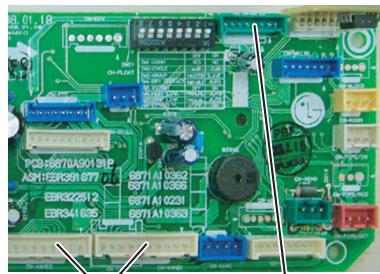


- 7 Connect one display connector and two vane control connectors of front panel to indoor unit PCB.

The position marking on PCB is as:

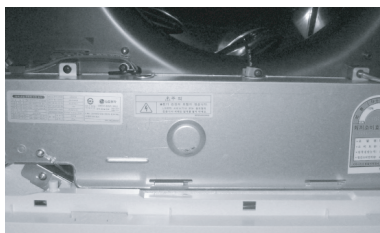
Display connector : CN-DISPLAY

Vane control connector: CN-VANE 1,2

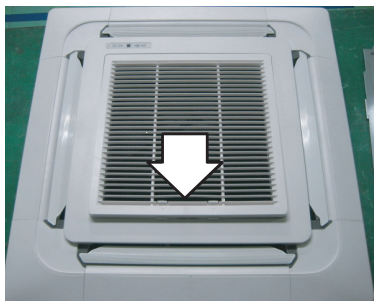


CN-VANE 1,2 CN-DISPLAY

- 8 Close the cover for control box.



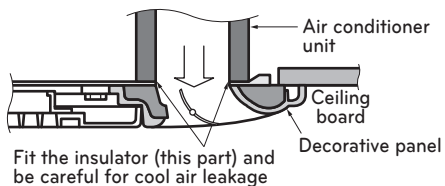
- 9 Install the air inlet grille and Filter on the panel.



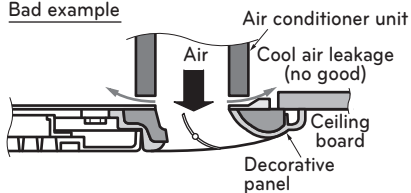
### CAUTION

Install certainly the decorative panel.  
Cool air leakage causes sweating. ☞  
Water drops fall.

#### Good example



#### Bad example



# TEST RUNNING

## PRECAUTIONS IN TEST RUN

- The initial power supply must provide at least 90 % of the rated voltage. Otherwise, the air conditioner should not be operated.



### CAUTION

- For test run, carry out the cooling operation firstly even during heating season. If heating operation is carried out firstly, it leads to the trouble of compressor. Then attention must be paid.
- Carry out the test run more than 5 minutes without fail.  
(Test run will be cancelled 18 minutes later automatically)

- To cancel the test run, press any button.

## CHECK THE FOLLOWING ITEMS WHEN INSTALLATION IS COMPLETED

- After completing work, be sure to measure and record trial run properties, and store measured data, etc.
- Measuring items are room temperature, outside temperature, suction temperature, blow out temperature, wind velocity, wind volume, voltage, current, presence of abnormal vibration and noise, operating pressure, piping temperature, compressive pressure.
- As to the structure and appearance, check following items.
  - \* Is the circulation of air adequate?
  - \* Is the draining smooth?
  - \* Is the heat insulation complete (refrigerant and drain piping)?
  - \* Is there any leakage of refrigerant?
  - \* Is the remote controller switch operated?
  - \* Is there any faulty wiring?
  - \* Are not terminal screws loosened?

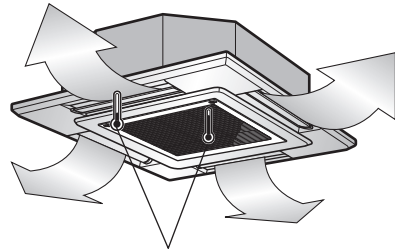
M4.....118 N.cm{12 kgf.cm}  
 M5.....196 N.cm{20 kgf.cm}  
 M6.....245 N.cm{25 kgf.cm}  
 M8.....588 N.cm{60 kgf.cm}

## Connection of power supply

- Connect the power supply cord to the independent power supply.  
Circuit breaker is required.
- Operate the unit for 15 minutes or more.

## Evaluation of the performance

- Measure the temperature of the intake and discharge air.
- Ensure the difference between the intake temperature and the discharge one is more than 8 °C (Cooling) or reversely (Heating).



Thermometer

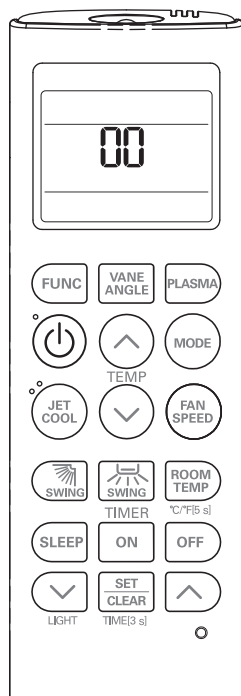
\* The figure can be changed according to model.

# INSTALLATION INSTRUCTIONS

## Installer Setting - How to enter installer setting mode

### ⚠ CAUTION

Installer setting mode is to set the detail function of the remote controller. If the installer setting mode is not set correctly, it can cause problems to the product, user injury or property damage. This must be set by an certificated installer, and any installation or change that is carried out by a non-certificated person should be responsible for the results. In this case, free service cannot be provided.



- 1 With the JET COOL button pressed, press the RESET button.
- 2 By using the TEMPERATURE SETTING button, set function code and setting value. (Please refer the Installer Setting Code Table.)
- 3 Press the ON/OFF button toward the indoor unit 1 time.
- 4 Reset the remote controller to use the general operation mode.

**Refer to the Installer Setting Code Table on the next page.**



# Installer Setting - Installer Setting Code Table

Installer Setting Code Table

No.	Function	Function Code	Setting Value	Remote Controller LCD
0	Mode Override	0	0 : Set to Master	0.0
			1 : Set to Slave	0.1
1	Ceiling Height Selection	1	1 : Standard	1.1
			2 : Low	1.2
			3 : High	1.3
			4 : Super High	1.4
2	Group Control	2	0 : Set to Master	2.0
			1 : Set to Slave	2.1
			2 : Check Master/Slave	2.2
	Auxiliary heater	2	3 : Set to Auxiliary heater	2.3
			4 : Cancel Auxiliary heater	2.4
			5 : Check Auxiliary heater Installation	2.5

## Mode Override

This Function is only for Non-Auto Changeover H/P model.

## Ceiling Height Selection

Indoor unit connected to wired remote controller operate as wired remote controller setting.

## Group Control

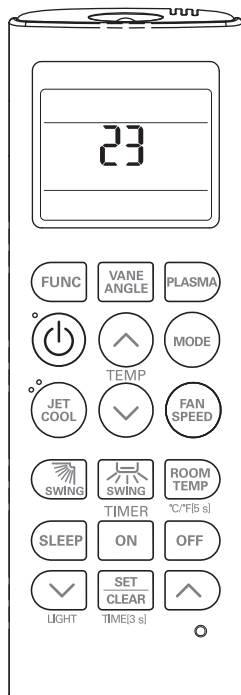
This function is only for group control. Please don't set this function in case of non-group control.

After setting Group Control of the product, turn off the power then turn it back on after 1 minute.

## Auxiliary heater

This function is only applied to models with Auxiliary Heater function being activated.

## Installer Setting - Setting Address of Central Control



- 1 With the MODE button pressed, press the RESET button.
- 2 By using the temperature setting button, set the indoor unit address.
  - Setting range : 00 ~ FF
- 3 After setting the address, press the ON/OFF button toward the indoor unit 1 time.
- 4 The indoor unit will display the set address to complete the address setting.
  - The address display time and method can differ by the indoor unit type.
5. Reset the remote controller to use the general operation mode.

## Installer Setting - Checking Address of Central Control

- 1 With the FUNC. button pressed, press the RESET button.
- 2 Press the ON/OFF button toward the indoor unit 1 time, and the indoor unit will display the set address in the display window.
  - The address display time and method can differ by the indoor unit type.
- 3 Reset the remote controller to use the general operation mode.

