website http://www.lgservice.com
e-mail http://lgeservice.com/techsup.html

LG

ENGLISH
ITALIANO
ESPAÑOL
FRANÇAIS
DEUTSCH

LG Multi Type Air Conditioner (Built In Duct-Type)

INSTALLATION MANUAL

IMPORTANT

- **Please read this installation manual completely before installing the product.**
- **When the power cord is damaged, replacement work shall be performed by authorized personnel only.**
- **Installation work must be performed in accordance with the national wiring standards by authorized personnel only.**
- **Please retain this installation manual for future reference after reading it thoroughly.**

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Required Tools

- ❑ Level gauge
- ❑ Screw driver
- ❑ Electric drill
- ❑ Hole core drill (ø50mm)
- ❑ Horizontal meter

- ❑ Flaring tool set
- ❑ Specified torque wrenches
  1.8kg.m, 4.2kg.m, 5.5kg.m, 6.6kg.m
  (different depending on model No.)
- ❑ Spanner .....Half union

- ❑ A glass of water
- ❑ Screw driver

- ❑ Owner's manual
- ❑ Thermometer
- ❑ Holder Remote Control

ENGLISH

Safety Precautions

To prevent injury to the user or other people and property damage, the following instructions must be followed.

- Be sure to read before installing the air conditioner.
- Be sure to observe the cautions specified here as they include important items related to safety.
- Incorrect operation due to ignoring instruction will cause harm or damage. The seriousness is classified by the following indications.

⚠WARNING	This symbol indicates the possibility of death or serious injury.
⚠CAUTION	This symbol indicates the possibility of injury or damage to properties only.

- Meanings of symbols used in this manual are as shown below.

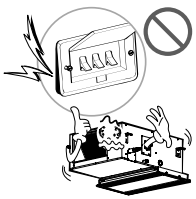
⃠	**Be sure not to do.**
❗	**Be sure to follow the instruction.**

⚠WARNING

■ Installation

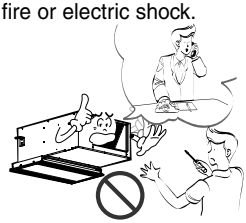
Do not use a defective or underrated circuit breaker. Use this appliance on a dedicated circuit.

- There is risk of fire or electric shock.



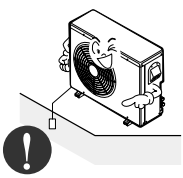
For electrical work, contact the dealer, seller, a qualified electrician, or an Authorized Service Center.

- Do not disassemble or repair the product. There is risk of fire or electric shock.



Always ground the product.

- There is risk of fire or electric shock.



Install the panel and the cover of control box securely.

- There is risk of fire or electric shock.



Always install a dedicated circuit and breaker.

- Improper wiring or installation may cause fire or electric shock



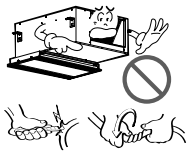
Use the correctly rated breaker or fuse.

- There is risk of fire or electric shock.



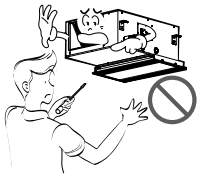
Do not modify or extend the power cable.

- There is risk of fire or electric shock.



Do not install, remove, or re-install the unit by yourself (customer).

- There is risk of fire, electric shock, explosion, or injury.



Be cautious when unpacking and installing the product.

- Sharp edges could cause injury. Be especially careful of the case edges and the fins on the condenser and evaporator.



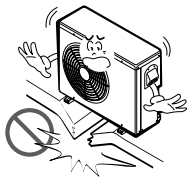
For installation, always contact the dealer or an Authorized Service Center.

- There is risk of fire, electric shock, explosion, or injury.



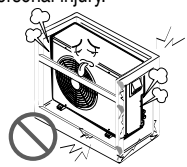
Do not install the product on a defective installation stand.

- It may cause injury, accident, or damage to the product.



Be sure the installation area does not deteriorate with age.

- If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.



■ Operation

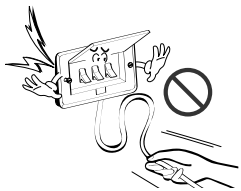
Do not let the air conditioner run for a long time when the humidity is very high and a door or a window is left open.

- Moisture may condense and wet or damage furniture.



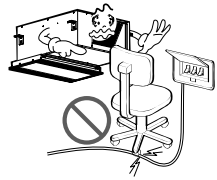
Take care to ensure that power cable could not be pulled out or damaged during operation.

- There is risk of fire or electric shock.



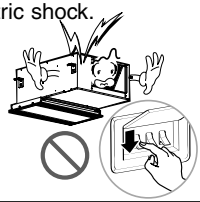
Do not place anything on the power cable.

- There is risk of fire or electric shock.



Do not plug or unplug the power supply plug during operation.

- There is risk of fire or electric shock.



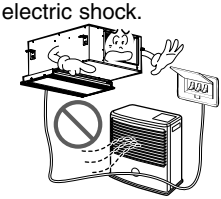
Do not touch(operate) the product with wet hands.

- There is risk of fire or electrical shock.



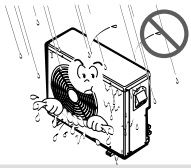
Do not place a heater or other appliances near the power cable.

- There is risk of fire and electric shock.



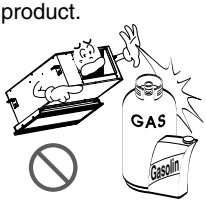
Do not allow water to run into electric parts.

- It may cause There is risk of fire, failure of the product, or electric shock.



Do not store or use flammable gas or combustibles near the product.

- There is risk of fire or failure of product.



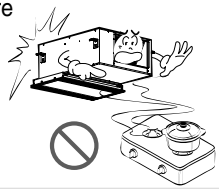
Do not use the product in a tightly closed space for a long time.

- Oxygen deficiency could occur.



When flammable gas leaks, turn off the gas and open a window for ventilation before turn the product on.

- Do not use the telephone or turn switches on or off. There is risk of explosion or fire



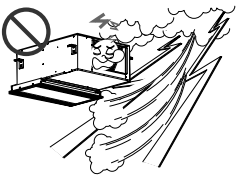
If strange sounds, or small or smoke comes from product. Turn the breaker off or disconnect the power supply cable.

- There is risk of electric shock or fire.



Stop operation and close the window in storm or hurricane. If possible, remove the product from the window before the hurricane arrives.

- There is risk of property damage, failure of product, or electric shock.



Do not open the inlet grill of the product during operation. (Do not touch the electrostatic filter, if the unit is so equipped.)

- There is risk of physical injury, electric shock, or product failure.



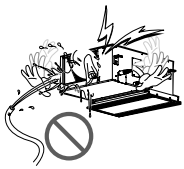
When the product is soaked (flooded or submerged), contact an Authorized Service Center.

- There is risk of fire or electric shock.



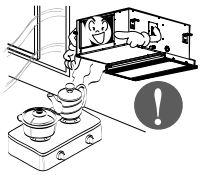
Be cautious that water could not enter the product.

- There is risk of fire, electric shock, or product damage.



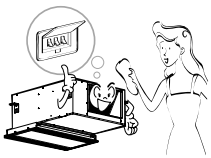
Ventilate the product from time to time when operating it together with a stove, etc.

- There is risk of fire or electric shock.



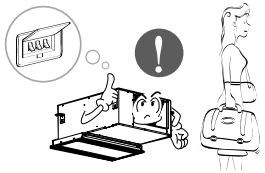
Turn the main power off when cleaning or maintaining the product.

- There is risk of electric shock.



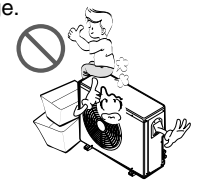
When the product is not be used for a long time, disconnect the power supply plug or turn off the breaker.

• There is risk of product damage or failure, or unintended operation.



Take care to ensure that nobody could step on or fall onto the outdoor unit.

• This could result in personal injury and product damage.

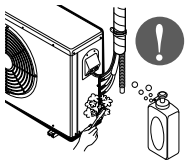


⚠CAUTION

■ Installation

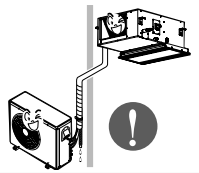
Always check for gas (refrigerant) leakage after installation or repair of product.

• Low refrigerant levels may cause failure of product.



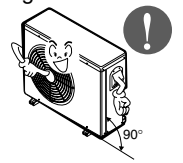
Install the drain hose to ensure that water is drained away properly.

• A bad connection may cause water leakage.



Keep level even when installing the product.

• To avoid vibration or water leakage.



Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.

• It may cause a problem for your neighbors.



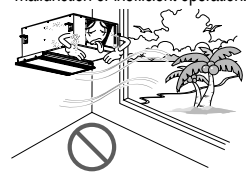
Use two or more people to lift and transport the product.

• Avoid personal injury.



Do not install the product where it will be exposed to sea wind (salt spray) directly.

• It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.



■ Operation

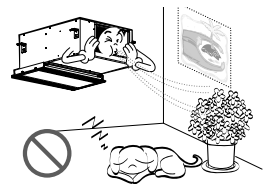
Do not expose the skin directly to cool air for long periods of time. (Don't sit in the draft.)

• This could harm to your health.



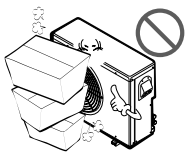
Do not use the product for special purposes, such as preserving foods, works of art, etc. It is a consumer air conditioner, not a precision refrigeration system.

• There is risk of damage or loss of property.



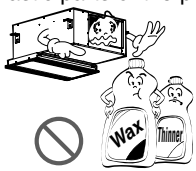
Do not block the inlet or outlet of air flow.

• It may cause product failure.



Use a soft cloth to clean. Do not use harsh detergents, solvents, etc.

• There is risk of fire, electric shock, or damage to the plastic parts of the product.



Do not touch the metal parts of the product when removing the air filter. They are very sharp!

• There is risk of personal injury.



Do not step on or put anyting on the product. (outdoor units)

• There is risk of personal injury and failure of product.



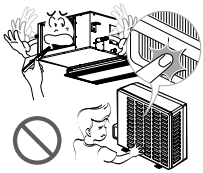
Always insert the filter securely. Clean the filter every two weeks or more often if necessary.

• A dirty filter reduces the efficiency of the air conditioner and could cause product malfunction or damage.



Do not insert hands or other objects through the air inlet or outlet while the product is operated.

• There are sharp and moving parts that could cause personal injury.



Do not drink the water drained from the product.

• It is not sanitary and could cause serious health issues.



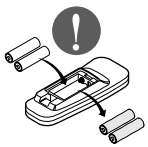
Use a firm stool or ladder when cleaning or maintaining the product.

• Be careful and avoid personal injury.



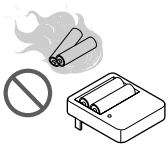
Replace the all batteries in the remote control with new ones of the same type. Do not mix old and new batteries or different types of batteries.

• There is risk of fire or explosion



Do not recharge or disassemble the batteries. Do not dispose of batteries in a fire.

• They may burn or explode.



If the liquid from the batteries gets onto your skin or clothes, wash it well with clean water. Do not use the remote if the batteries have leaked.

• The chemicals in batteries could cause burns or other health hazards.



Introduction

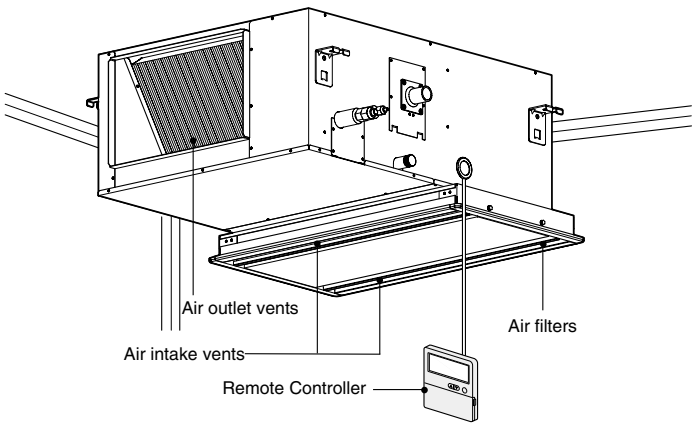
Symbols Used in this Manual

This symbol alerts you to the risk of electric shock.

This symbol alerts you to hazards that could cause harm to the air conditioner.

NOTICE **This symbol indicates special notes.**

Features



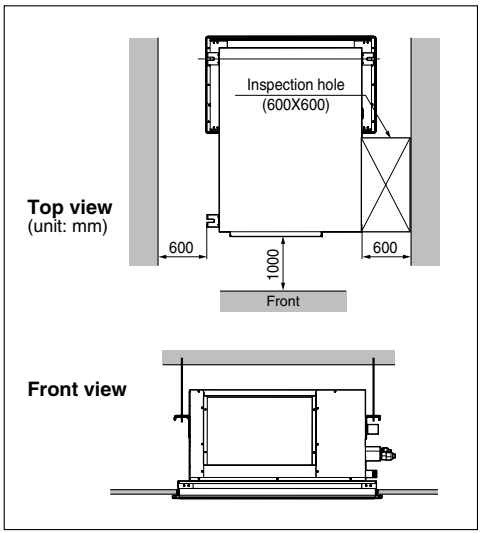
Installation of Indoor

Selection of the best location

Indoor unit

Install the air conditioner in the location that satisfies the following conditions.

- The place shall easily bear a load exceeding four times the indoor unit's weight.
- The place shall be able to inspect the unit as the figure.
- The place where the unit shall be leveled.
- The place shall easily connect with the outdoor unit.
- The place where the unit is not affected by an electrical noise.
- The place where air circulation in the room will be good .
- There should not be any heat source or steam near the unit



Indoor unit installation

Installation of Unit

Install the unit above the ceiling correctly.

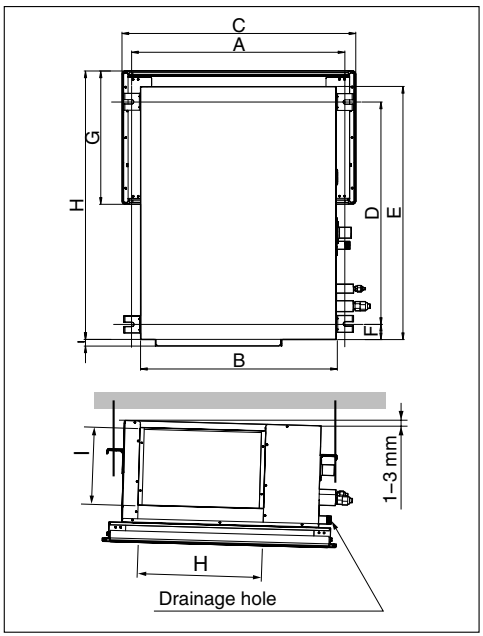
CASE 1

POSITION OF SUSPENSION BOLT

- Apply a joint-canvas between the unit and duct to absorb unnecessary vibration.
- Apply a filter Accessory at air return hole.

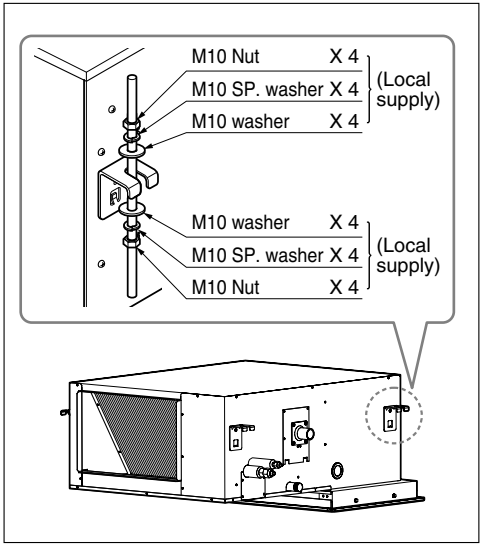
(Unit:mm)

Dimension / Capacity	A	B	C	D	E	F	G	H	I	J	K
9K BTU/h 12K BTU/h	633	580	695	660	750	45	369	797	20	232	372



CASE 2

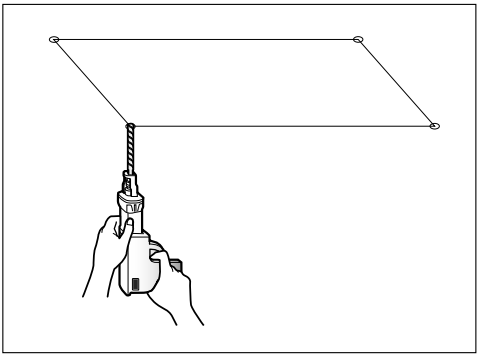
- Install the unit leaning to a drainage hole side as a figure for easy water drainage.



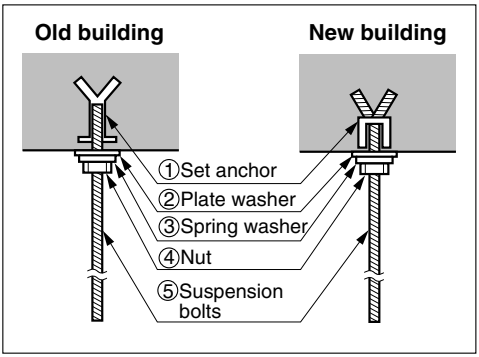
POSITION OF CONSOLE BOLT

- A place where the unit will be leveled and that can support the weight of the unit.
- A place where the unit can withstand its vibration.
- A place where service can be easily performed.

- Select and mark the position for fixing bolts.
- Drill the hole for set anchor on the face of ceiling.



- Insert the set anchor and washer onto the suspension bolts for locking the suspension bolts on the ceiling.
- Mount the suspension bolts to the set anchor firmly.
- Secure the installation plates onto the suspension bolts (adjust level roughly) using nuts, washers and spring washers.



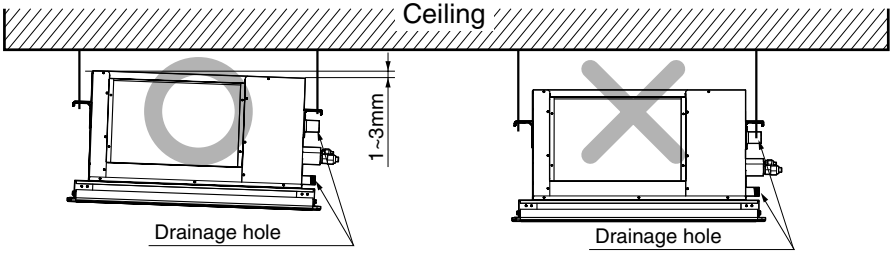
CAUTION:
Tighten the nut and bolt to prevent unit falling.

CAUTION

1. Install declination of the indoor unit is very important for the drain of the duct type air conditioner.
2. Minimum thickness of the insulation for the connecting pipe shall be 5mm.

Front of view

• The unit must be horizontal or declined to the drain hose connected when finished installation.

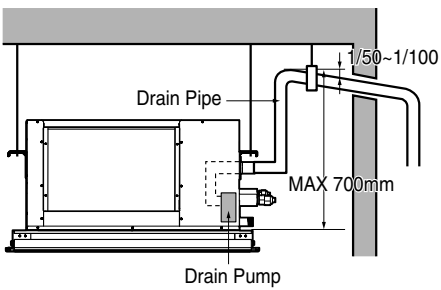


CORRECT **INCORRECT**

CAUTION FOR GRADIENT OF UNIT AND DRAIN PIPING

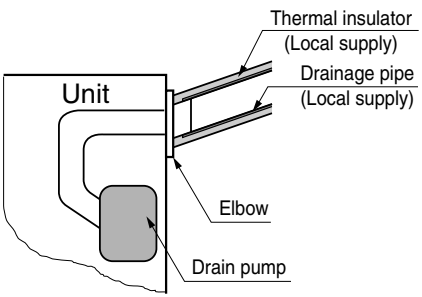
Lay the drain hose with a downward inclination so water will drain out.

◆ **Application Drain Pump**

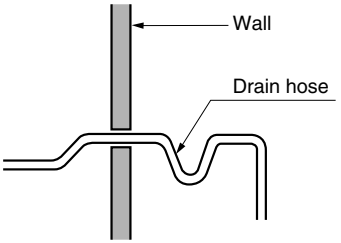


1. Possible drain-head height is up to 700mm. So, it must be installed below 700mm.

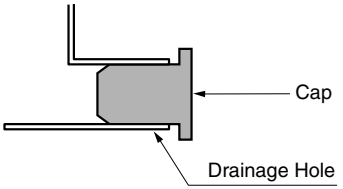
2. Keep the drain hose downward up to 1/50~1/100 inclination.
   Prevent any upward flow or reverse flow in any part.



3. 5mm or thicker formed thermal insulator is provided for the drain pipe



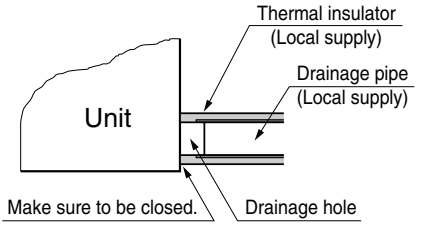
4. Upward routing isnot allowed.
5. Be sure to check the drain pump for normal operation and abnormal noise when electrical wiring is complete.

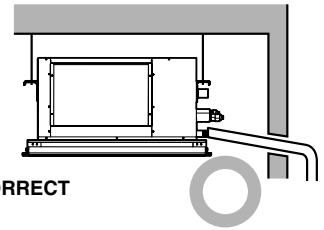


6. Besure to be no water leakage after closing the drainage hole with a cap.

◆ **Not Application Drain Pump**

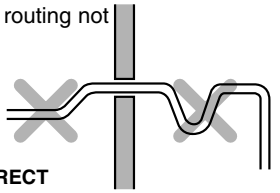
- Always lay the drain with downward inclination (1/50 to 1/100).
  Prevent any upward flow or reverse flow in any part.
- 5mm or thicker formed thermal insulator shall always be provided for the drain pipe.





CORRECT

- Upward routing not allowed

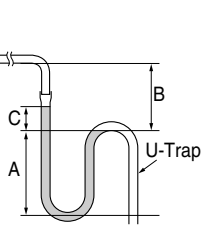


INCORRECT

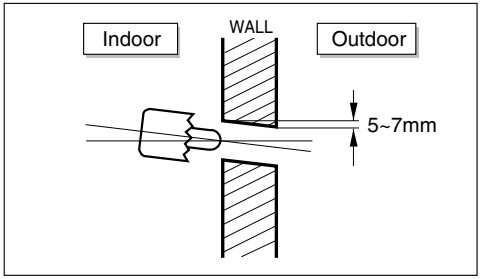
Applied U-Trap Dimension

- Install the P-Trap (or U-Trap) to prevent a water leakage caused by the blocking of intake air filter.

A ≥ 70mm
B ≥ 2C
C ≥ 2 x SP
SP = External Pressure (mmAq)
Ex) External Pressure
= 10mmAq
A ≥ 70mm
B ≥ 40mm
C ≥ 20mm



- Drill the piping hole with 70mm dia, hole core drill.
- Piping hole should be slightly slant to the outdoor side.

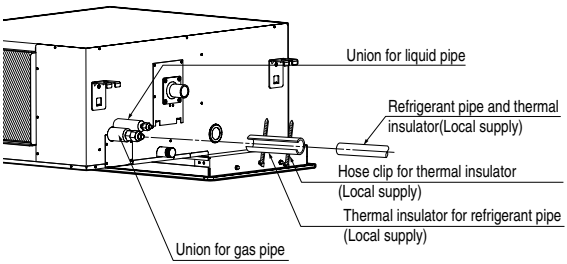


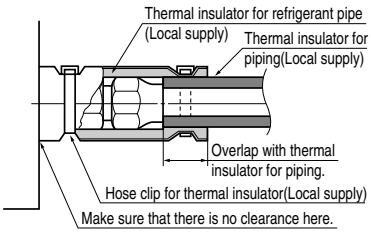
INSULATION, OTHERS

Insulate the joint and tubes completely.

THERMAL INSULATION All thermal insulation must comply with local requirement.

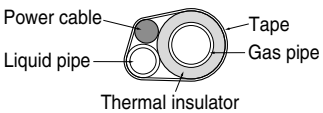
INDOOR UNIT





REFRIGERANT PIPE

- Insulate and tape the gas piping.



TEST AND CHECK

■ ***After all workings are finished, check the working and operation.***

- Air distribution ——— Is the air circulation good?
- Drain ——— Is the drainage smoothly and no sweating?
- Gas leakage ——— Is the piping connection correctly?
- Wiring ——— Is the wiring connection correctly?
- Lock-bolt ——— Is the lock-bolt of compressor loosened?

INSTALLATION OF REMOTE CONTROL BOX

Install the remote control box and cord correctly.

POINT OF REMOTE CONTROLLER INSTALLATION

• Although the room temperature sensor is in the indoor unit, the remote control box should be installed in such places away from direct sunlight and high humidity.

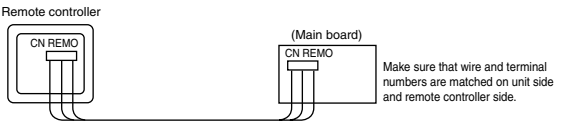
INSTALLATION OF THE REMOTE CONTROL BOX

- Select places that is not splashed by water.
- Select control position after receiving customer approval.
- The room temperature sensor of the thermostat for temperature control is built in the indoor unit.
- This remote controller equipped with liquid crystal display. If this position is higher or lower, display is difficult to see. (The standard height is 1.2~1.5m high)

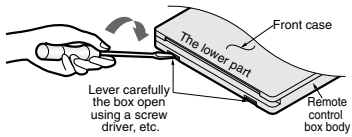
ROUTING OF THE REMOTE CONTROL CORD

- Keep the remote control cord away from the refrigerant piping and the drain piping.
- To protect the remote control cord from electrical noise, place the cord at least 5cm away from other power cables. (Audio equipment, Television set, etc)
- If the remote control cord is secured to a wall, provide a trap at the top of the cord to prevent water droplets from running.

ELECTRICAL WIRING TO THE INDOOR UNIT



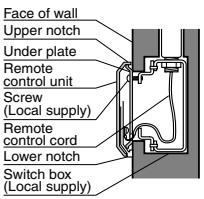
DISASSEMBLING OF THE REMOTE CONTROLLER



WHEN THE REMOTE CONTROL BOX IS INSTALLED WITH THE CORD BURIED.

PROCEDURE OF INSTALLATION

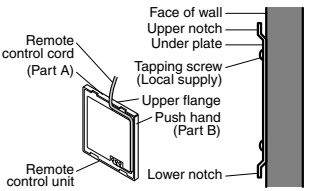
1. Fix the under plate on the switch box by screws(Local supply). In this case, fit the under plate on the wall, and be careful of deformation.
2. Receive the remote control cord in the switch box.
3. Hook the remote control unit on the under plate.



WHEN THE REMOTE CONTROL BOX IS INSTALLED WITH THE CORD EXPOSED.

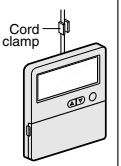
PROCEDURE OF INSTALLATION

1. Fix the under plate on the wall by self tapping screws (accessory).
2. Make a slit (Part A) at the top side of the remote control box by nipper.
3. Rout the cord as shown in the following figure. In this case, push the cord into the around of case(Part B).
4. Hook the remote control unit on the under plate.



FIXING OF REMOTE CONTROL CORD

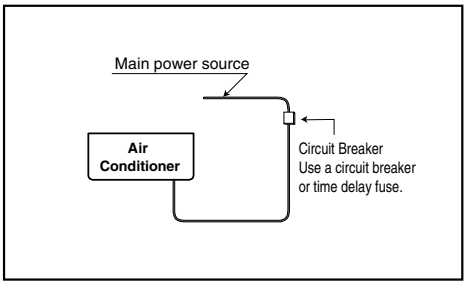
1. Fix the cord clamps on the wall by ø3 tapping screws(Local supply).
2. Fix the remote control cord.



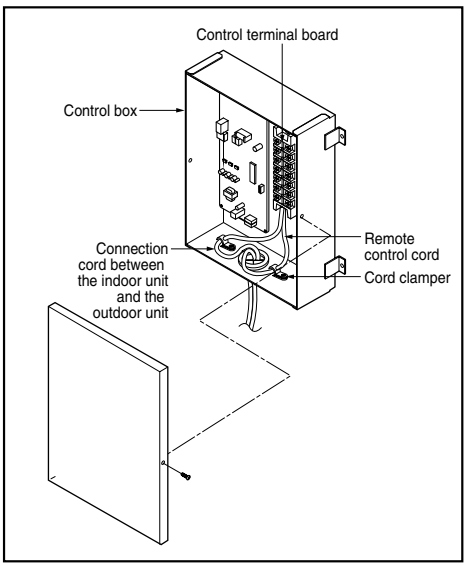
ELECTRICAL WIRING

Perform the electrical wiring work according to the electrical wiring connection.

- All wiring must comply with local requirements.
- Select a power source that is capable of supplying the current required by the air conditioner.
- Use a recognized circuit breaker between the power source and the unit. disconnection device to adequately disconnect all supply lines must be fitted.
- Capacity of circuit breaker



Capacity	1 Phase	3 Phase
9K BTU/h	20A	-
12K BTU/h	25A	-



WIRING CONNECTION

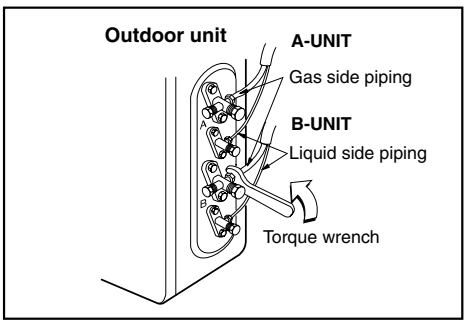
Indoor unit

- Remove the control box cover for electrical connection between the indoor and outdoor unit. (Remove crews ①.)
- Use the cord clamper to fix the cord.

Outdoor unit

- Remove the control cover for wiring connection.
- Use the cord clamper to fix the cord.
- Earthing work
  Connect the cable of diameter 1.6mm2 or more to the earthing terminal provided in the control box and do earthing.

※ **Please check !!**



Connecting Pipes to the Indoor Unit

Preparation of Piping

Main cause of gas leakage is defect in flaring work. Carry out correct flaring work in the following procedure.

Cut the pipes and the cable.

- Use the accessory piping kit or the pipes purchased locally.
- Measure the distance between the indoor and the outdoor unit.
- Cut the pipes a little longer than measured distance.
- Cut the cable 1.5m longer than the pipe length.

Burrs removal

- Completely remove all burrs from the cut cross section of pipe/tube.
- Put the end of the copper tube/pipe to downward direction as you remove burrs in order to avoid to let burrs drop in the tubing.

Putting nut on

- Remove flare nuts attached to indoor and outdoor units, than put them on pipe/tube having completed burr removal.
  (Not possible to put them on after flaring work)

Flaring work

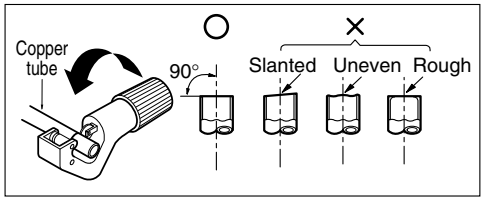
- Carry out flaring work using flaring tool as shown below.

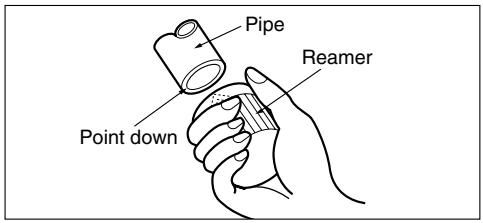
Outside Diameter	"A"
1/4"	0~0.5
3/8"	0.5~0.8
1/2"	0.5~0.8
5/8"	0.8~1.0
3/4"	1.0~1.3

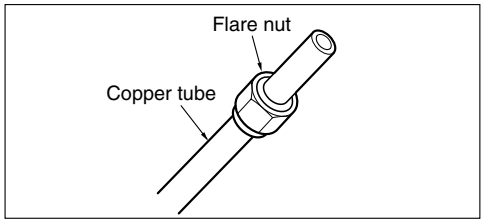
Firmly hold copper tube in a bar(or die) as indicated dimension in the table above.

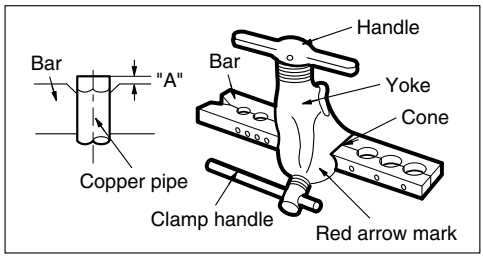
Check

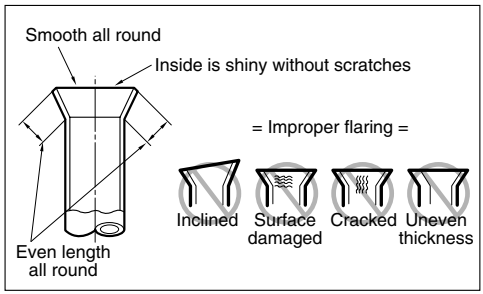
- Compare the flared work with figure.
- If flare is noted to be defective, cut off the flared section and do flaring work again.











Pipe bending

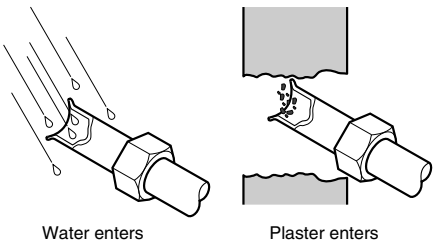
Annealed copper pipe with small diameter (ø6.35 or ø9.52) can be easily bent manually. In this case, secure large R(radius) for the bend section and gradually bend pipe. If annealed copper pipe is large in diameter (ø15.88 or ø19.05), bend pipe with bender. Use bender appropriate for the pipe diameter.

Brazing

In refrigerant piping, bending (in particular, acute bending) must be minimized to reduce piping resistance. Bending is, however, necessary in some places by virtue of the installation position of devices auxiliary to the packaged air conditioner, or of the building structure, piping distance or finishing appearance. If a more acute bend is required than that attainable by pipe bender, perform brazing using ready-made elbow. Aside from this function, brazing also serves to connect straight pipes, generally using ready-made sockets. While brazing, protect piping against heat with wet cloth to avoid damaging valve packing or burning thermal insulator with burner heat. While brazing, blow inert gas (nitrogen gas or carbonic gas) to prevent formation of oxidation film in copper piping; otherwise, the refrigerant circuit will clog. The blowing of nitrogen gas (or carbonic gas) through 3-way valves is described in the following:

Refrigerant piping(Flare piping)

When connecting piping, be sure to keep piping dry(keep piping away from water), clean (keep piping away from dust) and airtight (avoid refrigerant leakage).
When connecting piping on rainy days or making a through-hole in wall, take due care to prevent water or plaster from entering piping.



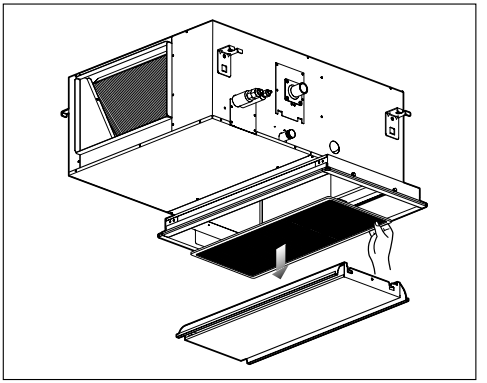
CAUTION:

- **This procedure is designed to prevent formation of oxidation film by filling piping with inert gas. Note that excessive gas pressure will generate pinholes at brazed points.**
  (Nitrogen gas: Supply pressure 0.05~0.1kg/cm²G)
- **When supplying inert gas, be sure to open one end of piping.**

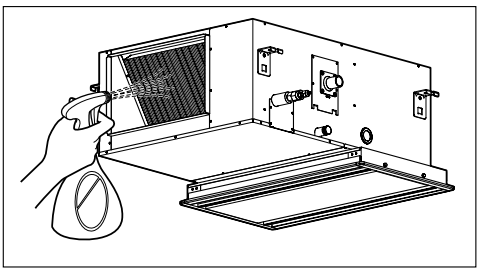
Checking the Drainage

Checking the Drainage

• Remove the Air Filter.



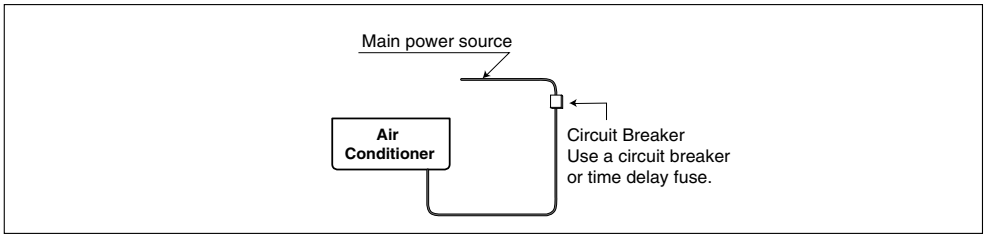
• Check the drainage.
  - Spray one or two glasses of water upon the evaporator.
  - Ensure that water flows drain hose of indoor unit without any leakage.



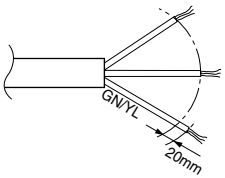
Connecting Cables between Indoor Unit and Outdoor Unit

Connecting cables to the Indoor Unit

Connect the wires to the terminals on the control board individually according to the outdoor unit connection. (Ensure that the color of the wires of outdoor unit and the terminal No. are the same as those of indoor unit respectively.)



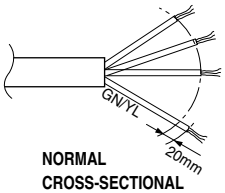
CAUTION: The power cord connected to the outdoor unit should be complied with the following specifications (Rubber insulation, type H05RN-F approved by HAR or SAA).



NORMAL CROSS-SECTIONAL AREA

Capacity	1 Phase	3 Phase
9K BTU/h	2.5mm^2	-
12K BTU/h	2.5mm^2	-

The connecting cable connected to the indoor and outdoor unit should be complied with the following specifications (Rubber insulation, type H05RN-F approved by HAR or SAA).



NORMAL CROSS-SECTIONAL AREA 0.75mm² (9K/12K)

CAUTION: Make sure that the screws of the terminal fixed tightly.

Clamping of cabls

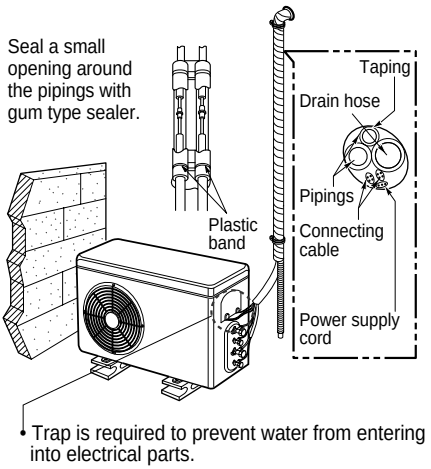
- Arrange 2 power cables on the control panel.
- First, fasten the steel clamp with a screw to the inner boss of control panel.
- For the cooling model, fix the other side of the clamp with a screw strongly.
  For the heat pump model, put the 0.75mm2 cable(thinner cable) on the clamp and tighten it with a plastic clamp to the other boss of the control panel.
- In Australia, the length of power supply cord measured from the entry of the power supply cord to the middle of live pin on the power plug should be over 1.8m.

Form the pipings

- Wrap the connecting portion of indoor unit with the Insulation material and secure it with two Plastic Bands. (for the right pipings)
  - If you want to connect an additional drain hose, the end of the drain-outlet should keep distance from the ground. (Do not dip it into water, and fix it on the wall to avoid swinging in the wind.)

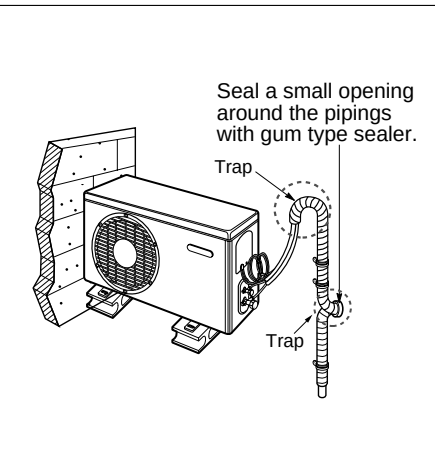
In case of the Outdoor unit being installed below position of the Indoor unit.

- Tape the Pipings, drain hose and Connecting Cable from bottom to top.
- Form the pipings gathered by taping along the exterior wall and fix it onto the wall by saddle or equivalent.



In case of the Outdoor Unit being installed above position of the Indoor Unit.

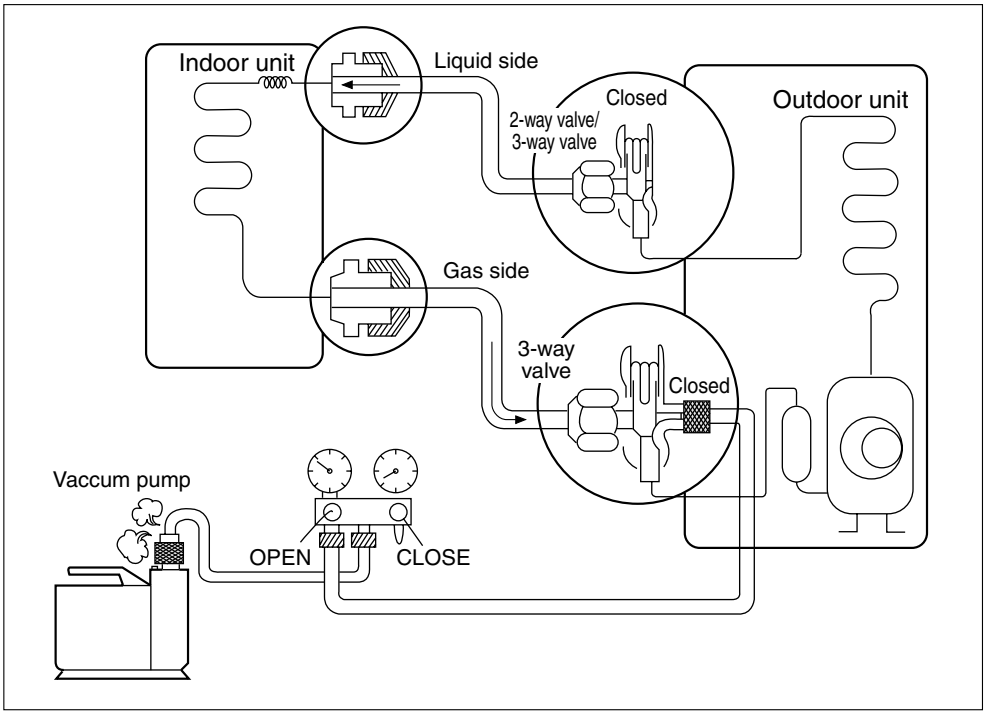
- Tape the Pipings and Connecting cable from bottom to top.
- Form the pipings gathered by taping along the exterior wall, and make the trap prevent water from entering into the room.
- Fix the pipings onto the wall by saddle or equivalent.



Air Purging

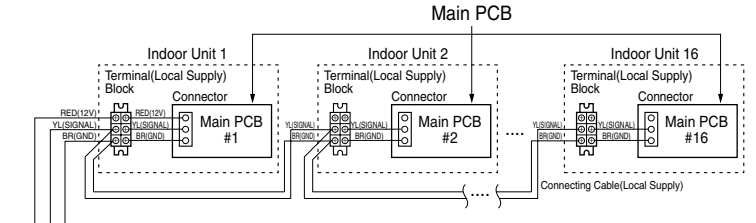
The air which contains moisture remaining in the refrigeration cycle may cause a malfunction on the compressor.

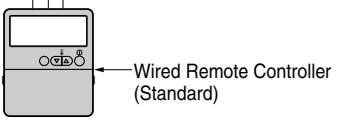
1. Confirm that both the liquid side valve and the gas side valve are set to the closed position.
2. After connecting the piping, check the joints for gas leakage with gas leak detector.
3. Remove the service port nut, and connect the gauge manifold and the vacuum pump to the service port by the charge hose.
4. Vacuum the indoor unit and the connecting pipes until the pressure in them lowers to below -76cmHg.
5. Remove the valve stem nuts, and fully open the stems of the 2-way and 3-way valves with a hexagon wrench.
6. Tighten the valve stem nuts of the 2-way valve and 3-way valve.
7. Disconnect the charge hose and fit the nut to the service port.
   (Tightening torque: 1.8kg.m)



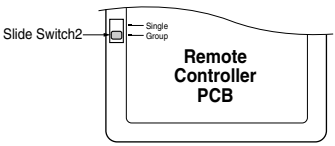
Group Control

It operates maximum 16 Units by only one Wired Remote Controller, and each Unit starts sequentially to prevent overcurrent.



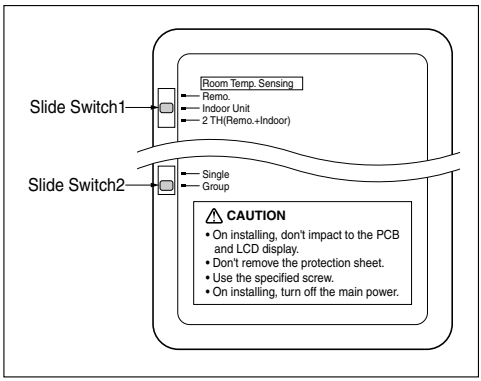


- Using the supplied Wired Remote Controller, wire them like above.
- Move slide switch 2 to "Group" position.
- Ensure that the color of wire.



Two Thermistor system

- Open the rear cover of Remote Controller to set up the mode.
- Selectable options are three as follows.
  - Remo: Sensing the room Temperature.
  - Indoor Unit: Sensing the intake air into indoor Unit.
  - 2 TH: Sensing the lower temperature of the two thermistors.
- To set up the mode, adjust the slide switch to desired mode position on installing.



E.S.P.(External Static Pressure) Setting

Open the rear cover of the wired remote-controller to set the mode.
Select one of three selectable modes as follows.

■ **Without Zone System**

1. Position V-H, F-H:
   • This position sets the maximum E.S.P as a default set.
2. Position V-L:
   • This position sets the minimum E.S.P as a default set.

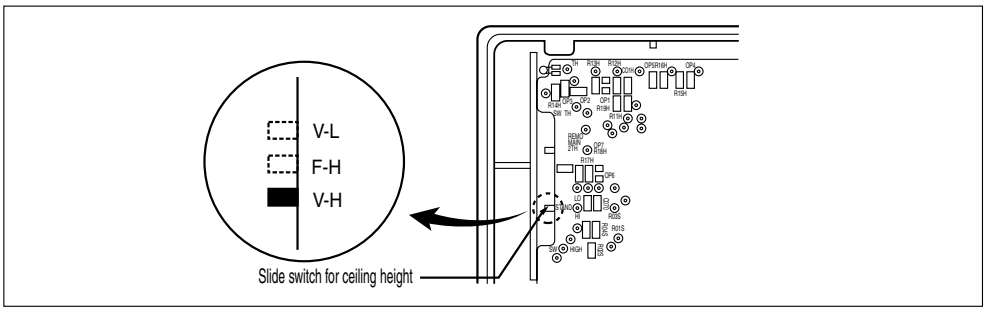
■ **With Zone System**

1. Position V-H:
   • Maximum E.S.P setting & Fan speed is varied according to the state of dampers by micom.
2. Position F-H:
   • Maximum E.S.P setting & Fan speed doesn't vary according to the opening & Closing of dampers.
3. Position V-L:
   • Minimum E.S.P setting & Fan speed is varied according to the state of dampers by micom.

*Maximum: 9K/12K-8mmAq

Minimum: All-0mmAq

Move the slide switch to set position.



Close the rear cover and check if it works normally.

CAUTION:
- **Select the position after checking duct work and E.S.P of the unit.**
- **Maunfactured in the position F-H.**

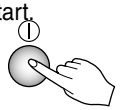
How to Set E.S.P?

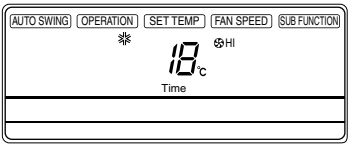
Procedure of RPM change:

Ex) External Static pressure is 0mmAq for Model Name "12K"

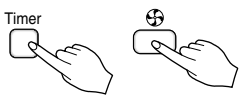
• To protect the unit, compressor is designed to be off during E.S.P. setting.

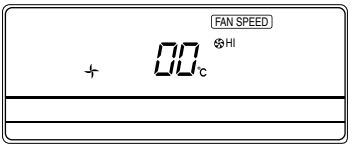
1 Push the "On/Off" button.
The unit will start.



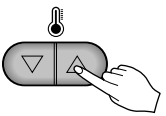


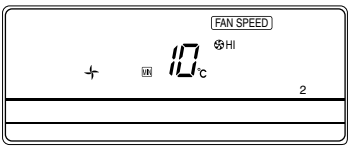
2 Push the "Timer" and "Wind" button simultaneously for more then 3 seconds.





3 Push the "Up" of "Down" button for E.S.P adjustment.
And, adjust the number which you want.(In this example, the number is "210". Refer to the table 1 on the next page.)



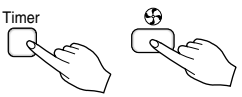


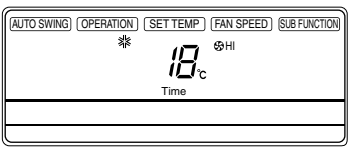
NOTICE The range of selection is from 1~254. Since, the display is two Digit only.
If the range selection is above 100 then the third digit will appear in the screen as shown.

4 Shift the fan speed mode by pressing the fan speed button.
And then, Adjust numbers of next steps by repeating the stage 3.
(In this example, the numbers are "235" and "254" respectly)



5 Push the "Timer" and "Wind" button simultaneously for more than 3 seconds.
Then, Wind Data is memorized by the EEPROM of the main PCB.





[Table.1]

Static Pressure(mmAq)		0	2	4
Model Name	Step(Hi/Med/Lo)	Setting Value		
9k	10.5CMM	225	220	210
	9CMM	245	240	230
	8.5CMM	254	253	250
12k	11.5CMM	210	200	100
	10CMM	235	230	220
	8.5CMM	254	251	245

NOTICE

1. Be sure to set the value refering table 1. Unexpected set value will cause mal-function.

2. Table 1 is based at 230V. According to the fluctuation of voltage, air flow rate varies.