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MULTI VTM System Indoor Unit

INSTALLATION MANUAL

Type: Art Cool Gallery Series

MODELS: SF Chassis



IMPORTANT

- Please read this installation manual completely before installing the product.
- Installation work must be performed in accordance with the national wiring standards by authorized personnel only.
- Please retain this installation manual for future reference after reading it thoroughly.

ENGLISH

ITALIANO

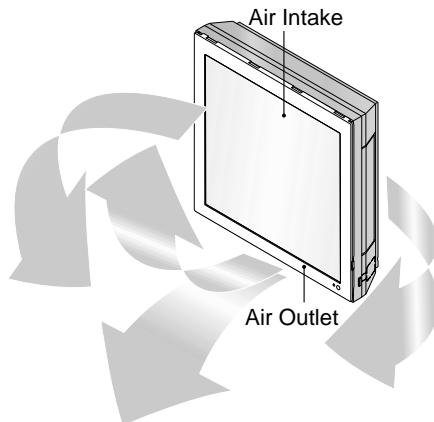
ESPAÑOL

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TABLE OF CONTENTS

Installation Parts



Read carefully, and then follow step by step.

Installation Parts

Installation guide map	Type "A" screw and plastic anchor
Type "B" screw	Remote control holder

Safety Precautions

To prevent injury to the user or other people and property damage, the following instructions must be followed.

- Be sure to read before installing the air conditioner.
- Be sure to observe the cautions specified here as they include important items related to safety.
- Incorrect operation due to ignoring instruction will cause harm or damage. The seriousness is classified by the following indications.

⚠ WARNING

This symbol indicates the possibility of death or serious injury.

⚠ CAUTION

This symbol indicates the possibility of injury or damage to properties only.

- Meanings of symbols used in this manual are as shown below.



Be sure not to do.



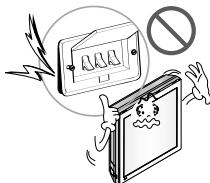
Be sure to follow the instruction.

⚠ WARNING

■ Installation

Do not use a defective or underrated circuit breaker. Use this appliance on a dedicated circuit.

- There is risk of fire or electric shock.



For electrical work, contact the dealer, seller, a qualified electrician, or an Authorized Service Center.

- Do not disassemble or repair the product. There is risk of fire or electric shock.



Always ground the product.

- There is risk of fire or electric shock.



Install the panel and the cover of control box securely.

- There is risk of fire or electric shock.



Always install a dedicated circuit and breaker.

- Improper wiring or installation may cause fire or electric shock.



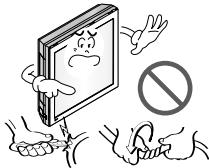
Use the correctly rated breaker or fuse.

- There is risk of fire or electric shock.



Do not modify or extend the power cable.

- There is risk of fire or electric shock.

**Do not let the air conditioner run for a long time when the humidity is very high and a door or a window is left open.**

- Moisture may condense and wet or damage furniture.

**Be cautious when unpacking and installing the product.**

- Sharp edges could cause injury. Be especially careful of the case edges and the fins on the condenser and evaporator.

**For installation, always contact the dealer or an Authorized Service Center.**

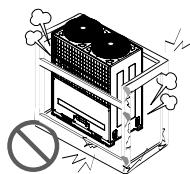
- There is risk of fire, electric shock, explosion, or injury.

**Do not install the product on a defective installation stand.**

- It may cause injury, accident, or damage to the product.

**Be sure the installation area does not deteriorate with age.**

- If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.

**■ Operation****Do not store or use flammable gas or combustibles near the product.**

- There is risk of fire or failure of product.

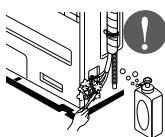


CAUTION

■ Installation

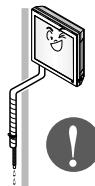
Always check for gas (refrigerant) leakage after installation or repair of product.

- Low refrigerant levels may cause failure of product.



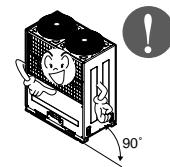
Install the drain hose to ensure that water is drained away properly.

- A bad connection may cause water leakage.



Keep level even when installing the product.

- To avoid vibration or water leakage.



Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.

- It may cause a problem for your neighbors.



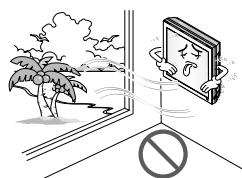
Use two or more people to lift and transport the product.

- Avoid personal injury.



Do not install the product where it will be exposed to sea wind (salt spray) directly.

- It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.

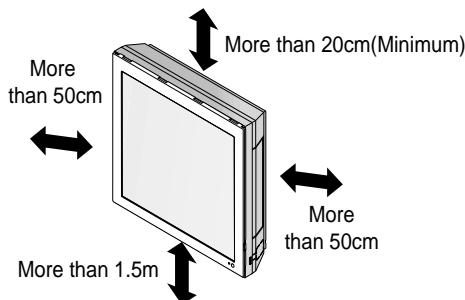


Installation

Read completely, then follow step by step.

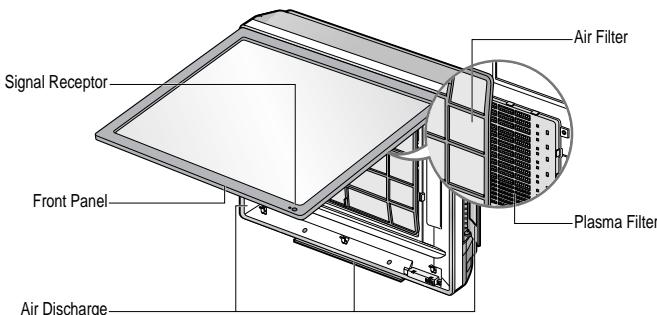
Selection of the best location

- Do not have any heat or steam near the unit.
- Select a place where there are no obstacles in front of the unit.
- Make sure that condensation drainage can be conveniently routed away.
- Do not install near a doorway.
- Ensure that the space around the left and right of the unit is more than 50cm. The unit should be installed as high on the wall as possible, allowing a minimum of 10cm from ceiling.
- Use a stud finder to locate studs to prevent unnecessary damage to the wall.



⚠ CAUTION : In case that the unit is installed near the sea, the installation parts may be corroded by salt. The installation parts (and the unit) should be taken appropriate anti-corrosion measures.

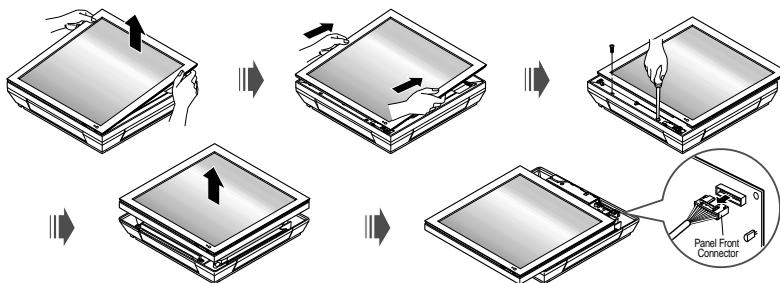
Features



Preparing Work for Installation

Open panel front

1. Pull the upper part of the front panel.
2. Lift up the panel.
3. To detach the front panel, remove the two screws at the lower part.
4. Detach the front panel from the body.
5. To detach the panel, disconnect the connector at the upper part.

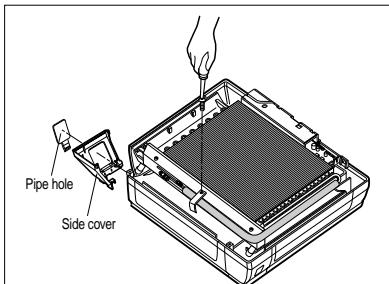


Cover pipe and cover side remove

1. Please remove the screw of the center tuning cover.
2. Pull up the side cover of desired connecting direction, then cover side is separated.
3. Pick the pipe hole of the side cover.

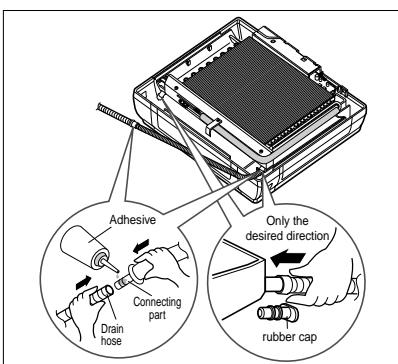
CAUTION: After removing the pipe hole, cut the burr for safety.

NOTICE When making pipe path through rear wall, you don't need to pick the pipe hole.



Drain hose junction

1. Remove the rubber stopple in the desired drain direction.
2. Insert drain hose into the handle of drain pan, and join drain hose and connecting hose according to the figure by.

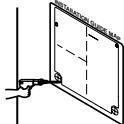


Fixing Indoor Unit

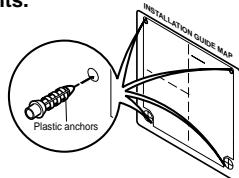
1. Attach an Installation guide map on the desired surface.



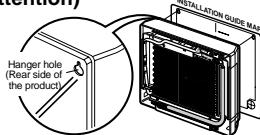
3. Make a hole with a diameter of 6mm and depth of 30-35mm by piercing a screw point.



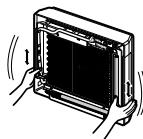
5. Drive the fore plastic anchors into drilled points.



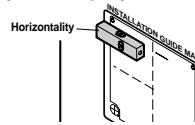
7. Hang the hole of product at the upper screws, and remove the map. (Falling attention)



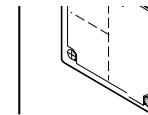
9. Check the fixed product with light power.



2. Look at suited horizon by horizontal meter on the horizontal setting line, and fix lightly the map by adhesive tape.



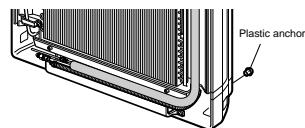
4. Drill the pierced part as a diameter of 50mm for connecting piping. (In case of piercing rear surface)



6. First, Drive the two points of the upper parts by screws. (Leave 10mm for hanging the product)



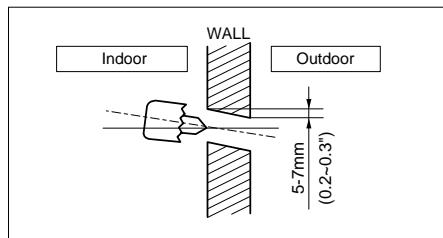
8. Drive the lower parts after facing the hole of product with plastic anchors, and fix completely the upper screws.



10. In case of nothing wrong, connect the pipe and the wire. (Refer to installation manual)

Drill a Hole in the Wall

- Drill the piping hole with a ø50mm hole core drill. Drill the piping hole at either the right or the left with the hole slightly slanted to the outdoor side.

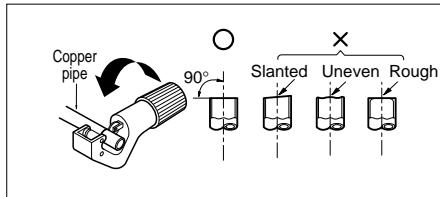


Flaring Work

Main cause for gas leakage is due to defect in flaring work. Carry out correct flaring work in the following procedure.

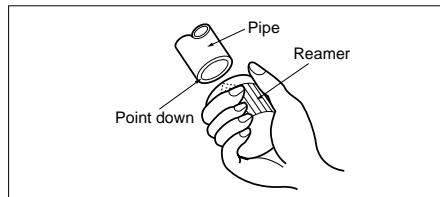
Cutting the pipes and the cable.

1. Use the piping kit accessory or the pipes purchased locally.
2. Measure the distance between the indoor and the outdoor unit.
3. Cut the pipes a little longer than measured distance.
4. Cut the cable 1.5m longer than the pipe length.



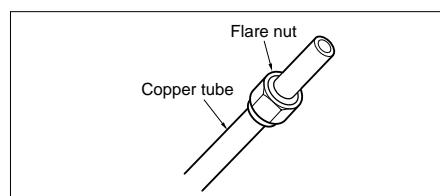
Removing burrs

1. Completely remove all burrs from the cut cross section of pipe/tube.
2. Put the end of the copper tube/pipe in a downward direction as you remove burrs in order to avoid dropping burrs into the tubing.



Putting nut on

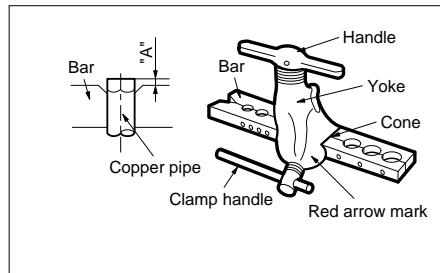
- Remove flare nuts attached to indoor and outdoor unit, then put them on pipe/tube having completed burr removal.
(not possible to put them on after flaring work)



Flaring work

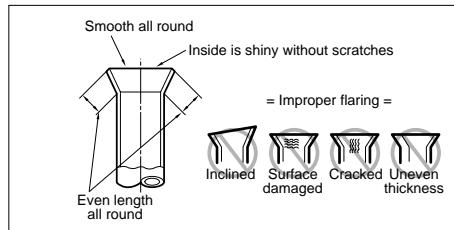
1. Firmly hold copper pipe in a die in the dimension shown in the table below.
2. Carry out flaring work with the flaring tool.

Outside diameter	A
mm	inch
Ø6.35	1/4
Ø9.52	3/8
Ø12.7	1/2
Ø15.88	5/8
Ø19.05	3/4
	mm
0~0.5	0~0.5
0~0.5	0~0.5
0~1.0	0~1.0
1.0~1.3	1.0~1.3



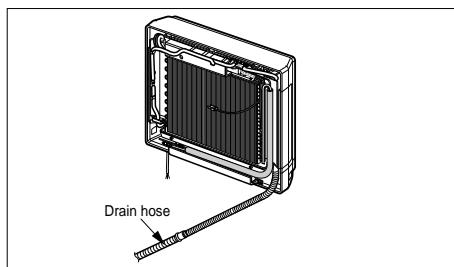
Check

1. Compare the flared work with the figure by.
2. If a flared section is defective, cut it off and do flaring work again.

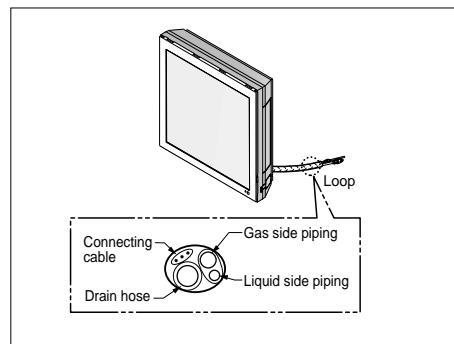
**Connecting the Piping****Indoor**

Preparing the indoor unit's piping and drain hose for installation through the wall.

1. Route the indoor tubing and the drain hose in the direction of rear left or right



2. Tape the tubing, drain hose and the connecting cable. Be sure that the drain hose is located at the lowest side of the bundle. Locating at the upper side can cause drain pan to overflow inside the unit.



⚠ CAUTION: If the drain hose is routed inside the room, insulate the hose with an insulation material* so that dripping from "sweating"(condensation) will not damage furniture or floors.

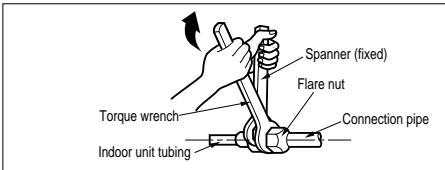
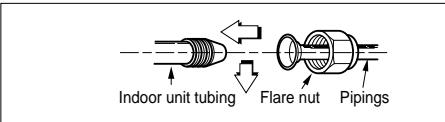
***Foamed polyethylene or equivalent is recommended.**

Installation

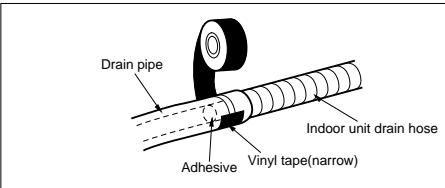
Connecting the piping with the indoor unit and drain hose with drain pipe

1. Align the center of the pipings and sufficiently tighten the flare nut by hand.
2. Tighten the flare nut with a wrench.

Outside diameter		Torque
mm	inch	kgf·m
Ø6.35	1/4	1.8~2.5
Ø9.52	3/8	3.4~4.2
Ø12.7	1/2	5.5~6.6
Ø15.88	5/8	6.3~8.2
Ø19.05	3/4	9.9~12.1

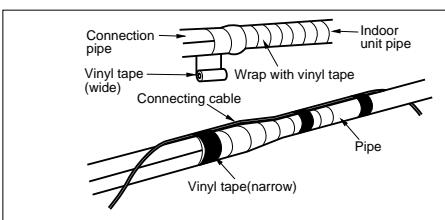
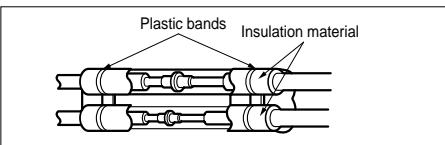


3. When extending the drain hose at the indoor unit, install the drain pipe.

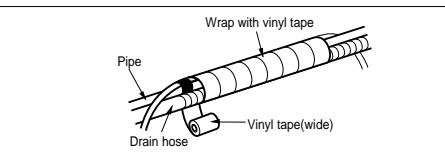


Wrap the insulation material around the connecting portion.

1. Overlap the connection pipe insulation material and the indoor unit pipe insulation material. Bind them together with vinyl tape so that there may be no gap.
2. Wrap the area which accommodates the rear piping housing section with vinyl tape.



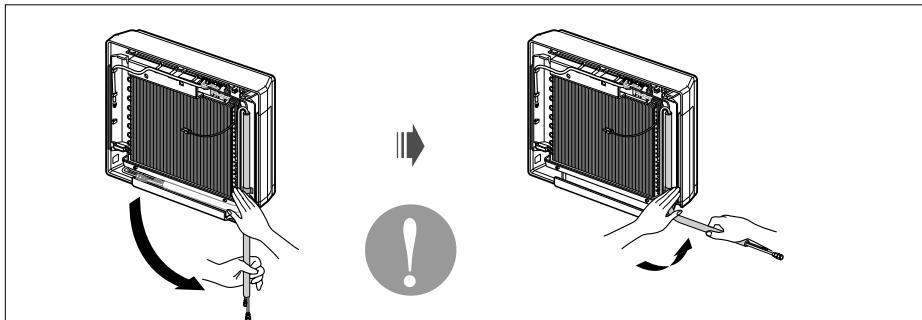
3. Bundle the piping and drain hose together by wrapping them with vinyl tape over the range within which they fit into the rear piping housing section.



⚠ CAUTION: Installation Information
For right piping. Follow the instruction below.

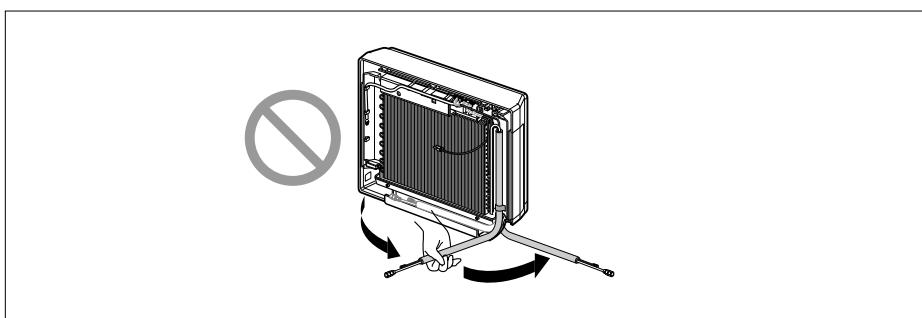
Good case

- Press on the upper side of clamp and unfold the tubing to downward slowly.



Bad case

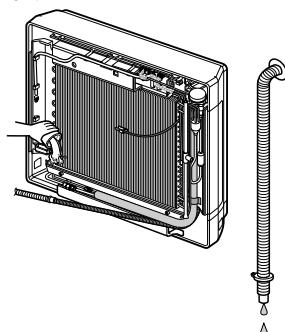
- Following bending type from left to right may cause damage to the tubing.



Drain Piping

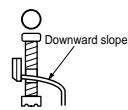
1) To check the drainage.

- Pour a glass of water on the evaporator.
- Ensure the water flows through the drain hose of the indoor unit without any leakage and goes out the drain exit.

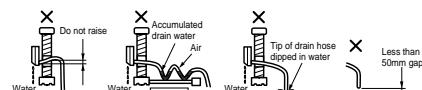


2) Drain piping

- The drain hose should point downward for easy drain flow.

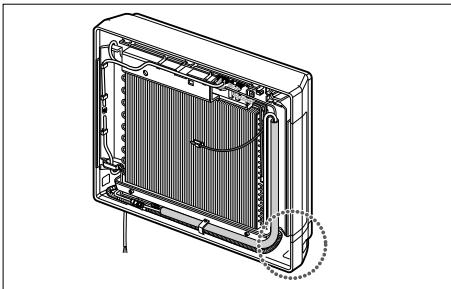


- Do not make drain piping.

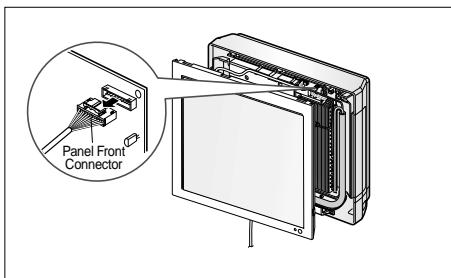


Panel Front Assembly

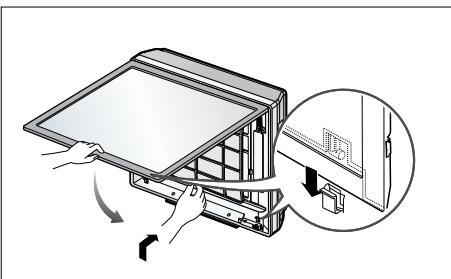
1. First, Check the side cover assembly exactly, and fix the power cord in the bottom groove of cover side left.



2. Assemble connecting lead wire with controller, fix the upper part of panel front, and match the lower part of panel front.



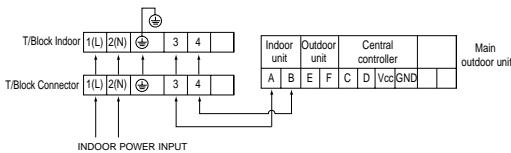
3. Screw up panel front, and suspend the hook of panel front in the groove.



Wiring Connection

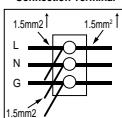
- Connect the cable to the indoor unit by connecting the wires to the terminals on the control board individually according to the outdoor unit connection. (Ensure that the color of the wires of the outdoor unit and the terminal No. are the same as those of the indoor unit.)

The earth wire should be longer than the common wires.



- When installing, refer to the circuit diagram on the Control Box of Indoor Unit.
- When installing, refer to the wiring diagram on the Control Cover Inside Outdoor Unit.

Connection Terminal



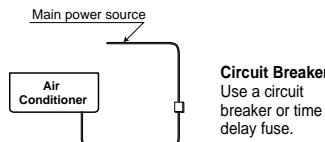
- The capacity of connection terminal should be over 250V 20A. And when connecting the power line and communication line between indoor units, you are advised to use the connection terminal.
- When you are not able to use the connection terminal, fix each power line/communication line by using the clamp cord attached in the product, together with the clamp cord and screw in the accessories.

Please consider the all connected capacity of indoor units.

CAUTION

- The above circuit diagram is subject to change without notice.
- Be sure to connect wires according to the wiring diagram.
- Connect the wires firmly, so that not to be pulled out easily.
- Connect the wires according to color codes by referring the wiring diagram.

CAUTION If a power plug is not to be used, provide a circuit breaker between power source and the unit as shown below.



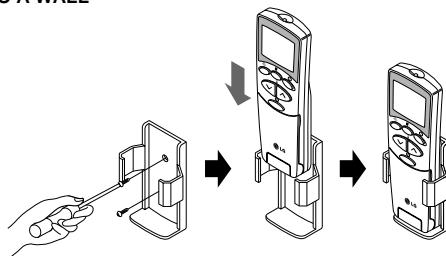
Circuit Breaker
Use a circuit breaker or time delay fuse.

CAUTION After the confirmation of the above conditions, prepare the wiring as follows:

- 1) Never fail to have an individual power circuit specifically for the air conditioner. As for the method of wiring, be guided by the circuit diagram posted on the inside of control cover.
- 2) The screws which fasten the wiring in the casing of electrical fittings are liable to come loose from vibrations to which the unit is subjected during the course of transportation. Check them and make sure that they are all tightly fastened. (If they are loose, it could cause burn-out of the wires.)
- 3) Specification of power source.
- 4) Confirm that electrical capacity is sufficient.
- 5) See to that the starting voltage is maintained at more than 90 percent of the rated voltage marked on the name plate.
- 6) Confirm that the cable thickness is as specified in the power source specification.
(Particularly note the relation between cable length and thickness.)
- 7) Always install an earth leakage circuit breaker where it is wet or moist.
- 8) The following would be caused by voltage drop.
 - Vibration of a magnetic switch, which will damage the contact point, fuse breaking, disturbance of the normal function of the overload protection device.
- 9) The means for disconnection from a power supply shall be incorporated in the fixed wiring and have an air gap contact separation of at least 3mm in each active(phase) conductors.

Installation of Remote Controller(Optional)

HOW TO MOUNT ONTO A WALL



HOW TO INSERT BATTERIES

1. Remove the battery cover from the remote controller.

- Slide the cover according to the arrow direction.



- Do not use rechargeable batteries, such batteries differ from standard dry cells in shape, dimensions, and performance.

2. Insert the two batteries.

- Be sure that the (+) and (-) directions are correct.
- Be sure that both batteries are new.



3. Re-attach the cover.

- Slide it back into position.

