

FLEX MULTI SPLIT DUAL ZONE & TRI-ZONE INSTALLATION INSTRUCTIONS

ENGLISH

FRANÇAIS

ESPAÑOL

IMPORTANT!

Please read this instruction sheet completely before installing the product.

This air conditioning system meets strict safety and operating standards. As the installer or service person, it is an important part of your job to install or service the system so it operates safely and efficiently.



WARNING

- Installation or repairs made by unqualified persons can result in hazards to you and others. Installation MUST conform with local building codes or, in the absence of local codes, with the National Electrical Code NFPA 70/ANSI C1-1993 or current edition and Canadian Electrical Code Part1 CSA C.22.1.
- The information contained in the manual is intended for use by qualified service technicians familiar with safety procedures and equipped with the proper tools and test instruments.
- Failure to carefully read and follow all instructions in this manual can result in equipment malfunction, property damage, personal injury and/or death.

CAUTION: Improper installation, adjustment, alteration, service or maintenance can void the warranty.

The weight of the condensing unit requires caution and proper handling procedures must be used when lifting or moving to avoid personal injury. Use care to avoid contact with sharp or pointed edges.

Safety Precautions

- Always wear safety eye wear and work gloves when installing equipment.
- Never assume electrical power is disconnected. Check with meter and equipment.
- Keep hands out of fan areas when power is connected to equipment.
- R-410A causes frostbite burns.
- R-410A is toxic when burned.

NOTE TO INSTALLING DEALER: The Owners Instructions and Warranty are to be given to the owner or prominently displayed near the indoor Furnace/Air Handler Unit.



Special warnings

When wiring:

Electrical shock can cause severe personal injury or death. Only a qualified, experienced electrician should attempt to wire this system.

- Do not supply power to the unit until all wiring and tubing are completed or reconnected and checked.
- Highly dangerous electrical voltages are used in this system. Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate grounding can cause accidental injury or death.
- Ground the unit following local electrical codes.
- Connect all wiring tightly. Loose wiring may cause overheating at connection points and a possible fire hazard.

When transporting:

Be careful when picking up and moving the indoor and outdoor units. Get a partner to help, and bend your knees when lifting to reduce strain on your back. Sharp edges or thin aluminum fins on the air conditioner can cut your finger.

When installing...

... **in a wall:** Make sure the wall is strong enough to hold the unit's weight.

It may be necessary to construct a strong wood or metal frame to provide added support.

... **in a room:** Properly insulate any tubing run inside a room to prevent "sweating" that can cause dripping and water damage to wall and floors.

... **in moist or uneven locations:** Use a raised concrete pad or concrete blocks provide a solid, level foundation for the outdoor unit. This prevents water damage and abnormal vibration.

... **in an area with high winds:** Securely anchor the outdoor unit down with bolts and a metal frame. Provide a suitable air baffle. Consult local building regulations for additional requirements for your jurisdiction.

... **in a snowy area(for Heat Pump Model):** Install the outdoor unit on a raised platform that is 6 in (75mm) above normal snow load. Provide snow vents.

When connecting refrigerant tubing

- Keep all tubing runs as short as possible.
- Use the flare method for connecting tubing.
- Check carefully for leaks before starting the test run.

When servicing

- Turn the power OFF at the main power box(mains) before opening the unit to check or repair electrical parts and wiring.
- Keep your fingers and clothing away from any moving parts.
- Clean up the site after you finish, remembering to check that no metal scraps or bits of wiring have been left inside the unit being serviced.

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Required Tools

- ☐ Level
- ☐ Screw driver
- ☐ Electric drill
- ☐ Hole core Drill [Ø70mm(2 3/4 in)]

- ☐ Flaring tool set
- ☐ Specified torque wrenches
1.8kg.m, 4.2kg.m, 5.5kg.m, 6.6kg.m
(different depending on model No.)
- ☐ Tubing wrench.....Half union

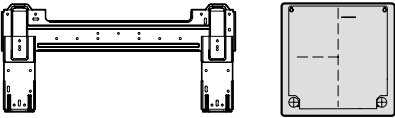
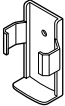
- ☐ A glass of water
- ☐ Screw driver

- ☐ Hexagonal wrench(4mm)
- ☐ Gas-leak detector
- ☐ Vacuum pump
- ☐ Manifold gauge and charging hoses

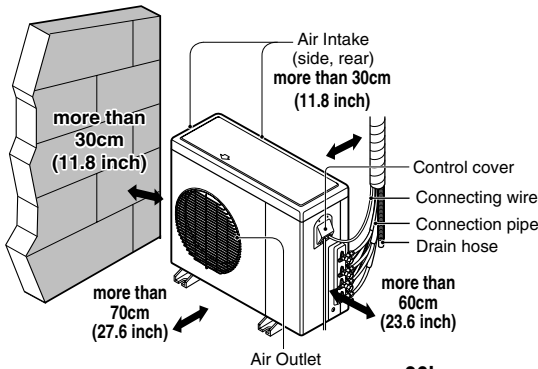
- ☐ Owner's manual
- ☐ Thermometer
- ☐ Holder Remote Control

Installation Parts Provided

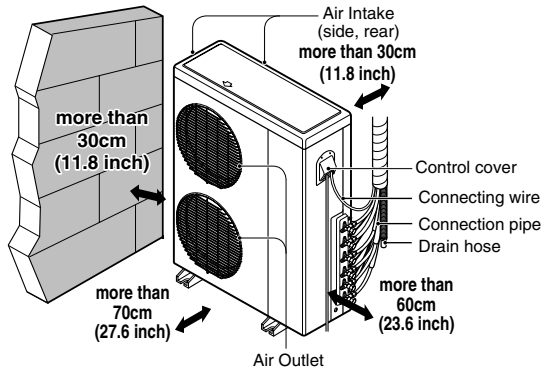
Standard Type

Installation plate 	Type "A" screws and plastic anchors 
Type "B" screws 	Holder Remote Control 

24k



36k



Safety Precautions

To prevent injury to the user or other people and property damage, the following instructions must be followed.

■ Incorrect operation due to ignoring instruction will cause harm or damage. The seriousness is classified by the following indications.

⚠ WARNING This symbol indicates the possibility of death or serious injury.

⚠ CAUTION This symbol indicates the possibility of injury or damage.

■ Meanings of symbols used in this manual are as shown below.

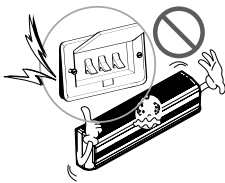
	Be sure not to do.
	Be sure to follow the instruction.

⚠ WARNING

■ Installation

Do not use a defective or underrated circuit breaker. Use this appliance on a dedicated circuit.

- There is risk of fire or electric shock.



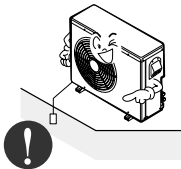
For electrical work, contact the dealer, seller, a qualified electrician, or an Authorized Service Center.

- Do not disassemble or repair the product. There is risk of fire or electric shock.



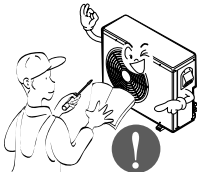
Always ground the product.

- There is risk of fire or electric shock.



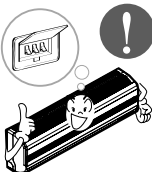
Install the panel and the cover of control box securely.

- There is risk of fire or electric shock.



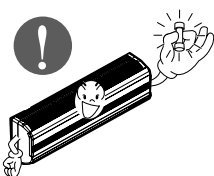
Always install a dedicated circuit and breaker.

- Improper wiring or installation may cause fire or electric shock.



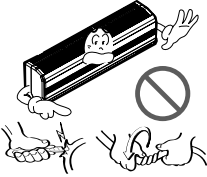
Use the correctly rated breaker or fuse.

- There is risk of fire or electric shock.



Do not modify or extend the power cable.

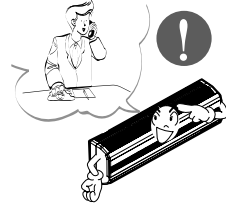
- There is risk of fire or electric shock.

**Be cautious when unpacking and installing the product.**

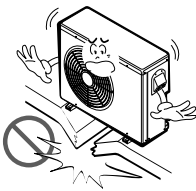
- Sharp edges could cause injury. Be especially careful of the case edges and the fins on the condenser and evaporator.

**For installation, always contact the dealer or an Authorized Service Center.**

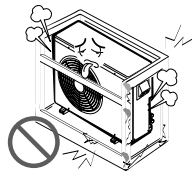
- There is risk of fire, electric shock, explosion, or injury.

**Do not install the product on a defective installation stand.**

- It may cause injury, accident, or damage to the product.

**Be sure the installation area does not deteriorate with age.**

- If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.

**Do not let the air conditioner run for a long time when the humidity is very high and a door or a window is left open.**

- Moisture may condense and wet or damage furniture.

**■ Operation****Do not store or use flammable gas or combustibles near the product.**

- There is risk of fire or failure of product.

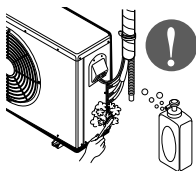


⚠ CAUTION

■ Installation

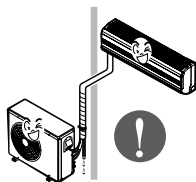
Always check for gas (refrigerant) leakage after installation or repair of product.

- Low refrigerant levels may cause failure of product.



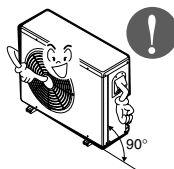
Install the drain hose to ensure that water is drained away properly.

- A bad connection may cause water leakage.



Keep level even when installing the product.

- To avoid vibration or water leakage.



Do not install the product where the sound or hot air from the outdoor unit could be offensive to neighbors.

- It may cause a problem for your neighbors.



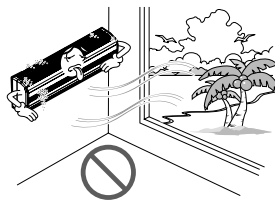
Use two or more people to lift and transport the product.

- Avoid personal injury.



Do not install the product where it will be exposed to salt spray directly.

- It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.



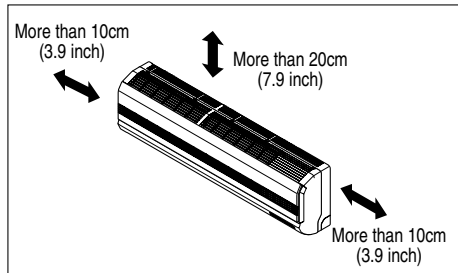
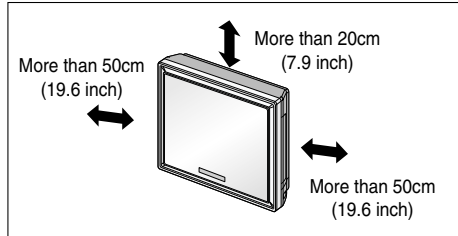
Installation of Indoor, Outdoor Unit

Read completely, then follow step by step.

Select the best location

Indoor unit

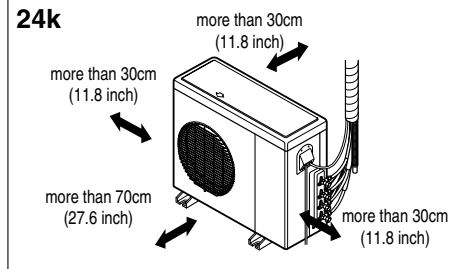
1. Do not have any heat or steam near the unit.
2. Select a place where there are no obstacles in front of the unit that will cause air distribution problems.
3. Make sure that condensation drainage can be conveniently routed away.
4. Do not install near a doorway.
5. Ensure the minimum clearances indicated by arrows from the wall, ceiling, fence or other obstacles.
6. Use a Metal Detector or Metal Scanner to locate studs to prevent unnecessary damage to the wall.



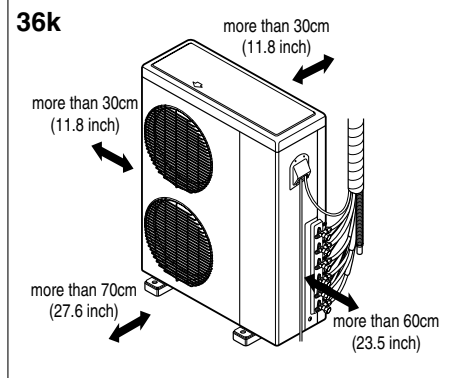
Outdoor unit

1. If an awning is built over the unit to prevent direct sunlight or rain exposure, make sure that the discharge air from the condenser is not restricted or causing short cycling of air.
2. Ensure that the minimum clearances indicated by arrows around front, back and side of the unit.
3. Do not place animals and plants in the path of the warm air.
4. Take the air conditioner weight into account when mounting and select a place where noise and vibration are minimum.
5. Select a place so that the warm air and sound from the air conditioner do not disturb neighbors.

24k



36k



Rooftop Installations:

If the outdoor unit is installed on a roof structure, be sure to level the unit. Ensure the roof structure and anchoring method are adequate for the unit location. Consult local codes regarding rooftop mounting.

Wind screens may be required to protect the condenser from the prevailing wind (Page 8)

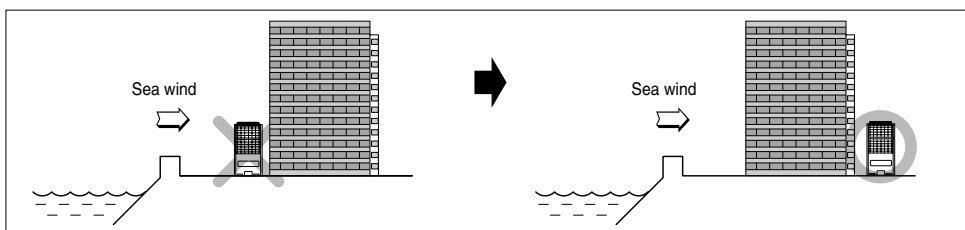
Installation guide at the seaside or on a roof

⚠ CAUTION

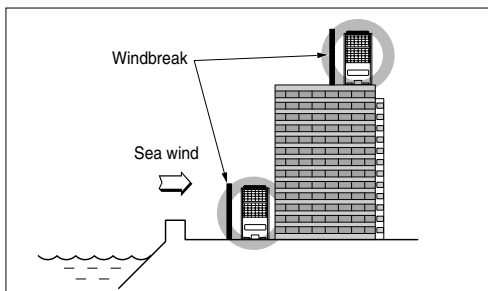
1. Air conditioners should not be installed in areas where corrosive gases, such as acid or alkaline gas, are produced.
2. Do not install the product where it could be exposed to sea wind (salty wind) directly. It can result corrosion of the product. Corrosion, particularly on the condenser and evaporator fins, could cause product failure or inefficient performance.
3. If the outdoor unit is installed close to the seaside, it should avoid direct exposure to the sea wind. Otherwise it needs additional anticorrosion treatment on the heat exchanger.

1. Selecting the location(Outdoor Unit)

- 1) If the outdoor unit is to be installed close to the seaside, direct exposure to the sea wind should be avoided. Install the outdoor unit on the opposite side of the sea wind direction.



- 2) In case, to install the outdoor unit on the seaside, set up a windbreak not to be exposed to the sea wind.



- It should be strong enough like concrete to prevent the sea wind from the sea.
- The height and width should be more than 150% of the outdoor unit.
- It should be keep more than 70 cm of space between outdoor unit and the windbreak for easy air flow.

- 3) Select a well-drained place.

1. If you can't meet above guide line in the seaside installation, please contact LG Electronics for the additional anticorrosion treatment.
2. Periodic (more than once/year) cleaning of the dust or salt particles stuck on the heat exchanger by using water

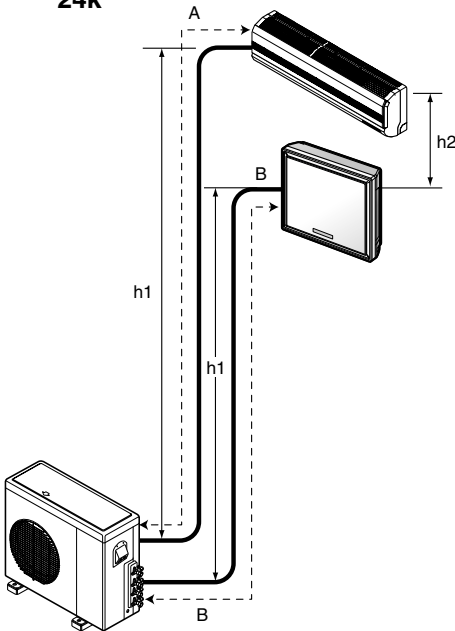
Line set length and elevation

Multi Piping Type

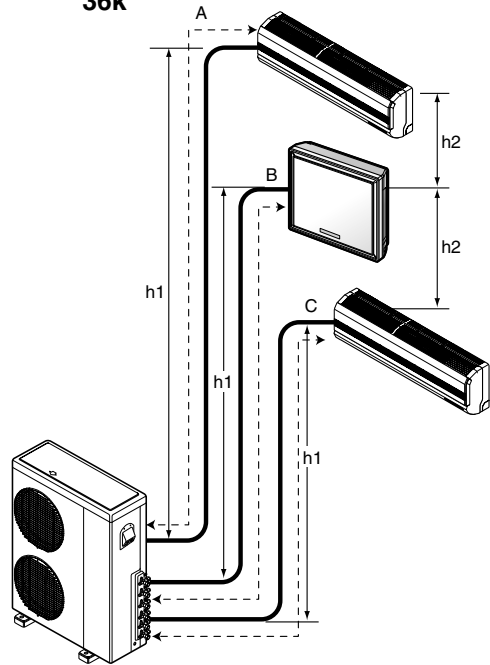
Capacity(Btu/h)	Max total length of all pipes (A+B/A+B+C)	Max length of each pipe (A/B/C)	Min length of each pipe (A/B/C)	Max Elevation between each indoor unit and outdoor unit (h1)	Max elevation between indoor units (h2)
24k	30m(100ft)	15m(50ft)	3m(10ft)	7.5m(25ft)	7.5m(25ft)
36k	45m(150ft)	15m(50ft)	3m(10ft)	7.5m(25ft)	7.5m(25ft)

Indoor Capacity (Btu/h)	Pipe Size			
	Gas	Liquid	Standard Length	Additional Refrigerant
9k	9.52mm(3/8")	6.35mm(1/4")	7.5m(25ft)	20g/m(0.22oz/ft)
12k	9.52mm(3/8")	6.35mm(1/4")	7.5m(25ft)	20g/m(0.22oz/ft)

24k



36k

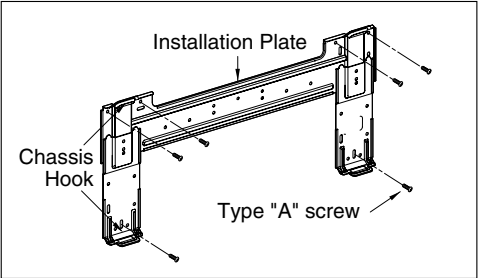


CAUTION: Capacity is based on standard length and maximum allowance length is on the basis of reliability.

Fixing Installation Plate(Standard Type)

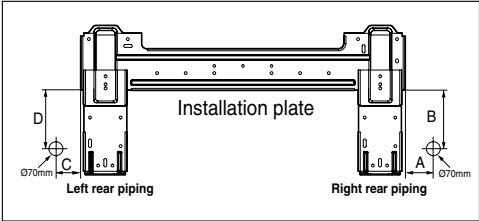
The wall you select should be strong and solid enough to prevent vibration

- 1. Mount the installation plate on the wall with type "A" screws. If mounting the unit on a concrete wall, use anchor bolts.
- Mount the installation plate horizontally by aligning the centerline using a level.



- 2. Measure the wall and mark the centerline. It is also important to use caution concerning the location of the installation plate-routing of the wiring to power outlets is through the walls typically. Drilling the hole through the wall for piping connections must be done safely.

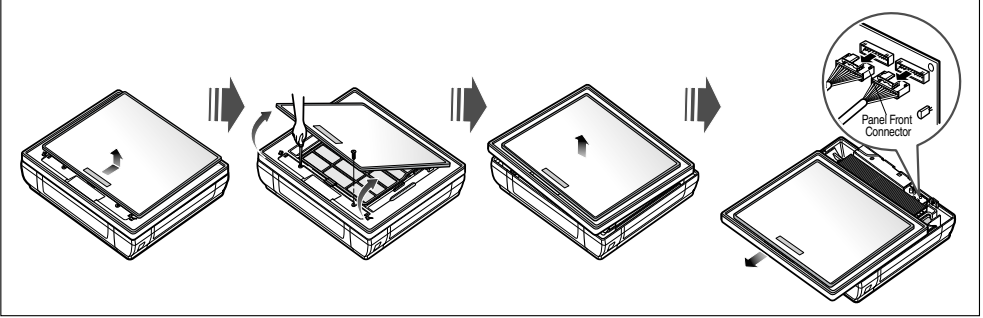
CHASSIS (Grade)	Distance (mm)			
	A	B	C	D
S4	50	105	59	105
SE	65	110	85	110



Preparing work for Installation (Artcool Type Only)

Open panel front

1. First, push the front panel backward and lift it up to remove the two screws.
2. When you lift the lower part or front panel, you will hear the sound of the panel releasing.
3. Slowly slide the panel. Separate the wire harness from the chassis plug by pushig in the side retainer clip and pull forward on the plug.



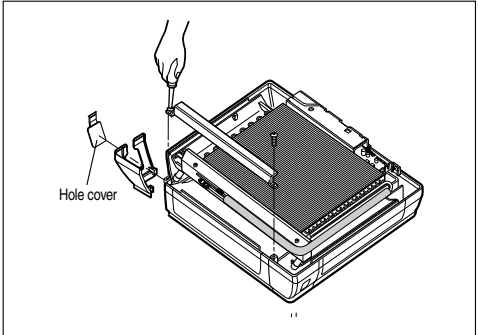
Remove side pipe cover

1. Remove two screws(fastening the pipe cover)
2. Pull up the side cover plate on the side you wish to exit from.



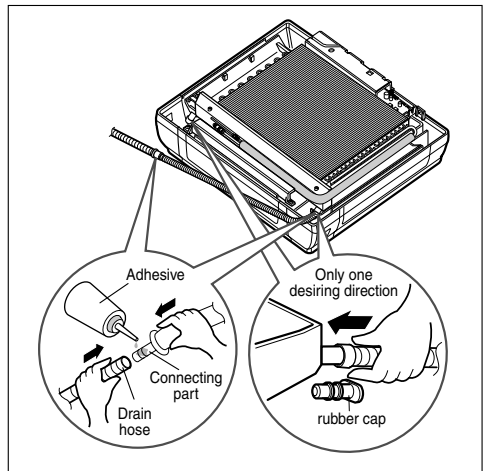
CAUTION: After removing the Hole cover, cut the burr for safety.

NOTICE When connecting pipe goes through rear wall, don't remove the Hole cover on the side cover.



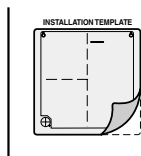
Drain hose connection

1. Remove the rubber on desired drain side.
2. Insert drain hose in the nipple of the drain pan, and join drain hose and connecting hose as shown in the picture.

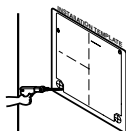


Using the installation template and mounting the indoor unit (Artcool Type Only)

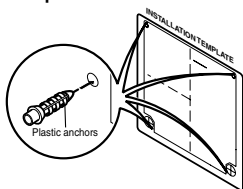
Put an Installation template on the desired surface.



Make a hole with diameter of 6mm (1/4 in) and depth of 30-35mm (1 1/4 - 1 1/2 in) when piercing a screw point.

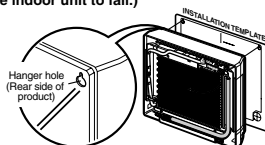


Drive the four plastic anchors into the starter holes.

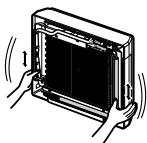


Remove the template from the wall. Mount the indoor unit on the wall.

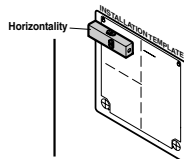
(Do not allow the indoor unit to fall.)



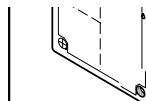
Lightly shake the indoor unit to ensure that it is properly fastened to the wall.



Level the template and fix to the wall to ensure a true horizontal installation.

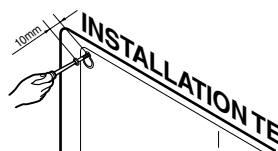


Drill the piercing part for connecting pipe as diameter 50mm (2 in). (for rear exit)

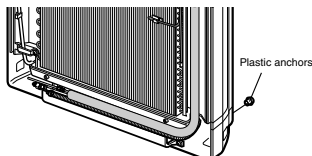


Refer to No. 5 on this page when making a hole in the wall.

Next screw the two upper in leaving 3/8 in (10mm) to hang the indoor unit on.



Install the two lower screws into the lower plastic anchors and tighten all retaining screws.

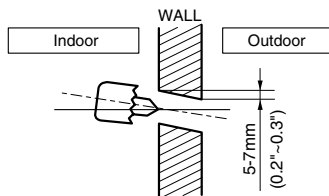


In case of nothing wrong in the matter, connect the pipe and the wire. (Installation manual reference)

After checking to ensure the indoor unit is safely fastened to the wall, proceed with installing the lines and drains.

Drill a hole in the wall (rear exit)

- Drill the piping hole with a $\phi 70\text{mm}$ (2 3/4 in) hole core drill. Drill the piping hole at either the right or the left with the hole slightly slanted to the outdoor side. This slope will assist in proper drainage of the condensate.



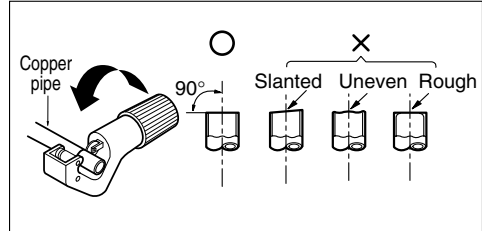
Flaring and Connection of Tubing

Flaring

Main cause for gas leakage is due to defect in flaring. Carry out correct flaring with the following procedure:

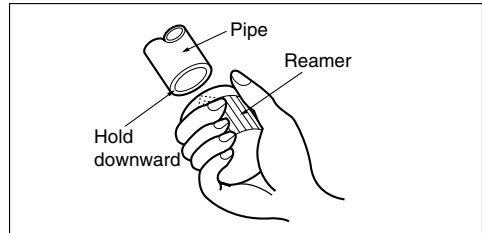
Cutting Tubes

1. Use the line set accessory or the tubing purchased locally.
2. Measure the distance between the indoor and the outdoor unit.
3. Cut the tubing a little longer than measured distance.
4. Cut the cable 1.5m (5.0ft) longer than the tubing length.



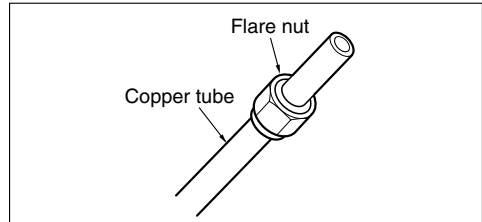
Burr removal

1. Completely remove all burrs from the cut cross section of tube.
2. Hold the end of the copper tube in a downward direction as you remove burrs in order to avoid dropping burrs into the tubing.
3. Do not scratch the tubing lengthwise inside as this will cause a leak.



Putting nut on

- Remove flare nuts attached to indoor and outdoor unit, then put them on tube having removed the burr.
(impossible to put them on after flaring work)

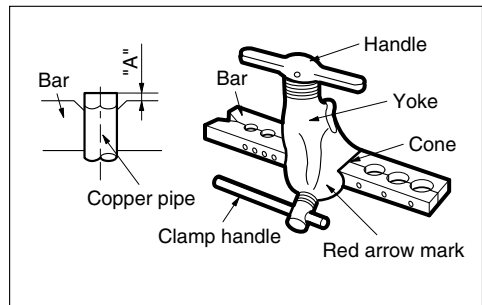


Flaring work

- Carry out flaring work using flaring tool as shown below.
- Firmly hold copper pipe in a bar in the dimension shown in the table below.

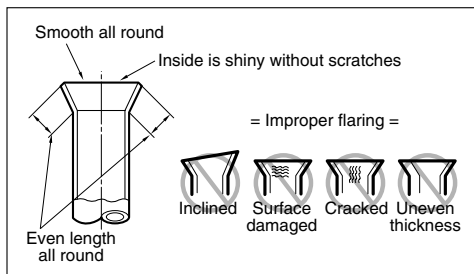
Outside diameter		A
mm	inch	mm
Ø6.35	1/4	1.1~1.3
Ø9.52	3/8	1.5~1.7

- Spread a film of clean refrigerant oil on the flare cone before forming the flare.



Check

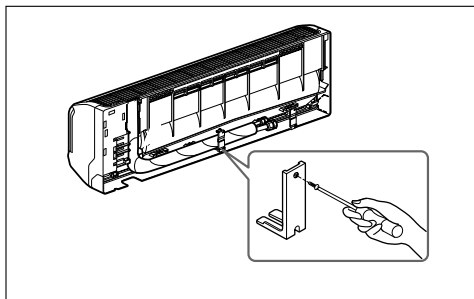
1. Compare the flare you have formed to the illustration at the right.
2. If a flare is defective, cut it off and reflare again.



Connecting the Tubing

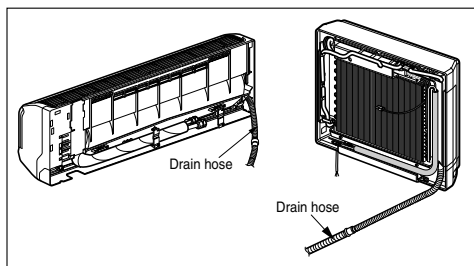
Indoor

1. Prepare the indoor unit's tubing and drain hose for installation through the wall.
2. Remove the plastic tubing retainer(see the illustration) and pull the tubing and drain hose away from chassis.
3. Replace only the plastic tubing holder.



For right rear exiting

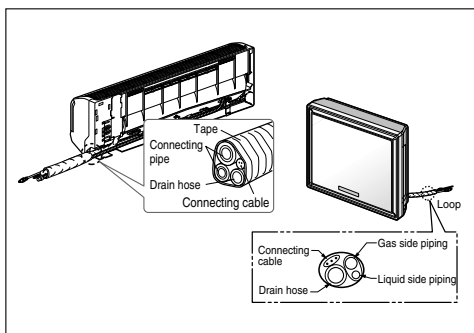
1. Route the indoor tubing and the drain hose in the direction of rear right.
2. Insert the connecting cable into the indoor unit from the outdoor unit through the exit hole.
 - Do not connect the cable to the indoor unit.
 - Make a small loop with the cable for easy connection later.
3. Tape the tubing, drain hose, and the connecting cable. Be sure that the drain hose is located at the lowest side of the bundle. Locating at the upper side can cause drain pan to overflow inside the unit.



⚠ CAUTION

If the drain hose is routed inside the room, insulate the hose with an insulation material* so that dripping from "sweating"(condensation) will not damage furniture or floors.

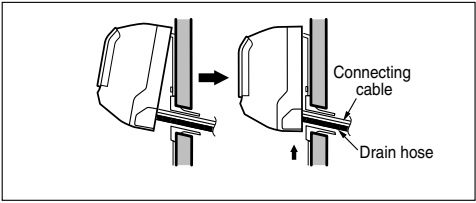
*Foamed polyethylene or equivalent is recommended.



4. Indoor unit installation

Hook the indoor unit onto the upper portion of the installation plate.(Engage the two hooks of the rear top of the indoor unit with the upper edge of the installation plate.) Ensure that the hooks are properly seated on the installation plate by moving it left and right.

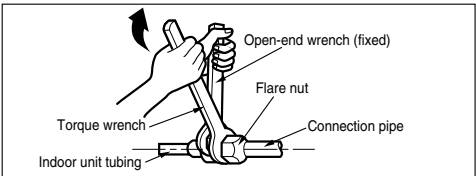
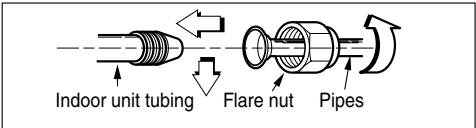
Press the lower left and right sides of the unit against the installation plate until the hooks engage into their slots(clicking sound).



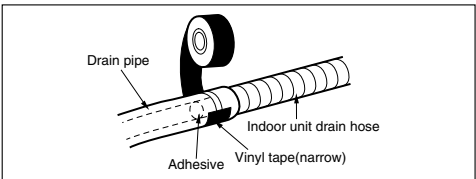
Connecting the piping to the indoor unit and drain hose to drain pipe.

1. Align the center of the pipes and sufficiently tighten the flare nut by hand.
2. Tighten the flare nut with a wrench.

Outside diameter		Torque
mm	inch	kgf-m
Ø6.35	1/4	1.8~2.5
Ø9.52	3/8	3.4~4.2

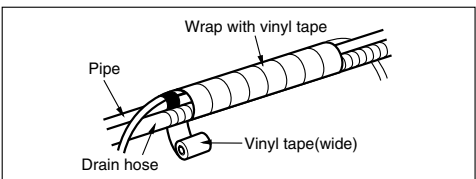
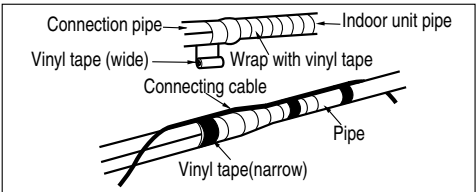
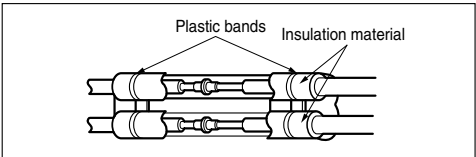


3. When extending the drain hose at the indoor unit, install the drain pipe.



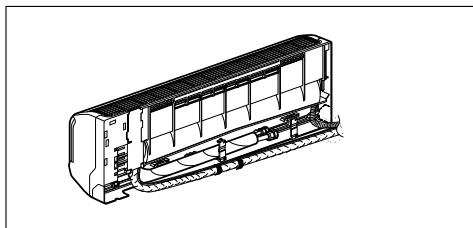
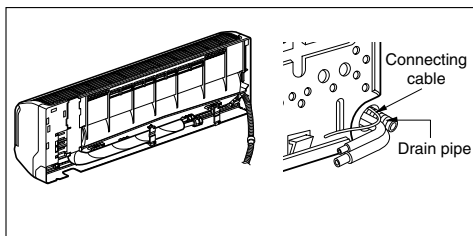
Wrap the insulation material around the connecting portion.

1. Overlap the connection pipe insulation material and the indoor unit pipe insulation material. Bind them together with vinyl tape so that there may be no gap.
2. Wrap the area which accommodates the rear piping housing section with vinyl tape.
3. Bundle the piping and drain hose together by wrapping them with vinyl tape for enough to cover where they fit into the rear piping housing section.

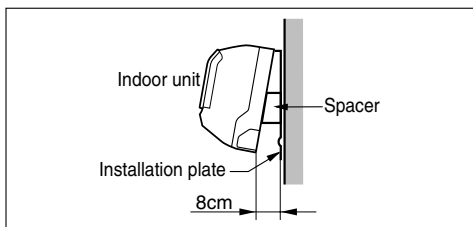


For left rear piping

1. Route the indoor tubing and the drain hose to the required tubing hole position.
2. Insert the tubing, drain hose, and the connecting cable into the piping hole.
3. Insert the connecting cable into the indoor unit.
 - Don't connect the cable to the indoor unit.
 - Make a small loop with the cable for easy connection later.
4. Tape the drain hose and the connecting cables.

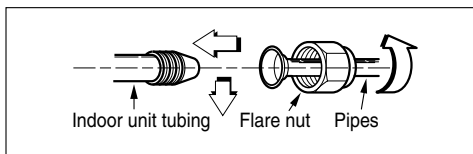


5. Indoor unit installation
 - Hang the indoor unit from the hooks at the top of the installation plate.
 - Insert the spacer etc. between the indoor unit and the installation plate and separate the bottom of the indoor unit from the wall.



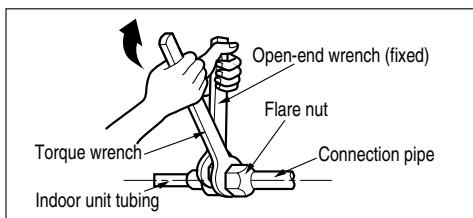
Connecting the piping to the indoor unit and the drain hose to drain pipe.

1. Align the center of the pipes and sufficiently tighten the flare nut by hand.

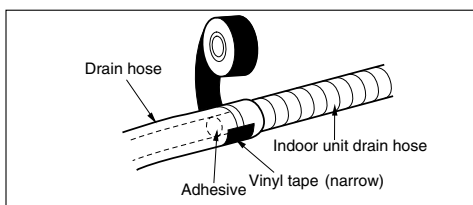


2. Tighten the flare nut with a wrench.

Outside diameter		Torque
mm	inch	kgf·m
Ø6.35	1/4	1.8~2..5
Ø9.52	3/8	3.4~4.2

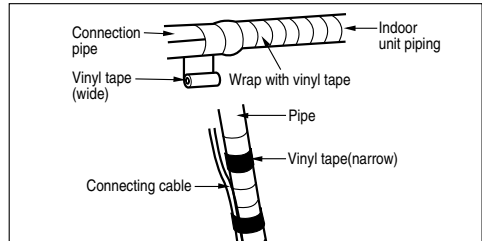
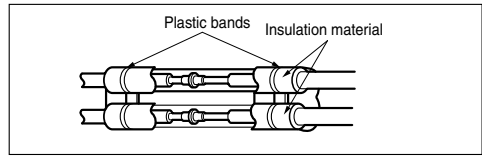


3. When extending the drain hose at the indoor unit, install the drain pipe.

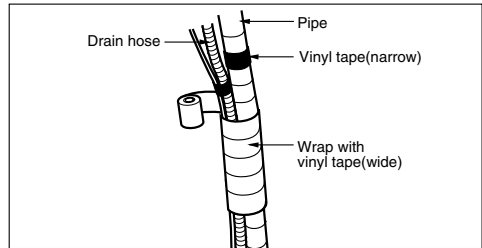


Wrap the insulation material around the connecting portion.

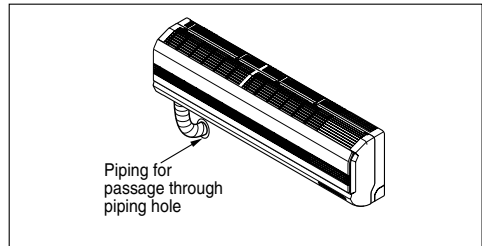
1. Overlap the connection pipe heat insulation and the indoor unit pipe heat insulation material. Bind them together with vinyl tape so that there may be no gap.
2. Wrap the area which accommodates the rear piping housing section with vinyl tape.



3. Bundle the piping and drain hose together by wrapping them with cloth tape over the range within which they fit into the rear piping housing section.

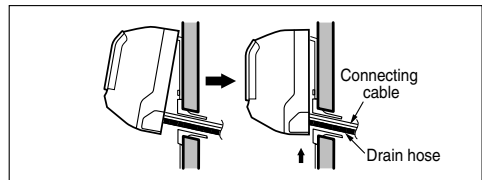


Reroute the pipings and the drain hose across the back of the chassis.



Indoor unit installation

1. Remove the spacer.
2. Ensure that the hooks are properly seated on the installation plate by moving it left and right.
3. Press the lower left and right sides of the unit against the installation plate until the hooks engage into their slots (clicking sound).

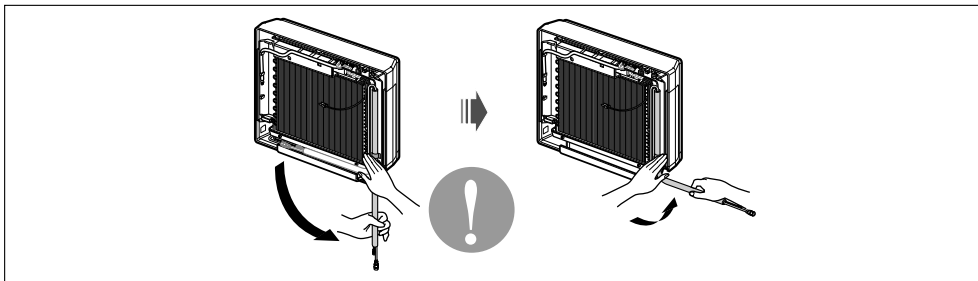
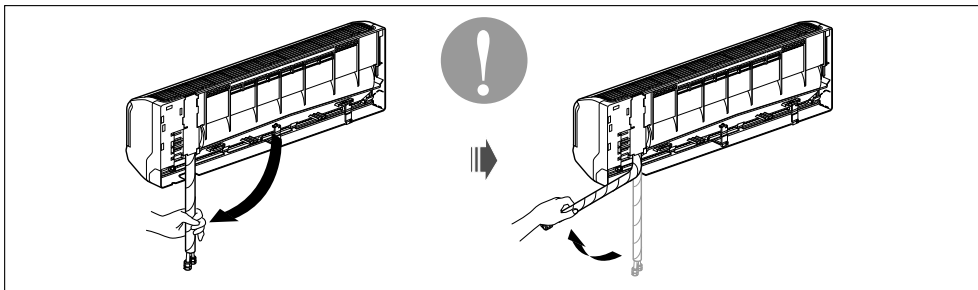


⚠ CAUTION

Installation Information. For left piping. Follow the instruction below.

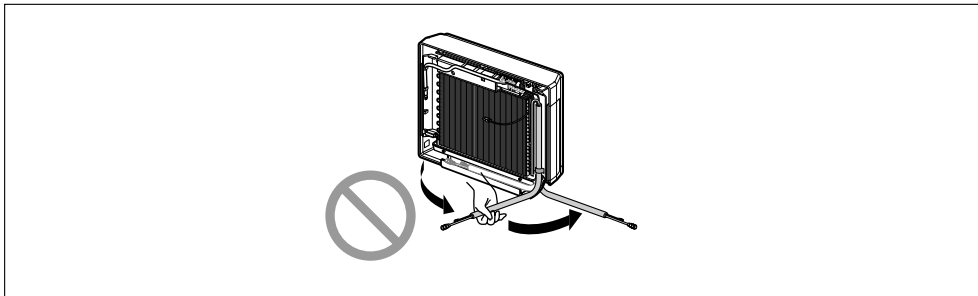
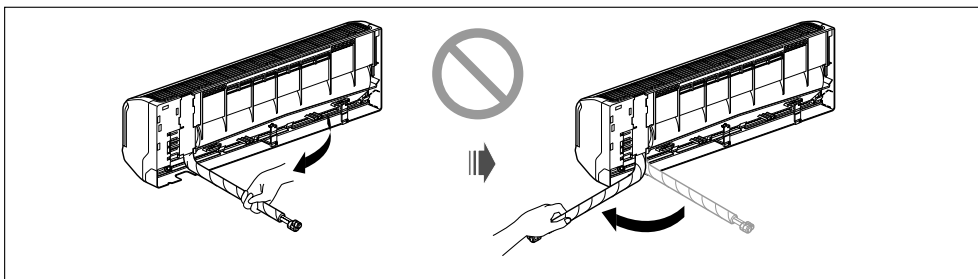
Correct Procedure

- Press on the upper side of clamp and unfold the tubing to downward slowly.



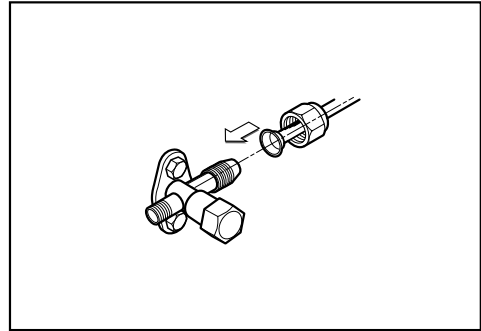
Incorrect Procedure

- Following bending type from right to left may cause damage to the tubing.



Outdoor

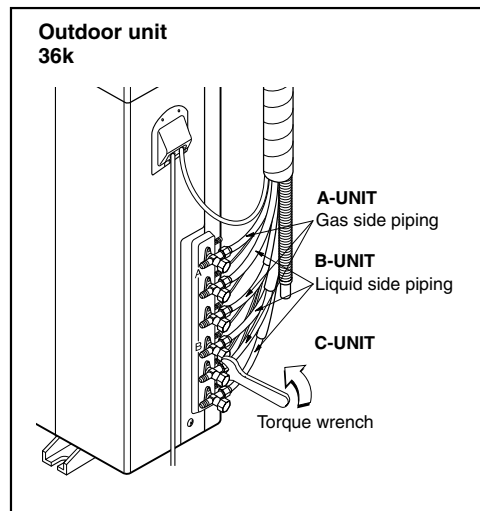
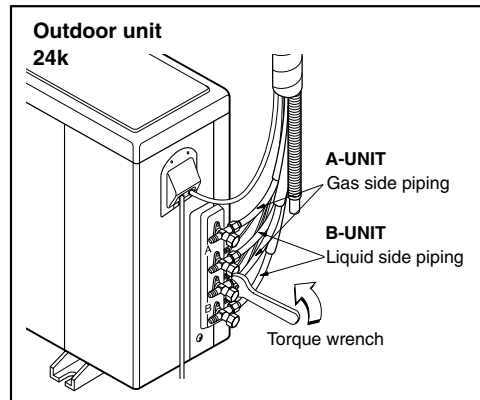
Align the center of the pipings and sufficiently tighten the flare nut by hand.



Finally, tighten the flare nut with torque wrench until the wrench clicks.

- When tightening the flare nut with torque wrench, ensure the direction for tightening follows the arrow on the wrench.

Outside diameter		Torque
mm	inch	kgf·m
Ø6.35	1/4	1.8~2.5
Ø9.52	3/8	3.4~4.2



Connecting the Cable between Indoor Unit and Outdoor Unit

Connect the cable to the Indoor unit.

Connect the cable to the indoor unit by connecting the wires to the terminals on the control board individually according to the outdoor unit connection. (Ensure that the color of the wires of the outdoor unit and the terminal No. are the same as those of the indoor unit.)

The ground wire should be longer than the common wires.

The circuit diagram is not subject to change without notice.

When installing, refer to the electrical diagram behind the front panel of Indoor Unit.

The wiring for the outdoor unit can be found on the inside of the Outdoor Unit control cover.

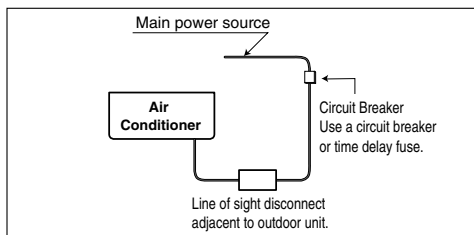


Notice:

- The circuit diagram is not subject to change without notice.
- Be sure to connect wires according to the wiring diagram.
- Connect the wires firmly, so that not to be pulled out easily.
- Connect the wires according to color codes by referring to the wiring diagram.



Notice: Provide a circuit breaker between power source and the outdoor unit as shown below. A line of sight disconnect is required adjacent to the outdoor unit. Consult authorities for other requirements in your jurisdiction.



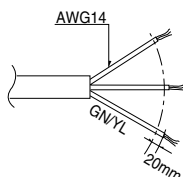
Notice: The power cord connected to the outdoor unit should be complied with the following specifications (ETL recognized and CSA certified).

24k

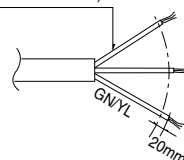
36k

AWG12 (Allowable temperature to the wire rated at least 90°C)

Line voltage (208~230V)

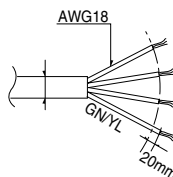


Line voltage (208~230V)



The power connecting cable connected to the indoor and outdoor unit should be complied with the following specifications (ETL recognized and CSA certified).

Low voltage (below 40V)



Low voltage wire is required to be certified for 300V due to its positioning beside the power wires of the terminal block. Shielded wire grounded at one end only is recommended.

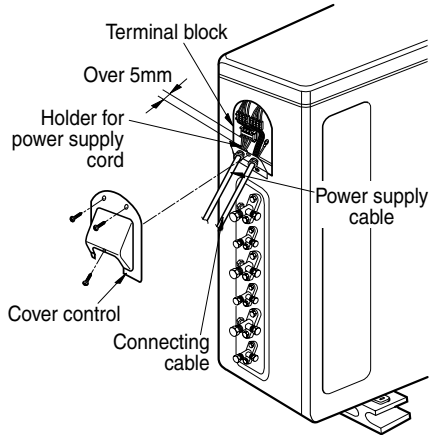


Notice: When using the separate wire as the power cord, please fix the separate wire into the control box panel by using tie wrap as the fixture.

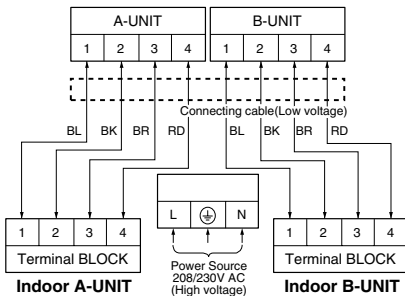
Connect the cable to the Outdoor unit.

1. Remove the cover control from the unit by loosening the screw.
Connect the wires to the terminals on the control board individually as the following.
2. Secure the cable onto the control board with the holder (clamper).
3. Refix the cover control to the original position with the screw.

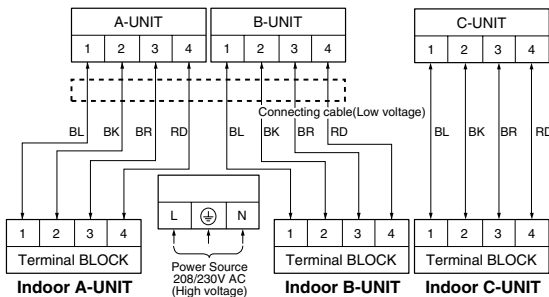
Outdoor unit



24k Outdoor side



36k Outdoor side



NOTICE :

1. Separately wire the high and low voltage line.
2. Use certified electrical wiring capable of withstanding temperature up to 75°C(167°F).
3. Use outdoor and waterproof connection cable rated more than 300V for the connection between indoor and outdoor unit. (For example, Type SJO-WA) Shielded wire grounded at one end only is preferred.



WARNING:

- Be sure to comply with local codes while running the wire from the indoor unit to the outdoor unit(size of wire and wiring method, etc).
- Every wire must be connected firmly.
- No wire should be allowed to touch refrigerant tubing, the compressor or any moving parts.

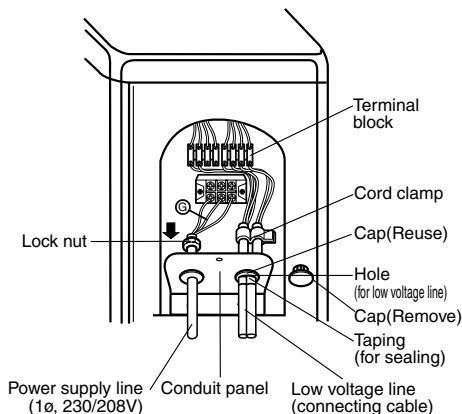
Connection method of the connecting cable(Example)

- (1) Remove two-caps on the conduit panel.
(for low voltage line)
- (2) Pull out connection cable through conduit.
- (3) After conduit to the panel, fix nut to the opposite side of panel.
- (4) Pass the connection cable through the hole.
- (5) Properly connect the cable on the terminal block.
- (6) Fix the connection cable with cord clamp provided on the unit not to have strain at the terminal when the connection cable is pulled outside up to a 35 pound weight



WARNING: Loose wiring may cause the terminal to overheat or result in unit malfunction. A fire hazard may also exist. Therefore, be sure all wiring is tightly connected.

When connecting each power wire to the corresponding terminal, follow instructions "How to connect wiring to the terminals" and fasten the wire tightly with the fixing screw of the terminal plate.

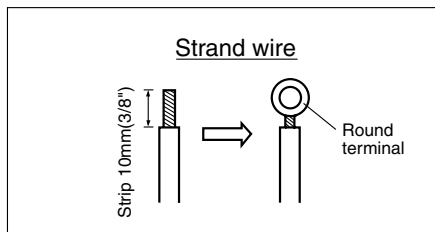


How to connect wiring to the terminals

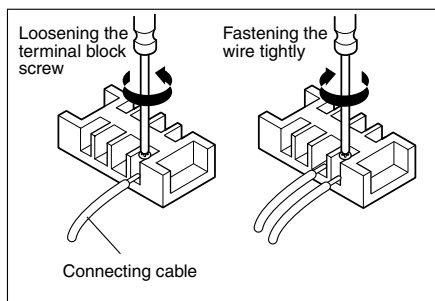
■ For strand wiring

- (1) Cut the wire end with a wire cutter or wire-cutting pliers, then strip the insulation to expose the strand wiring about 10mm(3/8").
- (2) Using a screwdriver, remove the terminal screw(s) on the terminal plate.
- (3) Using a round terminal fastener or pliers, securely clamp each stripped wire end with a round terminal.
- (4) Position the round terminal wire, and replace and tighten the terminal screw using a screwdriver.

High voltage



Low voltage





CAUTION: Provide a circuit breaker between power source and the unit as shown below.

Main power source

Air
Conditioner

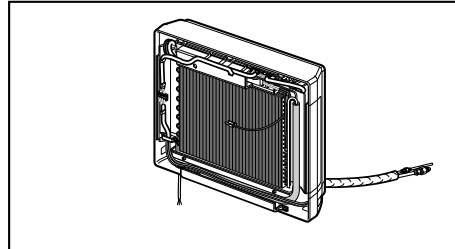
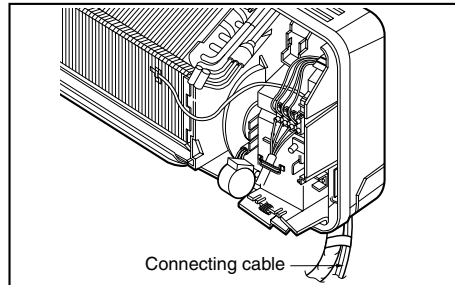
Circuit Breaker
Use a circuit
breaker or time
delay fuse.

Model	Power source	Fuse or breaker Capacity
24k	1ø,230/208V	25A
36k	1ø,230/208V	40A

ENGLISH

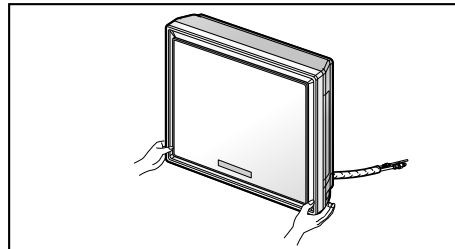
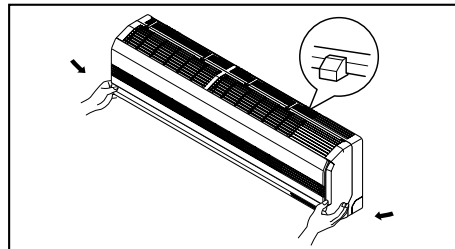
Connect the cable to the indoor unit

1. Connect the wires to the terminals on the control board individually according to the outdoor unit connection.
 - Ensure that the color of the wires of outdoor unit and the terminal No. are the same as those of indoor unit respectively.



2. Attach the Grille onto the cabinet.

- Grasp the lower left and right side of the Grille and engage four tabs on the top inside edge of the chassis.
- Press the Grille toward the chassis until it will be back into place.

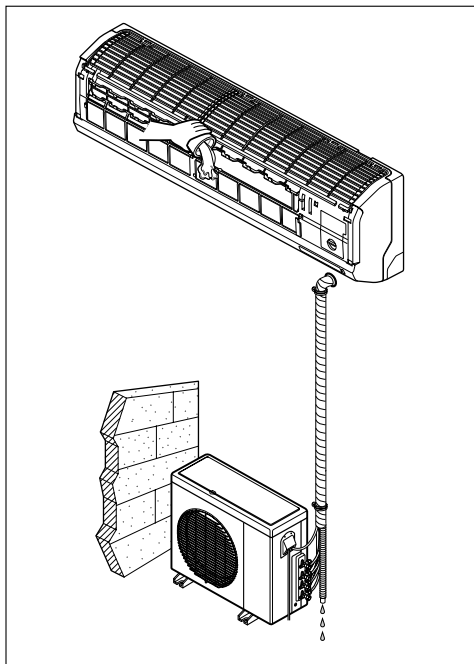


Checking the Drain, Forming the Line Sets

Checking the drain

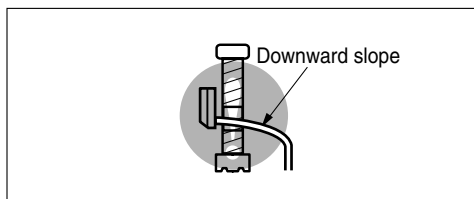
To check the drainage.

1. Pour a glass of water on the evaporator.
2. Ensure the water flows through the drain hose of the indoor unit without any leakage and goes out the drain exit.

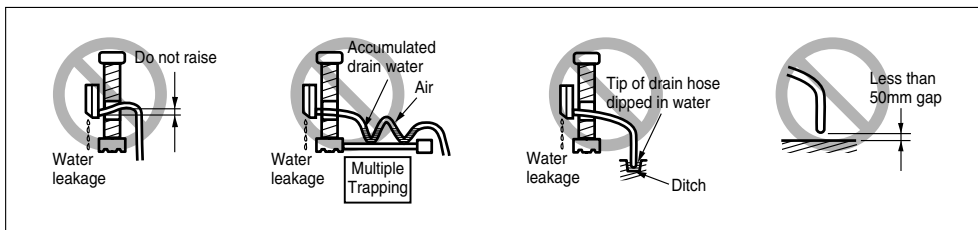


Drain piping

1. The drain hose should slope downward for easy drain flow.



2. The following illustrations show the wrong way to install the drain.



Forming the Line Set

Form the line set by wrapping the connecting portion of the indoor unit with insulation material and secure it with two kinds of vinyl tape.

- If you want to connect an additional drain hose, the end of the drain outlet should be routed above the ground. Secure the drain hose appropriately.

In cases where the outdoor unit is installed below the indoor unit perform the following.

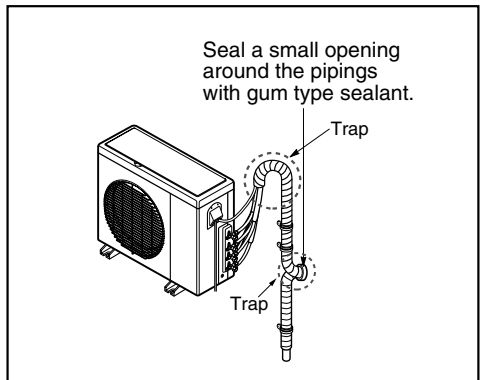
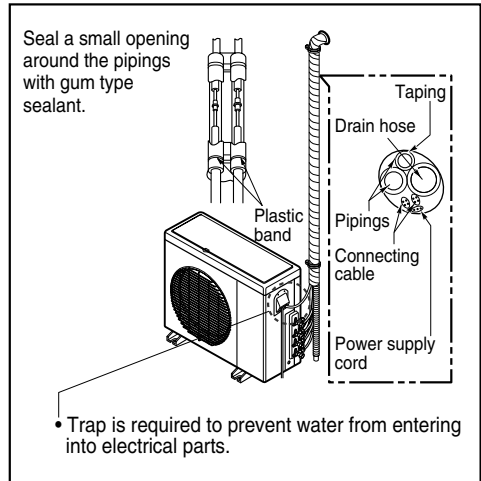
1. Tape the piping, drain hose and connecting cable from down to up.
2. Secure the tapped piping along the exterior wall using saddle or equivalent.

NOTICE

The liquid and gas tubing must be separately insulated.

In cases where the Outdoor unit is installed above the Indoor unit perform the following.

1. Tape the piping and connecting cable from down to up.
2. Secure the taped piping along the exterior wall. Form a trap to prevent water entering the room.
3. Fix the piping onto the wall by saddle or equivalent.



Air Purging and Evacuation

Air and moisture remaining in the refrigerant system have undesirable effects as indicated below.

1. Pressure in the system rises from non-condensibles.
2. Operating current rises.
3. Cooling(or heating) efficiency drops.
4. Moisture in the refrigerant circuit may freeze and block capillary tubing.
5. Water may lead to corrosion of parts in the refrigeration system.

Therefore, the indoor/outdoor unit and connecting tube must be tested for leak tightness, and evacuated to remove incondensable gas and moisture in the system.

Leak Test Method

Preparation

- Check that each tube(both liquid and gas side tubes) between the indoor and outdoor units have been properly connected and all wiring for the test run has been completed. Remove the service valve caps from both the gas and the liquid side on the outdoor unit. Check that both the liquid and the gas side service valves on the outdoor unit are kept closed at this stage. Reinstall and tighten the service caps.

Leak test

- Connect the manifold gauge and dry nitrogen gas cylinder to this service port with charging hoses.



CAUTION: Be sure to use a manifold gauge for leak testing.

The high side manifold valve must always be kept closed.

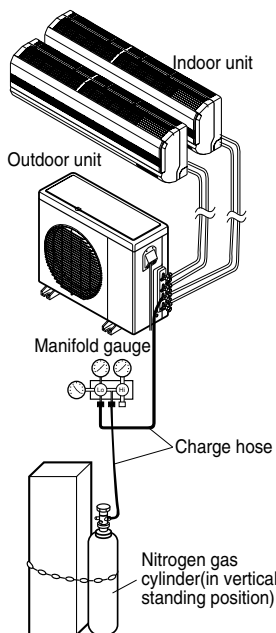
- Pressurize the system to no more than 150 P.S.I.G. with dry nitrogen gas and close the cylinder valve when the gauge reading reached 150 P.S.I.G. Next, test for leaks with liquid soap. Maintain test pressure for 20 minutes or as required by your jurisdiction.



CAUTION: To avoid nitrogen entering the refrigerant system in a liquid state, the top of the cylinder must be higher than its bottom when you pressurize the system. Usually, the cylinder is used in a vertical standing position.

NOTICE : Leak test should be separately done for each indoor unit.

1. Do a leakage test of all joints of the tubing(both indoor and outdoor) and both gas and liquid side service valves. Bubbles indicate a leak. Be sure to wipe off the soap with a clean cloth.
2. After the system is found to be free of leaks, relieve the nitrogen pressure by loosening the charge hose connector at the nitrogen cylinder. When the system pressure is reduced to normal, disconnect the hose from the cylinder.



Safely secure the nitrogen cylinder with a strap or chain to prevent it from falling over.

Evacuation

1. Connect the charging hose end described in the preceding steps to the vacuum pump to evacuate the tubing and indoor unit. Confirm the "Lo" knob of the manifold valve is open. Then, run the vacuum pump. The operation time for evacuation varies with tubing length and capacity of the pump.

[Each Room] The vacuum pump must be operated less than 0.8torr(800 microns) for 15 minutes.

2. When the desired vacuum is reached, close the "Lo" knob of the manifold valve and stop the vacuum pump.

Finishing the job

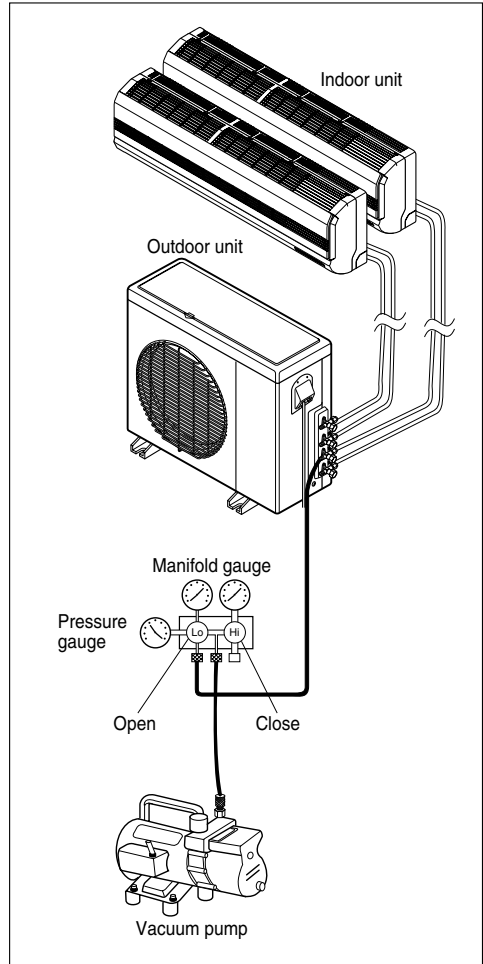
1. With a service valve wrench, turn the valve stem of liquid side valve counter-clockwise to fully open the valve.
2. Turn the valve stem of gas side valve counter-clockwise to fully open the valve.
3. Loosen the charge hose connected to the gas side service port slightly to release the pressure, then remove the hose.
4. Replace the flare nut and its cap on the gas side service port and fasten the flare nut securely with an adjustable wrench. This process is very important to prevent leakage from the system.
5. Replace the valve caps at both gas and liquid side service valves and fasten them tight.

This completes the evacuation procedure.

The air conditioner is now ready for test running.

NOTICE

: Repeat evacuation procedure for each indoor unit.



Charging

- Each outdoor unit is factory charged (nameplate charge) for the evaporator as well as a 7.5m(25ft) line set for each indoor line.
Any time total line set is used either shorter or longer then the nominal 22.5m(75ft: for tri-zone) line set length the refrigerant charge has to be adjusted.
- Whether the line set is made shorter or longer you must adjust the charge based on how many ft of tubing are either added or removed based on 20g(0.22oz) of R-410A per meter(foot).

Capacity (Btu/h)	Max total length of all pipes (A+B+C)	Max length of each pipe (A/B/C)	Min length of each pipe (A/B/C)	Max Elevation between each indoor unit and outdoor unit (h1)	Max elevation between indoor units (h2)	Additional Refrigerant
24k	30m(100ft)	15m(50ft)	3m(10ft)	7.5m(25ft)	7.5m(25ft)	20g/m(0.22oz/ft)
36k	45m(150ft)	15m(50ft)	3m(10ft)	7.5m(25ft)	7.5m(25ft)	20g/m(0.22oz/ft)

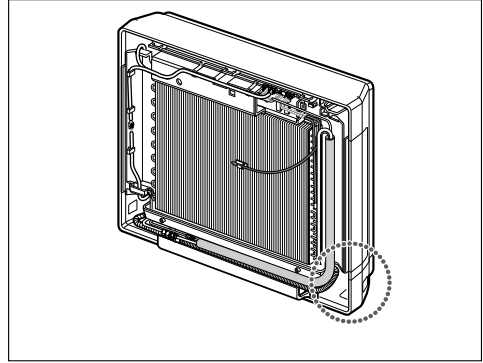
Example: A 80ft line set is used for tri - zone 5 additional ft X 0.22 ounces per foot= add 1.1 ounces of R-410A

Important:

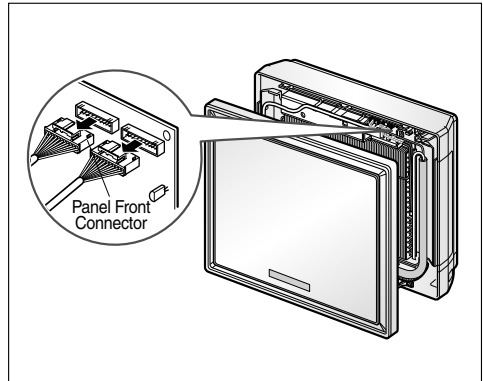
If you are ever uncertain of the unit charge, reclaim, evacuate and weigh in the correct charge using the unit nameplate charge adjusting for line sets longer or shorter than 7.5m(25ft) for each indoor unit.

Panel Front Assembly (Artcool type Only)

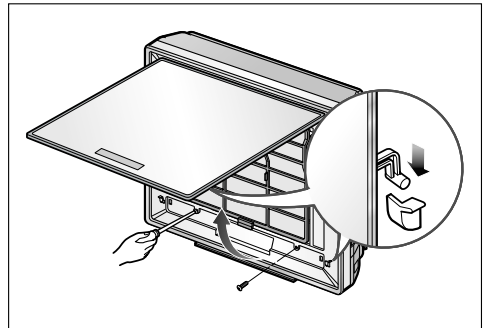
1. First, Check the side cover assembly exactly, Fix power cord in the bottom groove of cover side left.



2. Assemble connecting lead wire with controller and first fix the upper part of panel front, then match the lower part of panel front



3. Suspend hook of front panel in the groove after fixing 2 screws on the lower part of panel front.



Test Running

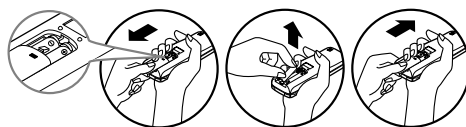
1. Check that all tubing and wiring have been properly connected.
2. Check that the gas and liquid side service valves are fully open.

Prepare remote control

Remove the battery cover by pulling it according to the arrow direction.

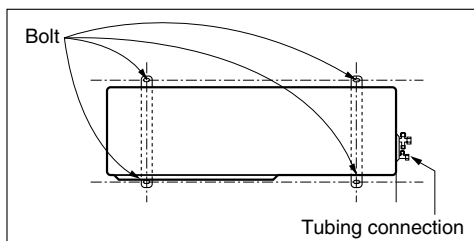
Insert new batteries making sure that the (+) and (-) of battery are installed correctly.

Reattach the cover by pushing it back into position.



NOTICE :

- Use 2 AAA(1.5volt) batteries. Do not use rechargeable batteries.
- Remove the batteries from the remote control if the system is not going to be used for a long time.



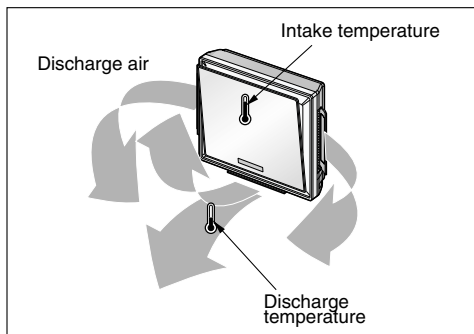
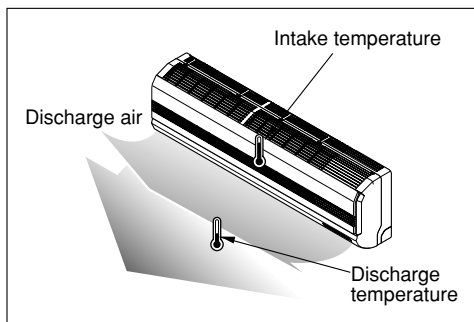
Evaluation of the performance

Operate all indoor units for 15~20 minutes, then check the system refrigerant charge:

1. Measure the pressure of one of the gas side service valves.
2. Measure the temperature of the intake and discharge of air.
3. Ensure the difference between the intake temperature and the discharge is more than 8°C(14.4°F).
4. For reference, the gas side pressure of optimum condition is as below.(Cooling)

Refrigerant	Outside ambient TEMP.	The pressure of the gas side service valve.
R-410A	35°C (95°F)	8.5~9.5kg/cm ² G(120~135 P.S.I.G.)

NOTICE : If the actual pressure are higher than shown, the system is most likely over-charged, and charge should be removed. If the actual pressure are lower than shown, the system is most likely undercharged, and charge should be added.



Important:

- ❑ Individual zones should be all in the same operation mode (Heating or Cooling mode)

Compatible indoor units

The indoor units connectable to the outdoor unit are shown below.

Type	Chassis Name	Model Name	
		Capacity, Btu/h	
		9000	12000
Standard Type	S4	LMI090C/H	
Standard Type/ Artcool Mirror Type	SE		LMI120C/H LMI121C/H M
Artcool Type	SP3	LMA090C/H	LMA120C/H

Note: Use only "C" series on cooling only, "H" series on heat pumps.

- NOTICE** : 1. The total capacity(in Btu/h unit) of connected indoor unit models represents the total sum of the figures expressed in the indoor model name.
2. Combinations in which the total capacity of the connected indoor units exceeds the capacity of the outdoor unit will reduce the capacity of each indoor unit below the rated capacity during simultaneous operation. Therefore, if circumstances allows, combine indoor units within the capacity of the outdoor unit

Combination table of Indoor Units

※ This table shows available combination.
Above standard combination, suitable performance may not be obtained depending on operating condition.

24k (2 Indoor Units)

	Combination(Thousands of Btu/hr)		
	Unit-A	Unit-B	Total
1 UNIT	9		9
	12		12
2 UNIT	9	9	18
	9	12	21
	12	12	24

36k (3 Indoor Units)

	Combination(Thousands of Btu/hr)			
	Unit-A	Unit-B	Unit-C	Total
1 UNIT	9			9
	12			12
2 UNIT	9	9		18
	9	12		21
	12	12		24
3 UNIT	9	9	9	27
	9	9	12	30
	9	12	12	33
	12	12	12	36