LG
Life's Good

INSTALLATION MANUAL

AIR CONDITIONER

- Please read this installation manual completely before installing the product.
- Installation work must be performed in accordance with the national wiring standards by authorized personnel only.
- Please retain this installation manual for future reference after reading it thoroughly.

TYPE : MULTI TYPE CEILING CASSETTE

P/NO : MFL63750405

www.lg.com

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Safety Precautions

To prevent injury to the user or other people and property damage, the following instructions must be followed.

■ Incorrect operation due to ignoring instruction will cause harm or damage. The seriousness is classified by the following indications.

⚠WARNING	This symbol indicates the possibility of death or serious injury.
⚠CAUTION	This symbol indicates the possibility of injury or damage.

■ Meanings of symbols used in this manual are as shown below.

	**Be sure not to do.**
	**Be sure to follow the instruction.**

⚠WARNING

■ Installation

Do not use a defective or underrated circuit breaker. Use this appliance on a dedicated circuit.

- There is risk of fire or electric shock.

For electrical work, contact the dealer, seller, a qualified electrician, or an Authorized Service Center.

- Do not disassemble or repair the product. There is risk of fire or electric shock.

Always ground the product.

- There is risk of fire or electric shock.

Install the panel and the cover of control box securely.

- There is risk of fire or electric shock.

Always install a dedicated circuit and breaker.

- Improper wiring or installation may cause fire or electric shock

Use the correctly rated breaker or fuse.

- There is risk of fire or electric shock.

Do not modify or extend the power cable.

- There is risk of fire or electric shock.

Be cautious when unpacking and installing the product.

- Sharp edges could cause injury. Be especially careful of the case edges and the fins on the condenser and evaporator.

For installation, always contact the dealer or an Authorized Service Center.

- There is risk of fire, electric shock, explosion, or injury.

Do not install the product on a defective installation stand.

- It may cause injury, accident, or damage to the product.

Be sure the installation area does not deteriorate with age.

- If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.

Do not let the air conditioner run for a long time when the humidity is very high and a door or a window is left open.

- Moisture may condense and wet or damage furniture.

Use a vacuum pump or Inert (nitrogen) gas when doing leakage test or air purge. Do not compress air or Oxygen and Do not use Flammable gases. Otherwise, it may cause fire or explosion.

- There is the risk of death, injury, fire or explosion.

■ Operation

Do not store or use flammable gas or combustibles near the product.

- There is risk of fire or failure of product.

⚠ CAUTION

■ Installation

Always check for gas (refrigerant) leakage after installation or repair of product.

- Low refrigerant levels may cause failure of product.

Install the drain hose to ensure that water is drained away properly.

- A bad connection may cause water leakage.

Keep level even when installing the product.

- To avoid vibration or water leakage.

Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.

- It may cause a problem for your neighbors.

Use two or more people to lift and transport the product.

- Avoid personal injury.

Do not install the product where it will be exposed to sea wind (salt spray) directly.

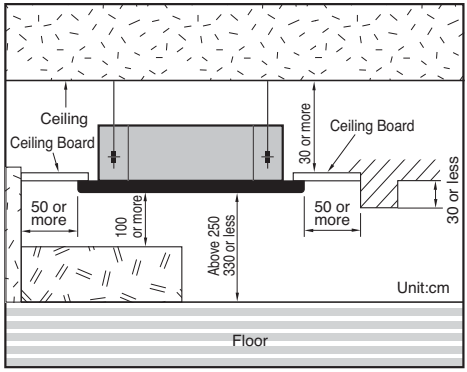
- It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.

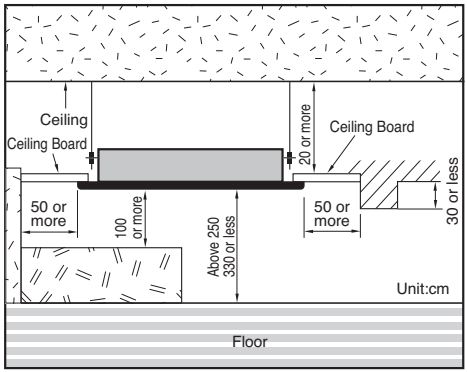
Installation of Indoor

Selection of the best location

1. Indoor unit

- There should not be any heat source or steam near the unit.
- There should not be any obstacles to prevent the air circulation.
- A place where air circulation in the room will be good.
- A place where drainage can be easily obtained.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, or other obstacles.
- The indoor unit must keep the maintenance space.

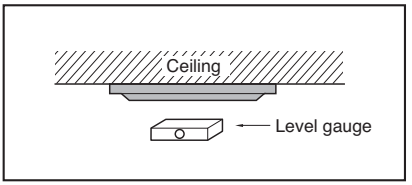


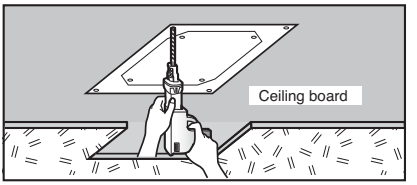


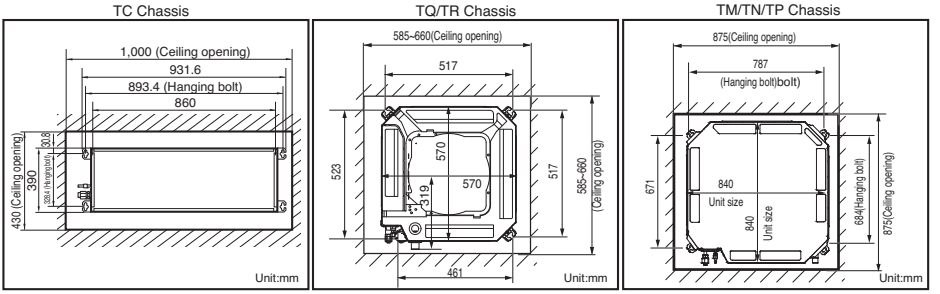
Ceiling dimension and hanging bolt location

• The dimensions of the paper model for installation are the same as those of the ceiling opening dimensions.

• Select and mark the position for fixing bolts and piping hole.
• Decide the position for fixing bolts slightly tilted to the drain direction after considering the direction of drain hose.
• Drill the hole for anchor bolt on the wall.







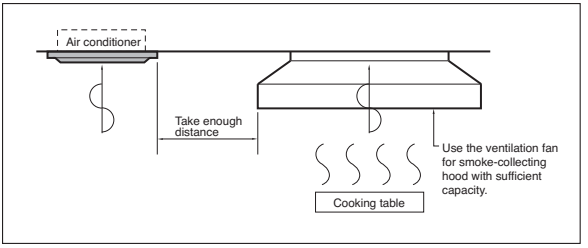
CAUTION:

• This air-conditioner uses a drain pump.
• Install the unit horizontally using a level gauge.
• During the installation, care should be taken not to damage electric wires.

NOTICE

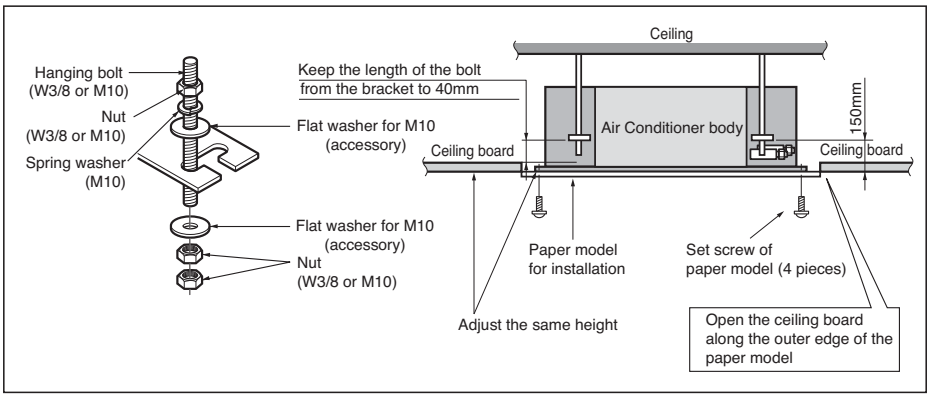
• Thoroughly study the following installation locations:

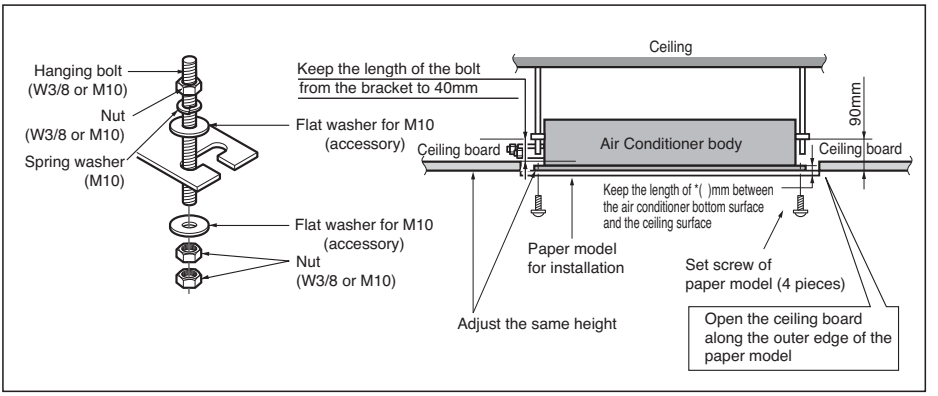
1. In such places as restaurants and kitchens, considerable amount of oil steam and flour adhere to the turbo fan, the fin of the heat exchanger and the drain pump, resulting in heat exchange reduction, spraying, dispersing of water drops, drain pump malfunction, etc.
   In these cases, take the following actions:
   • Make sure that the ventilation fan for smoke-collecting hood on a cooking table has sufficient capacity so that it draws oily steam which should not flow into the suction of the air conditioner.
   • Make enough distance from a cooking room to install the air conditioner in such a place where it may not suck in oily steam.



2. Avoid installing air conditioner in such circumstances where cutting oil mist or iron powder is in suspension in factories, etc.
3. Avoid places where inflammable gas is generated, flows in, is stored or vented.
4. Avoid places where sulfurous acid gas or corrosive gas is generated.
5. Avoid places near high frequency generators.

The Indoor Unit Installation

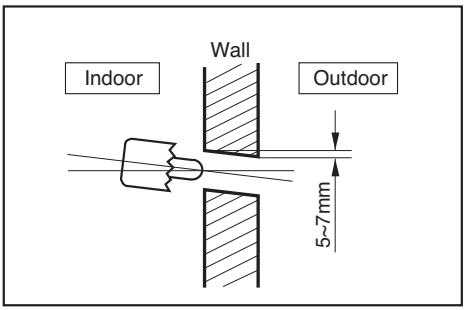




• The following parts is option.
  ① Hanging Bolt - W 3/8 or M10
  ② Nut - W 3/8 or M10
  ③ Spring Washer - M10
  ④ Plate Washer - M10

CAUTION: Tighten the nut and bolt to prevent unit falling.

• Drill the piping hole on the wall slightly tilted to the outdoor side using a Ø 70 hole-core drill.



*( ) → TC : 17mm
TQ/TR : 31~34mm
TP/TN : 15mm

Wired Remote Controller Installation

1. Please fix tightly using provided screw after placing remote controller setup board on the place where you like to setup.

- Please set it up not to bend because poor setup could take place if setup board bends.
- Please set up remote controller board fit to the reclamation box if there is a reclamation box.
- Install the product so as not to make a gap with the wall side and to prevent shaking after the installation.

2. Can set up Wired remote controller cable into three directions.

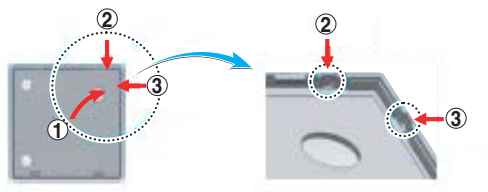
- Setup direction: the surface of wall reclamation, upper, right
- If setting up remote controller cable into upper and right side, please set up after removing remote controller cable guide groove.

❉ Remove guide groove with long nose.

① Reclamation to the surface of the wall

② Upper part guide groove

③ Right part guide groove

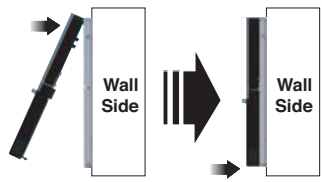


<Wire guide grooves>

3. Please fix remote controller upper part into the setup board attached to the surface of the wall, as the picture below, and then, connect with setup board by pressing lower part.

- Please connect not to make a gap at the remote controller and setup board's upper and lower, right and left part.

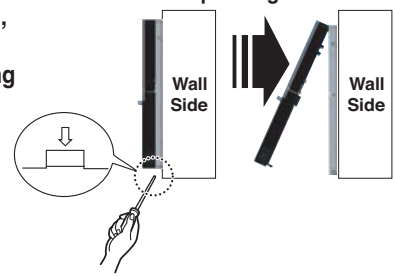
<Connecting order>



When separating remote controller from setup board, as the picture below, after inserting into the lower separating hole using screw driver and then, spinning clockwise, remote controller is separated.

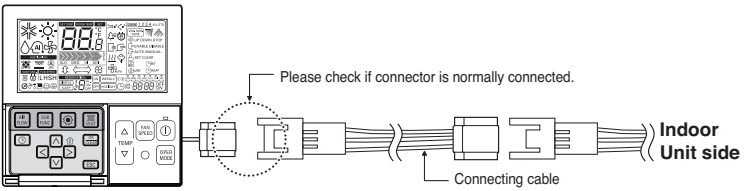
- There are two separating holes. Please individually separate one at a time.
- Please be careful not to damage the inside components when separating.

<Separating order>



4. Please connect indoor unit and remote controller using connection cable.

12V	Red
Signal	Yellow
GND	Black



5. Please use extension cable if the distance between wired remote controller and indoor unit is more than 10m.

⚠CAUTION

When installing the wired remote controller, do not bury it in the wall.
(It can cause damage in the temperature sensor.)
Do not install the cable to be 50m or above.
(It can cause communication error.)

- When installing the extension cable, check the connecting direction of the connector of the remote controller side and the product side for correct installation.
- If you install the extension cable in the opposite direction, the connector will not be connected.
- Specification of extension cable: 2547 1007 22# 2 core 3 shield 5 or above.

NOTICE

- Since the room temperature sensor is in the remote controller, the remote controller box should be installed in a place away from direct sunlight, high humidity and direct supply of cold air to maintain proper space temperature. Install the remote controller about 5ft(1.5m) above the floor in an area with good air circulation at an average temperature.

Do not install the remote controller where it can be affected by:

- Drafts, or dead spots behind doors and in corners.
- Hot or cold air from ducts.
- Radiant heat from sun or appliances.
- Concealed pipes and chimneys.
- Uncontrolled areas such as an outside wall behind the remote controller.
- This remote controller is equipped with a seven segment LED. display. For proper display of the remote controller LED's, the remote controller should be installed properly as shown in Fig.1.
  (The standard height is 1.2~1.5 m from floor level.)

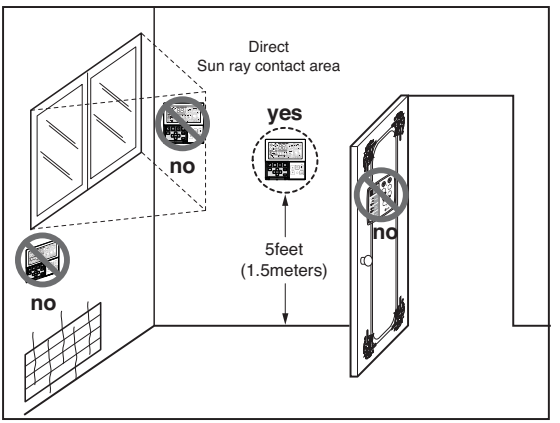
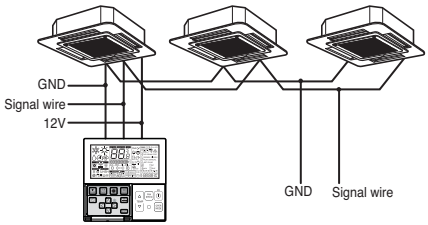


Fig.1 Typical locations for remote controller

Group control

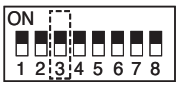
1. When installing more than 2 units of air conditioner to one wired remote controller, please connect as the right figure.

- If it is not event communication indoor unit, set the unit as slave.
- Check for event communication through the product manual.

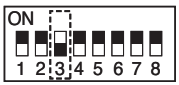


When controlling multiple indoor units with event communication function with one remote controller, you must change the master/slave setting from the indoor unit.

- Indoor units, the master/slave configuration of the product after completion of indoor unit power 'OFF' and then 'ON' the power after 1 minutes elapsed sign up.
- For ceiling type cassette and duct product group, change the switch setting of the indoor PCB.



#3 switch OFF: Master
(Factory default setting)



#3 switch ON: Slave

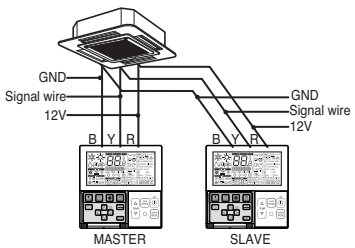
- For wall-mount type and stand type product, change the master/slave setting with the wireless remote controller. (Refer to wireless remote controller manual for detail)

❊ When installing 2 remote controllers to one indoor unit with event communication function, set the master/slave of the remote controller. (Refer to remote controller master/slave selection)

When controlling the group, some functions excluding basic operation setting, fan level Min/Mid/Max, remote controller lock setting and time setting may be limited.

2. When installing more than 2 wired remote controllers to one air conditioner, please connect as the right picture.

- When installing more than 2 units of wired remote controller to one air conditioner, set one wired remote controller as master and the others all as slaves, as shown in the right picture.
- You cannot control the group as shown in the right for some products.

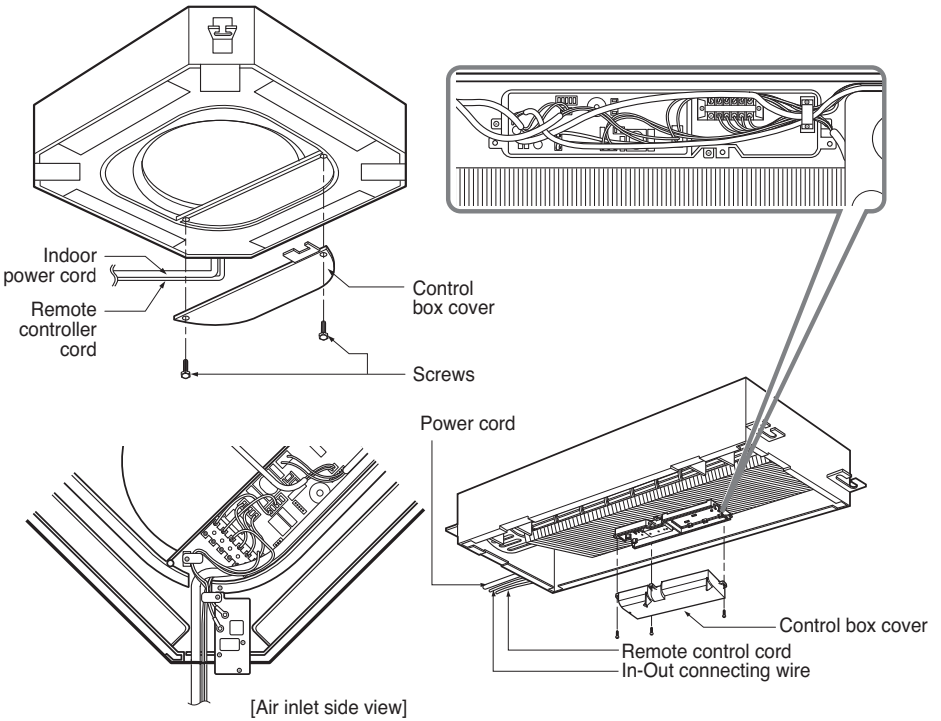


<When simultaneously connecting
2 sets of wired remote controller>

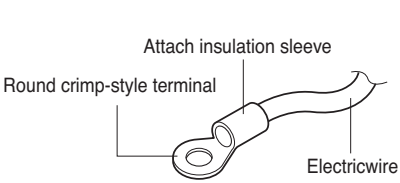
- When controlling in groups, set the group setting of the remote controller. Refer to Installer setting section on how to set master/slave for more detail.

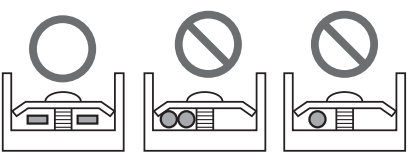
Wiring Connection

• Open the control box cover and connect the Remote controller cord and Indoor power wires.



WARNING: Make sure that the screws of the terminal are free from looseness.



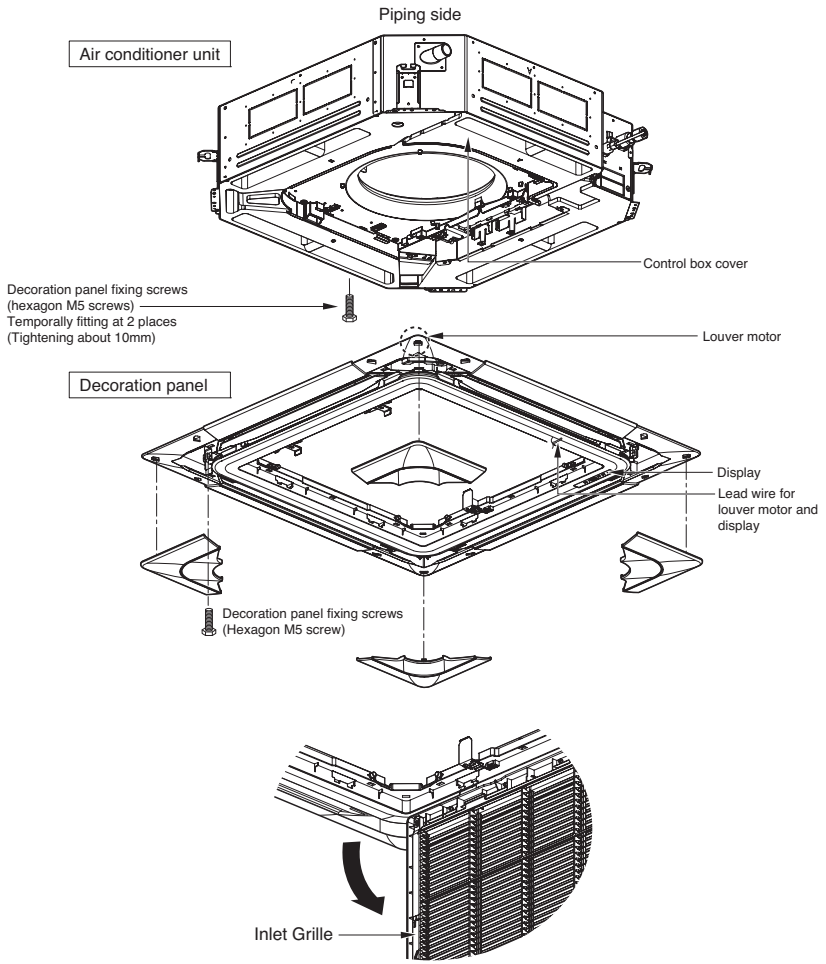


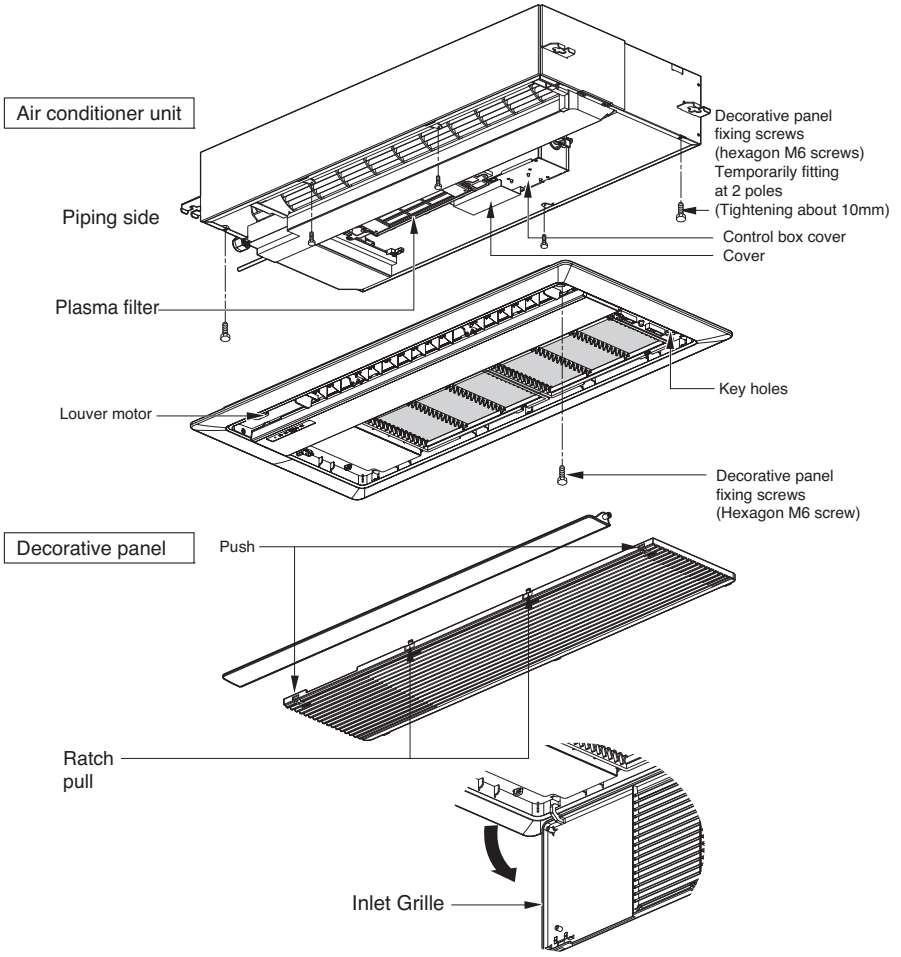
Connect wires of the same gauge to both sides

Installation of Decoration Panel

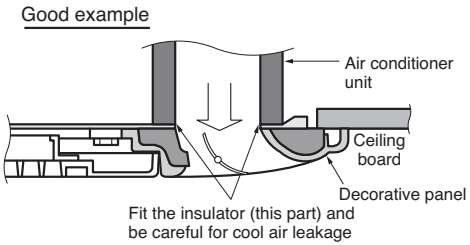
The decoration panel has its installation direction.	Before installing the decoration panel, always remove the paper template.

1. Temporarily fix two decoration panel fixing screws (hexagon M5 screw) on the unit body. (Tighten by amount 10mm(3/8 inch) in length.
   The fixing screws (hexagon M5 screw) are included the indoor unit box.
2. Remove the air inlet grille from the decoration panel. (Remove the hook for the air inlet grille cord.)
3. Hook the decoration panel key hole (⊂⟹) on the screws fixed in step above, and slide the panel so that the screws reach the key hole edge.
4. Retighten completely two temporarily fixed screws and other two screws. (Total 4 screws)
5. Connect the louver motor connector and display connector.
6. After tightening these screws, install the air inlet grille (including the air filter).




Air conditioner unit
Piping side
Decorative panel
fixing screws
(hexagon M6 screws)
Temporarily fitting
at 2 poles
(Tightening about 10mm)
Control box cover
Cover
Plasma filter
Key holes
Louver motor
Decorative panel
fixing screws
(Hexagon M6 screw)
Decorative panel
Push
Ratch
pull
Inlet Grille

CAUTION: Install certainly the decorative panel.
Cool air leakage causes sweating. ⇨ Water drops fall.

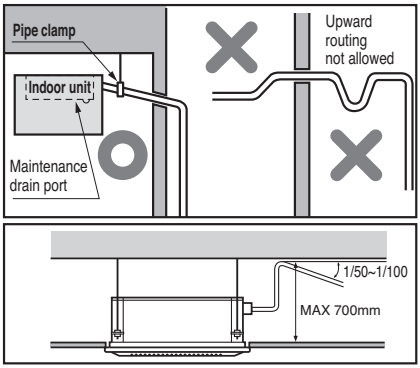


Indoor Unit Drain Piping

- Drain piping must have down-slope (1/50 to 1/100): be sure not to provide up-and-down slope to prevent reversal flow.
- During drain piping connection, be careful not to exert extra force on the drain port on the indoor unit.
- The outside diameter of the drain connection on the indoor unit is 32mm.

Piping material: Polyvinyl chloride pipe VP-25 and pipe fittings

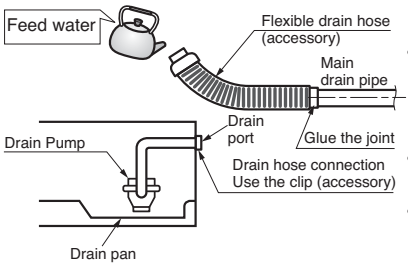
- Be sure to execute heat insulation on the drain piping.



Heat insulation material: Polyethylene foam with thickness more than 8 mm.

DRAIN TEST

The air conditioner uses a drain pump to drain water.
Use the following procedure to test the drain pump operation:

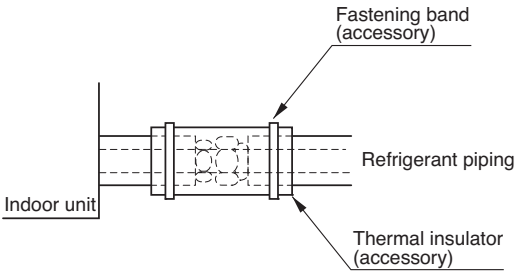


- Connect the main drain pipe to the exterior and leave it provisionally until the test comes to an end.
- Feed water to the flexible drain hose and check the piping for leakage.
- Be sure to check the drain pump for normal operating and noise when electrical wiring is complete.
- When the test is complete, connect the flexible drain hose to the drain port on the indoor unit.

HEAT INSULATION

1. Use the heat insulation material for the refrigerant piping which has an excellent heat-resistance (over 120°C).

2. Precautions in high humidity circumstance:
   This air conditioner has been tested according to the "KS Standard Conditions with Mist" and confirmed that there is not any default. However, if it is operated for a long time in high humid atmosphere (dew point temperature: more than 23°C), water drops are liable to fall. In this case, add heat insulation material according to the following procedure:



- Heat insulation material to be prepared... Adiabatic glass wool with thickness 10 to 20mm.
- Stick glass wool on all air conditioners that are located in ceiling atmosphere.

Test running

1. PRECAUTIONS IN TEST RUN

- The initial power supply must provide at least 90% of the rated voltage.
  Otherwise, the air conditioner should not be operated.

CAUTION ① **For test run, carry out the cooling operation firstly even during heating season. If heating operation is carried out firstly, it leads to the trouble of compressor. Then attention must be paid.**

② **Carry out the test run more than 5 minutes without fail.**
(Test run will be cancelled 18 minutes later automatically)

CHECK THE FOLLOWING ITEMS WHEN INSTALLATION IS COMPLETE

- After completing work, be sure to measure and record trial run properties, and store measured data, etc.
- Measuring items are room temperature, outside temperature, suction temperature, blow out temperature, wind velocity, wind volume, voltage, current, presence of abnormal vibration and noise, operating pressure, piping temperature, compressive pressure.
- As to the structure and appearance, check following items.

□ Is the circulation of air adequate?
□ Is the draining smooth?
□ Is the heat insulation complete (refrigerant and drain piping)?
□ Is there any leakage of refrigerant?
□ Is the remote controller switch operated?
□ Is there any faulty wiring?
□ Are not terminal screws loosened?

M4.....118N·cm{12kgf·cm} M5.....196N·cm{20kgf·cm}
M6.....245N·cm{25kgf·cm} M8.....588N·cm{60kgf·cm}

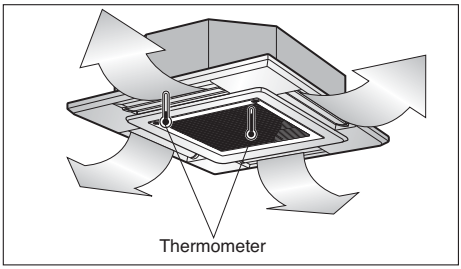
2. Connection of power supply

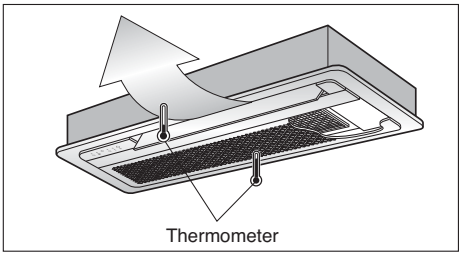
1. Connect the power supply cord to the independent power supply.
- Circuit breaker is required.

2. Operate the unit for fifteen minutes or more.

3. Evaluation of the performance

1. Measure the temperature of the intake and discharge air.
2. Ensure the difference between the intake temperature and the discharge one is more than 8°C (Cooling) or reversely (Heating).





CAUTION: After the confirmation of the above conditions, prepare the wiring as follows:

1) Never fail to have an individual power specialized for the air conditioner. As for the method of wiring, be guided by the circuit diagram pasted on the inside of control box cover.

2) Provide a circuit breaker switch between power source and the unit.

3) The screw which fasten the wiring in the casing of electrical fittings are liable to come loose from vibrations to which the unit is subjected during the course of transportation. Check them and make sure that they are all tightly fastened. (If they are loose, it could give rise to burn-out of the wires.)

4) Specification of power source

5) Confirm that electrical capacity is sufficient.

6) Be sure that the starting voltage is maintained at more than 90 percent of the rated voltage marked on the name plate.

7) Confirm that the cable thickness is as specified in the power sources specification. (Particularly note the relation between cable length and thickness.)

8) Never fail to equip a leakage breaker where it is wet or moist.

9) The following troubles would be caused by voltage drop-down.
- Vibration of a magnetic switch, damage on the contact point there of, fuse breaking, disturbance to the normal function of a overload protection device.
- Proper starting power is not given to the compressor.

HAND OVER

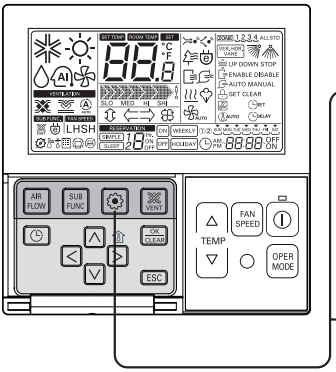
Teach the customer the operation and maintenance procedures, using the operation manual (air filter cleaning, temperature control, etc.).

Optional Operation

Installer Setting -How to enter installer setting mode

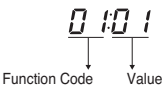
⚠CAUTION

Installer setting mode is to set the detail function of the remote controller.
If the installer setting mode is not set correctly, it can cause problems to the product, user injury or property damage. This must be set by an certificated installer, and any installation or change that is carried out by a non-certificated person should be responsible for the results. In this case, free service cannot be provided.



1 If pressing ⚙ button long for 3 seconds, it enters into remote controller setter setup mode.
- If pressing once shortly, it enters into user setup mode. Please press more than 3 seconds for sure.

2 When you enter the setting mode initially, Function code is displayed on the bottom of the LCD screen.



• Some categories of the menu may not be displayed according to the function of the product, or the menu name may be different.

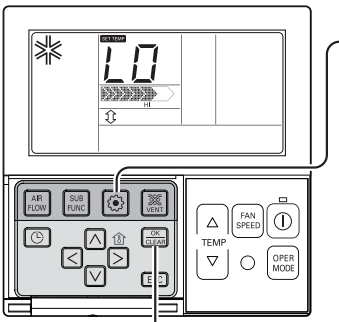
<Installer Setting Code Table>

No.	Function	Code	Value
1	Test Run	01	01:Set
2	Address Setting	02	00~FF : Address
3	E.S.P. Value	03	<ESP Step> <ESP Value> <Example> 01:VeryLow 0 ~ 255 02:Low 03:Med 04:High 05:Very High 
4	Thermistor	04	01:Remo 02:Indoor 03:2TH
5	Ceiling Height	05	01:Med 02:Low 03:High 04:Very High
6	Static Pressure	06	01:V-H 02:F-H 03:V-L 04:F-L
7	Master Setting	07	00:Slave 01:Master
8	Override Setting	08	00:Slave 01:Master
9	Dry Contact	09	00:Auto-Off 01:Auto-On
10	Release 3 Min. Delay	10	01:Set
11	Zone State	11	01:Variable 02:Fixed
12	Celsius Fahrenheit Switching	12	00:Celsius 01:Fahrenheit (Optimized only for U.S.A)
13	Zone Type	13	00:Zone Controller 01:Damper Controller
14	Zone Number	14	02~04(Zone number)
15	Plasma	20	00: Not Installed 01: Installed
16	Electric heater	21	
17	Humidifier	22	
18	Elevation Grill	23	
19	Ventilation Kit	24	

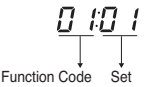
※ Some contents may not be displayed depending on the product function

Installer Setting -Test Run Mode

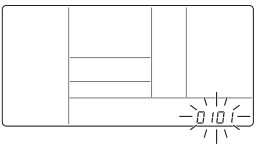
After installing the product, you must run a Test Run mode.



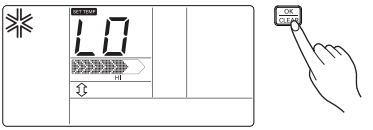
1 If pressing ⚙ button long for 3 seconds, it enters into remote controller setter setup mode.
- If pressing once shortly, it enters into user setup mode. Please press more than 3 seconds for sure.
- Please cancel the right and left of wind direction for RAC product.



2 Setup figure '01' blinks at the lower part of indication window.



3 Press OK CLEAR button to start.



4 During the test run, pressing the below button will exit the test run.
- Select operation, temperature up/down, wind flow control, wind direction, start/stop button.

※ 18˚C cooling, High Fan Speed, Airflow direction mode will be operated during 18 minutes with ignoring room temperature.

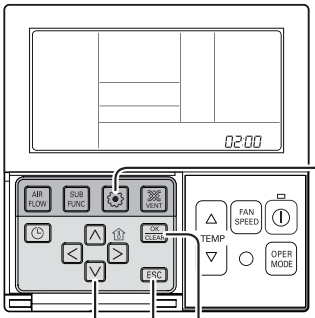
※ After running 18 minutes under test run mode, system will automatically turn OFF.

※ In case of duct type, the Airflow UP/DOWN function is not displayed.

※ During test run mode, receiving signal from wireless remote controller will release this operation. If you press any kind of button, Test Run mode will be released.

Installer Setting - Setting Address of Central Control

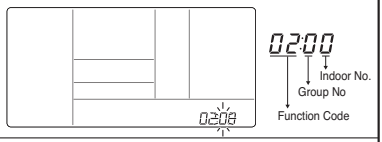
It's the function to use for connecting central control.
Please refer to central controller manual for the details.



1 If pressing ⚙ button long for 3 seconds, it enters into remote controller setter setup mode.
- If pressing once shortly, it enters into user setup mode. Please press more than 3 seconds for sure.

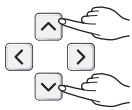


2 If entering into address setup mode by using ⚙ button, it indicates as picture below.



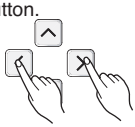
3 Set Group No. by pressing ∧ ∨ button.(0~F)

02:F0



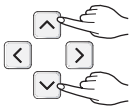
4 Move to Indoor No. setting option by pressing < > button.

02:F0



5 Set Indoor No. by pressing ∧ ∨ button.

02:F5



6 Press OK CLEAR button to save.

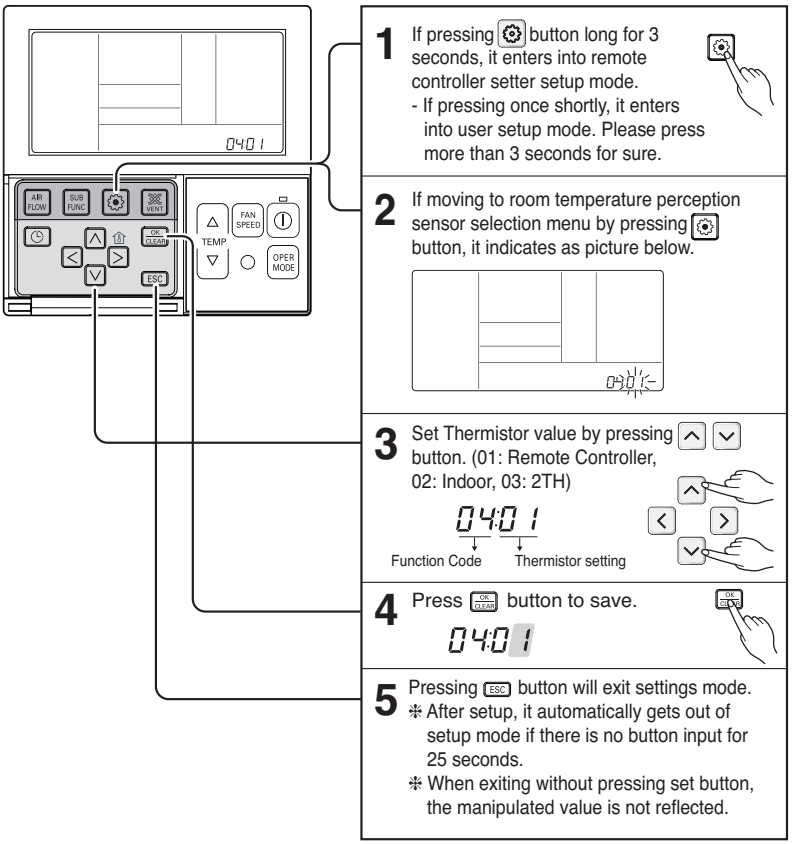
02:F5



7 Pressing ESC button will exit settings mode.
- ❊ After setup, it automatically gets out of setup mode if there is no button input for 25 seconds.
- ❊ When exiting without pressing set button, the manipulated value is not reflected.

Installer Setting -Thermistor

This is the function to select the temperature sensor to judge the room temperature.



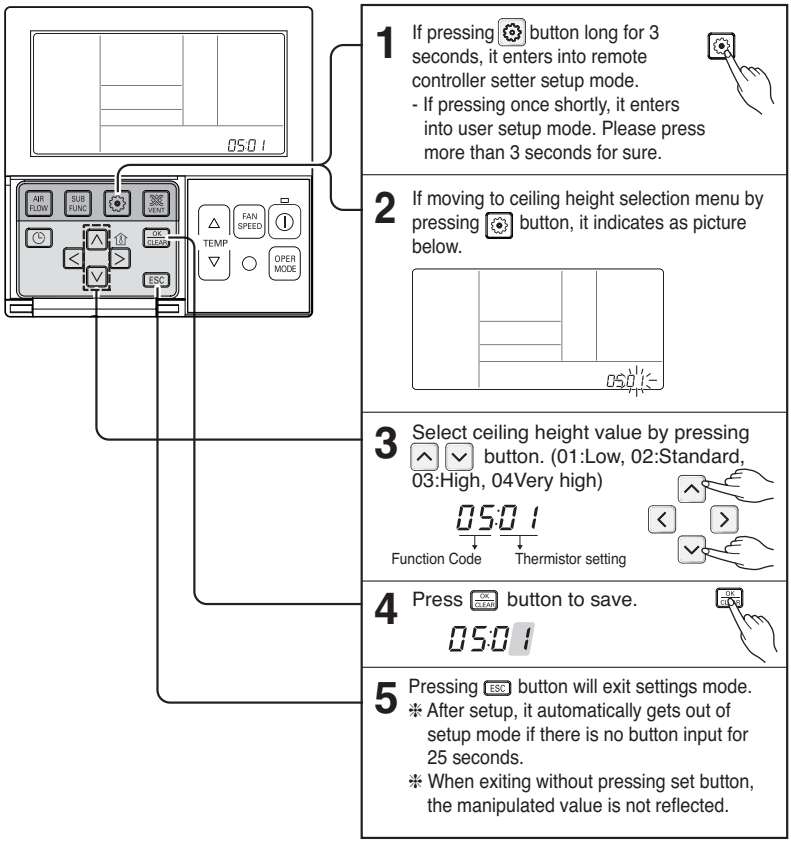
<Thermistor Table>

Temperature sensor selection			Function
01	Remote controller		Operation in remote controller temperature sensor
02	Indoor unit		Operation in indoor unit temperature sensor
03	2TH	Cooling	Operation of higher temperature by comparing indoor unit's and wired remote controller's temperature. (There are products that operate at a lower temperature.)
		Heating	Operation of lower temperature by comparing indoor unit's and wired remote controller's temperature.

※ The function of 2TH has different operation characteristics according to the product.

Installer Setting -Ceiling Height Selection

This function is to adjust FAN Airflow rate according to ceiling height (For ceiling type product)



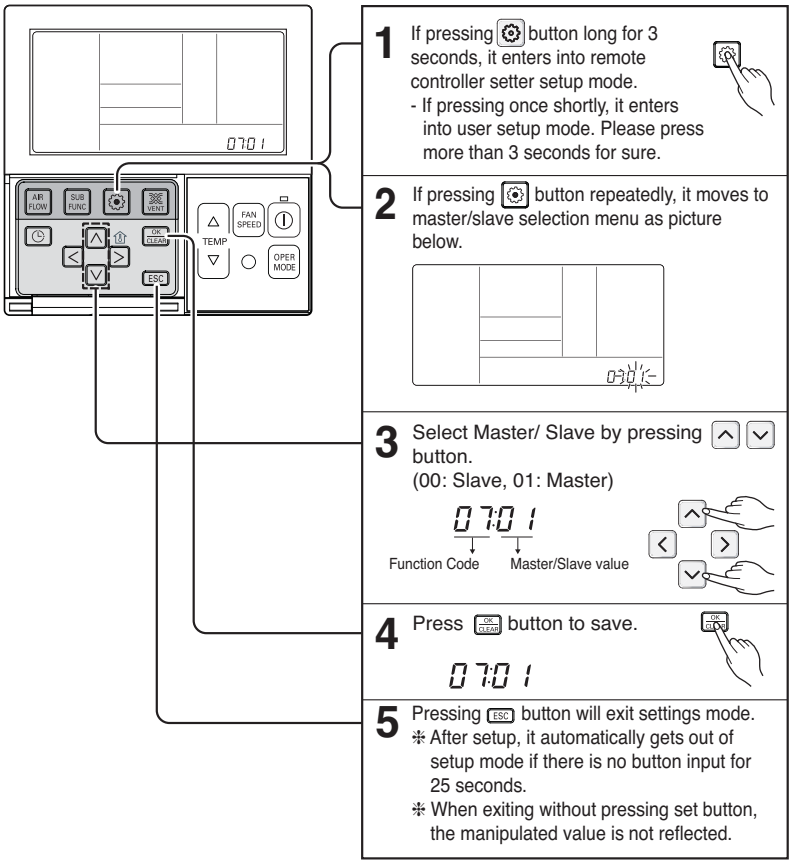
<Ceiling Height Selection Table>

	Ceiling Height Level	Description
01	Low	Decrease the indoor airflow rate 1 step from standard level
02	Standard	Set the indoor airflow rate as standard level
03	High	Increase indoor airflow rate 1 step from standard level
04	Very high	Increase indoor airflow rate 2 steps from standard level

- Ceiling height setting is available only for some products.
- Ceiling height of 'Very high' function may not exist depending on the indoor unit.

Installer Setting-Group Setting

It is a function for settings in group control, or 2-remote controller control.
Please don't set this function in case of non-group control.

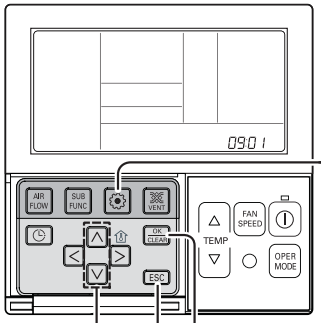


Remote controller	Function
Master	Indoor unit operates based on master remote controller at group control. (Master is set when delivering from the warehouse.)
Slave	Setup all remote controllers except one master remote controller to slave at group control

• When controlling in groups, basic operation settings, airflow strength weak/medium/strong, lock setting of the remote controller, time settings, and other functions may be restricted.

Installer Setting-Dry Contact Mode Setting

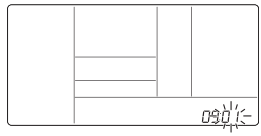
Dry contact function is the function that is possible to use only when dry contact equipment is separately purchased/setup.



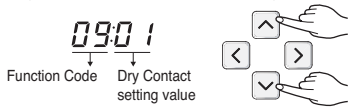
1 If pressing ⚙ button long for 3 seconds, it enters into remote controller setter setup mode.
- If pressing once shortly, it enters into user setup mode. Please press more than 3 seconds for sure.



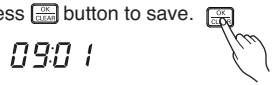
2 If pressing ⚙ button repeatedly, it moves to remote controller dry contact mode setup menu as picture below.



3 Select Dry contact setting by pressing ^ v button.
(00 : Automatic, 01 : manual)



4 Press OK CLEAR button to save.



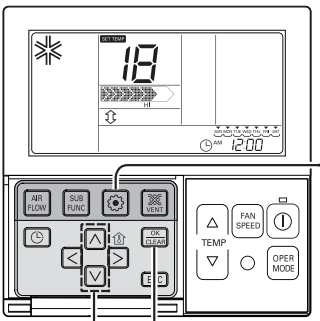
5 Pressing ESC button will exit settings mode.
- ❊ After setup, it automatically gets out of setup mode if there is no button input for 25 seconds.
- ❊ When exiting without pressing set button, the manipulated value is not reflected.

▶ What is Dry Contact?
Like hotel card key and body perception sensor, it is the signal of the point of contact when using air-conditioner by interlocking.

• Please refer to dry contact manual for more details.

Installer Setting-Celsius / Fahrenheit Switching

This function is used for switching the display between Celsius and Fahrenheit.
(Optimized only for U.S.A)



1 If pressing ⚙ button long for 3 seconds, it enters into remote controller setter setup mode.
- If pressing once shortly, it enters into user setup mode. Please press more than 3 seconds for sure.



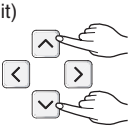
2 Repeat pressing ⚙ button to select Function code 12.

12:00
Function Code — conversion mode value

Ex) Fahrengeit Setting

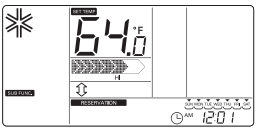
3 Select Temperature unit mode by pressing ^ v button.
(00: Celsius, 01: Fahrenheit)

12:01



4 Press OK CLEAR button to save or release.

12:01





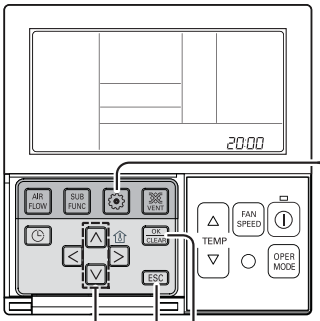
5 Press ESC button to exit or system will automatically exit after 25 seconds without any input.



❊ Whenever press ^ v button in Fahrenheit mode, the temperature will increase/drop 2 degrees.

Installer Setting -Optional Function Setting

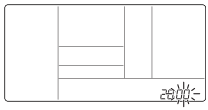
Setting feature for indoor unit when air cleaning / heater / humidifier / Up/down grill / Ventilation KIT is newly installed, or installed unit is removed.



1 If pressing [⚙] button long for 3 seconds, it enters into remote controller setter setup mode.
- If pressing once shortly, it enters into user setup mode. Please press more than 3 seconds for sure.

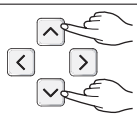


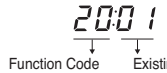
2 If pressing [⚙] button repeatedly, it moves to the selected option function code as picture below.



Function	Code
Plasma purification	20
Electric heater	21
Dehumidifier	22
Elevation grill	23
Ventilation kit	24

3 Select existing condition of each mode by pressing [∧] [∨] button.
(00: not installed,
01 : installed)



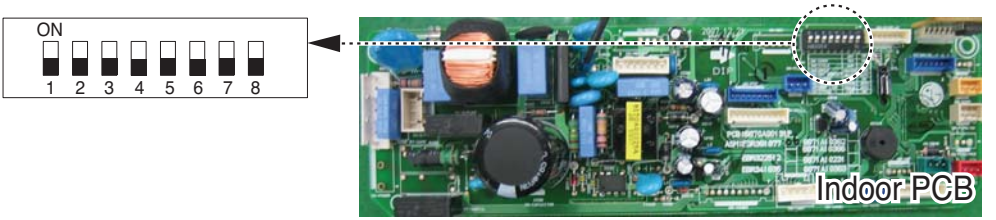


4 Press [OK CLEAN] button to save.



5 Pressing [ESC] button will exit settings mode.
- ❊ After setup, it automatically gets out of setup mode if there is no button input for 25 seconds.
- ❊ When exiting without pressing set button, the manipulated value is not reflected.

Dip Switch Setting



Function		Description	Setting Off	Setting On	Default
SW3	Group Control	Selection of Master or Slave	Master	Slave	Off
SW4	Dry Contact Mode	Selection of Dry Contact Mode	Wired/Wireless remote controller Selection of Manual or Auto operation Mode	Auto	Off


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