



INSTALLATION MANUAL

AIR CONDITIONER

Please read this installation manual completely before installing the product.
Please retain this installation manual for future reference after reading it thoroughly.

Ceiling Cassette
Original instruction



MFL68686515
Rev.14_031925

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TABLE OF CONTENTS

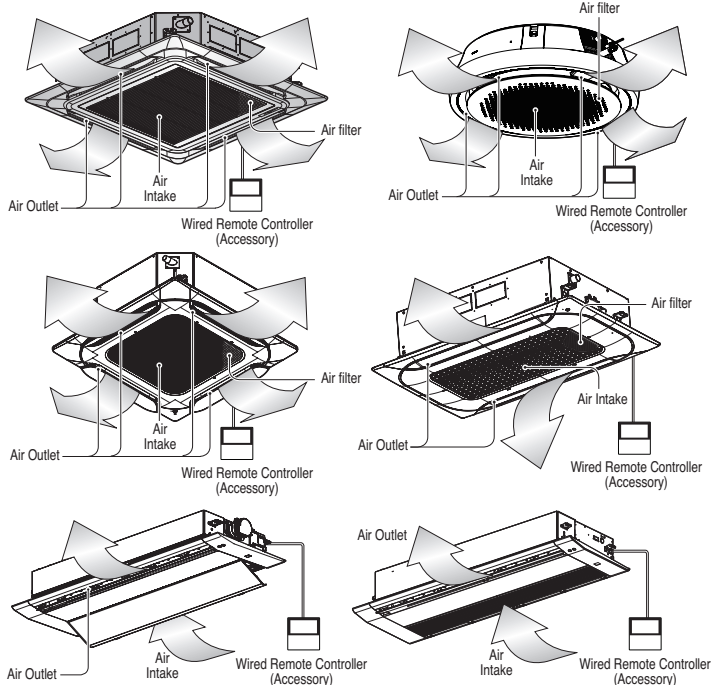
3 INSTALLATION PARTS

4 SAFETY INSTRUCTIONS

12 INSTALLATION

12	Selection of the best location
14	Ceiling dimension and hanging bolt location
17	Wiring Connection
20	Installation of Decoration Panel (4 Way)
21	Installation of Decoration Panel (2 Way)
22	Installation of Decoration Panel (1 Way)
23	Drain Piping
24	Ceiling Height Selection
25	DIP Switch Setting
26	Group Control Setting
31	Model Designation
31	Airborne Noise Emission
31	Limiting concentration

Installation Parts



Installation Tool

ARNU***TM*4, ARNU***TP*4, ARNU***TN*4, ARNU***TQ*4, ARNU***TR*4

Name	Drain hose	Clamp metal	Washer for hanging bracket	Clamp (Tie Wrap)	Insulation for fitting
Quantity	1 EA	2 EA	8 EA	4 EA	1 SET
Shape					 for gas pipe  for liquid pipe

- Screws for fixing panels are attached to decoration panel.

Installation Tool

ARNU***TA*4, ARNU***TB*4, ARNU***TY*4

Name	Drain hose	Clamp metal	Washer for hanging bracket	Clamp (Tie Wrap)	Insulation for fitting
Quantity	1 SET	2 EA	8 EA	4 EA	1 SET
Shape	  Insulation				 for gas pipe  for liquid pipe

- Screws for fixing panels are attached to decoration panel.

Safety Instructions

The following symbols are displayed on indoor and outdoor units.

	Read the precautions in this manual carefully before operating the unit.		This appliance is filled with flammable refrigerant (for R32)
	This symbol indicates that the Operation Manual should be read carefully.		This symbol indicates that a service personnel should be handling this equipment with reference to the Installation Manual.

The following safety guidelines are intended to prevent unforeseen risks or damage from unsafe or incorrect operation of the appliance.

The guidelines are separated into ‘WARNING’ and ‘CAUTION’ as described below.

 This symbol is displayed to indicate matters and operations that can cause risk.
Read the part with this symbol carefully and follow the instructions in order to avoid risk.

 **WARNING**
This indicates that the failure to follow the instructions can cause serious injury or death.

 **CAUTION**
This indicates that the failure to follow the instructions can cause the minor injury or damage to the product.

 WARNING

Installation

- Compliance with national gas regulations shall be observed.
- Do not use a defective or underrated circuit breaker. Use this appliance on a dedicated circuit.
 - There is risk of fire or electric shock.

- For electrical work, contact the dealer, seller, a qualified electrician, or an Authorized Service Center.
 - Do not disassemble or repair the product. There is risk of fire or electric shock.
- Always ground the product.
 - There is risk of fire or electric shock.
- Install the panel and the cover of control box securely.
 - There is risk of fire or electric shock.
- Always install a dedicated circuit and breaker.
 - Improper wiring or installation may cause fire or electric shock.
- Use the correctly rated breaker or fuse.
 - There is risk of fire or electric shock.
- Do not modify or extend the power cable.
 - There is risk of fire or electric shock.
- Do not install, remove, or re-install the unit by yourself (customer).
 - There is risk of fire, electric shock, explosion, or injury.
- Be cautious when unpacking and installing the product.
 - Sharp edges could cause injury. Be especially careful of the case edges and the fins on the condenser and evaporator.
- For installation, always contact the dealer or an Authorized Service Center.
 - There is risk of fire, electric shock, explosion, or injury.
- Do not install the product on a defective installation stand.
 - It may cause injury, accident, or damage to the product.
- Be sure the installation area does not deteriorate with age.
 - If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.
- Do not turn on the breaker or power under condition that front panel, cabinet, top cover, control box cover are removed or opened.
 - Otherwise, it may cause fire, electric shock, explosion or death.

- Use a vacuum pump or Inert (nitrogen) gas when doing leakage test or air purge. Do not compress air or Oxygen and Do not use Flammable gases. Otherwise, it may cause fire or explosion.
 - There is the risk of death, injury, fire or explosion.
- Have all electric work done by a licensed electrician according to "Electric Facility Engineering Standard" and "Interior Wire Regulations" and the instructions given in this manual and always use a special circuit.
 - If the power source capacity is inadequate or electric work is performed improperly, electric shock or fire may result.
- Always Install a dedicated circuit and breaker.
 - Improper wiring or installation may cause fire or electric shock.
- The appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation. (for R32)
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater.)
- Keep any required ventilation openings clear of obstruction.
- Mechanical connections shall be accessible for maintenance purposes.
- To prevent the mixing of different types of refrigerants, be sure to check the type of refrigerant used in the outdoor unit.
- The appliance shall be installed in accordance with the national wiring regulation.

Operation

- Do not let the air conditioner run for a long time when the humidity is very high and a door or a window is left open.
 - Moisture may condense and wet or damage furniture.
- Take care to ensure that power cable could not be pulled out or damaged during operation.
 - There is risk of fire or electric shock.
- Do not place anything on the power cable.
 - There is risk of fire or electric shock.

- Do not plug or unplug the power supply plug during operation.
 - There is risk of fire or electric shock.
- Do not touch(operate) the product with wet hands.
 - There is risk of fire or electrical shock.
- Do not place a heater or other appliances near the power cable.
 - There is risk of fire and electric shock.
- Do not allow water to run into electric parts.
 - There is risk of fire, failure of the product, or electric shock.
- Do not store or use flammable gas or combustibles near the product.
 - There is risk of fire or failure of product.
- Do not use the product in a tightly closed space for a long time.
 - Oxygen deficiency could occur.
- When flammable gas leaks, turn off the gas and open a window for ventilation before turn the product on.
 - Do not use the telephone or turn switches on or off. There is risk of explosion or fire.
- If strange sounds, smell or smoke comes from product. Turn the breaker off or disconnect the power supply cable.
 - There is risk of electric shock or fire.
- Stop operation and close the window in storm or hurricane. If possible, remove the product from the window before the hurricane arrives.
 - There is risk of property damage, failure of product, or electric shock.
- Do not open the inlet grill of the product during operation. (Do not touch the electrostatic filter, if the unit is so equipped.)
 - There is risk of physical injury, electric shock, or product failure.
- When the product is soaked (flooded or submerged), contact an Authorized Service Center.
 - There is risk of fire or electric shock.
- Be cautious that water could not enter the product.

- There is risk of fire, electric shock, or product damage.
- Ventilate the product from time to time when operating it together with a stove, etc.
 - There is risk of fire or electric shock.
- Turn the main power off when cleaning or maintaining the product.
 - There is risk of electric shock.
- When the product is not be used for a long time, disconnect the power supply plug or turn off the breaker.
 - There is risk of product damage or failure, or unintended operation.
- Take care to ensure that nobody could step on or fall onto the outdoor unit.
 - This could result in personal injury and product damage.
- When mechanical connectors are reused indoors, sealing parts shall be renewed. (for R32)
- When flared joints are reused indoors, the flare part shall be re-fabricated. (for R32)
- Periodic (more than once/year) cleaning of the dust or salt particles stuck on the heat exchanger by using water.
- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- Do not pierce or burn refrigerant cycle part.
- Be aware that refrigerants may not contain an odour.

 CAUTION

Installation

- Always check for gas (refrigerant) leakage after installation or repair of product.
 - Low refrigerant levels may cause failure of product.
- Install the drain hose to ensure that water is drained away properly.
 - A bad connection may cause water leakage.

- Keep level even when installing the product.
 - To avoid vibration or water leakage.
- Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.
 - It may cause a problem for your neighbors.
- Use two or more people to lift and transport the product.
 - Avoid personal injury.
- Do not install the product where it will be exposed to sea wind (salt spray) directly.
 - It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.
- Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorises their competence to handle refrigerants safely in accordance with an industry recognised assessment specification. (for R32)
- The appliance shall be stored so as to prevent mechanical damage from occurring.
- Refrigerant tubing shall be protected or enclosed to avoid damage.
- Flexible refrigerant connectors (such as connecting lines between the indoor and outdoor unit) that may be displaced during normal operations shall be protected against mechanical damage.
- The installation of pipe-work shall be kept to a minimum.
- Pipe-work shall be protected from physical damage.
- A brazed, welded, or mechanical connection shall be made before opening the valves to permit refrigerant to flow between the refrigerating system parts.
- Dismantling the unit, treatment of the refrigerant oil and eventual parts should be done in accordance with local and national standards.

- Means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules.
- Do not install the unit in potentially explosive atmospheres.
- (Australia only) This product must be installed by a professional installer.
- After the installation of the product in the customer premises, fully remove all product packaging (including any expanded or moulded plastic packaging materials) and recycle or dispose of such packaging responsibly. Do not dispose any expanded plastic packaging in the household bin.

Operation

- Do not expose the skin directly to cool air for long periods of time. (Don't sit in the draft.)
 - This could harm to your health.
- Do not use the product for special purposes, such as preserving foods, works of art, etc. It is a consumer air conditioner, not a precision refrigeration system.
 - There is risk of damage or loss of property.
- Do not block the inlet or outlet of air flow.
 - It may cause product failure.
- Use a soft cloth to clean. Do not use harsh detergents, solvents, etc.
 - There is risk of fire, electric shock, or damage to the plastic parts of the product.
- Do not touch the metal parts of the product when removing the air filter. They are very sharp!
 - There is risk of personal injury.
- Do not step on or put anything on the product. (outdoor units)
 - There is risk of personal injury and failure of product.
- Always insert the filter securely. Clean the filter every two weeks or more often if necessary.
 - A dirty filter reduces the efficiency of the air conditioner and could cause product malfunction or damage.

- Do not insert hands or other objects through the air inlet or outlet while the product is operated.
 - There are sharp and moving parts that could cause personal injury.
- Do not drink the water drained from the product.
 - It is not sanitary and could cause serious health issues.
- Use a firm stool or ladder when cleaning or maintaining the product.
 - Be careful and avoid personal injury.
- Replace the all batteries in the remote control with new ones of the same type. Do not mix old and new batteries or different types of batteries.
 - There is risk of fire or explosion.
- Do not recharge or disassemble the batteries. Do not dispose of batteries in a fire.
 - They may burn or explode.
- If the liquid from the batteries gets onto your skin or clothes, wash it well with clean water. Do not use the remote if the batteries have leaked.
 - The chemicals in batteries could cause burns or other health hazards.
- If you eat the liquid from the batteries, brush your teeth and see doctor. Do not use the remote if the batteries have leaked.
 - The chemicals in batteries could cause burns or other health hazards.
- Servicing shall only be performed as recommended by the equipment manufacturer. Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants. (for R32)
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

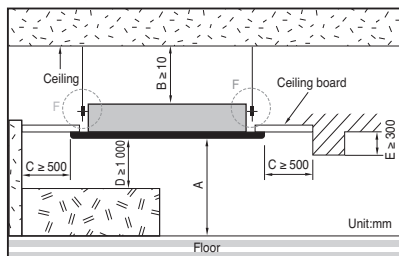
Installation

Read completely, then follow step by step.

Selection of the best location

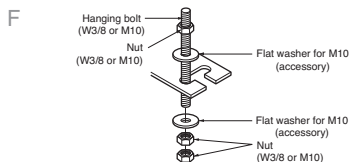
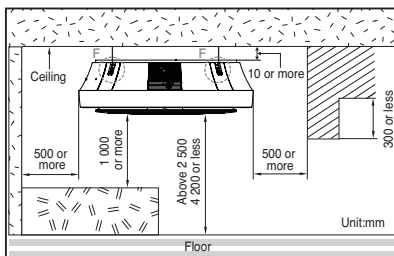
- If the temperature might rise above 30 °C or the humidity might rise above RH 80 %, use another insulation to the indoor body.
 - ✱ Use glass wool material or polyethylene foam and make sure at least 10 mm thick.
- There should not be any heat source or steam near the unit.
- There should not be any obstacles to the air circulation.
- A place where air circulation in the room will be good.
- A place where drainage can be easily obtained.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, or other obstacles.
- The indoor unit must have the maintenance space.
- The basic installation for the round type should be in an exposed area.
- Do not install at a non exposed installation site such as areas with ceiling texture.

1,2,4 Way



Model		A
4 Way	1.6~10.0 kW	2 200 < A ≤ 3 600
	10.0~14.5 kW	2 500 < A ≤ 4 200
2 Way		2 200 < A ≤ 3 300
1 Way		2 200 < A ≤ 3 300

Round



• The following parts are local purchasing.

- ① Hanging Bolt - W 3/8 or M10
- ② Nut - W 3/8 or M10
- ③ Spring Washer - M10
- ④ Plate Washer - M10

⚠ CAUTION

In case that the unit is installed near the sea, the installation parts may be corroded by salt. The installation parts (and the unit) should be taken appropriate anti-corrosion measures.

✱ Please use an annexed sheet or the corrugated cardboard on the bottom of packing as installation sheet.

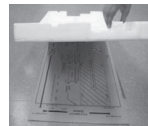


Annexed sheet

Or

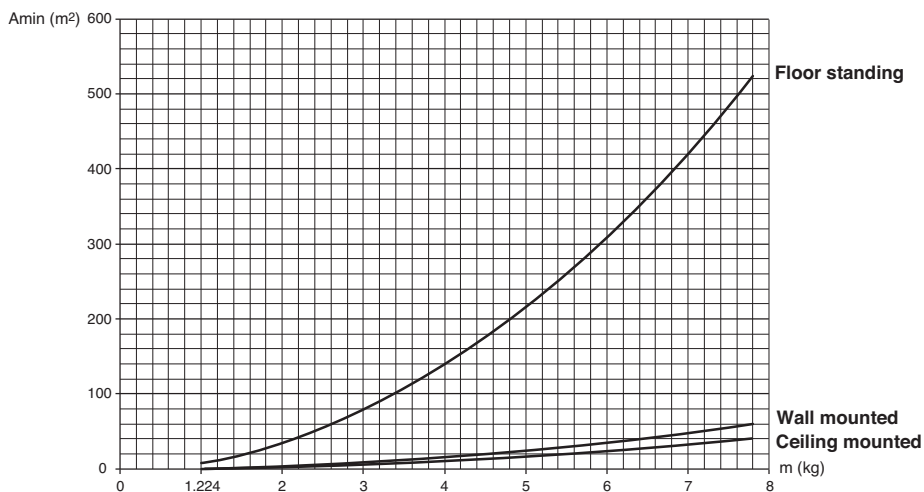


Packing corrugated cardboard on the bottom



Minimum floor area (for R32)

- The appliance shall be installed, operated and stored in a room with a floor area larger than the minimum area.
- Use the graph of table to determine the minimum area.



- m : Total refrigerant amount in the system
- Total refrigerant amount : factory refrigerant charge + additional refrigerant amount
- A_{min} : minimum area for installation

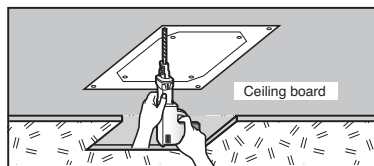
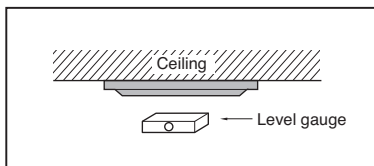
Floor location		Floor location	
m (kg)	Amin (m ²)	m (kg)	Amin (m ²)
< 1.224	-	4.6	181.56
1.224	12.9	4.8	197.70
1.4	16.82	5	214.51
1.6	21.97	5.2	232.02
1.8	27.80	5.4	250.21
2	34.32	5.6	269.09
2.2	41.53	5.8	288.65
2.4	49.42	6	308.90
2.6	58.00	6.2	329.84
2.8	67.27	6.4	351.46
3	77.22	6.6	373.77
3.2	87.86	6.8	396.76
3.4	99.19	7	420.45
3.6	111.20	7.2	444.81
3.8	123.90	7.4	469.87
4	137.29	7.6	495.61
4.2	151.36	7.8	522.04
4.4	166.12		

Wall mounted		Wall mounted	
m (kg)	Amin (m ²)	m (kg)	Amin (m ²)
< 1.224	-	4.6	20.17
1.224	1.43	4.8	21.97
1.4	1.87	5	23.83
1.6	2.44	5.2	25.78
1.8	3.09	5.4	27.80
2	3.81	5.6	29.90
2.2	4.61	5.8	32.07
2.4	5.49	6	34.32
2.6	6.44	6.2	36.65
2.8	7.47	6.4	39.05
3	8.58	6.6	41.53
3.2	9.76	6.8	44.08
3.4	11.02	7	46.72
3.6	12.36	7.2	49.42
3.8	13.77	7.4	52.21
4	15.25	7.6	55.07
4.2	16.82	7.8	58.00
4.4	18.46		

Ceiling Mounted		Ceiling Mounted	
m (kg)	Amin (m ²)	m (kg)	Amin (m ²)
< 1.224	-	4.6	13.50
1.224	0.956	4.8	14.70
1.4	1.25	5	15.96
1.6	1.63	5.2	17.26
1.8	2.07	5.4	18.61
2	2.55	5.6	20.01
2.2	3.09	5.8	21.47
2.4	3.68	6	22.98
2.6	4.31	6.2	24.53
2.8	5.00	6.4	26.14
3	5.74	6.6	27.80
3.2	6.54	6.8	29.51
3.4	7.38	7	31.27
3.6	8.27	7.2	33.09
3.8	9.22	7.4	34.95
4	10.21	7.6	36.86
4.2	11.26	7.8	38.83
4.4	12.36		

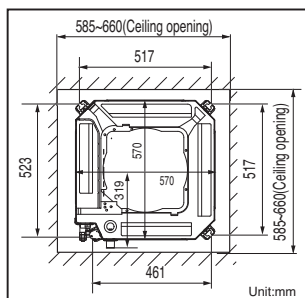
Ceiling dimension and hanging bolt location

- The dimensions of the paper model for installation are the same as those of the ceiling opening dimensions.

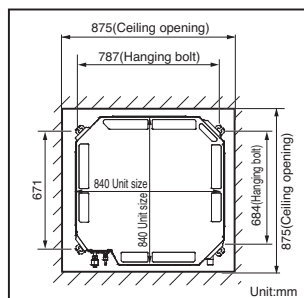


4 Way

TQ/TR Chassis

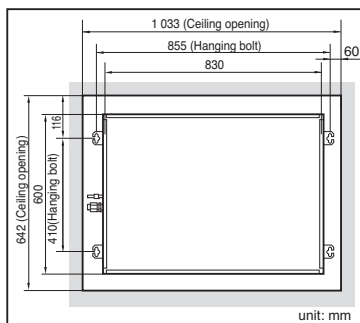


TM/TN/TP/TM-A/TP-B Chassis



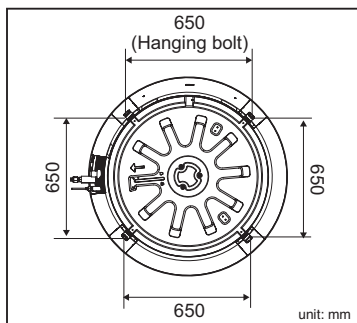
2 Way

TS Chassis



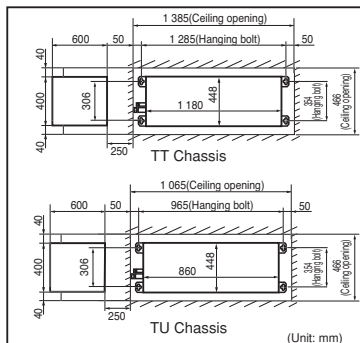
Round

TY Chassis

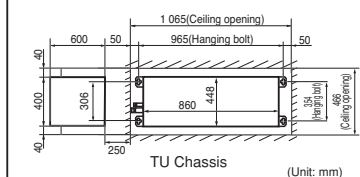


1 Way

TT Chassis

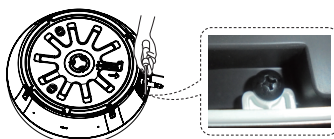


TU Chassis



< Type : Round >

Tighten the screw as shown in the image so the deco panel doesn't move after the product has been installed. (1 Spot)



Screws to tighten the deco panel are contained in the indoor unit's accessory package.

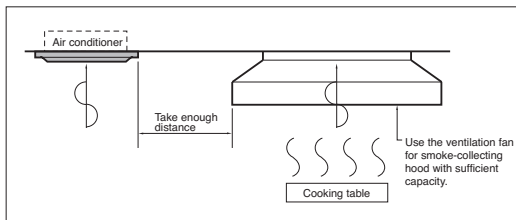
⚠ CAUTION

- This air-conditioner uses a drain pump.
- Install the unit horizontally using a level gauge.
- During the installation, care should be taken not to damage electric wires.

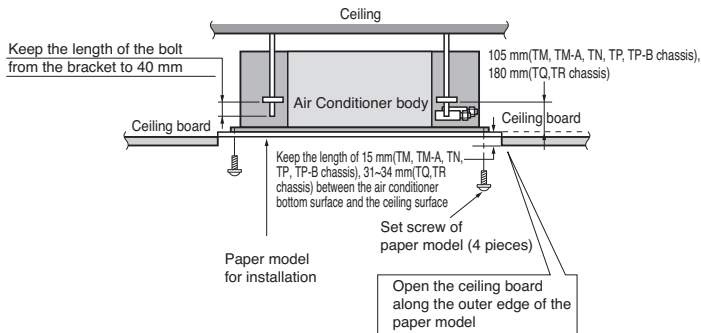
- Select and mark the position for fixing bolts and piping hole.
- Decide the position for fixing bolts slightly tilted to the drain direction after considering the direction of drain hose.
- Drill the hole for anchor bolt on the wall.

NOTICE

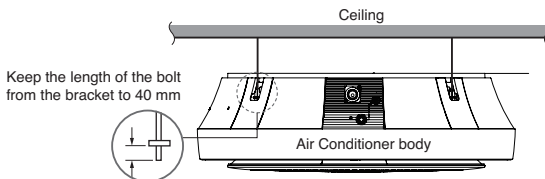
- Avoid the following installation location.
1. Such places as restaurants and kitchen where considerable amount of oil steam and flour is generated. These may cause heat exchange efficiency reduction, or water drops, drain pump mal-function. In these cases, take the following actions;
 - Make sure that ventilation fan is enough to cover all noxious gases from this place.
 - Ensure enough distance from the cooking room to install the air conditioner in such a place where it may not suck oily steam.
 2. Avoid Installing air conditioner in such places where cooking oil or iron powder is generated.
 3. Avoid places where inflammable gas is generated.
 4. Avoid place where noxious gas is generated.
 5. Avoid places near high frequency generators.



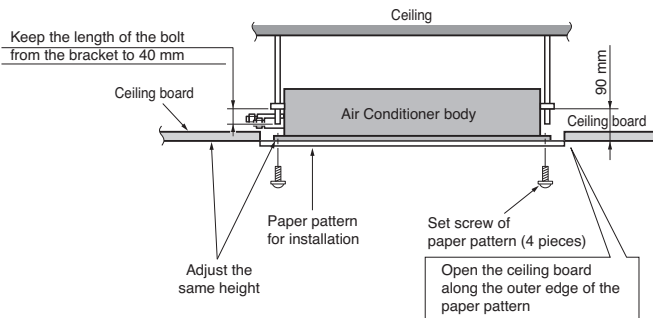
4 Way



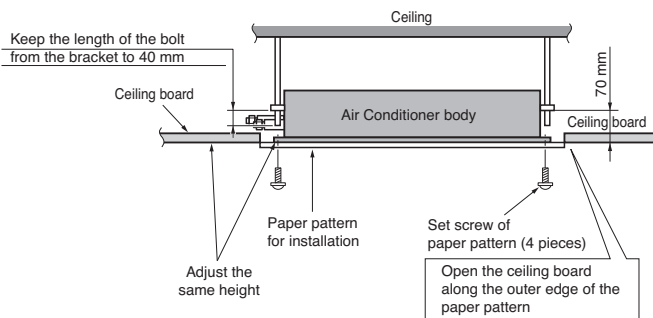
Round



2 Way



1 Way



⚠ CAUTION

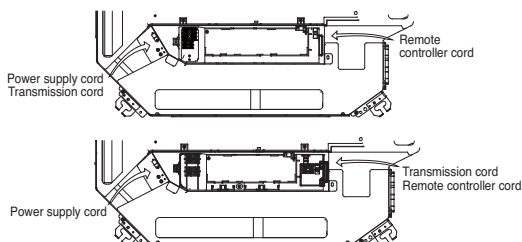
- Tighten the nut and bolt to prevent the unit from falling.
- When mechanical connectors are reused indoors, sealing parts shall be renewed. (for R32)
- When flared joints are reused indoors, the flare part shall be re-fabricated. (for R32)

Wiring Connection

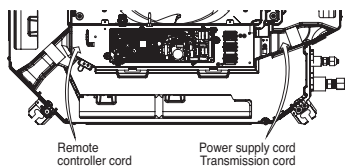
4 Way

- Connect the wires to the terminals on the control box individually according to the outdoor unit connection.
- Ensure that the color of the wires of outdoor unit and the terminal No. are the same as those of indoor unit respectively.

<TM/TN/TP>

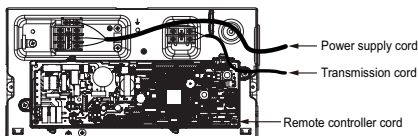
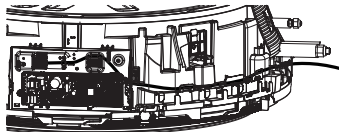


<TM-A/TP-B>



Round

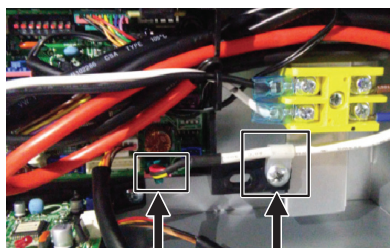
<TY>



- While connecting wired remote controller, insert its connector to the "CN_REMO" housing of the main PCBA and make the remote controller cord tightly by using clamp cord.

4 Way

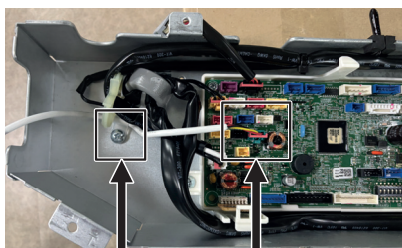
<TM/TN/TP>



Remote Controller Connector (CN_REMO)

Clamp Cord

<TM-A/TP-B>



Clamp Cord

Remote Controller Connector (CN_REMO)

Round

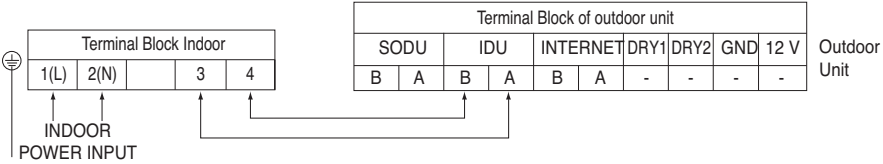
<TY>



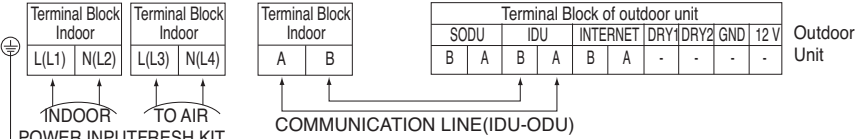
Wired remote controller connector

4 Way

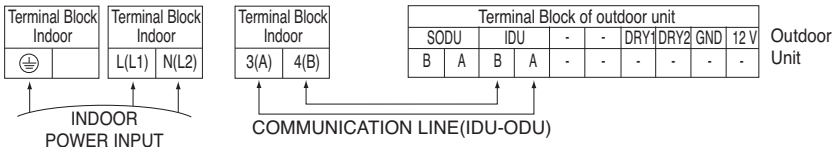
• TQ/TR Chassis



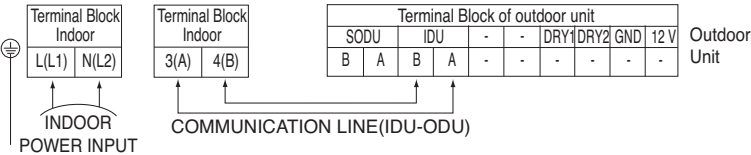
• TM/TN/TP Chassis



• TM-A(*A4) Chassis

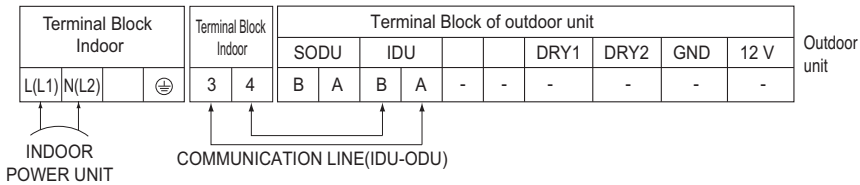


• TM-A/TP-B(*B4) Chassis



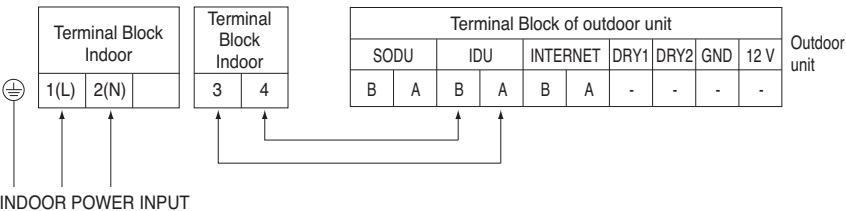
Round

• TY Chassis



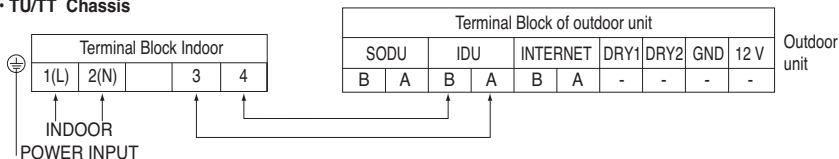
2 Way

• TS Chassis



1 Way

• TU/TT Chassis



- ※ Resistance measurement position for incorrect wiring. (TY / 4 / 2 / 1 Way)
- ※ Pipes and wires should be purchased separately for installation of the product.

• Communication and Power Cable (TY / 4 / 2 / 1 Way)

1. Communication Cable : CVV-SB 1.0~1.5x2C
2. Power Cable : H07RN-F 1.5x3C

⚠ WARNING

Make sure that the screws of the terminal are free from looseness.

⚠ CAUTION

The Power cord connected to the unit should be selected according to the following specifications.

⚠ CAUTION

After the confirmation of the above conditions, prepare the wiring as follows:

- 1) Never fail to have separate power specially for the air conditioner. As for the method of wiring, follow the circuit diagram pasted on the inside of control box cover.
- 2) Provide a circuit breaker switch between power source and the unit.
- 3) The screw which fasten the wiring in the casing of electrical fittings are liable to come loose from vibrations to which the unit is subjected during the course of transportation. Check them and make sure that they are all tightly fastened. (If they are loose, it could give rise to burn-out of the wires.)
- 4) Confirm the Specification of power source
- 5) Confirm that electrical capacity is sufficient.
- 6) Be sure that the starting voltage is maintained at more than 90 % of the rated voltage marked on the name plate.
- 7) Confirm that the cable thickness is as specified in the power sources specification.
(Particularly note the relation between cable length and thickness.)
- 8) Do not install the leakage breaker in a place which is wet or moist.
Water or moist may cause short circuit.
- 9) The following troubles would be caused by voltage drop-down.
 - Vibration of a magnetic switch, damage on the contact point there of, fuse breaking, disturbance to the normal function of a overload protection device.
 - Proper starting power is not given to the compressor.

HAND OVER

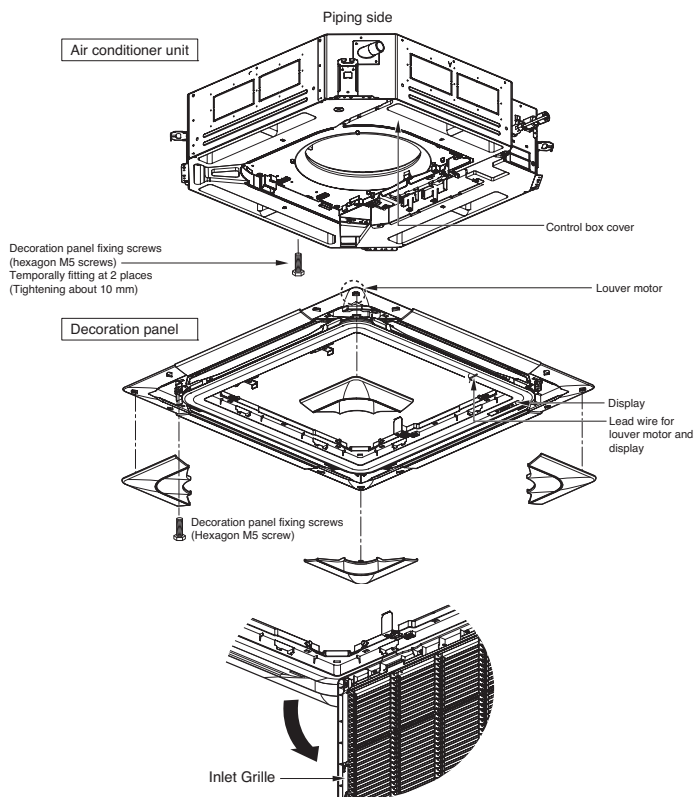
Teach the customer the operation and maintenance procedures, using the operation manual.
(air filter cleaning, temperature control, etc.)

Installation of Decoration Panel (4 Way)

The decoration panel has its installation direction.

Before installing the decoration panel, always remove the paper template.

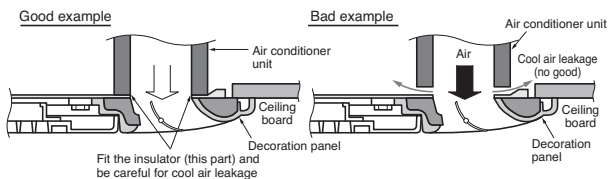
1. Temporarily fix two decoration panel fixing screws (hexagon M5 screw) on the unit body. (Tighten by amount 10 mm in length.)
The fixing screws (hexagon M5 screw) are included the indoor unit box.
2. Remove the air inlet grille from the decoration panel. (Remove the hook for the air inlet grille cord.)
3. Hook the decoration panel key hole () on the screws fixed in step above, and slide the panel so that the screws reach the key hole edge.
4. Retighten completely two temporarily fixed screws and other two screws. (Total 4 screws)
5. Connect the louver motor connector and display connector.
6. After tightening these screws, install the air inlet grille (including the air filter).



CAUTION

Install certainly the decoration panel.
Cool air leakage causes sweating.

☐ **Water drops fall.**

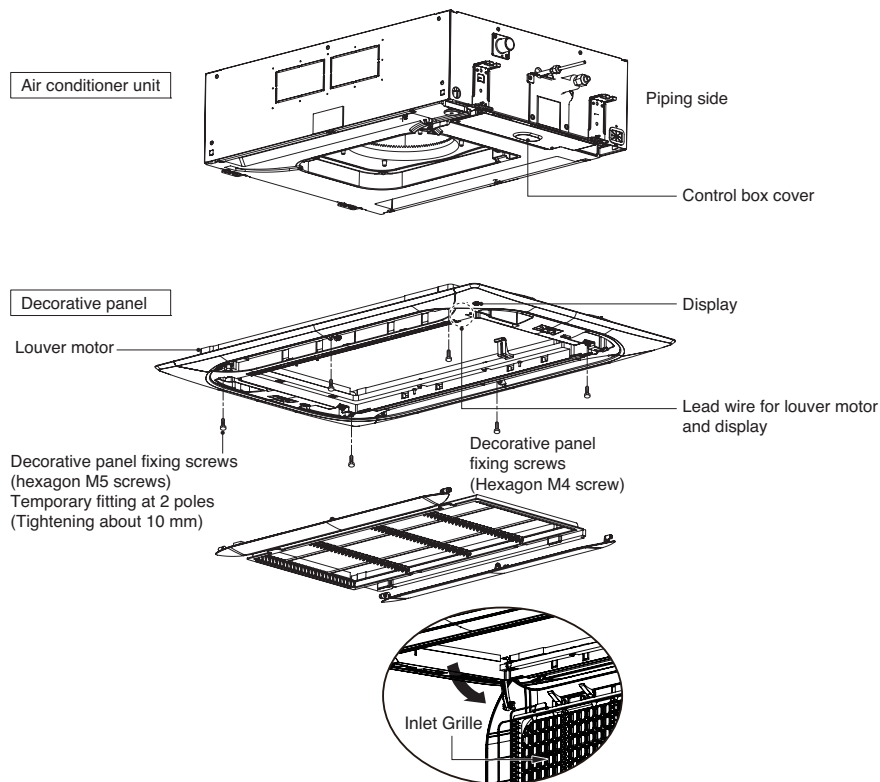


Installation of Decoration Panel (2 Way)

The decoration panel has its installation direction.

Before installing the decoration panel, always remove the paper template.

1. Temporarily fix two decoration panel fixing screws (hexagon M5 screw) on the unit body. (Tighten by amount 10 mm in length.) The fixing screws (hexagon M5 screw) are included the indoor unit box.
2. Remove the air inlet grille from the decoration panel. (Remove the hook for the air inlet grille cord.)
3. Hook the decoration panel key hole (○) on the screws fixed in step above, and slide the panel so that the screws reach the key hole edge.
4. Retighten completely two temporarily fixed screws and other two screws. (Total 4 screws)
5. Connect the louver motor connector and display connector.
6. After tightening these screws, install the air inlet grille (including the air filter).

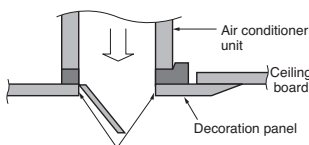


⚠ CAUTION

Install certainly the decoration panel.
Cool air leakage causes sweating.

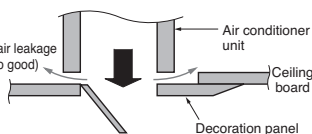
☞ **Water drops fall.**

Good example



Fit the insulator (this part) and be careful for cool air leakage

Bad example

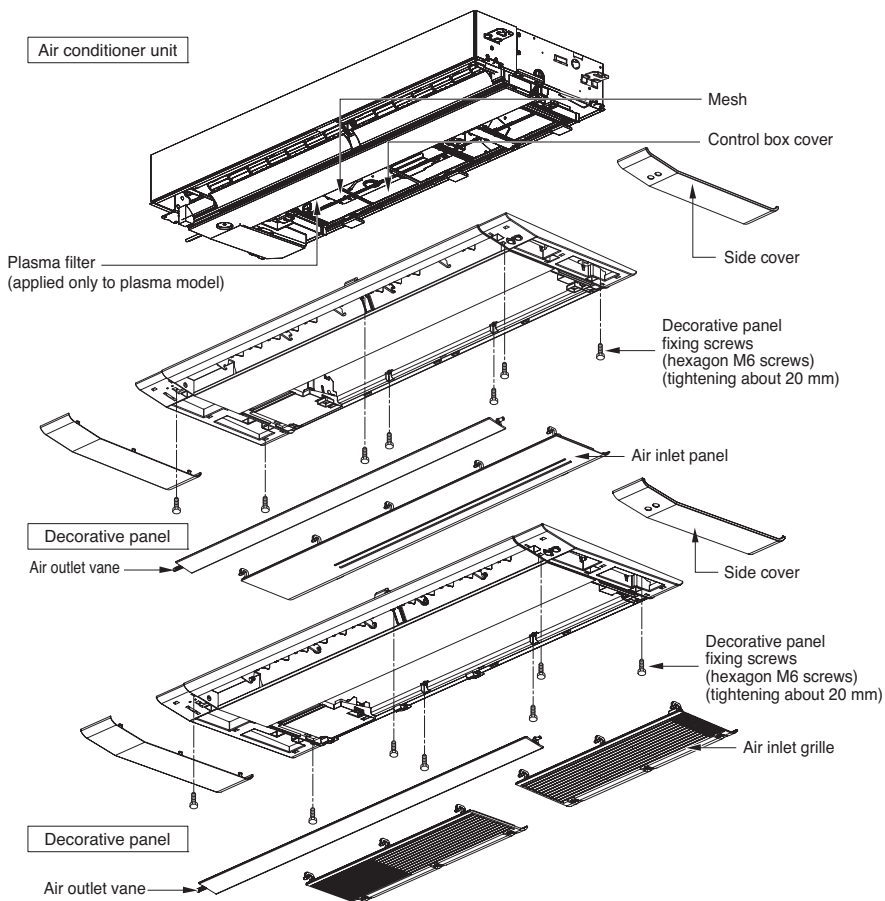


Installation of Decoration Panel (1 Way)

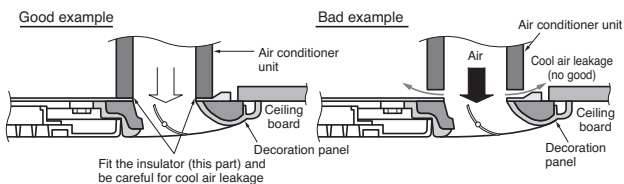
The decoration panel has its installation direction.

Before installing the decoration panel, always remove the paper template.

1. Open the air outlet vane, and extract side covers.
2. Remove the air inlet panel from the decoration panel.
3. Hook decoration panel to indoor unit, using hooks attached at the backside of both side of decoration panel.
4. Arrange wires not to get caught between decoration panel and indoor unit.
5. Screw 7 fixing screws. (7, 9, 12 kBTu : 6 screws)
6. Connect the vane motor connector ,display connector and air inlet panel connector.
7. Install the air inlet panel (including the air filter) and side covers.



CAUTION
 Install certainly the decoration panel.
 Cool air leakage causes sweating.
 Water drops fall.



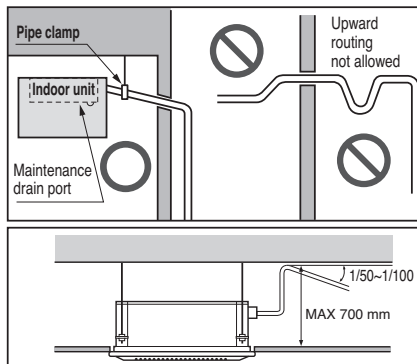
Drain Piping

- Drain piping must have down-slope (1/50 to 1/100): be sure not to provide up-and-down slope to prevent reversal flow.
- During drain piping connection, be careful not to exert extra force on the drain port on the indoor unit.
- The outside diameter of the drain connection on the indoor unit is 32 mm.

Piping material: Polyvinyl chloride pipe VP-25 and pipe fittings

- Be sure to install heat insulation on the drain piping.

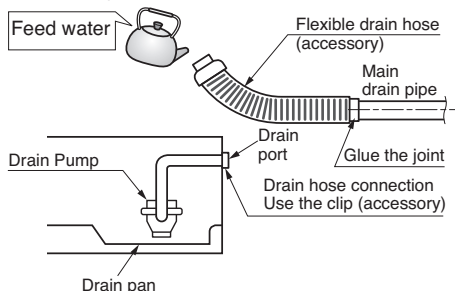
Heat insulation material: Polyethylene foam with thickness more than 8 mm.



Drain test

The air conditioner uses a drain pump to drain water.

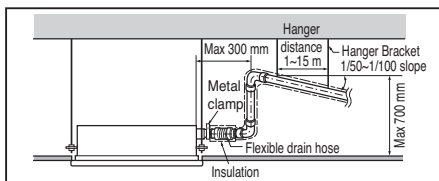
Use the following procedure to test the drain pump operation:



- Connect the main drain pipe to the exterior and leave it provisionally until the test comes to an end.
- Feed water to the flexible drain hose and check the piping for leakage.
- Be sure to check the drain pump for normal operating and noise when electrical wiring is complete.
- When the test is complete, connect the flexible drain hose to the drain port on the indoor unit.

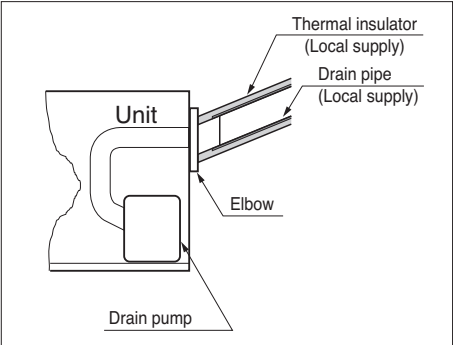
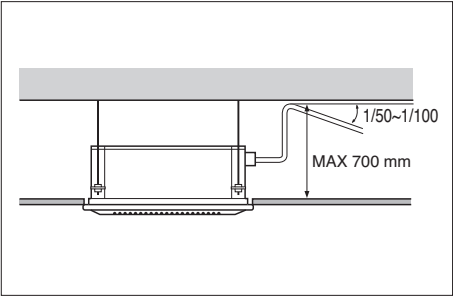
⚠ CAUTION

The supplied flexible drain hose should not be curved, neither screwed. The curved or screwed hose may cause a leakage of water.



Attention

1. Possible drain-head height is up to 700 mm. So, it must be installed below 700 mm.
2. Keep the drain hose downward up to 1/50~1/100 inclination.
Prevent any upward flow or reverse flow in any part.
3. 5 mm or thicker formed thermal insulator is provided for the drain pipe.
4. Upward routing is not allowed.
5. Be sure to check the drain pump for normal operation and abnormal noise when electrical wiring is complete.



Ceiling Height Selection

The ceiling type indoor unit is available to adjust indoor airflow rate by Installer setting of the wired remote controller for better service. Please select the height level from the below table.

<Ceiling Height Selection Table>

Ceiling Height			Description
1.6~10.0 kW		10.0~14.5 kW	
1,2 Way	4 Way	4 Way, Round	
1.8 ~ 2.0 m	2.0 ~ 2.3 m	2.5 ~ 2.7 m	Decrease the indoor airflow rate 1 step from standard level
2.0 ~ 2.4 m	2.3 ~ 2.7 m	2.7 ~ 3.2 m	Set the indoor airflow rate as standard level
2.4 ~ 2.8 m	2.7 ~ 3.1 m	3.2 ~ 3.6 m	Increase indoor airflow rate 1 step from standard level
2.8 ~ 3.3 m	3.1 ~ 3.6 m	3.6 ~ 4.2 m	Increase indoor airflow rate 2 steps from standard level

Ceiling height of 'Very high' function may not exist depending on the indoor unit.
For the details, refer to the product manual.

DIP Switch Setting

1. Indoor Unit

	Function	Description	Setting Off	Setting On	Default
SW1	Communication	N/A (Default)	-	-	Off
SW2	Cycle	N/A (Default)	-	-	Off
SW3	Group Control	Selection of Master or Slave	Master	Slave	Off
SW4	Dry Contact Mode	Selection of Dry Contact Mode	Wired/Wireless remote controller Selection of Manual or Auto operation Mode	Auto	Off
SW5	Installation	Fan continuous operation	Continuous operation Removal	-	Off
SW6	Heater linkage	N/A	-	-	Off
SW7	Ventilator linkage	Selection of Ventilator linkage	Linkage Removal	Working	Off
	Vane selection (Console)	Selection of up/down side Vane	Up side + Down side Vane	Up side Vane Only	
	Region selection	Selection tropical region	General model	Tropical model	
SW8	Etc.	Spare	-	-	Off

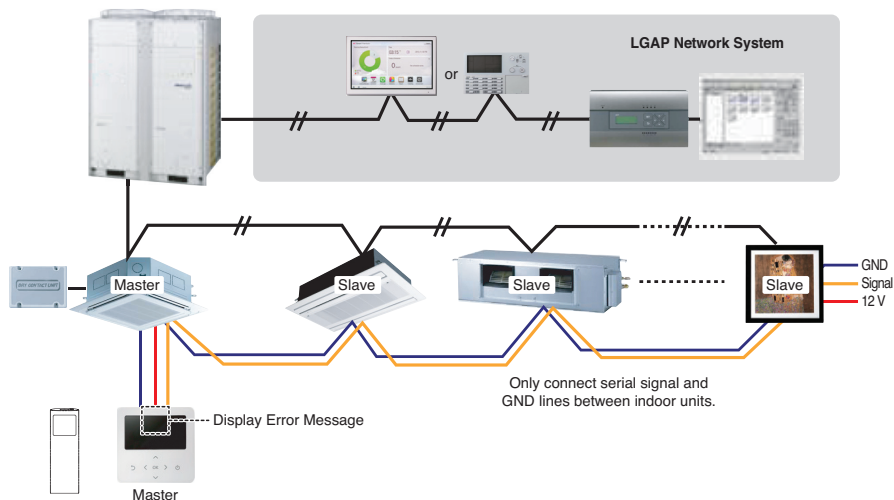
CAUTION

For Multi V Models, DIP switch 1, 2, 6, 8 must be set OFF.

Group Control Setting

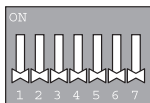
1. Group Control 1

■ Wired remote controller 1 + Standard Indoor Units



■ DIP Switch in PCB

① Master Setting - No. 3 Off



② Slave Setting - No. 3 On



Indoor Unit DIP Switch

Some products have no DIP switch on PCB. It is possible to set indoor units to Master or Slave by using the wireless remote controller instead of DIP switch.

For the details of the setting, please refer to the manual of the wireless remote controller.

1. It is possible to 16 indoor units(Max.) by one wired remote controller.

Set only one indoor unit to Master, set the others to Slave.

2. It is possible to connect with every type of indoor units.

3. It is possible to use wireless remote controller at the same time.

4. It is possible to connect with Dry Contact and Central controller at the same time.

- The Master indoor unit is possible to recognize Dry Contact and Central Controller only.

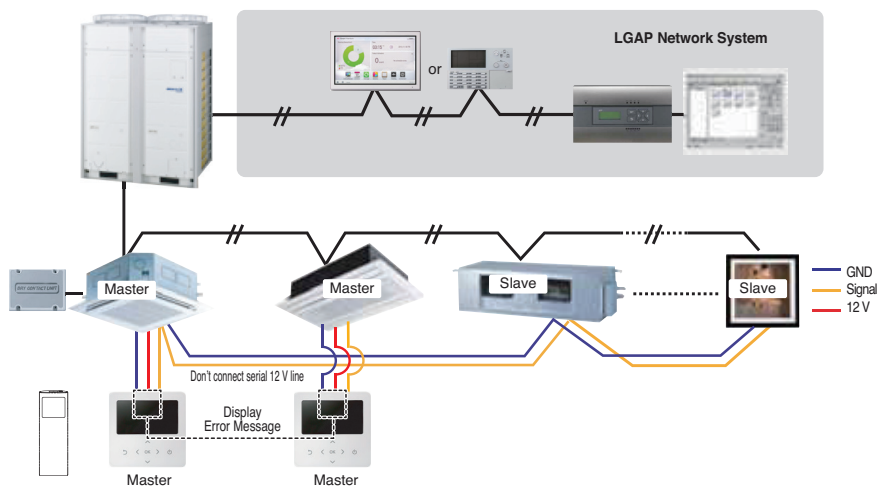
5. In case that any error occurs at indoor unit, the error code is displayed on the wired remote controller.

It is possible to control the other indoor units except the error units.

- * It is possible to connect indoor units since Feb. 2009.
- * It can be the cause of malfunctions when there is no setting of master and slave.
- * In case of Group Control, it is possible to use following functions.
 - Selection of operation, stop or mode
 - Temperature setting and room temperature check
 - Current time change
 - Control of flow rate (High/Middle/Low)
 - Reservation settings
- It is not possible to use some functions.

2. Group Control 2

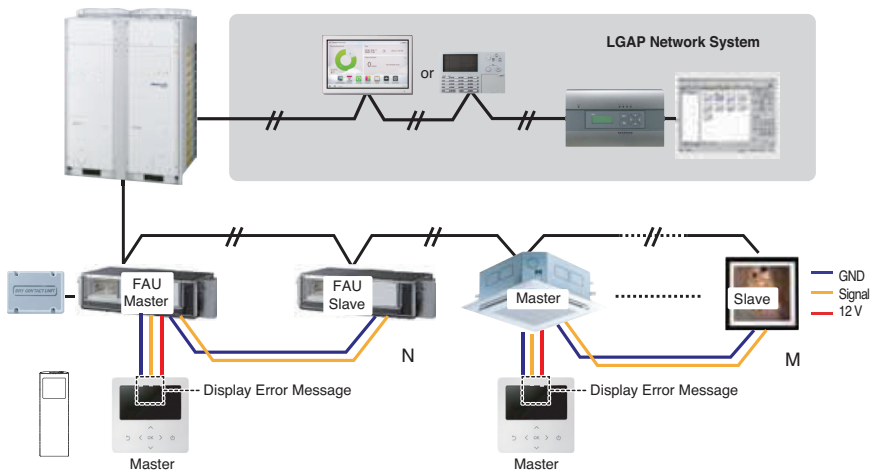
■ Wired remote controllers + Standard Indoor Units



- * It is possible to control 16 indoor units(Max.) with the master wired remote control.
- * Other than those, it is same with the Group Control 1.

3. Group Control 3

■ Mixture connection with indoor units and Fresh Air Intake Unit



※ In case of connecting with standard indoor unit and Fresh Air Intake Unit, separate Fresh Air Intake Unit with standard units. (N, M ≤ 16) (Because setting temperature are different.)

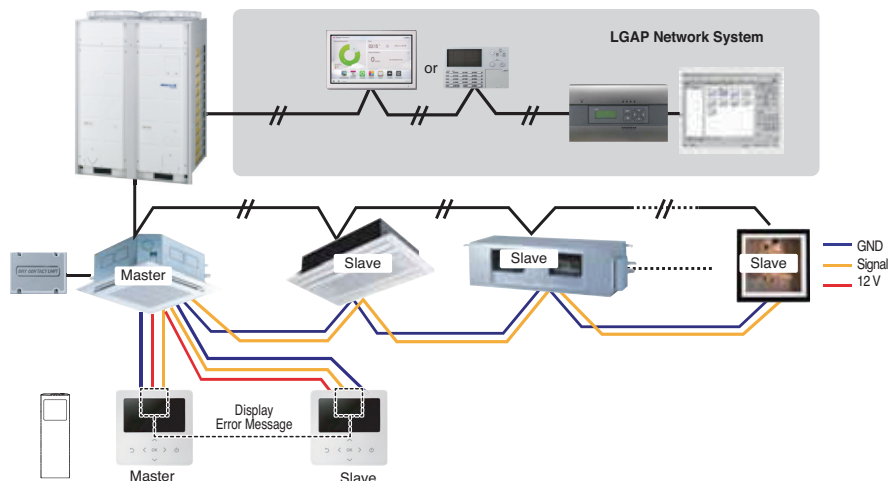
※ Other than those, it is same with Group Control 1.



* FAU : Fresh Air Intake Unit
Standard: Standard Indoor Unit

4. 2 Remote Control

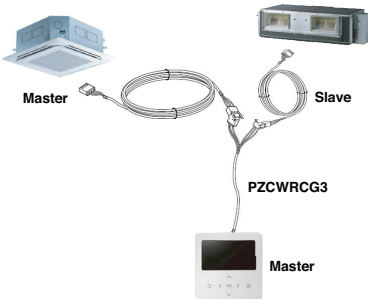
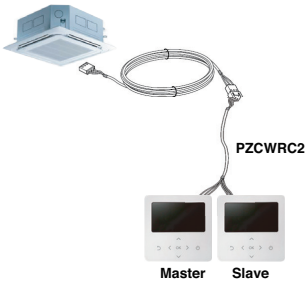
■ Wired remote controller 2 + Indoor unit 1



1. It is possible to connect two wired remote controllers (Max.) with one indoor unit.
Set only one indoor unit to Master, set the others to Slave.
Set only one wired remote controller to Master, set the others to Slave.
2. Every types of indoor unit is possible to connect two remote controller.
3. It is possible to use wireless remote controller at the same time.
4. It is possible to connect with Dry Contact and Central controller at the same time.
5. In case that any error occurs at indoor unit, the error code is displayed on the wired remote controller.
6. There isn't limits of indoor unit function.

5. Accessories for group control setting

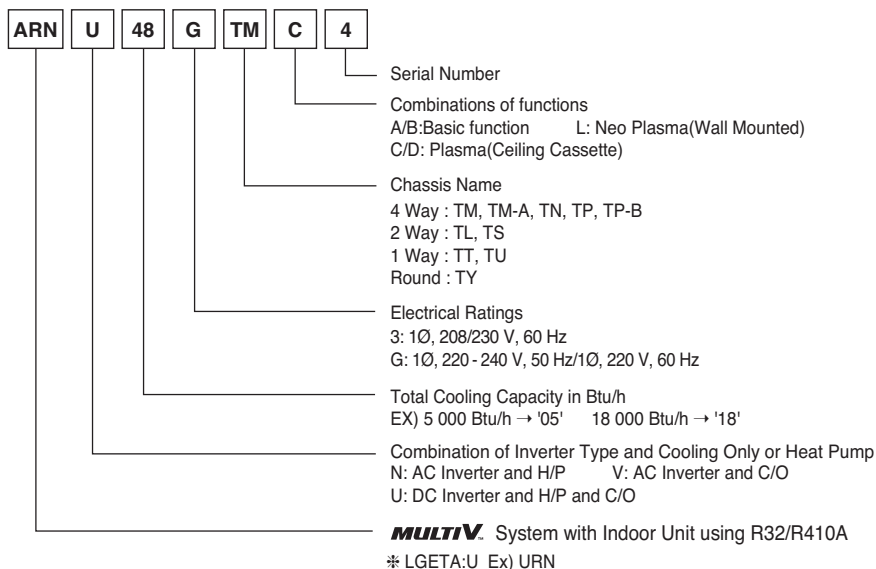
It is possible to set group control by using below accessories.

Indoor unit 2 EA + Wired remote controller 1 EA	Indoor unit 1 EA + Wired remote controller 2 EA
※ PZCWRCG3 cable used for connection  The diagram illustrates a setup where two indoor units, one labeled 'Master' and one labeled 'Slave', are connected to a single wired remote controller labeled 'Master'. The connection is made using PZCWRCG3 cables. The remote controller is positioned at the bottom, and the two indoor units are positioned at the top. The cables from the indoor units converge at the remote controller.	※ PZCWRC2 cable used for connection  The diagram illustrates a setup where one indoor unit labeled 'Master' is connected to two wired remote controllers, one labeled 'Master' and one labeled 'Slave'. The connection is made using PZCWRC2 cables. The indoor unit is positioned at the top, and the two remote controllers are positioned at the bottom. The cable from the indoor unit splits to connect to both remote controllers.

! CAUTION

- Apply totally enclosed noncombustible conduit in case of local building code Requiring plenum cable usage.

Model Designation



Airborne Noise Emission

The A-weighted sound pressure emitted by this product is below 70 dB.

** The noise level can vary depending on the site.

The figures quoted are emission level and are not necessarily safe working levels. Whilst there is a correlation between the emission and exposure levels, this cannot be used reliably to determine whether or not further precautions are required. Factors that influence the actual level of exposure of the workforce include the characteristics of the work room and the other sources of noise, i.e. the number of equipment and other adjacent processes and the length of time for which an operator is exposed to the noise. Also, the permissible exposure level can vary from country to country. This information, however, will enable the user of the equipment to make a better evaluation of the hazard and risk.

Limiting concentration

Limiting concentration is the limit of Freon gas concentration where immediate measures can be taken without hurting human body when refrigerant leaks in the air. The limiting concentration shall be described in the unit of kg/m³ (Freon gas weight per unit air volume) for facilitating calculation

Limiting concentration: 0.44 kg/m³ (R410A)

■ Calculate refrigerant concentration

$$\text{Refrigerant concentration} = \frac{\text{Total amount of replenished refrigerant in refrigerant facility (kg)}}{\text{Capacity of smallest room where indoor unit is installed (m}^3\text{)}}$$



Manufacturer :

LG Electronics Inc.

84, Wanam-ro, Seongsan-gu, Changwon-si, Gyeongsangnam-do, KOREA

UK Importer : LG Electronics U.K. Ltd

Velocity 2, Brooklands Drive, Weybridge, KT13 0SL

Eco design requirement

- The information for Eco design is available on the following free access website.

<https://www.lg.com/global/support/cedoc/cedoc>