设计 DESTGN	王静	2023/11/09	比例	1:1	基准型号 BASE MODEL	LG香港	部品名称 PART	说明书组件
审核 APPROVE	谢晓雅	2023/11/09	SCALE					
工艺 PROCESS	许天明	2023/11/09	重量		材料 MATERIAL	双胶纸	图号 PART NO.	8C205-000376
标准化 STANDARD	赵长兴	2023/11/09	WEIGHT					
会签 COUNTERSIGN	雷文萍	2023/11/09	版本号 VERSION NO.	A.1	单位 UNIT	mm	TCL家用电器(合肥)有限公司	
批准 AUTHORIZE	王忠卿	2023/11/09			共1页 TOTAI SHEETS	第1页 NO.OF SHEETS	TCL Home Appliances(Hefei)Co.,Ltd	

技术要求

1、成品尺寸为140*210(mm),双胶纸,黑白印刷,未注尺寸公差按GB/T1804-v执行;

2、印刷版面应清晰、规范,不能有印刷缺陷;

3、裁切面应整齐、光洁、无毛刺。裁切偏差不允许超过士3mm;

4、样品需经由研发部门确认后方可进行批量生产;

5、制件符合QB. T0025 《产品说明书及其他类似印刷件技术规范》;

6、来料带透明无字密封塑料袋　　袋子尺寸:245x160mm(特殊要求除外)。

处数 NUMBER	更改文件号 ECN NO.	变更内容 Description	签名 SIGNATURE	日期 DATE

使用手冊

洗衣機

本電器僅供家用。開始安裝前，請仔細閱讀這些操作指南。這可簡化安裝過程，保證產品正確並安全地安裝。請將這些操作指南放置在產品旁，以供日後參考。

中文

T80WT

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規格參數

類型 / 型號	T80WT
額定電壓	220V~, 50Hz
適用水壓	(0.03-1.0) MPa
額定洗滌容量	8 公斤
額定脫水容量	8 公斤
額定洗滌功率	450W
額定脫水功率	400W
淨重	32 公斤
外形尺寸 (mm)	520 (寬) X530 (長) X900 (高)

安全注意事項

⚠ 警告

爲降低使用本電器時發生火災、觸電、人身傷害的風險，請遵循以下基本預防措施：

1. 本電器不適合身體機能、感官或精神能力下降或缺乏經驗和知識的人（包括兒童）使用，除非是在他們的安全負責人的監督或指導下使用本電器。請看管好兒童，切勿讓兒童玩耍本電器。
2. 如電源綫受到損壞，必須由製造商、其服務代理或相關合格人員進行更換，以免發生危險。
3. 請使用本電器隨附的新軟管組件，不得重複使用舊軟管組件。
4. 請勿堵塞洗衣機底部的開口。
5. 爲確保您的人身和財產安全，請定期檢查本電器的接地情況。
6. 爲了您的安全，必須遵守本手冊中的資訊，以最大限度地降低火災、爆炸或電擊的風險，或防止財產損失、人身傷害或死亡。您和他人的安全非常重要。本手冊和您的電器上有許多重要的安全注意事項。請始終閱讀並遵守這些安全資訊。
7. 本電器僅供家用。

安全注意事項

⚠ 警告

爲降低使用本電器時發生火災、觸電、人身傷害的風險，請遵循以下基本預防措施：

禁止　帶有此符號標記的內容屬禁止行爲。執行此類操作可能會損壞機器或損害使用者的人身安全。

☹1. 請勿損壞電源軟綫和電源插頭，以免觸電、短路和著火。

☹2. 請勿用濕手拔出或插入插頭，以免觸電。

☹3. 請勿擅自拆裝機器。

☹4. 請勿在洗衣機中清洗羽絨服、雨衣、釣魚服及類似衣物。

☹5. 請勿讓兒童攀爬機器或窺視旋轉的滾筒，以免發生意外。

☹6. 請勿將機器安裝在潮濕、淋雨的環境中，以免發生觸電、起火、故障、變形等事故。

☹7. 嚴禁將兒童放置、坐在洗衣機上，或在洗衣機上放置重物。

☹8. 機器運行時，切勿以拔掉電源插頭的方式關閉洗衣機。再次將電源插頭插入牆上插座可能會產生火花，從而導致觸電或引發火災。

注意　帶有此符號標記的內容關係到產品安全和使用者的人身安全。請嚴格按照內容要求進行操作，否則可能會損壞機器或損害使用者的人身安全。

☺1. 請使用正確的電源。如果機器長時間閒置（例如在假期期間），請關閉水龍頭並拔下洗衣機插頭。

☺2. 請將衣物均勻地放入洗衣機中，衣物放置不均勻會產生噪聲或振動。切勿將高溫重物（如熱水壺、熨斗）放入洗衣機內。

☺3. 禁止洗滌接觸過煤油、汽油、酒精等易燃物質的衣服。

☺4. 用溫水洗滌時水溫不得超過 55℃。

☺5. 機器必須遠離陽光直射或加熱器等熱源。

接地　本電器必須接地。如果發生故障或失靈，接地將透過提供電阻最小的電流路徑來降低觸電風險。

☞1. 本設備配有一根電綫，該電綫具有一個設備接地導體和一個接地插頭。

☞2. 插頭必須插入適當的插座，插座的安裝和接地應符合所有地方法規和條例。

☞3. 爲確保您的人身和財產安全，請定期檢查本電器的接地情況。

使用注意事項

⚠ 小心

☺1. 您的洗衣機僅供家庭使用。您的洗衣機只能清洗可機洗的織物。洗衣機只能用於本使用手冊中描述的用途。使用前，必須按照本手冊的說明正確安裝洗衣機。

☺2. 定期清潔電源插頭，清除灰塵和污垢，避免出現連接故障。

☺3. 爲防止人身傷害或拉傷，在抬起或搬運本電器時請戴上防護手套。

☺4. 如果在操作過程中出現排水錯誤，請檢查是否存在排水問題。如果在使用時因排水問題而導致洗衣機進水，則可能因漏電導致觸電或火災。

☺5. 爲了盡量減少觸電的可能性，在進行任何維護或清潔之前，請拔掉洗衣機的電源插頭，或在家用配電盤上拆下保險絲或關閉斷路器，以切斷洗衣機的電源。

☺6. 如果供水軟管從水龍頭鬆脫並導致洗衣機灌水，請拔下電源插頭。否則可能導致觸電。

☺7. 請將洗衣機存放和安裝在溫度不低於零度或不受室外天氣條件影響的地方。不遵守此警告會造成嚴重的泄漏損壞。

⚠ 警告

☹1. 不具備專業技能的客戶不得更改電源綫。

☹2. 不要將金屬物品（安全別針、髮夾等）或漂白劑長時間放在滾筒中。否則可能會導致滾筒生鏽。如果滾筒表面出現鏽斑，可在表面塗抹中性清潔劑，然後用海綿進行清潔。切勿使用金屬刷進行清潔。

☹3. 請勿洗滌之前用汽油、乾洗溶劑或其他易燃易爆物質清潔、清洗、浸泡或沾染過的衣物，因爲這些物質會釋放出可能點燃或爆炸的蒸氣。

☹4. 請勿將接觸過食用油的物品放入洗衣機中。被食用油污染的物品可能會引起化學反應，導致衣物起火。

☹5. 請勿在洗衣機上放置燃燒的蠟燭、蚊香、香煙等易燃物，以及電爐、暖風機等加熱源。

☹6. 在滾筒完全停止之前，請勿將手伸入筒內取出衣物。

☹7. 請勿在洗衣機中使用天然手洗用肥皂。如果肥皂變硬並積聚在洗衣機內，可能會導致產品出現故障、褪色、生鏽或產生異味。

☹8. 請勿使用洗衣網袋清洗大件衣物，如床上用品。否則可能會因異常振動而導致人身傷害。將蕾絲襪子和內衣等較小的衣物放入洗衣網袋中。

☹9. 請勿將任何非洗物品（如鞋子、食物殘渣或動物）放入洗衣機內。這可能會導致異常振動，從而損壞洗衣機，如果是寵物，則會造成嚴重傷害或死亡。

⚠ 危險

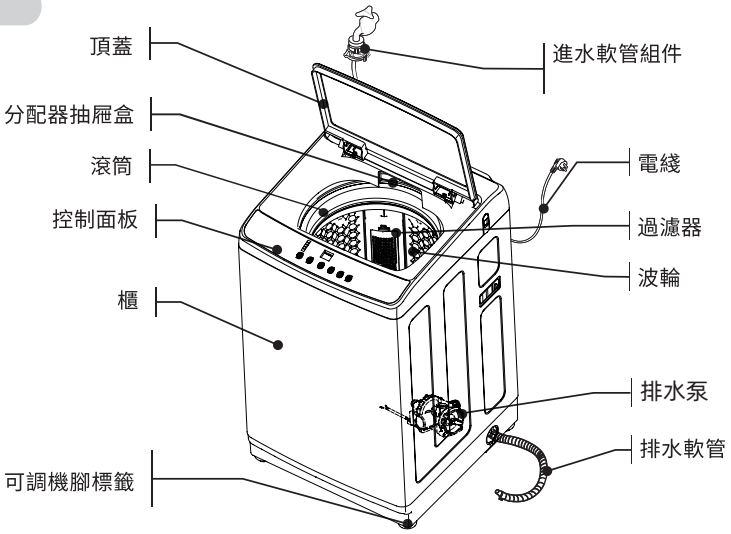
1. 洗衣劑應放在兒童接觸不到的地方。爲防止人身傷害，請遵守產品標籤上的所有警告。不遵守這些警告可能會導致嚴重的人身傷害或死亡。如果兒童將袋子套在頭上，可能會導致其窒息。請勿讓兒童或體弱者在無人看管的情況下使用本洗衣機。否則可能導致觸電、燒傷或受傷。洗衣機拆箱後，請銷毀紙箱、塑膠袋和其他包裝材料。兒童可能會拿來玩耍。紙箱上覆蓋地毯、床罩或塑膠布可能會成爲密封室。不遵守這些警告可能會導致嚴重的人身傷害或死亡。
2. 如果洗衣機進水，請立即切斷電源並聯絡最近的服務中心。如果洗衣機發出奇怪的噪音、燒焦的氣味或冒煙，請立即拔掉電源插頭並聯絡最近的服務中心。否則可能導致觸電。
3. 切勿自行嘗試維修、拆卸或改裝洗衣機。請勿使用標準保險絲之外的任何保險絲（如銅絲、鋼絲等）。如果您需要修理或重新安裝洗衣機，請聯絡最近的服務中心。否則可能會導致觸電、火災、產品故障或受傷。
4. 請看管好兒童，切勿讓兒童玩耍本電器。
5. 請勿讓兒童在無人看管的情況下清潔和維護洗衣機。

如電源綫受到損壞，必須由製造商、其服務代理或類似合格人員進行更換，以免發生危險。

7. 通風口不得被地毯遮擋。
8. 供水壓力必須介於 0.03 MPa 至 1.0 MPa 之間。

零件標識

零件



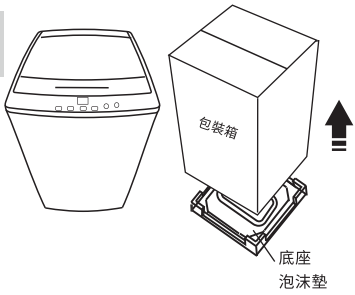
⚠ 小心

請直接將洗衣粉放入分配器抽屜盒中。
請務必使用包裝中的新水管，家中保留的舊進水管不能重複使用。

裝箱單

名稱	使用手冊	自攻螺釘	進水管	底蓋	排水軟管組件
簡圖					
數量	1	1	1	1	1

拆除包裝



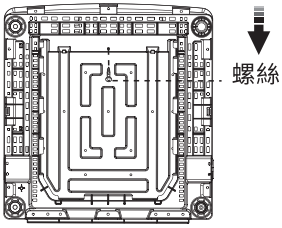
- 請直接從洗衣機頂部拆除包裝。
- 從泡沫墊中取出洗衣機。

⚠ 警告

- 嚴禁在泡沫墊上操作洗衣機或進行洗滌。
- 請勿從頂部打開包裝。這樣很容易損壞包裝，並且很難將包裝拆除。
- 請勿將包裝置放在火上，以免造成人身傷害和財產損失。
- 包裝材料可能會對兒童造成危險。有窒息風險! 所有包裝材料需遠離兒童。

安裝底板

- 底板的作用之一是保護使用者的人身安全或機器的安全。
- 底板的另一作用是阻隔噪音，使洗衣機在運行時保持安靜。



步驟:

1. 將洗衣機背面朝下放置。
2. 如圖所示將底板插入機器底部。
3. 使用螺絲刀擰緊將底板固定到洗衣機底部的螺釘。
4. 螺釘擰緊且底板固定好後，將洗衣機抬起扶正，恢復至直立位置。

⚠ 小心

- 在未調平的情況下使用洗衣機，可能會因產生過大的振動和噪音而導致故障。
- 調平腳僅用於調平洗衣機。如果不必要地升高調平腳，可能會導致洗衣機出現異常振動。

調整位置

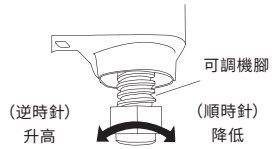
機器底座的最大容許斜度爲 2°。

傾斜或粗糙的地面會導致機器運行不穩或停機。請按照以下方法調整位置:



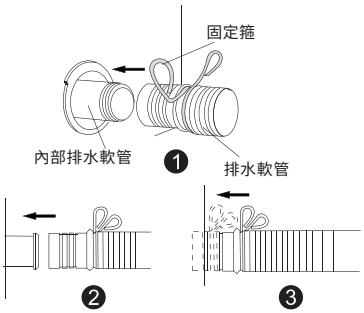
根據需要順時針或逆時針轉動右側調平腳的前端來調整洗衣機的位置。

逆時針旋轉右側調平腳的前端可升高洗衣機，順時針旋轉可降低洗衣機。



安裝排水軟管

- 首先將排水軟管掛鈎安裝在外排水軟管組件上。
- 將排水軟管夾套在外排水軟管上，將外排水軟管插入接頭，然後用排水軟管箍擰緊。
- 將排水軟管完全順入下水道。
- 用排水軟管箍固定。(如圖所示)



⚠ 小心

如果您的洗衣機使用普通排水系統，請按照圖 1 所示放置排水軟管。

- 排水高度應小於 10 厘米，否則會造成排水不暢。同時禁止踩踏或擠壓排水軟管。
- 如果需要加長排水軟管，請另購軟管，其內徑不得小於 30 毫米，長度不得小於 1.5 米。

如果您使用的是上部排水系統，請按圖 2 所示放置排水軟管。(可選方案)

- 確保排水軟管安裝在合適的高度。(距離地面介於 800~1200 毫米之間)
- 請勿將其推入排水管太深,否則會發生虹吸現象。

對於要在海拔超過 2000 米的地方使用的電器，應說明使用海拔高度的最大值。

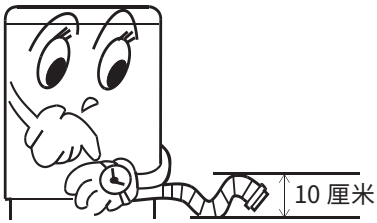


圖 1

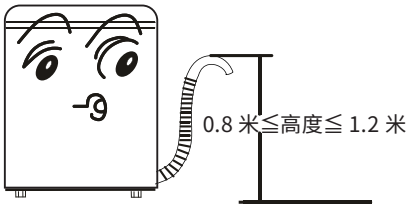


圖 2

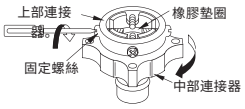
安裝進水軟管

洗衣機有兩種不同的進水方式，一種是冷水進水閥，另一種是冷熱水進水閥。本洗衣機只能使用冷水進水閥。

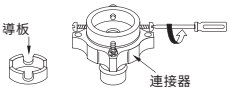
冷水進水閥

1. 如果您選擇使用單觸式軟管，可以按照以下步驟進行安裝。

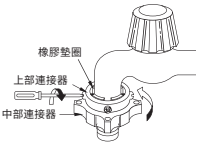
❶ 擰鬆上部連接器螺絲。



如果水龍頭直徑較大,請取下導板。

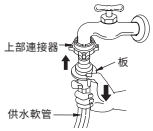


❷ 向上推壓上部連接器，直至橡膠墊圈與水龍頭完全貼合。然後擰緊四顆螺絲。



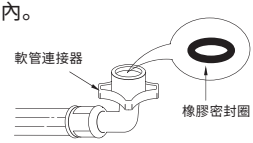
轉動中間連接器，以免漏水。

❸ 將供水軟管連接到中間連接器，向下按壓接頭插銷板。



如要將供水軟管與中間連接器分開，請關閉水龍頭。然後向下拉進水軟管，向下按壓接頭插銷板。

❹ 確保橡膠密封圈位於軟管連接器內。



您的機器僅能接冷水。確保軟管沒有扭結，也沒有被壓扁。



注意

1. 連接進水軟管。
2. 將電源插頭插入電源插座。
3. 確保排水軟管安裝在合適的高度。
4. 爲洗衣機選擇合適的位置，放置在堅硬、平坦的表面上，遠離陽光直射或散熱器、炊具等熱源。



5. 任何地面不平都可能導致機器運作不穩定或產生異常噪音。請確保機器平穩放置。

2. 如果您選擇使用螺旋式軟管，可以按照以下步驟進行安裝。

1 檢查水龍頭口。將水龍頭與進水軟管的裙狀螺母相貼合。



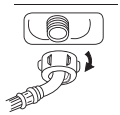
2 將進水軟管一端的裙狀螺母向上拉，然後旋入水龍頭並擰緊。



3 用手抓住進水軟管並向下拉，檢查是否已固定。



4 將進水軟管另一端的螺母旋入洗衣機進水口，直至擰緊。



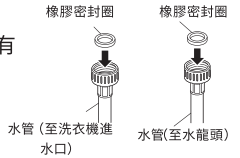
⚠ 小心

進水軟管完成安裝後，請勿急於啓動洗衣機。打開水龍頭，使軟管內產生一定的水壓，檢查兩端接頭是否有滲漏現象。如果水壓過高，請稍微關小水龍頭，以免漏水。

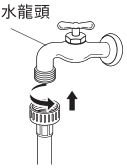
冷熱水進水閥。（可選方案）

如果您選擇的是帶有冷熱水進水閥的洗衣機，可以按照以下步驟進行安裝。

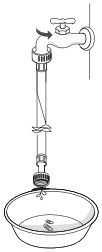
1 檢查每根軟管上的螺紋接頭，確保兩端都有橡膠密封圈。



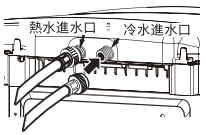
2 用手將供水軟管與冷熱水龍頭緊密連接，然後用鉗子再擰緊 2/3 圈。



3 每次安裝都要向各進水管注入一到兩加侖的水，以沖洗水管中的污垢、水垢和其他碎屑。這樣做將可防止將來出現過濾網堵塞的問題，並且還可以讓您確認哪根軟管是熱水，哪根軟管是冷水。



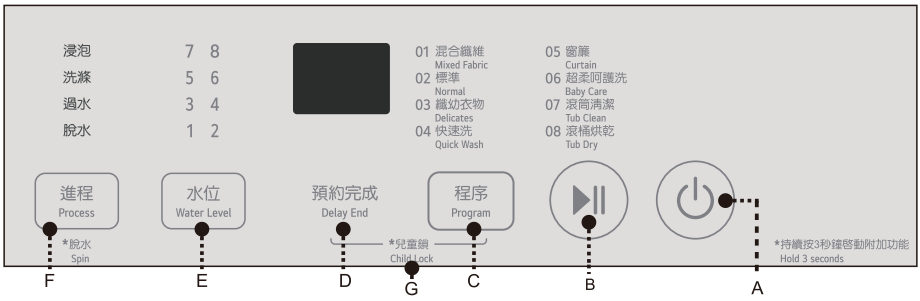
4 將熱水管連接到洗衣機背面的熱水進水口。將熱水管連接到洗衣機背面的冷水進水口。牢固擰緊接頭。將兩個水龍頭全部打開，檢查軟管兩端是否漏水。



⚠ 警告

- 請勿過度擰緊。否則可能會導致聯軸器損壞。
- 請勿將軟管擰得過緊。過緊可能會損壞閥門，造成漏水和財產損失。

控制面板



A. 電源「開 / 關」按鍵

- 按下電源「開 / 關」按鍵打開電源。
- 如需關閉電源，按下電源「開 / 關」按鍵。
- 如果 10 分鐘內沒有按下「啓動 / 暫停」按鍵，洗衣機將自動關閉電源。

B.「啓動 / 暫停」按鍵

接通電源後，按下「啓動 / 暫停」按鍵即可啓動洗衣機。

- 如需暫停洗衣程序，按下「啓動 / 暫停」按鍵。
- 按下「啓動 / 暫停」按鍵可再次啓動洗衣程序。

C.「程序」按鍵

- 預設設定是標準洗衣程序。
- 您可以根據衣物材質、數量和髒污程度選擇合適的程序。詳情請參閱特殊功能。

D.「預約完成」按鍵

- 顯示器會顯示洗衣程序完成前的剩餘時間（以分鐘爲單位）。
- 按下「預約完成」按鍵，顯示器將顯示洗衣程序預計完成的剩餘時間（以小時爲單位）。指示燈閃爍表示延時功能正在運行。
- 延遲啓動選項（2-24 小時）。
- 延遲時間是指洗衣程序結束的時間。

E.「水位」按鍵

- 開啓電源後,預設設定爲標準程序。按下「啓動 / 暫停」按鍵,將執行模糊功能,機器會自動檢測衣物量，自動設定水位，因爲實際水位是根據衣物乾濕程度的不同來確定。當選擇的不是標準程序時，機器不執行模糊功能，洗衣機會顯示預設水位。
- 電源開啓時，按【水位】鍵選擇水位，指示燈顯示 “1” 至 “8”，則模糊功能取消，您可以根據衣物量選擇合適的水位。1/2 水容量指示燈（閃爍 1 檔，點亮 2 檔），以此類推。

F.「進程」按鍵

- 該按鍵的功能是爲衣物選擇合適的洗滌進程，洗衣機有多種洗滌狀態，如浸泡、洗滌、過水、脫水、浸泡 - 洗滌、洗滌 - 過水、過水 - 脫水等。使用者可以選擇合適的進程來洗滌衣物。
- 按下電源「開 / 關」鍵後，長按「流程」按鍵 3 秒可直接進入脫水程序。

G. 兒童鎖功能

洗衣機啓動後,機器正在運行時,如有需要,可同時按下【預約完成】+【程序】按鍵三秒以上啓動「兒童鎖」功能，機器會發出兩次「嘀嘀、嘀嘀」提示音。「兒童鎖」功能啓動後，所有按鍵均無效，此時觸動任意按鍵，機器會發出無效蜂鳴聲。

解鎖: 按下【預約完成】+【程序】按鍵大約三秒取消「兒童鎖」功能，機器會發出兩次「嘀嘀、嘀嘀」提示音，「兒童鎖」功能解除後，按鍵功能恢復。當程序結束或故障警報錯誤時，「兒童鎖」功能會自動解除。

特殊功能

	性能和用途		性能和用途
混合纖維	● 洗滌混合織物衣物。	**窗簾**	● 該程序適用於洗滌窗簾、毛毯等厚重織物。
標準	● 該程序清潔能力強，適用性廣，可在春、秋、冬季使用，以快速洗滌棉麻織物爲主。	**超柔呵護洗**	● 獨立洗滌程序，適用於嬰幼兒衣物。
織幼衣物	● 適用於可機洗的精細織物。	**滾筒清潔**	● 洗衣機在洗滌過程中可自動清除滾筒上的污垢。
快速洗	● 適用於少量輕微髒污的衣物。	**滾桶烘乾**	● 烘乾滾桶內部和外部，避免霉菌滋生。

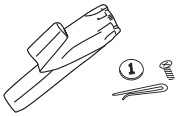
● 測試符合 JIS C 9606:1993 +A1:2007 標準。
● 關於用水效率標識程序，請選擇程序「正常 + 水位 8」。
● 「正常 + 水位 8」是建議使用的程序，其設計目的是在額定負載能力下將洗滌一般髒污衣物的耗水量降至最低。

洗衣前準備

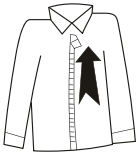
檢查衣物是否有特殊洗滌說明。



檢查衣物口袋。
取出零散物品如硬幣、砂子、髮夾等。



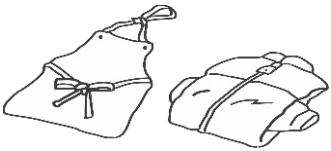
繫緊衣物上的長帶，扣上紐扣，拉上拉鏈。



衣物重量不得超過額定容量。將衣物鬆散均勻地放入滾筒。



機器運行時衣物上的紐扣可能會產生噪音。爲了減少噪音，可將衣物內層外翻或放入洗衣袋中洗滌。

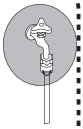


注意

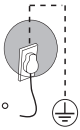
a. 檢查衣物是否適合機洗。
b. 將衣物分爲不褪色衣物和易褪色衣物。
c. 用手將不容易吸水的物品浸入水中。
d. 衣物上如有嚴重髒污，請先清除鬆散的污垢，然後在洗滌前將洗滌劑直接塗抹在污漬上。
e. 毛茸茸的衣物、或是容易掉毛的衣物請在洗滌前將其內層外翻。
f. 請勿將沾有化學物質的衣物放入洗衣機。

操作步驟

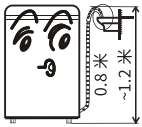
① 連接水源，並打開水龍頭。



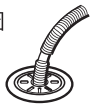
② 連接電源。



③ 如圖所示放置上排水軟管。



或者：如圖所示放置排水軟管。





④ 打開頂蓋，放入衣物和適量的洗衣粉。關閉頂蓋。

⑤ 按下「開 / 關」按鍵。

⑥ 根據您的需要，選擇必要的個性化程序。

⑦ 按下「啓動 / 暫停」按鍵。

當洗衣程序結束時。

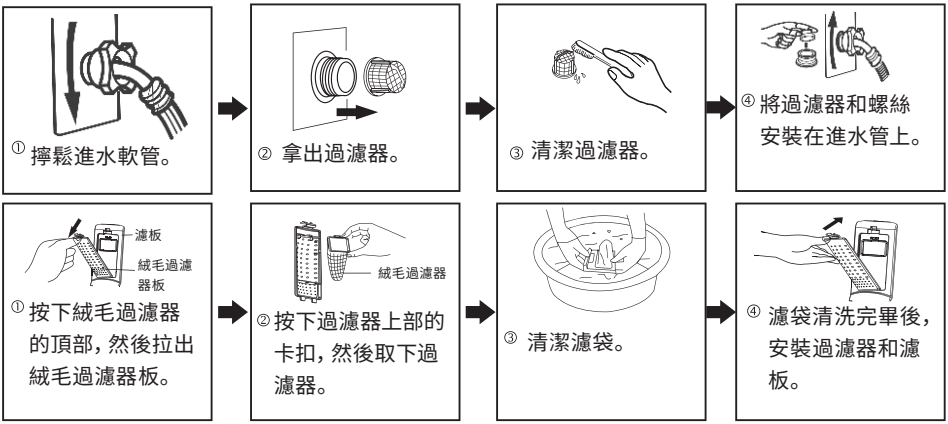
- 機器停止時，蜂鳴器將連續鳴響 6 次，之後將自動切斷電源。
- 關閉水龍頭。
- 安全起見，請拔掉電源插頭。

⚠警告

- 使用前請檢查電源點是否已接地，以確保您的安全。
- 機器運行時請關閉門蓋，否則機器在旋轉過程中會自動停止運作並發出異常警報。
- 當注水未達到設定水位時，洗衣機將無法運作。
- 過水水位的選擇：與洗滌水位相同。當過水程序啓動時，表示過水程度的指示燈閃爍。使用者可根據需要選擇過水水位。過水水位始終高於洗滌水位。如果不按下此按鍵，將顯示洗滌水位。並且僅在過水時顯示過水水位。
- 按下電源【開 / 關】按鍵後，如果在 10 分鐘之內不按下【啓動 / 暫停】按鍵，電源將自動關閉。
- 衣物的厚度、尺寸和類型會影響實際洗滌容量。請注意在洗衣機內只放入適量的衣物。
- 建議不要使用多泡沫洗滌劑。請選擇低泡或高效洗滌劑。
- 爲降低火災、電擊或人身傷害的風險，請在操作本洗衣機之前閱讀並遵守本《使用手冊》的全部內容，包括重要安全說明。
- 清潔洗衣機前請拔掉電源插頭，以避免觸電危險。不遵循此警告可能會導致嚴重傷害、火災、觸電或死亡。
- 切勿使用刺激性化學物質、研磨性洗滌劑或溶劑來清潔洗衣機。否則可能損傷洗衣機的飾面。

清潔絨毛網袋和過濾器

洗衣機設計了特殊的循環水流，從而將絨屑和殘渣自動收集到過濾袋中。使用後，使用者應定期清洗過濾袋，清除絨屑和殘渣。具體操作方法如下。



① 擰鬆進水軟管。

② 拿出過濾器。

③ 清潔過濾器。

④ 將過濾器和螺絲安裝在進水管上。

① 按下絨毛過濾器的頂部，然後拉出絨毛過濾器板。

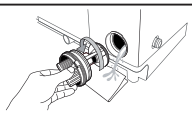
② 按下過濾器上部的卡扣，然後取下過濾器。

③ 清潔濾袋。

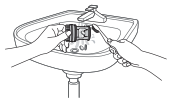
④ 濾袋清洗完畢後，安裝過濾器和濾板。

清潔排水泵過濾器

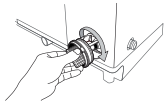
僅適用於上排水系統，具體操作方法如下。每兩個月清理一次。



1. 將抹布或毛巾放在沖洗過濾器下方以避免弄濕地板，然後逆時針旋轉過濾器並將其拉出。



2. 清除過濾器上的所有污垢。



3. 將過濾器放回原位時，需順時針旋轉過濾器直至其鎖定到位。

故障排除

常見故障

情況	原因
● 機器啓動時，旋轉時斷時續。	● 重新將衣物均勻分布。關閉頂蓋。
● 洗滌程序暫停。	● 織物傳感器正在檢測，約 55 秒後將加水。
● 選擇脫水程序，但不起作用。	● 程序正在設定排水時間，在脫水程序開始前需要一段時間。
● 首次使用時，排水軟管中可能有一些水。	● 這是在工廠進行性能檢查後殘留的水。

※ 如果機器無法正常運作或警報，請按照以下列表進行檢查。如果問題仍然存在，請聯絡當地服務中心或本公司銷售服務部。不具備專業技能的客戶請勿自行拆卸機器。

現象	檢驗項目	現象	檢驗項目
洗衣機無法啓動。	重設斷路器或更換保險絲。切勿增加保險絲容量。如果問題是電路過載，請由專業電工進行修理。	突然停止運作。	家中是否突然停電或停水? 您是否按下了「啓動 / 暫停」按鍵?
首次使用時，機器內部可能會有少量水。	通常情況下是出廠檢驗時殘留的水。	洗衣機不脫水	如果洗衣機設定了排水時間，需經過一段時間後才開始脫水。
洗衣機不運作	是否是電源關閉或保險絲燒斷。是否是電源電壓過低。 是否注水達到要求水位。(達到要求的水位之前機器不會運作)	噪聲	機器是否傾斜或晃動? 是否有硬幣、拉鏈或其他物體掉入滾筒? 電機運作時噪聲是否正常?
無法操作按鍵。	您是否啓用了「兒童鎖」功能? 開機後如要選擇其他功能，請先按下「啓動 / 暫停」鍵。	洗衣機不排水或排水太慢	排水管是否彎曲、堵塞、或結冰? 排水管最高點是否超過 10 厘米?
沒有水流注入，或者水流很慢。	水龍頭是否已打開? 家中是否停水? 進水閥的濾網是否被污垢堵塞? 水龍頭或注水管是否已被凍住? 您是否選擇了「預約」功能? 是否已按下「啓動 / 暫停」按鍵?	控制面板發熱。	電子元件的熱效應是正常現象。
洗衣程序結束時衣物太濕。	脫水效果會因衣物類型不同而有所不同。	洗滌效果不佳。	選擇適當的程序。根據洗滌劑包裝上的說明，添加適量洗滌劑。
		洗衣程序用時較長。	這是正常現像。洗衣機會自動調整程序時間，使所選程序達到最佳效果。顯示器上顯示的剩餘時間僅爲估計值。實際用時可能有所差別。

異常現像		解決方案
	沒有水流注入。	水龍頭是否已打開? 家中是否停水? 如果此類問題持續存在，請聯絡當地服務中心。
	洗衣機不排水。	排水軟管是否放置過高? 排水軟管末端是否堵塞?
	頂蓋沒有關閉。	關閉頂蓋。
	水位傳感器故障。	請聯絡當地服務中心。
	機器不平衡。	衣物是否堆積在滾筒的一側? 是否機器沒有放置平穩?
	兒童鎖警報。	解除兒童鎖功能。

備忘錄


LG
Life's Good

OWNER'S MANUAL

WASHING MACHINE



This appliance is intended to be used in household only. Before beginning installation, read these instructions carefully. This will simplify installation and ensure that the product is installed correctly and safely. Leave these instructions near the product after installation for future reference.

ENGLISH

T80WT

www.lg.com

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Specifications and parameters

Type/Model	T80WT
Rated power supply	220V~,50Hz
Application water pressure	(0.03~1.0)MPa
Rated washing capacity	8.0kg
Rated spinning capacity	8.0kg
Rated washing power	450W
Rated spinning power	400W
Net weight	32kg
Dimensions(mm)	520(W)X530(D)X900(H)

Safety precautions

⚠ WARNING

To reduce the risk of fire,electric shock,or injury to persons when using your appliance,follow basic precautions,including the following:

1.This appliance is not intended for use by persons (including children) with reduced physical,sensory or mental capabilities,or lack of experience and knowledge,unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.Children should be supervised to ensure that they do not play with the appliance.

2.If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

3.The new hose-sets supplied with the appliance are to be used and that old hose-sets should not be reused.

4.Do not obstruct the opening in the base of the washing machine.

5.To ensure your personal safety and protect your property , please check the appliance grounded regularly.

6.For your safety, the information in this manual must be followed to minimize the risk of fire, explosion or electric shock, or to prevent property damage, injury to persons, or death. Your safety and the safety of others is very important. There are many important safety precautions in this manual and on your appliance. Always read and obey all safety messages.

7.This appliance is intended to be used in household only.

Safety precautions

⚠ WARNING

To reduce the risk of fire, electric shock, or injury to persons when using your appliance, follow basic precautions, including the following:

FORBIDDEN Contents marked with this symbol are actions forbidden. Performing of those actions may result in damage of the machine or injure the personal safety of the user.

☹ 1.Please do not damage power flexible cord and power plug to avoid electric shocking, short circuit and catching fire.

☹ 2.Please do not pull out or insert the plug with wet hands to avoid electric shocking.

☹ 3.Please do not disassembly and assembly the machine without authorization.

☹ 4.Please do not wash down jacket, raincoat, fishing coat and similar clothes in the washer.

☹ 5.Please do not let children climb the machine or peer into the rotating spin barrel to avoid accidents.

☹ 6.Please do not install the machine in damp and raining environment to avoid electric shocking, catching fire, faults and distortion accidents.

☹ 7.It is strictly prohibited to place and sit children or lay weights on the washer.

☹ 8.Do not turn the appliance off by unplugging the power plug while the washer is in operation. Plugging the power plug into the wall socket again may cause a spark and result in electric shock or fire.

NOTICE Contents marked with this symbol are related to the safety of the product and the personal safety of the users. Please operate in strict conformity to the contents, otherwise it may cause damage of the machine or injure the personal safety of the user.

☺ 1.Please use correct power source . Turn off the water faucets and unplug the washer if the machine is to be left for an extended period of time, such as during vacations.

☺ 2.Please put the clothes evenly into the washing machine, clothes placing uneven will produce noise or vibration. Can not be hot, heavy objects (such as hot kettle, iron) is put in the washing machine.

☺ 3.It is prohibited to wash the clothes touching with kerosene, gasoline, alcohol and other flammable materials.

☺ 4.The water temperature shall not exceed 55℃ when washing with warm water.

☺ 5.The machine must away from direct sunlight or heat source just like a heater.

GROUNDED This appliance must be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current.

☞ 1.This appliance is equipped with a cord having an equipment-grounding conductor and grounding plug.

☞ 2.The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

☞ 3.To ensure your personal safety and protect your property , please check the appliance grounded regularly.

Use precautions

⚠ CAUTION

☺ 1. Your washing machine is for house use. Your washing machine can only wash for machine washable fabrics. Use the washer only for its intended purpose as described in this owner's Manual. Before use, the washer must be properly installed as described in this manual.

☺ 2. Regularly clean the power plug to remove dust and dirt to avoid connecting failure.

☺ 3. To prevent personal injury or strain, wear protective gloves whenever lifting or carrying the unit.

☺ 4. If a drain error occurs during an operation, check if there is a draining problem. If the washer is used when it is flooded because of a draining problem, it may result in electric shock or fire due to electric leakage.

☺ 5. To minimize the possibility of electric shock, unplug this appliance from the power supply or disconnect the washer at the household distribution panel by removing the fuse or switching off the circuit breaker before attempting any maintenance or cleaning.

☺ 6. If the water supply hose comes loose from the faucet and floods the appliance, unplug the power plug. Failing to do so may result in electric shock or fire.

☺ 7. Store and install the washer where it will not be exposed to temperatures below freezing or exposed to outdoor weather conditions. Failure to follow this warning can cause serious leak damage.

⚠ WARNING

☹ 1. Customers are not allowed to change the power line without professional skills.

☹ 2. Do not leave metal objects (safety pins, hair pins, etc.) or bleach in the tub for long periods of time. This may cause the tub to rust. If rust appears on the surface of the tub, apply a neutral cleansing agent to the surface and use a sponge to clean it. Never use a metal brush.

☹ 3. Do not wash articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, dry cleaning solvents, or other flammable or explosive substances, as they give off vapors that could ignite or explode.

☹ 4. Do not place items exposed to cooking oil in your washer. Items contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire.

☹ 5. Please do not place on the washer burning candle, mosquito-repellent incense, cigarette and other flammable things, as well as electric stove, air heating fan and other heating sources.

☹ 6. Please do not insert your hand and take out clothes inside the spin barrel before it is fully stopped.

☹ 7. Do not use natural hand-washing soap in the washer. If it hardens and accumulates inside the washer, it may cause problems with the product, discoloration, rust, or bad odors.

☹ 8. Do not wash large laundry items such as bedding in the washing net. Failing to do so may result in injury due to abnormal vibrations. Place smaller items, such as lace socks and lingerie in the washing net.

☹ 9. Do not place any non-laundry objects, such as shoes, food waste, or animals into the washer. This can cause abnormal vibrations that can damage the washer, and, in the case of pets, cause severe injury or death.

⚠ DANGER

1.Keep laundry products out of children's reach. To prevent injury to persons, observe all warnings on product labels. Failure to comply with these warnings could result in serious injury to persons or death. If a child places a bag over their head, the child may suffocate. Do not let children or infirm persons use this washer unsupervised. Failing to do so may result in electric shock, burns or injury. Destroy the carton, plastic bag, and other packing materials after the washer is unpacked. Children might use them for play. Cartons covered with rugs, bedspreads, or plastic sheets can become airtight chambers. Failure to comply with these warnings could result in serious injury to persons or death.

2.If the appliance is flooded, cut the power immediately and contact your nearest service center. If the appliance emits a strange noise, a burning smell, or smoke, unplug the power plug immediately and contact your nearest service center. Failing to do so may result in electric shock or fire.

3.Do not attempt to repair, disassemble, or modify the appliance yourself. Do not use any fuse (such as copper, steel wire, etc.) other than the standard fuse. If you need to repair or reinstall the appliance, contact your nearest service center. Failing to do so may result in electric shock, fire, problems with the product, or injury.

4.Children should be supervised to ensure that they do not play with the appliance.

5.Cleaning and user maintenance shall not be made by children without supervision.

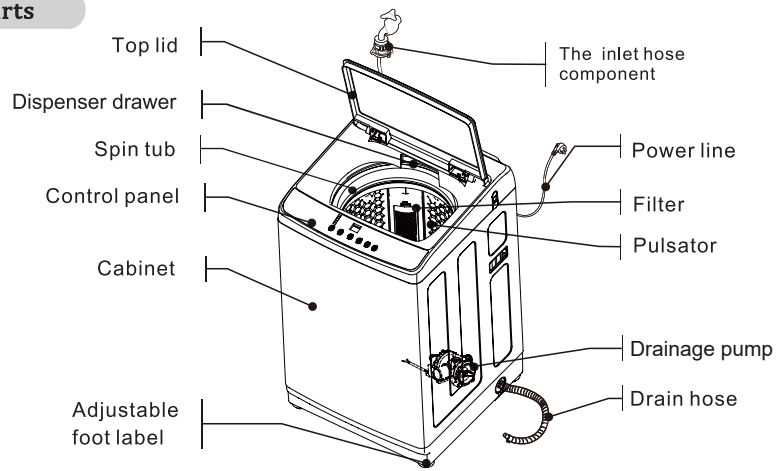
6.If the power cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

7.Ventilation openings must not be obstructed by a carpet.

8.The inlet water pressure must be between 0.03 MPa and 1.0 MPa.

Parts identification

Parts



⚠ CAUTION

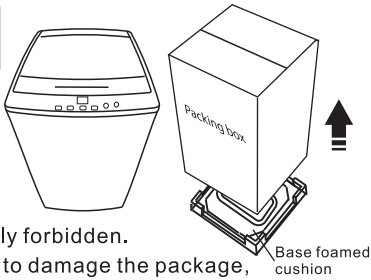
Please put washing powder into the dispenser drawer directly.
Be sure to use the new water pipes in the packing ,the old water inlet pipe which house's kept can not be used repeated.

Packing list

Name	Owner's manual	Tapping screw	Water inlet hose	Bottom cover	Drain hose component
Diagram					
Quantity	1	1	1	1	1

Remove the package

- Remove the package straightly from the top of the washing machine.
- Take out the machine from the foam cushion.



⚠ WARNING

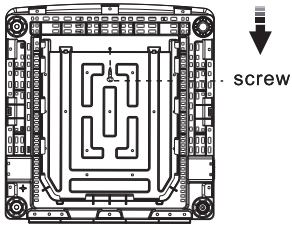
- Operation or washing on the foamed cushion is strictly forbidden.
- Do not open the package from the top. It is very easy to damage the package, and makes it difficult to remove the package.
- Do not put the package on fire place, so as to avoid injury to people and damage to property.
- Packaging material can be dangerous for children. There is a risk of suffocation! Keep all packaging from children.

Install the bottom plate

- The one purpose of the bottom plate is to protect the personal safety of the user or the safety of the machine.
- The other purpose of the bottom plate is to block noise and give a quiet performance from the washing machine during operation.

Steps:

1. Lay the washer on its back.
2. Insert the plate in the bottom of the machine as shown in the figure.
3. Use a screwdriver to tighten the screw securing the panel to bottom of the washer.
4. Once the screw is tight, and the panel is secure return the washer to the its standing position.



⚠ CAUTION

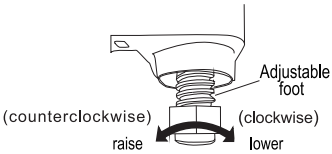
- Using the washing machine without leveling it may result in malfunction caused by the production of excess vibration and noise.
- Use the leveling feet only for leveling the washing machine. If you raise the leveling feet unnecessarily, it may cause abnormal vibration of the washing machine.

Adjust the position

The largest allowable slope of the base of the machine is 2° .
Slanting or rough ground will result in unstable running or stoppage of the machine. Please adjust it by the following method:

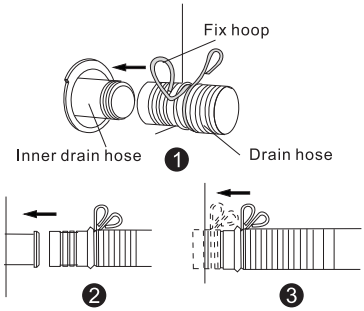


Adjust your washer by turning the front of the right leveling feet clockwise or counterclockwise as necessary.
Turn the front of right leveling feet counterclockwise to raise the washer, and clockwise to lower the washer.



Install the drain hose

- First install the drain hose hook on the part of outer drain hose component.
- Put the drain hose clamp on the outer drain hose, Insert the outer drain hose into the joint for it, and then clutch tightly with drain hose hoop.
- Completely slide the drain hose over the sewer.
- Fix it with the hoop. (As shown in the figure)



⚠ CAUTION

Your washing machine using the common drain system, please place the drain hose as the Figure 1.

- Drain height should be less than 10cm, otherwise it will cause poor drainage. Meanwhile prohibited stampede or squeeze drain hose.
- If the drain hose need to be lengthen , please purchase another drain hose, and it shall not be less than the inner diameter of 30mm, the length should not less than 1.5m.

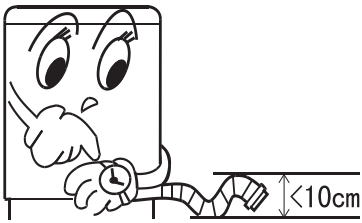


Figure 1

If you use the Upper drain system, please place the drain hose as the Figure 2.(For option)

- Ensure the drain hose is mounted at a suitable height.(Between 800~1200mm above the floor)
- Do not push it too far down the drain pipe or siphoning will occur.

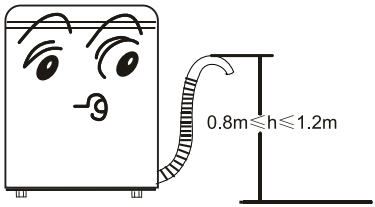


Figure 2

For appliances intended for use at altitudes exceeding 2000m, the maximum altitude of use shall be stated.

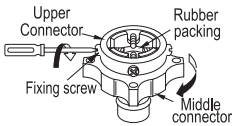
Install the inlet hose

Washing machine has two different kinds of the water inlet style, one is the cold water inlet valve and the other is the cold and hot water inlet valves. For your appliance ,you can only use the cold water inlet valve.

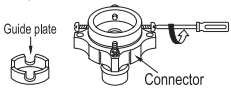
The cold water inlet valve

1、If you choose the hose of one touch type, you can install it as the following steps.

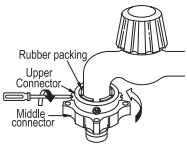
1 untighten the upper connector screw.



In case the diameter of the faucet is large remove the guide plate.

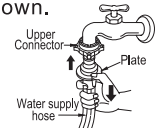


2 Push the upper connector up till the rubber packing is in tight contact with the faucet. Then tighten the 4 screws.



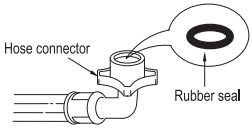
Turn the middle connector not to have water leaked.

3 Connect the water supply hose to the middle connector, pushing the plate down.

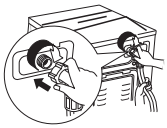


To separate the water supply hose from the middle connector shut off the faucet. Then pull the inlet hose down, pushing the plate down.

4 Make sure that the rubber seal is inside the hose connector.



Your machine comes with only cold water connection.
Make sure that there are no kinks in the hose and that it is not crushed.



Notice

1.Connect the water inlet hose.
2.Insert the power plug into the electrical socket.
3.Ensure the drain hose is mounted at the correct height.
4.Select a suitable location for the washer on a hard, even surface away from direct sunlight or heat sources, e.g. radiators, cooking appliances, etc.



5.Any floor unevenness may result in unstable working or abnormal noise. Please ensure the machine is level.

2、If you choose the hose of screw type, you can install it as the following steps.

1 Check the tap mouth. Let the taps to mate with the skirtlike nut of water inlet hose.



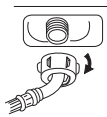
2 Pull the skirtlike nut of one end of the water inlet hose upwards, and then screw into the tap tightly.



3 Grasp the water inlet hose by hand and pull it downwards to see whether it is secured.



4 Screw the nut on the other end of the water inlet hose into the water inlet of the washing machine to the most.



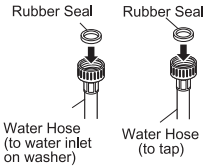
⚠ CAUTION

After installation water inlet hose, do not start the washing machine in haste. Open the tap to create certain water pressure in the hose to check whether there is any leakage in the connector on both ends. If the pressure is too high, please shut the tap a little to avoid water leakage.

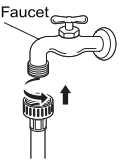
The cold and hot water inlet valves.(For option)

If you choose the washing machine which have cold and hot water inlet valves, you can install it as the following steps.

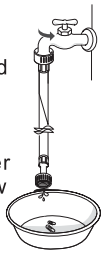
1 Inspect the threaded fitting on each hose and make sure there is a rubber seal in place in both end.



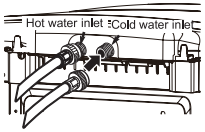
2 Connect the water supply hoses to the hot and cold water faucets tightly by hand and then tighten another 2/3 turn with pliers.



3 Always run a gallon or two of water through each inlet hose to flush dirt, scale and other debris out of the water lines. Doing so will help prevent future problems with clogged filter screens, and will also allow you to verify which hose is hot and which is cold.



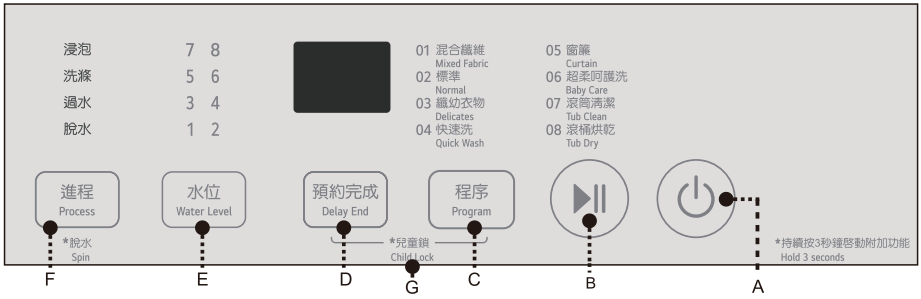
4 Attach the hot water line to the hot water inlet on the back of the washer. Attach the cold water line to the cold water inlet on the back of the washer. Tighten the fittings securely. Turn on both faucets all the way and check for leaks at both ends of the hoses.



⚠ WARNING

- Do not overtighten. Damage to the coupling can result.
- Do not overtighten the hoses. Overtightening can damage the valves resulting in leaking and property damage.

The operation panel



A、The"ON/OFF"button

- Push the "ON/OFF" button to switch on the power.
- To turn off the power, press the "ON/OFF" button.
- If the "start /pause" button is not pushed within 10 minutes, the washing machine will automatically switch off the power.

B、The"Start/Pause"button

After the power is switched on ,press the "start/pause" button to start the machine.

- During operation, press the "start/pause" button to pause the machine.
- Press the "start/pause" button again to restart the machine.

C、The "Program" button

- The default setting is standard procedure.
- According clothing material, quantity and dirty laundry degree, you can choose the right program. For details, see the special features.

D、The "Delay End" button

- The display shows the time remaining (in minutes) before the cycle will finish.
- Push the "Delay End" button and the display will show the remaining time for the cycle tofinish (in hours). The indicator flashes to indicate that the delay function is operating.
- Delay start (2-24hr) option.
- Delay time is the delay end till the wash finishes.

E、The "Water Level"button

- When turn on the power, the default setting is standard procedure. Press the "Start / Pause" button, will perform fuzzy function, the machine will automatically detect the amount of laundry, the water level is set automatically because of as the different degree of wet and dry cloth to determine the actual water level. When the choice is not the standard procedure, there is no fuzzy function, washing machine will display the default level.
- When the machine is on power , press the [water level] key to select the water level, indicator shows from "1" to "8", then the fuzzy function is canceled, you can select the appropriate level based on the amount of laundry. 1/2 water capacity indicator (flashes a file, lit for 2 files) and so on.

F、 The "Process"button

- The button's function is turn the right wash process for the clothes, the machine have several state for washing ,such as soak, wash, rinse, spin, soak-wash,wash-rinse,rinse-spin,etc.User can choose the proper process to washing clothes.
- After pressing the"ON/OFF" button, it can directly enter into the singer-spin program by pressing the "Process" button for 3 seconds.

G、The "Child Lock" function

After washing machine start up, the machine is running, and if necessary, you can simultaneously press the [Delay End] + [Program] key three seconds or more to start the "child lock" function, beep issue "Didi, Didi" twice, under the child lock, any key is invalid, when any button is touched at this time,the machine will issue an invalid beep.

Lift: Press the [Delay End] + [Program] key about three seconds to cancel child lock, beep issue "Didi, Didi" twice, lifting the child lock, key functional recovery. When the program ends, or failure alarm error child lock is automatically released.

Special features

	Properties and Uses		Properties and Uses
Mixed Fabric	● Washing the Mixed fabrics laundry.	Curtain	● This program can apply for washing heavy fabrics such as curtain,blankets.
Normal	● Strong ability to clean wide adaptability,can be applied to the use of spring,autumn,winter, to fast for main washing.cotton and linen fabric.	Baby Care	● Independent wash procedures, suitable for baby's clothes.
Delicates	● Delicate items that are machine washable.	Tub Clean	● Washing machine can automatically clean the dirt on the drum during the washing.
Quick Wash	● Small load of lightly soiled laundry .	Tub Dry	● Drying the inner and outer tub to avoid the growth of mildew.

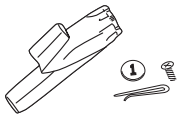
• Test accordance in conformity with JIS C 9606:1993 +A1:2007.
• For water efficiency labeling programme, select programme "Normal+Water Level 8".
•Normal+Water Lebel 8 is the recommended programme designed to minimize water consumption for normally soiled load at rated load capacity.

Preparation before washing

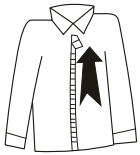
Check if the laundry has any special washing instructions.



Clear the pockets. Take out loose items such as coins, sand, hairpins etc.



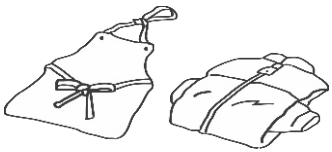
Tie any long strips, fasten buttons and close zippers.



The weight of the laundry shall not exceed the rated rapacity. Loosen the laundry before placing it evenly in the tub.



When the machine is running buttons may cause noise. To reduce the noise turn clothes inside out or place them in a laundry bags.

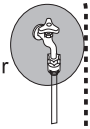


NOTICE

a. Check if the laundry is suitable for machine washing.
b. Divide the laundry into color fast and non-colour fast items.
c. Place items that do not absorb water easily into the water by hand.
d. For heavily soiled items, please first remove loose dirt, then apply detergent directly to the stain before washing.
e. For those items that may get lint or are furry or fluffy,please turn them inside out before washing.
f. Do not put laundry polluted by chemicals into the washing machine.

The operation steps

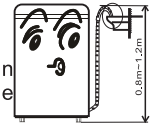
① Connect the water resourse and open the faucet.



② Connect the power.



③ Place the upper drain hose as the figure.



or: Place the drain hose as the figure.





④ Open the lid ,put in clothes and suitable amount of washing power. Close the lid.

⑤ Press the"ON/OFF"button.

⑥ Depending on your needs, select necessary procedures personalize.

⑦ Press the"start/pause"button.

When the programme has finished.

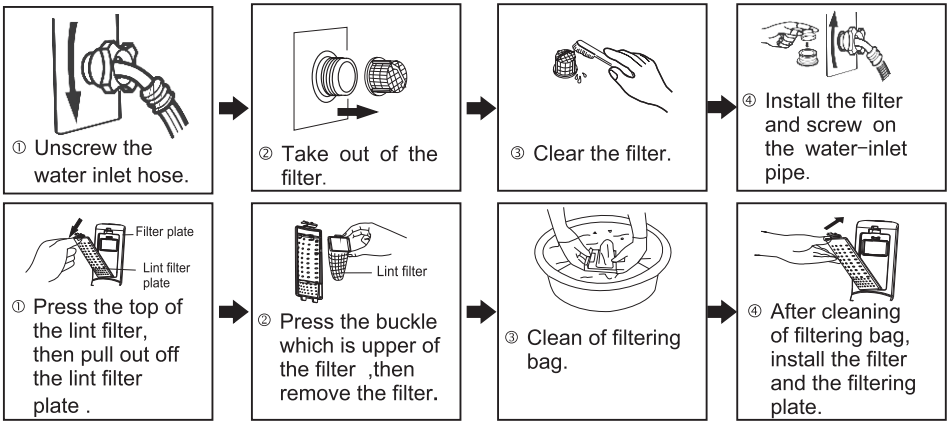
- When the machine stops, the buzzer will buzz continuously for 6 times and the power will be automatically cut off.
- Turn off the water tap.
- Pull out the power plug for safety.

⚠ WARNING

- Please check if power point has been earthed condition before using to guarantee your safety.
- Close the lid of the door when machine is running, otherwise, it will automatically stop working during spin process and send out abnormal warning.
- The washer will not work when the filled water does not reach the set water level.
- The selection of rinse water level: the level is equal to wash water level.When the rinse program start, the indicator light which stand for rinse level flickered. User can select the rinse water level according to needs. Rinse level exceed that wash level all the time. It shows the wash level if not press this button. And only show rinse level when rinse.
- After pressing down [ON/OFF], if the [Start / Pause] button is not pressed, the power will be automatically cut off after 10 minutes.
- The thickness, size and type of clothes will influence the actual capacity. Be careful to only load a reasonable amount of laundry.
- It is suggested not to use high sudsing detergent. Choose a low suds or high effciency detergent.
- To reduce the risk of fire, electric shock, or injury to persons, read and follow this entire Owner's Manual, including the Important Safety Instructions, before operating this washer.
- Unplug the washer before cleaning to avoid the risk of electric shock. Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- Never use harsh chemicals, abrasive cleaners, or solvents to clean the washer. They will damage the finish.

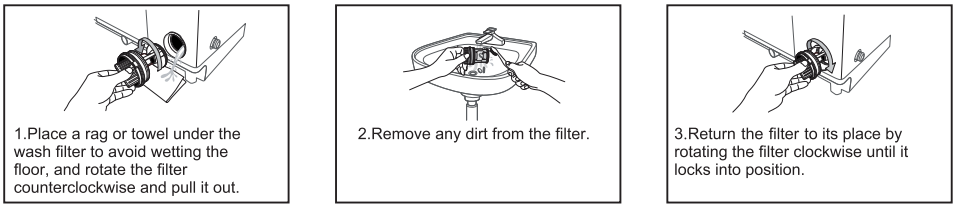
Cleaning of The lint bag and filter

The special circulation water flow is designed for this washer, thus the flock powder and flock residues will be automatically collected into the filtering bag. After application, the user shall regularly clean the filtering bag to remove the flock powder and flock residues. Detail operation methods are following.



Cleaning the pump filter

Only for the upper drain system,detail operation methods are following.Clean up every two months.



Trouble shooting tips

Common occurrences

Situation	Cause
● The spinning is intermittent when it starts.	● Redistribute the load evenly. Close the top lid.
● The wash procedure pauses.	● The cloth sensor is detecting, it will add water after about 55 seconds.
● Select spin program, but it does not work.	● The program is setting the drain time, a period of time is needed before the spin program starts.
● There maybe have some water in the drain hose when the first use.	● It is the water remaining after the performance inspection by the factory.

※ If the machine does not work normally, or alarms, please check as the following list.If the problem persists, please contact local service office or the sales service department of our company. The customer should not dismantle the machine without professional skills.

Phenomenon	Inspection Items	Phenomenon	Inspection Items
Washer will not turn on.	Reset circuit breaker or replace fuse. Do not increase fuse capacity. If the problem is a circuit overload, have it corrected by a qualified electrician.	Suddenly stop working.	Is the power or water supply cut off suddenly? If you press the "start/pause" button?
At the first time you use, the machine may have a small amount of water.	Normally, the water was the factory inspection remained.	No spin	When washing machine settings drainage time, it is starting spin after go through a period of time .
No washing	If the power is off or the fuse is burned out. If the power supply voltage is too low. If the water reaches to the required water level.(The machine will not work before reaching the required water level)	Noise	The machine is tilted or shaking? If the coins, zippers and other objects dropped in? Is the noise normal when the motor working ?
Can not operate the buttons.	Did you use the "Child Lock" function ? If you want to choose other function after power on, please press"start/pause "button firstly.	No drain or drain too slowly	Whether the drain is bent, blocking, freezing? Is the highest point of drain above ground 10cm?
		Control pane become hot.	Electronic Components thermal effect is a normal phenomenon.
No water flows in, or flows slowly.	If the tap turn on, or the water supply cut off? If the screen of the inlet valve is blocked by dirt. whether the tap or the Water-filling pipe has been freezed . If you have choose the"Delay" function? If the "start/pause" button has not pressed?	Washing effects are not good.	Select a proper procedure . Add the proper detergent quantity according to the instructions in detergent package.
Load is too wet at the end of the cycle.	The spin effect will change due to different types of clothing .	Wash cycle time is longer than usual.	This is normal. The washer adjusts cycle time automatically to provide optimal results for the selected cycle. The time remaining shown in the display is only an estimate. Actual time may vary.

Trouble Phenomenon		Solutions
	No water flows in.	If the tap turn on, or the water supply cut off ? If it still has such problem , please contact local service office.
	The machine does not drain.	Is the water drain hose placed too high? Is the end of water drain hose blocked?
	The lid is not closed.	Close the lid.
	The water level sensor has failed.	please contact local service office.
	The machine is not balance.	If clothing piled up at one side of the barrel or If the machine is placed unsteadily.
	The child-lock alarm.	Remove the child-lock function.

Memo



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